



US FARATHANE (Port Huron)

**100th Clean Corporate Citizen
since March 22, 2004**

**Facility Operations: Automotive
Components**

US Farathane Port Huron prides itself on continually incorporating P2 Programs and 5S into our daily operations. Due to the continued combined efforts of the entire Port Huron team in finding ways to recycle we are minimizing our environmental impact on our community.

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The Port Huron facility is 142,764 sq. ft. shipping, receiving, and manufacturing facility that has been in operation since 1987. The molding department contains 62 injection molding machines ranging from 28 ton to 1500 ton. The facility operates year round on three shifts, 24 hours per day, five days per week, with 325 employees.

US Farathane Port Huron has demonstrated its environmental ethics, 5S principles by continuing to meet the criteria for C3 designation and a strong environmental compliance record. Integrating environmental and 5S factors into the daily operations at our facility has resulted in an awareness to not use aerosols containing volatile organic chemicals/hazardous air pollutants and recycling hydraulic oil, purges, plastic bags/shrink wrap, plastic bottles. As a result our aggressive recycling goals have reduced the amount of solid wastes going to the landfill.

US Farathane Port Huron uses 5S – which means a mentality of Continuous Improvements that takes small steps towards the larger goal of a Safe, Efficient, Profitable work place that benefits everyone from the workers to the customers.



Environmental Projects / Accomplishments since 2007:

- 2007 Recycling Cardboard Gaylords
- 2009 Placed lock on waste compactor, more control of what was going in (i.e. floor sweepings – resins)
- 2009 Recycling Paper
- 2010 Port Huron received the Clean Corporate Citizen Longevity Award
- 2010 to current MDOT Adopt a Highway
- 2011 JCIM Continuous Improvement Award
- 2011 began recycling purging
- 2011 began recycling program to recycle all plastic bags and shrink wrap. 15-20 Gaylords per month are no longer going into the landfill
- 2011 began recycling contaminated material
- 2011 Skid recycling
- 2012 our local YMCA sponsored a “911 Run/Walk to Remember” event, of which 26 JCIM Port Huron employees participated and received the Chief Award for having the most participants
- 2012 Port Huron reduced the amount of recycling items going into the general trash resulting in a 11k cost save
- 2012 JCIM Continuous Improvement Award
- 2013 Recycling of all plastic bottles
- 2014 Eleven Champions have been selected to establish 5S Teams to maintain current action item tracker and posting, correction of audit findings, leading team meetings, and report monthly to Plant Staff – accomplishments