



Herman Miller, Inc.

Spring Lake, Hickory Facility

Clean Corporate Citizen
Since 2006

Operation:
Painted Metal
Storage Products

369 employees

855 East Main Avenue
Mail Location 1108
Zeeland, Michigan
49464

Ottawa County

“Being a Clean Corporate Citizen is a testament to our employees' great work. Herman Miller is committed to sustainable and responsible business practices in everything we do, whether in our local community or in the larger global footprint of our business.”

Gabe Wing, Director of Safety and Sustainability



- ISO 14001 certified since 2004.
- Zero landfill since July 2012.
- Reused approximately 300,000 pounds of waste powder in Spring Lake in fiscal 2013.
- Composted over 18 tons of kitchen and paper towel wastes in Spring Lake in fiscal 2013.
- Reduced energy usage by over \$100,000 in fiscal 2013.
- Reduced process water usage by over 6,000,000 gallons in fiscal 2013; converted autophoretic line to sixth powder paint line (“P6”).