

MATERIAL SAFETY DATA SHEET

Product Trade Name: **BC-140**

Revision Date: 04-Jan-2010

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: BC-140
Synonyms: None
Chemical Family: Blend
Application: Crosslinker

Manufacturer/Supplier: Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Monoethanolamine borate	26038-87-9	30 - 60%	Not applicable	Not applicable
Ethylene glycol	107-21-1	10 - 30%	100 mg/m ³	50 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed. May cause birth defects. Repeated overexposure may cause liver and kidney effects.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 2, Flammability 0, Reactivity 0
HMIS Ratings: Health 2, Flammability 0, Physical Hazard 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use. Product has a shelf life of 36 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Organic vapor respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Dark green
Odor:	Mild

9. PHYSICAL AND CHEMICAL PROPERTIES

pH:	7.28
Specific Gravity @ 20 C (Water=1):	1.17 - 1.2
Density @ 20 C (lbs./gallon):	9.75 - 10.0
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistrokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers. Dehydrating agents.
Hazardous Decomposition Products	Toxic fumes. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Skin Contact	May cause skin irritation.
Eye Contact	May cause severe eye irritation.
Ingestion	Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea. May cause heart, kidney and brain disorders.
Aggravated Medical Conditions	Skin disorders. Eye ailments. Liver and kidney disorders.
Chronic Effects/Carcinogenicity	Prolonged or repeated exposure may cause kidney damage. Prolonged or repeated exposure may cause liver, heart, blood and brain damage. Prolonged or repeated exposure may cause reproductive system damage. Prolonged or repeated exposure may cause embryo and fetus toxicity.
Other Information	None known.

Toxicity Tests

Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Not determined
Bio-accumulation	Not Determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined

Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT
Not restricted

Canadian TDG
Not restricted

ADR
Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG
Not restricted

Other Shipping Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class Acute Health Hazard
Chronic Health Hazard

EPA SARA (313) Chemicals This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372:
Ethylene Glycol//107-21-1

EPA CERCLA/Superfund Reportable Spill Quantity EPA Reportable Spill Quantity is 1674 Gallons based on Ethylene glycol (CAS: 107-21-1).

EPA RCRA Hazardous Waste Classification If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory.

WHMIS Hazard Class D1A Very Toxic Materials
D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS
Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****

MATERIAL SAFETY DATA SHEET

Product Trade Name: **BE-3 BACTERICIDE**

Revision Date: 04-Jan-2011

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: BE-3 BACTERICIDE

Synonyms: None

Chemical Family: Blend

Application: Biocide

Manufacturer/Supplier: Halliburton Energy Services, Inc.
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Proprietary Component		10 - 30%	Not applicable	Not applicable
2,2 Dibromo-3-nitripropionamide	10222-01-2	10 - 30%	Not applicable	Not applicable
Inorganic salt		1 - 5%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview: May cause eye, skin, and respiratory burns. May cause allergic skin reaction.

4. FIRST AID MEASURES

Inhalation: If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin: Wash with soap and water. Get medical attention if irritation persists. Remove contaminated clothing and launder before reuse.

Eyes: Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Ingestion: Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician: Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Carbon Dioxide, Dry Chemicals, Foam. Use water spray to cool fire exposed surfaces.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 1, Reactivity 0, Corrosive
HMS Ratings: Health 3, Flammability 1, Physical Hazard 0, PPE: Dq

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse. Avoid breathing mist.

Storage Information Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Organic vapor respirator with a dust/mist filter.

Hand Protection Nitrile gloves. Neoprene gloves. Butyl rubber gloves.

Skin Protection Rubber apron. Long-sleeve shirt, long pants, and shoes plus socks. Rubber boots.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions

Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Colorless to amber or brown
Odor:	Slight
pH:	2.6 - 2.9
Specific Gravity @ 20 C (Water=1):	1.255 - 1.267
Density @ 20 C (lbs./gallon):	10.45 - 10.55
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	-20
Freezing Point/Range (C):	-4
Vapor Pressure @ 20 C (mmHg):	14.4
Vapor Density (Air=1):	> 1
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	176 - 194
Viscosity, Kinematic @ 20 C (centistrokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers. Contact with alkalis. Prolonged contact with aluminum.
Hazardous Decomposition Products	Oxides of nitrogen. Bromine. Hydrogen bromide. Methyl and ethyl bromide. Cyanogen bromide. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	Vapors of cyanogen bromide and dibromo-acetylnitrile may form in the drum head space. Causes severe respiratory burns.
Skin Contact	Causes severe skin irritation. May cause skin burns. This product contains ingredients which may produce an allergic skin reaction. It should be treated as a skin sensitizer.
Eye Contact	Causes severe eye irritation May cause eye burns.
Ingestion	Causes burns of the mouth, throat and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea.
Aggravated Medical Conditions	Skin disorders. Respiratory disorders. Gastrointestinal disorders.

Chronic Effects/Carcinogenicity May cause bromism characterized by disturbances of the central nervous system, skin and digestive tract.

Other Information None known.

Toxicity Tests

Oral Toxicity: LD50: 510 mg/kg (Rat)
Dermal Toxicity: LD50: > 2000 mg/kg (Rabbit)
Inhalation Toxicity: LC50: 1.325 mg/l 4-hour (rat)
Primary Irritation Effect: Not determined
Carcinogenicity Not determined
Genotoxicity: Not determined
Reproductive / Developmental Toxicity: Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: May be toxic to aquatic life.
TLM96: 1.1 mg/l (Cyprinodon variegatus)
LC50: (96 hour) 3.6 mg/L (Oncorhynchus mykiss)

Acute Crustaceans Toxicity: EC50(48hr): 1.78 mg/l (Acartia tonsa)

Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN3265, Corrosive Liquid, Acidic, Organic, N.O.S. (Contains Dibromo Nitrilopropionamide), 8, III

Canadian TDG

Corrosive Liquid, Acidic, Organic, N.O.S.(Contains Dibromo Nitrilopropionamide), 8, UN3265, III

ADR

UN3265,Corrosive Liquid, Acidic, Organic, N.O.S.(Contains Dibromo Nitrilopropionamide), 8, III

Air Transportation

ICAO/IATA

UN3265,Corrosive Liquid, Acidic, Organic, N.O.S., 8, III
(Contains Dibromo Nitrilopropionamide Solution)

Sea Transportation

IMDG

UN3265,Corrosive Liquid, Acidic, Organic, N.O.S.(Contains Dibromo Nitrilopropionamide), 8, III
EmS F-A, S-B

Other Shipping Information

Labels: Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	Product contains one or more components not listed on inventory.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
Federal Insecticide, Fungicide and Rodenticide Act:	Label in accordance with Federal Insecticide, Fungicide, and Rodenticide Act (FIFRA) requirements.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	Does not apply.
NJ Right-to-Know Law	Does not apply.
PA Right-to-Know Law	Does not apply.

Canadian Regulations

Canadian DSL Inventory	Product contains one or more components not listed on inventory.
WHMIS Hazard Class	E Corrosive Material D1B Toxic Materials D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****

MATERIAL SAFETY DATA SHEET

Product Trade Name: **BE-6 MICROBIOCIDE**

Revision Date: 03-Aug-2011

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: BE-6 MICROBIOCIDE
Synonyms: None
Chemical Family: Not applicable
Application: Biocide

Manufacturer/Supplier: Halliburton Energy Services, Inc.
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
2-Bromo-2-nitro-1,3-propanediol	52-51-7	60 - 100%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye burns. May cause skin and respiratory irritation. May be harmful if swallowed. May cause allergic skin reaction.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists. Remove contaminated clothing and launder before reuse.

Eyes Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

Notes to Physician None known.

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	199
Flash Point/Range (C):	>93
Flash Point Method:	SFCC ASTM D-3828
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Carbon Dioxide, Dry Chemicals, Foam. Use water spray to cool fire exposed surfaces.

Special Exposure Hazards Decomposition in fire may produce toxic gases. Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 1, Reactivity 2
HMS Ratings: Health 3, Flammability 1, Physical Hazard 2 , PPE: X

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Scoop up and remove. Flush area with water.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from oxidizers. Store in a cool, dry location. Store in a well ventilated area. Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Store at temperatures below 104 F (40 C) and 140 F (60 C) for short periods. Product has a shelf life of 24 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Organic vapor respirator with a dust/mist filter.

Hand Protection Neoprene gloves. Nitrile gloves. Polyvinylchloride gloves.

Skin Protection Normal work coveralls.

Eye Protection Dust proof goggles.

Other Precautions Eyewash fountains and safety showers must be easily accessible. Rubber boots

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid Powder
Color:	White
Odor:	Characteristic
pH:	5 - 7
Specific Gravity @ 20 C (Water=1):	1.1
Density @ 20 C (lbs./gallon):	Not Determined
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	> 266
Boiling Point/Range (C):	> 130
Freezing Point/Range (F):	266
Freezing Point/Range (C):	130
Vapor Pressure @ 20 C (mmHg):	0.0005
Vapor Density (Air=1):	> 1
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	> 1
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	0.18
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers. Contact with alkalis. Contact with metals. Amines.
Hazardous Decomposition Products	Oxides of nitrogen. Bromine. Hydrogen bromide. Carbon monoxide and carbon dioxide. Formaldehyde.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause respiratory irritation.
Skin Contact	May cause severe skin irritation. May cause skin defatting with prolonged exposure. May cause skin burns on prolonged contact.
Eye Contact	May cause eye burns.
Ingestion	Causes burns of the mouth, throat and stomach. May be fatal if swallowed.
Aggravated Medical Conditions	Skin disorders. Eye ailments. Gastrointestinal disorders.
Chronic Effects/Carcinogenicity	Twenty milligrams per kilogram of 1, 3-Propanediol, 2-bromo-2-nitro-, given orally daily for 90 days, to male and female rats, is well tolerated. Doses of 80 and 160 mg/kg produces gastrointestinal lesions, respiratory distress, and some deaths.

Other Information None known.

Toxicity Tests

Oral Toxicity: LD50: 180-400 mg/kg (Rat)
LD50: 270 mg/kg (Mouse)

Dermal Toxicity: LD50: 1600 mg/kg (Rat)
LD50: 4750 mg/kg (Mouse)

Inhalation Toxicity: LC50: 800 mg/m³/4 hr. (Rat)

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

**Reproductive /
Developmental Toxicity:** Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability THOD (100 ppm Conc.): 60 mg

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: TLM96: 41 ppm (Oncorhynchus mykiss)
TLM96: 36 ppm (Lepomis macrochirus)
LC50 (96): 58 ppm (Pimephales promelas)

Acute Crustaceans Toxicity: TLM48: 1.4 ppm (Daphnia magna)
TLM96: 5.9 ppm (Americamysis bahia)

Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information LC50: (48 hour) Crassostrea gigas 1.7 ppm

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN3241, 2-Bromo-2-Nitropropane-1,3-Diol , 4.1, III

Canadian TDG

2-Bromo-2-Nitropropane-1,3-Diol , 4.1, UN3241, III

ADR

UN3241, 2-Bromo-2-Nitropropane-1,3-Diol , 4.1, III

Air Transportation

ICAO/IATA

UN3241, 2-Bromo-2-Nitropropane-1,3-Diol , 4.1, III

Sea Transportation

IMDG

UN3241, 2-Bromo-2-Nitropropane-1,3-Diol , 4.1, III
EmS F-J, S-G

Other Transportation Information

Labels: Flammable Solid

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Fire Hazard Reactive Hazard Chronic Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Ignitability D001
Federal Insecticide, Fungicide and Rodenticide Act:	Label in accordance with Federal Insecticide, Fungicide, and Rodenticide Act (FIFRA) requirements.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class
B4 Flammable Solids
D1B Toxic Materials
D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Section 7. Handling and Storage

Additional Information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****

MATERIAL SAFETY DATA SHEET

Product Trade Name: **BE-9**

Revision Date: 16-Apr-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: BE-9
Synonyms: None
Chemical Family: Solution
Application: Biocide

Manufacturer/Supplier: Halliburton Energy Services, Inc.
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Tributyl tetradecyl phosphonium chloride	81741-28-8	5 - 10%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview: May cause eye and skin burns. May cause respiratory irritation. May be harmful if swallowed. May be harmful if inhaled

4. FIRST AID MEASURES

Inhalation: If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin: Wash with soap and water. Get medical attention if irritation persists. Remove contaminated clothing and launder before reuse. Remove contaminated shoes and discard.

Eyes: In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion: If swallowed, do NOT induce vomiting. Give victim two glasses of water, Call a physician immediately. Never give anything by mouth to an unconscious person.

Notes to Physician: Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases. Do not allow runoff to enter waterways. Use water spray to cool fire exposed surfaces.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 0, Reactivity 0
HMIS Ratings: Health 3, Flammability 0, Physical Hazard 0, PPE: F

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Wash hands after use. Launder contaminated clothing before reuse. Do NOT consume food, drink, or tobacco in contaminated areas.

Storage Information Store in a cool well ventilated area. Keep container closed when not in use. Store away from direct sunlight. Store in a dry location. Store in a manner to prevent commingling with incompatible materials. Store away from alkalis. Store away from reducing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Dust/mist respirator. (N95, P2/P3)

Hand Protection	Impervious rubber gloves. Neoprene gloves. Polyvinylchloride gloves.
Skin Protection	Wear impervious protective clothing, including boots, gloves, lab coat, apron, rain jacket, pants or coverall, as appropriate, to prevent skin contact.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear colorless
Odor:	Slight
pH:	6-8
Specific Gravity @ 20 C (Water=1):	0.95-1.00
Density @ 20 C (lbs./gallon):	8.12
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	212
Boiling Point/Range (C):	100
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Miscible
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	55-65
Partition Coefficient/n-Octanol/Water:	< 3
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Reducing agents. Strong alkalis.
Hazardous Decomposition Products	Chlorine. Phosphorus acids. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
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Symptoms related to exposure Acute Toxicity

Inhalation May cause respiratory irritation. May be harmful if inhaled.
Eye Contact May cause eye burns.
Skin Contact May cause skin burns. Harmful if absorbed through the skin.
Ingestion May be harmful if swallowed.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Tributyl tetradecyl phosphonium chloride	81741-28-8	< 2000 mg/kg (Rat)	No data available	0.9 mg/L (Rat)

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: LC50: (96 hour) 0.46 mg/L (Oncorhynchus mykiss)
 LC50: (96 hour) 0.06 mg/l (Lepomis macrochirus)
 LC50: (96 hour) 0.58 mg/l (fish)
Acute Crustaceans Toxicity: TLM96: 1.6 mg/l (Crangon crangon) TLM48: 0.025 mg/l (Daphnia magna)
Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Tributyl tetradecyl phosphonium chloride	81741-28-8	No information available	LC50(96h): 0.46 mg/L (Onchorhynchus mykiss) LC50(96h): 0.06 mg/L (Lepomis macrochirus)	No information available	EC50(48h): 0.025 mg/L (Daphnia magna) TLM96: 1.6 mg/L (Crangon crangon)

12.2 Persistence and degradability

No information available

12.3 Bioaccumulative potential

No information available

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations. Incineration recommended in approved incinerator according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

US DOT

UN Number: UN2922

UN Proper Shipping Name: Corrosive Liquid, Toxic, N.O.S. (contains Tributyl Tetradecyl Phosphonium Chloride)
Transport Hazard Class(es): 8
Subsidiary Hazard: (6.1)
Packing Group: II
NAERG: NAERG 154

US DOT Bulk
DOT (Bulk) Not Applicable

Canadian TDG u10
UN Number: UN2922
UN Proper Shipping Name: Corrosive Liquid, Toxic, N.O.S. (contains Tributyl Tetradecyl Phosphonium Chloride)
Transport Hazard Class(es): 8
Subsidiary Hazard: (6.1)
Packing Group: II

IMDG/IMO
UN Number: UN2922
UN Proper Shipping Name: Corrosive Liquid, Toxic, N.O.S. (contains Tributyl Tetradecyl Phosphonium Chloride)
Transport Hazard Class(es): 8
Subsidiary Hazard: (6.1)
Packing Group: II
EMS: EmS F-A, S-B

IATA/ICAO
UN Number: UN2922
UN Proper Shipping Name: Corrosive Liquid, Toxic, N.O.S. (contains Tributyl Tetradecyl Phosphonium Chloride)
Transport Hazard Class(es): 8
Subsidiary Hazard: (6.1)
Packing Group: II

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

Special Precautions for User None

Labels: Corrosive
Toxic

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class Acute Health Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity Not applicable.

EPA RCRA Hazardous Waste Classification If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class
D1A Very Toxic Materials
E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Section 15. Regulatory Information

Additional information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****

MATERIAL SAFETY DATA SHEET

Product Trade Name: FE-1A ACIDIZING COMPOSITION

Revision Date: 10-Dec-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: FE-1A ACIDIZING COMPOSITION
Synonyms: None
Chemical Family: Organic acid Anhydride
Application: Additive

Manufacturer/Supplier: Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Acetic anhydride	108-24-7	60 - 100%	TWA: 5 ppm	5 ppm
Acetic acid	64-19-7	30 - 60%	TWA: 10 ppm STEL: 15 ppm	10 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview: May cause eye, skin, and respiratory burns. May be harmful if swallowed. Combustible. Reacts violently with water.

4. FIRST AID MEASURES

Inhalation: If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin: In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse. Destroy or properly dispose of contaminated shoes.

Eyes: In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion: Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician: Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	103
Flash Point/Range (C):	39
Flash Point Method:	PMCC
Autoignition Temperature (F):	630
Autoignition Temperature (C):	332
Flammability Limits in Air - Lower (%):	3
Flammability Limits in Air - Upper (%):	19

Fire Extinguishing Media Carbon Dioxide, Dry Chemicals, Foam. Water must not be used with open containers.

Special Exposure Hazards May be ignited by heat, sparks or flames. Closed containers may explode in fire. Decomposition in fire may produce toxic gases. Reaction with water may be highly exothermic.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 2, Reactivity 2
HMIS Ratings: Health 3, Flammability 2, Physical Hazard 2

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from alkalis. Store away from oxidizers. Store away from water. Keep from heat, sparks, and open flames. Keep container closed when not in use. Store in a cool well ventilated area. Store locked up. Product has a shelf life of 60 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Organic vapor/acid gas respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber boots. Full protective chemical resistant clothing.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions

Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear colorless
Odor:	Pungent acrid
pH:	< 2
Specific Gravity @ 20 C (Water=1):	1.0753
Density @ 20 C (lbs./gallon):	8.962
Bulk Density @ 20 C (lbs/ft³):	Not Determined
Boiling Point/Range (F):	259
Boiling Point/Range (C):	126
Freezing Point/Range (F):	15
Freezing Point/Range (C):	-9
Vapor Pressure @ 20 C (mmHg):	11.7
Vapor Density (Air=1):	3.5
Percent Volatiles:	100
Evaporation Rate (Butyl Acetate=1):	0.97
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame. Do not allow water to get into container because of violent reaction.
Incompatibility (Materials to Avoid)	Strong alkalis. Strong oxidizers. Reacts with water.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Symptoms related to exposure	
Acute Toxicity	
Inhalation	Causes severe respiratory irritation.
Eye Contact	Causes severe eye burns.
Skin Contact	Causes severe burns.
Ingestion	Causes burns of the mouth, throat and stomach.
Chronic Effects/Carcinogenicity	Prolonged, excessive exposure may cause erosion of the teeth.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Acetic anhydride	108-24-7	630 mg/kg (Rat)	4000 mg/kg (Rabbit)	4.2 mg/L (Rat) 4 h 1000 ppm (Rat) 4 h LC100: 1670 mg/m ³ (Rat) 6h
Acetic acid	64-19-7	3310 mg/kg (Rat) 600 mg/kg (Rabbit) 4960 mg/kg (Mouse)	1060 mg/kg (Rabbit)	11.4 mg/L (Rat) 4 h

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Acetic anhydride	108-24-7	EC50(72h): > 1000 mg/L (>300.82 mg/L acetate ion) (growth rate) (Skeletonema costatum) (similar substance)	LC50: 265 mg/L (Leuciscus idus) LC50(96h): > 1000 mg/L (>300.82 mg/L acetate ion) (Oncorhynchus mykiss) (similar substance)	NOEC(16h): 1150 mg/L (Pseudomonas putida) (similar substance)	EC50(48h): 55 mg/L (Daphnia magna) EC50(48h): > 1000 mg/L (>300.82 mg/L acetate ion) (Daphnia magna) (similar substance) NOEC(21d): 31.4 - 37.9 mg/L (Daphnia magna) (reproduction) (similar substance – acetic acid)
Acetic acid	64-19-7	EC50: 90 mg/L (Microcystis aeruginosa) EC50(72h): > 1000 mg/L (>300.82 mg/L – acetate ion) (Skeletonema costatum)	LC50: 79 mg/l (Pimephales promelas) LC50: 75 mg/l (Pimephales promelas) LC50(96h) > 1000 mg/L (>300.82 mg/L – acetate ion) (Oncorhynchus mykiss)	NOEC(16h): 1150 mg/L (Pseudomonas putida)	EC50: 47 mg/l (Daphnia magna) LC50: 32 mg/L (Artemia salina) EC50(48h) > 1000 mg/L (>300.82 mg/L – acetate ion) (Daphnia magna) NOEC(21d): 31.4 - 37.9 mg/L (Daphnia magna) (reproduction)

12.2 Persistence and degradability

Readily biodegradable

Substances	Persistence and Degradability
Acetic anhydride	Readily biodegradable (99% @ 28d)
Acetic acid	Readily biodegradable (>95% @ 28d)

12.3 Bioaccumulative potential

Does not bioaccumulate

Substances	Log Pow
Acetic anhydride	-0.58 BCF 3.16 (Calculated)
Acetic acid	-0.17 BCF 3.16 (Calculated)

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations. Incineration recommended in approved incinerator according to federal, state, and local regulations. Substance should NOT be deposited into a sewage facility.
Contaminated Packaging	Follow all applicable national or local regulations. Contaminated packaging may be disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN2920, Corrosive Liquid, Flammable, N.O.S. (Contains Acetic Anhydride, Acetic Acid) , 8 , (3) , II , (39.4 C)
NAERG 132

Canadian TDG

Corrosive Liquid, Flammable, N.O.S. (Contains Acetic Anhydride, Acetic Acid) , 8 , (3) , UN2920 , II , (39.4 C)

ADR

UN2920, Corrosive Liquid, Flammable, N.O.S (Contains Acetic Anhydride, Acetic Acid) , 8 , (3) , II

Air Transportation

ICAO/IATA

UN2920, Corrosive Liquid, Flammable, N.O.S , 8 , (3) , II (Contains Acetic Anhydride, Acetic Acid)

Sea Transportation

IMDG

UN2920, Corrosive Liquid, Flammable, N.O.S (Contains Acetic Anhydride, Acetic Acid) , 8 , (3) , II , (39.4 C)
EmS F-E, S-C

Other Transportation Information

Labels: Corrosive
Flammable Liquid

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard Fire Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	EPA Reportable Spill Quantity is 1409 Gallons based on Acetic acid (CAS: 64-19-7).
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Ignitability D001 Corrosivity D002
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.
Canadian Regulations	
Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	B3 Combustible Liquids E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional Information	For additional information on the use of this product, contact your local Halliburton representative. For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.
Disclaimer Statement	This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

END OF MSDS

MATERIAL SAFETY DATA SHEET

Product Trade Name: **FE-2A**

Revision Date: 14-Feb-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: FE-2A
Synonyms: None
Chemical Family: Organic acid
Application: Additive

Manufacturer/Supplier: Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Citric acid	77-92-9	30 - 60%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview: May cause eye, skin, and respiratory irritation.

4. FIRST AID MEASURES

Inhalation: If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin: In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes: In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion: Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician: Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Min: > 210
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Min: > 98
Autoignition Temperature (C):	PMCC
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 1, Flammability 1, Reactivity 1
HMS Ratings: Health 1, Flammability 1, Physical Hazard 1

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors.

Storage Information Store away from oxidizers. Store away from alkalis. Keep container closed when not in use. Product has a shelf life of 60 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Dust/mist respirator. (N95, P2/P3)

Hand Protection Impervious rubber gloves.

Skin Protection Normal work coveralls.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Light yellow
Odor:	Mild sweet
pH:	2.2

9. PHYSICAL AND CHEMICAL PROPERTIES

Specific Gravity @ 20 C (Water=1):	1.24
Density @ 20 C (lbs./gallon):	10.33
Bulk Density @ 20 C (lbs/ft ³):	Not Determined
Boiling Point/Range (F):	219
Boiling Point/Range (C):	103
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	11.16
Vapor Density (Air=1):	9.6
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers. Strong alkalis.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause respiratory irritation.
Skin Contact	May cause skin irritation.
Eye Contact	Causes severe eye irritation which may damage tissue.
Ingestion	Irritation of the mouth, throat, and stomach.
Aggravated Medical Conditions	None known.
Chronic Effects/Carcinogenicity	No data available to indicate product or components present at greater than 1% are chronic health hazards.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined

Primary Irritation Effect: Not determined
Carcinogenicity Not determined
Genotoxicity: Not determined
**Reproductive /
Developmental Toxicity:** Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined
Persistence/Degradability Readily biodegradable
Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined
Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT
Not restricted

Canadian TDG
Not restricted

ADR
Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG
Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	Does not apply.
NJ Right-to-Know Law	Does not apply.
PA Right-to-Know Law	Does not apply.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

END OF MSDS

MATERIAL SAFETY DATA SHEET

Product Trade Name: **GBW-30 BREAKER**

Revision Date: 05-Jan-2009

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: GBW-30 BREAKER
Synonyms: None
Chemical Family: Polysaccharide
Application: Breaker

Manufacturer/Supplier: Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Carbohydrates		85-95	Not applicable	Not applicable
Hemicellulase enzyme	9012-54-8	5-15	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye and respiratory irritation. May cause allergic respiratory reaction. Airborne dust may be explosive.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Ingestion Under normal conditions, first aid procedures are not required.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Min: > 200
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Lower (oz./ft3):	0.125
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media All standard firefighting media.

Special Exposure Hazards Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 1, Flammability 1, Reactivity 0
HMS Ratings: Health 1, Flammability 1, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Avoid creating and breathing dust.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid creating or inhaling dust.

Storage Information Store away from oxidizers. Store in a cool, dry location. Product has a shelf life of 12 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Dust/mist respirator. (95%)

Hand Protection Normal work gloves.

Skin Protection Normal work coveralls.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Powder
Color:	White
Odor:	Odorless
pH:	7
Specific Gravity @ 20 C (Water=1):	1.5
Density @ 20 C (lbs./gallon):	Not Determined
Bulk Density @ 20 C (lbs/ft3):	42
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistrokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause mild respiratory irritation. May cause allergic respiratory reaction.
Skin Contact	None known.
Eye Contact	May cause mild eye irritation.
Ingestion	None known
Aggravated Medical Conditions	None known.
Chronic Effects/Carcinogenicity	No data available to indicate product or components present at greater than 1% are chronic health hazards.
Other Information	None known.

Toxicity Tests

Oral Toxicity:	LD50: 29700 mg/kg (Rat)
Dermal Toxicity:	Not determined
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Readily biodegradable
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	TLM96: > 3300 ppm (Crangon crangon)
Acute Algae Toxicity:	Not determined

Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Bury in a licensed landfill according to federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT
Not restricted

Canadian TDG
Not restricted

ADR
Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG
Not restricted

Other Shipping Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	None
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	Does not apply.
NJ Right-to-Know Law	Does not apply.
PA Right-to-Know Law	Does not apply.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory.
WHMIS Hazard Class	Un-Controlled

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS
Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****

MATERIAL SAFETY DATA SHEET

Product Trade Name: **HAI-OS ACID INHIBITOR**

Revision Date: 02-Aug-2012

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: HAI-OS ACID INHIBITOR

Synonyms: None

Chemical Family: Blend

Application: Corrosion Inhibitor

Manufacturer/Supplier Halliburton Energy Services
 P.O. Box 1431
 Duncan, Oklahoma 73536-0431
 Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
 Telephone: 1-580-251-4335
 e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS
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Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Propargyl alcohol	107-19-7	5 - 10%	1 ppm S	Not applicable
Methanol	67-56-1	30 - 60%	200 ppm (S)	200 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and other central nervous system effects. May be absorbed through the skin. May be fatal if swallowed. May cause blindness. Flammable.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Probable mucosal damage may contraindicate the use of gastric lavage.

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined	Max: < 52
Flash Point/Range (C):	Not Determined	Max: < 11
Flash Point Method:	Not Determined	
Autoignition Temperature (F):	Not Determined	
Autoignition Temperature (C):	Not Determined	
Flammability Limits in Air - Lower (%):	Not Determined	
Flammability Limits in Air - Upper (%):	Not Determined	

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards May be ignited by heat, sparks or flames. Decomposition in fire may produce toxic gases. Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Avoid spraying water directly into storage containers due to danger of boilover. Vapors are heavier than air and may accumulate in low areas. Vapors may travel along the ground to be ignited at distant locations.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 2, Flammability 3, Reactivity 0
HMIS Ratings: Health 2, Flammability 3, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse. Ground and bond containers when transferring from one container to another.

Storage Information Store away from oxidizers. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a shelf life of 24 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Positive pressure self-contained breathing apparatus if methanol is released.

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Clear amber
Odor:	Alcohol
pH:	4 - 6
Specific Gravity @ 20 C (Water=1):	0.89
Density @ 20 C (lbs./gallon):	7.41
Bulk Density @ 20 C (lbs/ft ³):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	-20
Freezing Point/Range (C):	-29
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	>1
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Disperses
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame. Avoid contact with acids. Avoid contact with oxidizers.
Incompatibility (Materials to Avoid)	Strong oxidizers. Strong acids. Strong alkalis.
Hazardous Decomposition Products	Oxides of sulfur. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	Causes severe respiratory irritation. May cause chemical pneumonia. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Skin Contact	May cause severe skin irritation. May be absorbed through the skin and produce effects similar to those caused by inhalation and/or ingestion.
Eye Contact	Causes severe eye irritation which may damage tissue.
Ingestion	May be fatal or cause blindness if swallowed. Causes burns of the mouth, throat and stomach. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions.
Aggravated Medical Conditions	Skin disorders.

Chronic Effects/Carcinogenicity Prolonged or repeated exposure may cause eye, blood, lung, liver, kidney, heart, central nervous system and spleen damage.

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

**Reproductive /
Developmental Toxicity:** Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: TLM96: 8132 mg/l (Cyprinodon variegatus)

Acute Crustaceans Toxicity: Not determined

Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN2924, Flammable Liquid, Corrosive, N.O.S. (Contains Methanol, Propargyl Alcohol), 3, (8), II, (11.1 C)
NAERG 132

Canadian TDG

Flammable Liquid, Corrosive, N.O.S. (Contains Methanol, Propargyl Alcohol), 3, (8), UN1993, II, (11.1 C)

ADR

UN2924, Flammable Liquid, Corrosive, N.O.S. (Contains Methanol, Propargyl Alcohol), 3, (8), II

Air Transportation

ICAO/IATA

UN2924, Flammable Liquid, Corrosive, N.O.S., 3, (8), II
(Contains Methanol, Propargyl Alcohol)

Sea Transportation

IMDG

UN2924, Flammable Liquid, Corrosive, N.O.S. (Contains Methanol, Propargyl Alcohol), 3, (8), II, (11.1 C)
EmS F-E, S-C

Other Transportation Information

Labels: Flammable Liquid
Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class Acute Health Hazard
Chronic Health Hazard
Fire Hazard

EPA SARA (313) Chemicals This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372:
Methanol//67-56-1
Propargyl Alcohol//107-19-7

EPA CERCLA/Superfund Reportable Spill Quantity EPA Reportable Spill Quantity is 1435 Gallons based on Methanol (CAS: 67-56-1).

EPA RCRA Hazardous Waste Classification If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of:

Ignitability D001

California Proposition 65 The California Proposition 65 regulations apply to this product.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	B2 Flammable Liquids E Corrosive Material D1A Very Toxic Materials D1B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****

MATERIAL SAFETY DATA SHEET

Product Trade Name: **HYDROCHLORIC ACID 10-30%**

Revision Date: 19-Apr-2012

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: HYDROCHLORIC ACID 10-30%
Synonyms: None
Chemical Family: Inorganic acid
Application: Solvent

Manufacturer/Supplier: Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Hydrochloric acid	7647-01-0	10 - 30%	2 ppm	5 ppm

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory burns. May be harmful if swallowed.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards May form explosive mixtures with strong alkalis. Decomposition in fire may produce toxic gases. Reaction with steel and certain other metals generates flammable hydrogen gas. Do not allow runoff to enter waterways.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 3, Flammability 0, Reactivity 1
HMS Ratings: Health 3, Flammability 0, Reactivity 1

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Neutralize to pH of 6-8. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Wash hands after use. Launder contaminated clothing before reuse.

Storage Information Store away from alkalis. Store in a cool well ventilated area. Keep container closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Acid gas respirator.

Hand Protection Impervious rubber gloves.

Skin Protection Full protective chemical resistant clothing. Rubber boots.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Clear colorless
Odor:	Pungent acrid
pH:	0.8
Specific Gravity @ 20 C (Water=1):	1.16
Density @ 20 C (lbs./gallon):	9.66
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	230
Boiling Point/Range (C):	110
Freezing Point/Range (F):	-50
Freezing Point/Range (C):	-46
Vapor Pressure @ 20 C (mmHg):	26
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	35
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	36.5

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong alkalis.
Hazardous Decomposition Products	Flammable hydrogen gas. Chlorine. Hydrogen sulfide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	Causes severe respiratory irritation.
Skin Contact	May cause skin burns.
Eye Contact	May cause eye burns.
Ingestion	Causes burns of the mouth, throat and stomach.
Aggravated Medical Conditions	Skin disorders.
Chronic Effects/Carcinogenicity	Prolonged, excessive exposure may cause erosion of the teeth.
Other Information	None known.
Toxicity Tests	
Oral Toxicity:	Not determined
Dermal Toxicity:	Not determined

Inhalation Toxicity:	LC50: 3124 ppm/1 hr. (Rat)
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)	Not determined
Persistence/Degradability	Not determined
Bio-accumulation	Not determined

Ecotoxicological Information

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined

Chemical Fate Information	Not determined
Other Information	Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method	Disposal should be made in accordance with federal, state, and local regulations.
Contaminated Packaging	Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN1789, Hydrochloric Acid Solution, 8, II
 RQ (Hydrochloric Acid - 2273 kg.)
 NAERG 157

Canadian TDG

Hydrochloric Acid Solution, 8, UN1789, II

ADR

UN1789, Hydrochloric Acid Solution, 8, II

Air Transportation

ICAO/IATA

UN1789, Hydrochloric Acid Solution, 8, II

RQ (Hydrochloric Acid - 2273 kg.)

Sea Transportation

IMDG

UN1789, Hydrochloric Acid Solution, 8, II
RQ (Hydrochloric Acid - 2273 kg.)
EmS F-A, S-B

Other Transportation Information

Labels: Corrosive

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	EPA Reportable Spill Quantity is 1592 Gallons based on Hydrochloric acid (CAS: 7647-01-0).
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Corrosivity D002
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.
Canadian Regulations	
Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	E Corrosive Material

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS
Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****

HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: **LCA-1**

Revision Date: 22-Jul-2011

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: LCA-1
Synonyms: None
Chemical Family: Organic hydrocarbon
Application: Solvent
Manufacturer/Supplier: Halliburton Energy Services, Inc.
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000
Prepared By: Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Paraffinic solvent		60 - 100%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview: May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed. Combustible.

4. FIRST AID MEASURES

Inhalation
If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin
In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention. Remove contaminated clothing and launder before reuse.

Eyes
Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Ingestion
Get medical attention! If vomiting occurs, keep head lower than hips to prevent aspiration.

Notes to Physician
Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F): 176
Flash Point/Range (C): 80
Flash Point Method: PMCC
Autoignition Temperature (F): Not Determined
Autoignition Temperature (C): Not Determined
Flammability Limits in Air - Lower (%): 0.5
Flammability Limits in Air - Upper (%): 4.9

Fire Extinguishing Media Carbon Dioxide, Dry Chemicals, Foam.

Special Exposure Hazards Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 1, Flammability 2, Reactivity 0
HMIS Ratings: Health 1, Flammability 2, Physical Hazard 0 , PPE: X

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Remove ignition sources and work with non-sparking tools. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid breathing vapors. Avoid breathing mist. Wash hands after use. Launder contaminated clothing before reuse. Avoid contact with eyes, skin, or clothing. Ground and bond containers when transferring from one container to another.

Storage Information Store away from oxidizers. Store in a cool well ventilated area. Keep from heat, sparks, and open flames. Keep container closed when not in use. Product has a shelf life of 24 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Organic vapor respirator with a dust/mist filter.

Hand Protection Impervious rubber gloves.

Skin Protection Normal work coveralls.

Eye Protection

Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions

Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:

Liquid

Color:

Clear colorless

Odor:

Hydrocarbon

Not Determined

pH:

0.813

Specific Gravity @ 20 C (Water=1):

6.68

Density @ 20 C (lbs./gallon):

Not Determined

Bulk Density @ 20 C (lbs/ft³):

392

Boiling Point/Range (F):

200

Boiling Point/Range (C):

-49

Freezing Point/Range (F):

-45

Freezing Point/Range (C):

0.3

Vapor Pressure @ 20 C (mmHg):

7.1

Vapor Density (Air=1):

Not Determined

Percent Volatiles:

Not Determined

Evaporation Rate (Butyl Acetate=1):

Not Determined

Solubility in Water (g/100ml):

Insoluble

Solubility in Solvents (g/100ml):

Not Determined

VOCs (lbs./gallon):

Not Determined

Viscosity, Dynamic @ 20 C (centipoise):

Not Determined

Viscosity, Kinematic @ 20 C (centistokes):

3.04

Partition Coefficient/n-Octanol/Water:

Not Determined

Molecular Weight (g/mole):

Not Determined

10. STABILITY AND REACTIVITY

Stability Data:

Stable

Hazardous Polymerization:

Will Not Occur

Conditions to Avoid

Keep away from heat, sparks and flame.

Incompatibility (Materials to Avoid)

Strong oxidizers.

Hazardous Decomposition Products

Carbon monoxide and carbon dioxide.

Additional Guidelines

Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure

Eye or skin contact, inhalation.

Inhalation

May cause respiratory irritation. May cause chemical pneumonia. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.

Skin Contact

Causes drying of the skin. May cause moderate skin irritation.

Eye Contact

May cause eye irritation.

Ingestion

Irritation of the mouth, throat, and stomach. Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal. May cause central nervous system depression including headache, dizziness, drowsiness, muscular weakness, incoordination, slowed reaction time, fatigue blurred vision, slurred speech, giddiness, tremors and convulsions.

Aggravated Medical Conditions

Skin disorders. Eye ailments. Respiratory disorders.

Chronic Effects/Carcinogenicity

The full refining history is known and it can be shown that the production substance is not carcinogen, therefore the classification as a carcinogen need not apply.

Other Information

None known.

Toxicity Tests

Oral Toxicity:	LD50: > 2000 mg/kg (Rat)
Dermal Toxicity:	LD50: > 2000 mg/kg (Rabbit)
Inhalation Toxicity:	Not determined
Primary Irritation Effect:	Not determined
Carcinogenicity	Not determined
Genotoxicity:	Not determined
Reproductive / Developmental Toxicity:	Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air)

Not determined

Persistence/Degradability

Not determined

Bio-accumulation

Not determined

Ecotoxicological Information

Acute Fish Toxicity:

Not determined

Acute Crustaceans Toxicity:

Not determined

Acute Algae Toxicity:

Not determined

Chemical Fate Information

Not determined

Other Information

Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method

Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging

Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT
Not restricted

DOT (Bulk)
Not restricted in accordance with the terms and conditions of 49 CFR 173.120(b)(3).

Canadian TDG
Not restricted

ADR
Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG
Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class Acute Health Hazard
Fire Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity Not applicable.

EPA RCRA Hazardous Waste Classification If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law Does not apply.

NJ Right-to-Know Law Does not apply.

PA Right-to-Know Law Does not apply.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory or are exempt.

WHMIS Hazard Class B3 Combustible Liquids
D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS
Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

END OF MSDS

MATERIAL SAFETY DATA SHEET

Product Trade Name: **LoSurf-300D**

Revision Date: 03-Jan-2012

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: LoSurf-300D
Synonyms: None
Chemical Family: Blend
Application: Non-ionic Surfactant

Manufacturer/Supplier: Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Ethanol	64-17-5	30 - 60%	1000 ppm	1000 ppm
Poly(oxy-1,2-ethanediyl), alpha-(4-nonylphenyl)-omega-hydroxy-, branched	127087-87-0	1 - 5%	Not applicable	Not applicable
Naphthalene	91-20-3	1 - 5%	10 ppm (S)	10 ppm
1,2,4 Trimethylbenzene	95-63-6	0 - 1%	25 ppm	Not applicable
Heavy aromatic petroleum naphtha	64742-94-5	10 - 30%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed. Flammable.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin Wash with soap and water. Get medical attention if irritation persists. Remove contaminated clothing and launder before reuse.

Eyes Check for and remove contact lenses if present. In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	57
Flash Point/Range (C):	14
Flash Point Method:	PMCC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	3.3
Flammability Limits in Air - Upper (%):	19

Fire Extinguishing Media Carbon Dioxide, Dry Chemicals, Foam.

Special Exposure Hazards Use water spray to cool fire exposed surfaces. Closed containers may explode in fire. Decomposition in fire may produce toxic gases.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 2, Flammability 3, Reactivity 0
HMS Ratings: Health 2, Flammability 3, Physical Hazard 0 , PPE: H

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Wear self-contained breathing apparatus in enclosed areas.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Remove ignition sources and work with non-sparking tools. Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Avoid breathing mist. Wash hands after use. Launder contaminated clothing before reuse. Ground and bond containers when transferring from one container to another.

Storage Information Keep from heat, sparks, and open flames. Keep container closed when not in use. Store in a cool well ventilated area. Product has a shelf life of 24 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional.

Organic vapor respirator.

Hand Protection Butyl rubber gloves. Neoprene gloves.

Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Amber
Odor:	Alcohol
pH:	7
Specific Gravity @ 20 C (Water=1):	.903
Density @ 20 C (lbs./gallon):	7.53
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	173.1
Boiling Point/Range (C):	78.4
Freezing Point/Range (F):	-76.9
Freezing Point/Range (C):	-60.51
Vapor Pressure @ 20 C (mmHg):	40 (etoh)
Vapor Density (Air=1):	> 10
Percent Volatiles:	55-65
Evaporation Rate (Butyl Acetate=1):	< 3.3
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistrokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	Keep away from heat, sparks and flame.
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure	Eye or skin contact, inhalation.
Inhalation	May cause respiratory irritation. May cause central nervous system depression including headache, dizziness, drowsiness, incoordination, slowed reaction time, slurred speech, giddiness and unconsciousness.
Skin Contact	May cause skin irritation.
Eye Contact	May cause eye irritation.

Ingestion Irritation of the mouth, throat, and stomach. May cause abdominal pain, vomiting, nausea, and diarrhea. Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

Aggravated Medical Conditions Skin disorders. Eye ailments.

Chronic Effects/Carcinogenicity The International Agency for Research on Cancer (IARC) has evaluated naphthalene and determined it to be a possible carcinogen to humans (Group 2B, based on sufficient evidence in experimental animals and inadequate evidence in humans).

Other Information None known.

Toxicity Tests

Oral Toxicity: Not determined

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

**Reproductive /
Developmental Toxicity:** Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Not determined

Bio-accumulation Not determined

Ecotoxicological Information

Acute Fish Toxicity: May be toxic to aquatic life.

Acute Crustaceans Toxicity: Not determined

Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

UN1993, Flammable Liquid, N.O.S. (Contains Ethanol, Heavy Aromatic Naphtha), 3, II, (14 C)
 NAERG 128

Canadian TDG

Flammable Liquid, N.O.S. (Contains Ethanol, Heavy Aromatic Naphtha), 3, UN1993, II, (14 C)

ADR

UN1993, Flammable Liquid, N.O.S. (Contains Ethanol, Heavy Aromatic Naphtha), 3, II

Air Transportation**ICAO/IATA**

UN1993, Flammable Liquid, N.O.S., 3, II
 (Contains Ethanol, Heavy Aromatic Naphtha)

Sea Transportation**IMDG**

UN1993, Flammable Liquid, N.O.S. (Contains Ethanol, Heavy Aromatic Naphtha), 3, II, (14 C)
 EmS F-E, S-E

Other Transportation Information

Labels: Flammable Liquid

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances Not applicable

EPA SARA (311,312) Hazard Class Acute Health Hazard
 Chronic Health Hazard
 Fire Hazard

EPA SARA (313) Chemicals This product contains toxic chemical(s) listed below which is(are) subject to the reporting requirements of Section 313 of Title III of SARA and 40 CFR Part 372:
 Naphthalene//91-20-3
 1,2,4-Trimethylbenzene//95-63-6

EPA CERCLA/Superfund Reportable Spill Quantity EPA Reportable Spill Quantity is 1122 Gallons based on Naphthalene (CAS: 91-20-3).

EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does meet the criteria of a hazardous waste as defined by the US EPA, because of: Ignitability D001
California Proposition 65	The California Proposition 65 regulations apply to this product.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.
Canadian Regulations	
Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	D2B Toxic Materials B2 Flammable Liquids D2A Very Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Material Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****

MATERIAL SAFETY DATA SHEET

Product Trade Name: SGA-HT GELLING AGENT

Revision Date: 03-Mar-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: SGA-HT GELLING AGENT

Synonyms: None

Chemical Family: Blend

Application: Flocculent

Manufacturer/Supplier: Halliburton Energy Services, Inc.
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By: Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Branched ethoxylated nonylphenol	68412-54-4	1 - 5%	Not applicable	Not applicable
Hydrotreated heavy naphthenic distillate	64742-52-5	30 - 60%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview: May cause eye and skin irritation. May cause headache, dizziness, and other central nervous system effects. May be harmful if swallowed.

4. FIRST AID MEASURES

Inhalation: If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin: Wash with soap and water. Get medical attention if irritation persists.

Eyes: In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Ingestion: If swallowed, do NOT induce vomiting. Give victim two glasses of water, Call a physician immediately. Never give anything by mouth to an unconscious person.

Notes to Physician: Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	> 200
Flash Point/Range (C):	> 93
Flash Point Method:	PMCC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	0.9
Flammability Limits in Air - Upper (%):	7

Fire Extinguishing Media Carbon Dioxide, Dry Chemicals, Foam.

Special Exposure Hazards Decomposition in fire may produce toxic gases. Use water spray to cool fire exposed surfaces.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 1, Flammability 1, Reactivity 0
HMS Ratings: Health 1, Flammability 1, Physical Hazard 0 , PPE: X

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Slippery when wet. Avoid breathing mist. Launder contaminated clothing before reuse.

Storage Information Store away from oxidizers. Store in a cool well ventilated area. Keep container closed when not in use. Keep from freezing. Product has a shelf life of 12 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area. Local exhaust ventilation should be used in areas without good cross ventilation.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Organic vapor respirator.

Hand Protection Polyvinylchloride gloves. Oil-resistant gloves.

Skin Protection Rubber apron.

Eye Protection Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Liquid
Color:	Off white
Odor:	Mild amine
pH:	7.4
Specific Gravity @ 20 C (Water=1):	1.06
Density @ 20 C (lbs./gallon):	8.83
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	480
Boiling Point/Range (C):	248
Freezing Point/Range (F):	< 32
Freezing Point/Range (C):	< 0
Vapor Pressure @ 20 C (mmHg):	0.5
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Disperses
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Oxides of nitrogen. Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure

Acute Toxicity

Inhalation

May cause respiratory irritation.

Eye Contact

May cause eye irritation

Skin Contact

May cause skin defatting with prolonged exposure. Can dry skin.

Ingestion

Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.

Chronic Effects/Carcinogenicity Prolonged or repeated skin exposure may cause dermatitis.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Branched ethoxylated nonylphenol	68412-54-4	1310 mg/kg (Rat)	2 mL/kg (Rabbit)	No data available
Hydrotreated heavy naphthenic distillate	64742-52-5	5000 mg/kg (Rat)	2000 mg/kg (Rabbit)	2.18 mg/L (Rat) 4 h

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity:	Not determined
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Branched ethoxylated nonylphenol	68412-54-4	No information available	No information available	No information available	No information available
Hydrotreated heavy naphthenic distillate	64742-52-5	No information available	LC50: >5 000 mg/L (Oncorhynchus mykiss)	No information available	EC50: > 1000 mg/L (Daphnia magna)

12.2 Persistence and degradability

No information available

12.3 Bioaccumulative potential

No information available

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

Canadian TDG

Not restricted

ADR

Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG
Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	The California Proposition 65 regulations apply to this product.
MA Right-to-Know Law	One or more components listed.
NJ Right-to-Know Law	One or more components listed.
PA Right-to-Know Law	One or more components listed.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	D2B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS
Not applicable

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

*****END OF MSDS*****

MATERIAL SAFETY DATA SHEET

Product Trade Name: SODA ASH

Revision Date: 24-Mar-2014

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: SODA ASH
Synonyms: None
Chemical Family: Carbonate
Application: Buffer

Manufacturer/Supplier Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Sodium carbonate	497-19-8	60 - 100%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Ingestion Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined
Flash Point/Range (C):	Not Determined
Flash Point Method:	Not Determined
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Lower (oz./ft3):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined
Flammability Limits in Air - Upper (oz./ft3):	Not Determined
Fire Extinguishing Media	Water fog, carbon dioxide, foam, dry chemical.
Special Exposure Hazards	Decomposition in fire may produce toxic gases.
Special Protective Equipment for Fire-Fighters	Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.
NFPA Ratings:	Health 2, Flammability 0, Reactivity 0
HMIS Ratings:	Health 2, Flammability 0, Physical Hazard 0 , PPE: B

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures	Use appropriate protective equipment. Avoid creating and breathing dust.
Environmental Precautionary Measures	Prevent from entering sewers, waterways, or low areas.
Procedure for Cleaning / Absorption	Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions	Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust.
Storage Information	Store away from acids. Store in a cool, dry location. Product has a shelf life of 36 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls	Use in a well ventilated area. Localized ventilation should be used to control dust levels.
Personal Protective Equipment	If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.
Respiratory Protection	Dust/mist respirator. (N95, P2/P3)
Hand Protection	Normal work gloves.
Skin Protection	Normal work coveralls.
Eye Protection	Dust proof goggles.

Other Precautions

Eyewash fountains and safety showers must be easily accessible.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Powder
Color:	White
Odor:	Odorless
pH:	11.5
Specific Gravity @ 20 C (Water=1):	2.5
Density @ 20 C (lbs./gallon):	Not Determined
Bulk Density @ 20 C (lbs/ft3):	48- 62
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Partially soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	105.99

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong acids.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure**Acute Toxicity**

Inhalation	May cause respiratory irritation.
Eye Contact	May cause eye irritation
Skin Contact	Prolonged or repeated contact may cause skin irritation.
Ingestion	Irritation of the mouth, throat, and stomach.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sodium carbonate	497-19-8	4090 mg/kg (Rat) 2800 mg/kg (Rat)	2210 mg/kg (Mouse) > 2000 mg/kg (Rabbit)	LC50: 2.3 mg/L (Rat) 2h

12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity:	TLM24: 385 mg/l (Lepomis macrochirus)
Acute Crustaceans Toxicity:	Not determined
Acute Algae Toxicity:	Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Sodium carbonate	497-19-8	EC50: 242 mg/L (Nitzschia)	TLM24: 385 mg/l (Lepomis macrochirus) LC50: 310-1220 mg/L (Pimephales promelas) LC50(96h): 300 mg/L (Lepomis macrochirus)	No information available	EC50: 265 mg/L (Daphnia magna) EC50(48h): 200 – 227 mg/L (Ceriodaphnia sp.)

12.2 Persistence and degradability

The methods for determining biodegradability are not applicable to inorganic substances.

Substances	Persistence and Degradability
Sodium carbonate	The methods for determining biodegradability are not applicable to inorganic substances.

12.3 Bioaccumulative potential

Does not bioaccumulate

Substances	Log Pow
Sodium carbonate	0

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Bury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

Canadian TDG
Not restricted

ADR
Not restricted

Air Transportation

ICAO/IATA
Not restricted

Sea Transportation

IMDG
Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	Acute Health Hazard
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	Does not apply.
NJ Right-to-Know Law	Does not apply.
PA Right-to-Know Law	Does not apply.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	Un-Controlled

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****

MATERIAL SAFETY DATA SHEET

Product Trade Name: **WG-36 GELLING AGENT**

Revision Date: 07-Oct-2013

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: WG-36 GELLING AGENT

Synonyms: None

Chemical Family: Polysaccharide

Application: Gelling Agent

Manufacturer/Supplier Halliburton Energy Services
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance
Telephone: 1-580-251-4335
e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Substances	CAS Number	PERCENT (w/w)	ACGIH TLV-TWA	OSHA PEL-TWA
Contains no hazardous substances	Mixture	60 - 100%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause mild eye, skin, and respiratory irritation. Airborne dust may be explosive.

4. FIRST AID MEASURES

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Skin Wash with soap and water. Get medical attention if irritation persists.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Ingestion Under normal conditions, first aid procedures are not required.

Notes to Physician Not Applicable

5. FIRE FIGHTING MEASURES

Flash Point/Range (F):	Not Determined Min: > 200
Flash Point/Range (C):	Not Determined Min: > 93
Flash Point Method:	COC
Autoignition Temperature (F):	Not Determined
Autoignition Temperature (C):	Not Determined
Flammability Limits in Air - Lower (%):	Not Determined
Flammability Limits in Air - Upper (%):	Not Determined

Fire Extinguishing Media Water fog, carbon dioxide, foam, dry chemical.

Special Exposure Hazards Decomposition in fire may produce toxic gases. Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

Special Protective Equipment for Fire-Fighters Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

NFPA Ratings: Health 1, Flammability 0, Reactivity 0
HMS Ratings: Health 1, Flammability 0, Reactivity 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment. Avoid creating and breathing dust.

Environmental Precautionary Measures Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning / Absorption Scoop up and remove.

7. HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid creating or inhaling dust.

Storage Information Store away from oxidizers. Store in a cool, dry location. Product has a shelf life of 24 months.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls Use in a well ventilated area.

Respiratory Protection Not normally needed. But if significant exposures are possible then the following respirator is recommended:
Dust/mist respirator. (N95, P2/P3)

Hand Protection Normal work gloves.

Skin Protection Normal work coveralls.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions None known.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Color:	Off white
Odor:	Bean
pH:	6.5-7.5
Specific Gravity @ 20 C (Water=1):	1.42 -1.47
Density @ 20 C (lbs./gallon):	Not Determined
Bulk Density @ 20 C (lbs/ft3):	Not Determined
Boiling Point/Range (F):	Not Determined
Boiling Point/Range (C):	Not Determined
Freezing Point/Range (F):	Not Determined
Freezing Point/Range (C):	Not Determined
Vapor Pressure @ 20 C (mmHg):	Not Determined
Vapor Density (Air=1):	Not Determined
Percent Volatiles:	Not Determined
Evaporation Rate (Butyl Acetate=1):	Not Determined
Solubility in Water (g/100ml):	Soluble
Solubility in Solvents (g/100ml):	Not Determined
VOCs (lbs./gallon):	Not Determined
Viscosity, Dynamic @ 20 C (centipoise):	Not Determined
Viscosity, Kinematic @ 20 C (centistokes):	Not Determined
Partition Coefficient/n-Octanol/Water:	Not Determined
Molecular Weight (g/mole):	Not Determined

10. STABILITY AND REACTIVITY

Stability Data:	Stable
Hazardous Polymerization:	Will Not Occur
Conditions to Avoid	None anticipated
Incompatibility (Materials to Avoid)	Strong oxidizers.
Hazardous Decomposition Products	Carbon monoxide and carbon dioxide.
Additional Guidelines	Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Symptoms related to exposure

Acute Toxicity

Inhalation	May cause respiratory irritation. May cause allergic respiratory reaction.
Eye Contact	May cause eye irritation.
Skin Contact	None known.
Ingestion	None known

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
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Contains no hazardous substances	Mixture	No data available	No data available	No data available
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12. ECOLOGICAL INFORMATION

Ecotoxicological Information

Ecotoxicity Product

Acute Fish Toxicity: Not determined
Acute Crustaceans Toxicity: Not determined
Acute Algae Toxicity: Not determined

Ecotoxicity Substance

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Contains no hazardous substances	Mixture	No information available	No information available	No information available	No information available

12.2 Persistence and degradability

Readily biodegradable

12.3 Bioaccumulative potential

Does not bioaccumulate

12.4 Mobility in soil

No information available

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

Disposal Method Bury in a licensed landfill according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Not restricted

Canadian TDG

Not restricted

ADR

Not restricted

Air Transportation

ICAO/IATA

Not restricted

Sea Transportation

IMDG

Not restricted

Other Transportation Information

Labels: None

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory	All components listed on inventory or are exempt.
EPA SARA Title III Extremely Hazardous Substances	Not applicable
EPA SARA (311,312) Hazard Class	None
EPA SARA (313) Chemicals	This product does not contain a toxic chemical for routine annual "Toxic Chemical Release Reporting" under Section 313 (40 CFR 372).
EPA CERCLA/Superfund Reportable Spill Quantity	Not applicable.
EPA RCRA Hazardous Waste Classification	If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.
California Proposition 65	All components listed do not apply to the California Proposition 65 Regulation.
MA Right-to-Know Law	Does not apply.
NJ Right-to-Know Law	Does not apply.
PA Right-to-Know Law	Does not apply.

Canadian Regulations

Canadian DSL Inventory	All components listed on inventory or are exempt.
WHMIS Hazard Class	Un-Controlled

16. OTHER INFORMATION

The following sections have been revised since the last issue of this SDS

Not applicable

Additional Information

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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*****END OF MSDS*****