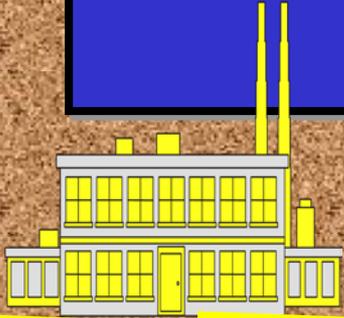


Plugging Bedrock Wells



WELL ABANDONMENT REGULATIONS

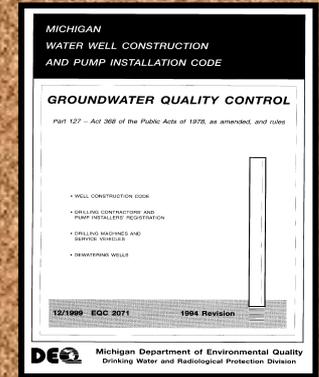


Part 127
ACT 368 PA 1978
**GROUNDWATER QUALITY
CONTROL RULES**



RULES

R 325.1663 Rule 163. (1) (b)



ROCK WELLS

- **BEDROCK PORTION + 20' ABOVE MUST BE PLUGGED WITH NEAT CEMENT OR CONCRETE GROUT**

RULES

R 325.1664 Rule 164. (a-c)

NEAT CEMENT, CONCRETE, OR BENTONITE GROUT SLURRIES

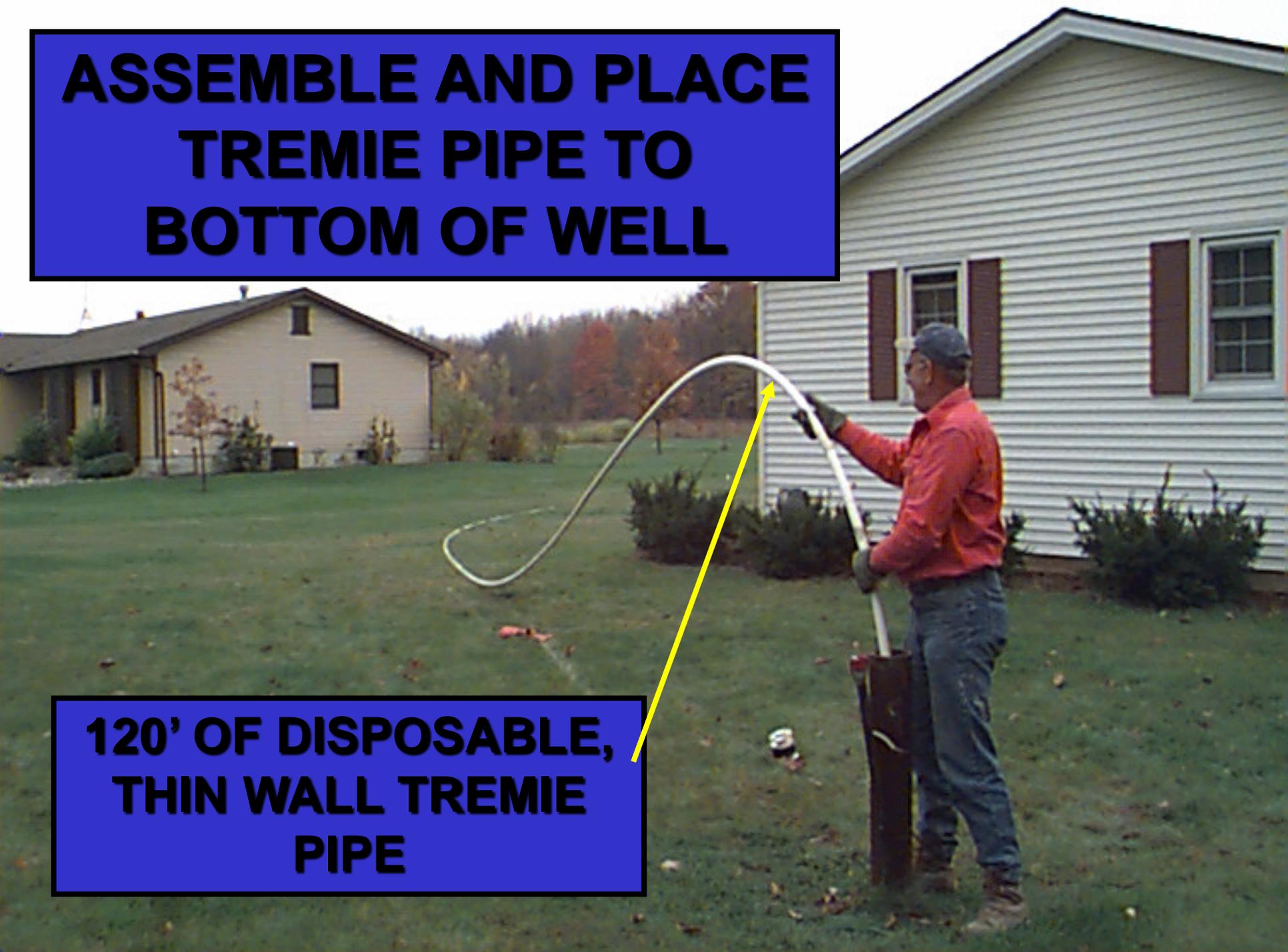
- * A tremie pipe from the bottom of the well to the ground surface must be used. All obstructions must be removed prior to placement of the tremie pipe.**

MEASURE WELL DEPTH TO ESTIMATE THE VOLUME OF PLUGGING MATERIAL NEEDED.



ASSEMBLE AND PLACE TREMIE PIPE TO BOTTOM OF WELL

120' OF DISPOSABLE,
THIN WALL TREMIE
PIPE



Using Tremie Pipe Without Solvent-welding Joints



CEMENTING RIG



**Temporary
casing
extension put
on a well
casing that
terminated in
the bottom of a
well pit.
Removed after
plugging
material has
been placed.**



**Pump neat cement
using a tremie pipe
to the bottom of the
well.**

**Cloudy water will
appear before the
cement returns to
the surface.**

**Add 15-20% to allow
for routine loss to
formation.**





**Neat cement grout = 5.2-6 gal. water /
94 lb sack of Portland Cement**



**WEIGHING NEAT CEMENT
GROUT USING MUD SCALE.**

15 LB/GAL. (6 GAL./94 LB SACK)

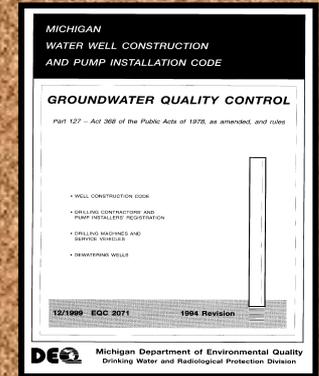
UNIQUE SITUATIONS

CONTACT DEQ

- **FRACTURED ROCK.**
- **AREAS WHERE LOST CIRCULATION ZONES ARE COMMONLY ENCOUNTERED.**
- **FLOWING WELLS WITH ELEVATED HYDROSTATIC HEAD.**

RULES

R 325.1663 Rule 163. (2)



LOST CIRCULATION ZONES

- GRAVEL, SAND, STONE AGGREGATE, OR OTHER MATERIAL APPROVED BY THE DEPARTMENT MAY BE USED IN THAT PORTION OF A WELL THAT PENETRATES L.C.Z. SUCH AS GRAVEL, CAVERNOUS, CREVICED, OR FRACTURED ROCK.

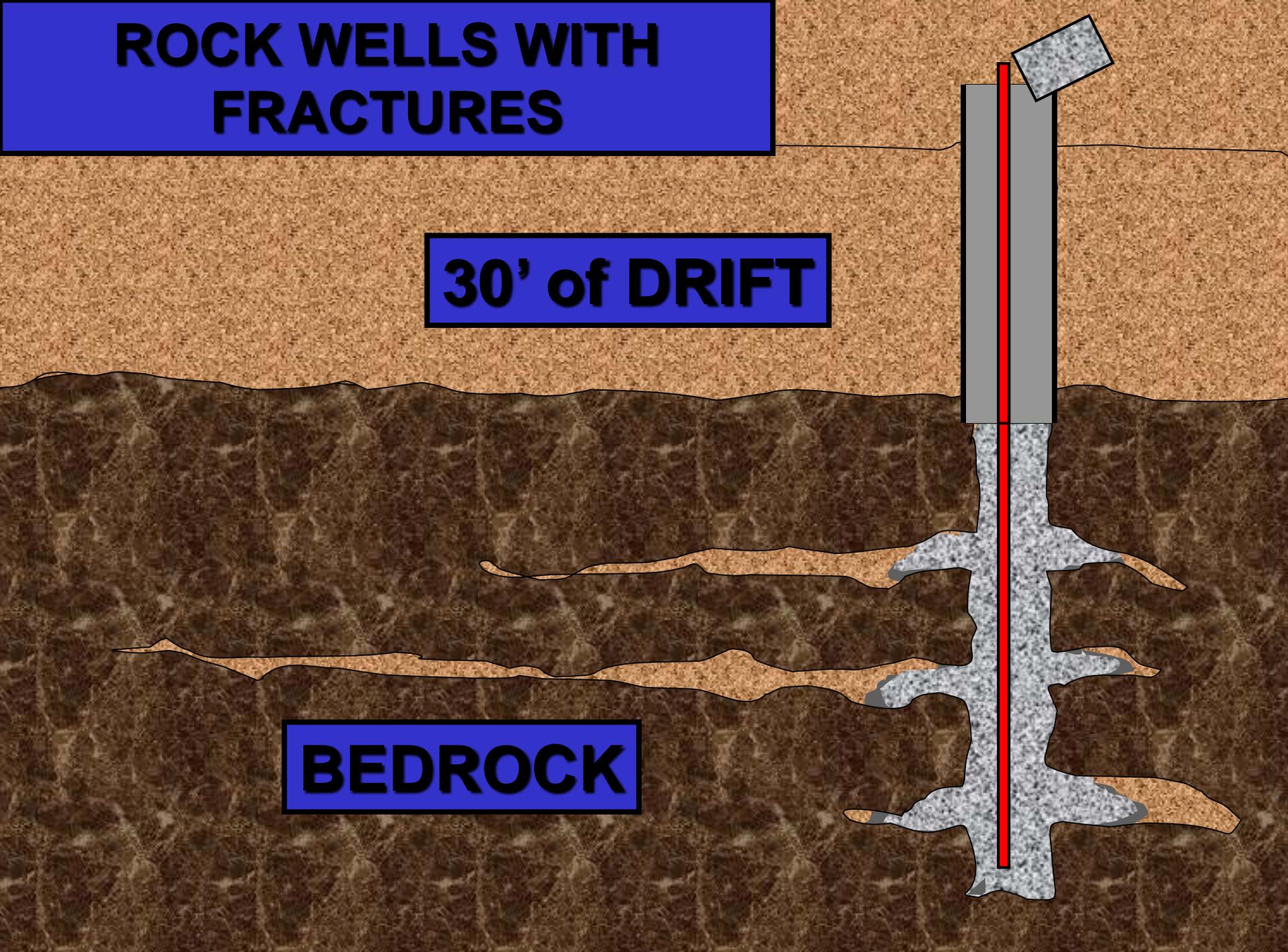
Procedure for Plugging Fractured Rock with pea stone & Portland Cement

- Place tremie pipe to bottom of well.**
- Pump neat cement (5.2 gal/sack) while slow-pouring pea stone from the surface.**
- Withdraw tremie pipe as the cement is being pumped and stone is being poured, but keep pipe submerged in the slurry. (This prevents pressure locking the tremie pipe in the well.)**
- After passing the fractured zone, stop pouring pea stone but continue pumping neat cement until return at the surface is observed.**

ROCK WELLS WITH FRACTURES

30' of DRIFT

BEDROCK





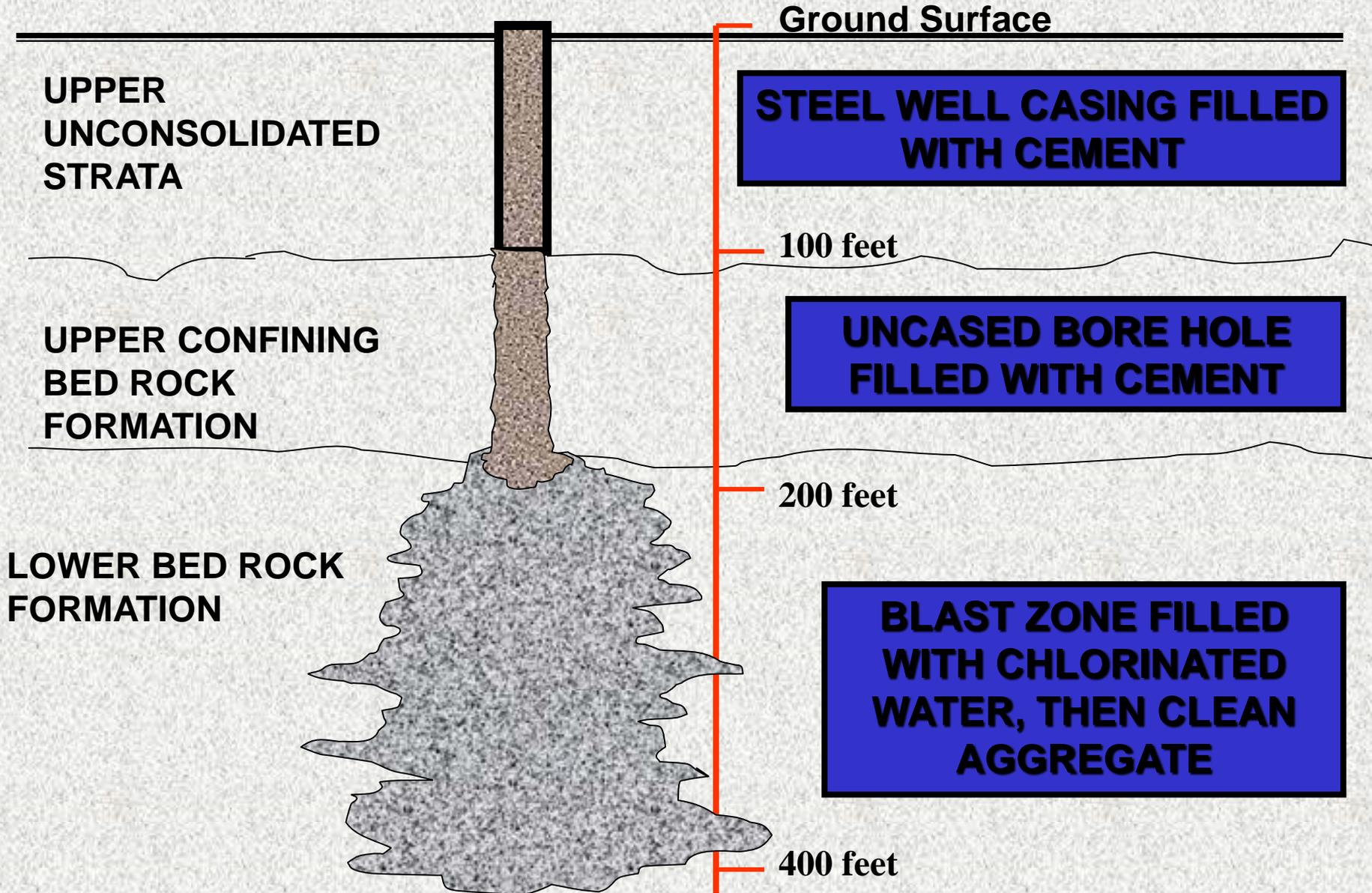


Pea stone may be pre-measured and placed into sacks to allow for easy handling.



3-4 FOOT DIAMETER, 200 FOOT LENGTH "BLAST ZONE" IN A 400 FOOT DEEP ROCK WELL.

ABANDONED WELL WITH BLAST-ENLARGED ZONE



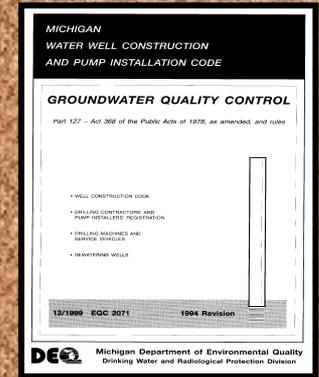
UNIQUE SITUATIONS

CONTACT DEQ

- FRACTURED ROCK.
- AREAS WHERE LOST CIRCULATION ZONES ARE COMMONLY ENCOUNTERED.
- FLOWING ROCK WELLS WITH ELEVATED HYDROSTATIC HEAD.

RULES

R 325.1663 Rule 163. (3-4)



FLOWING WELLS AND WELLS DISCHARGING SUBTERRANEAN GASSES

- FLOW MUST BE STOPPED USING NEAT CEMENT OR CONCRETE GROUT
- CONTACT MDEQ FOR TECHNICAL ASSISTANCE

**HOW DO
YOU PLUG
ABANDONED
FLOWING
WELLS
SAFELY?**



FIRST STEP:

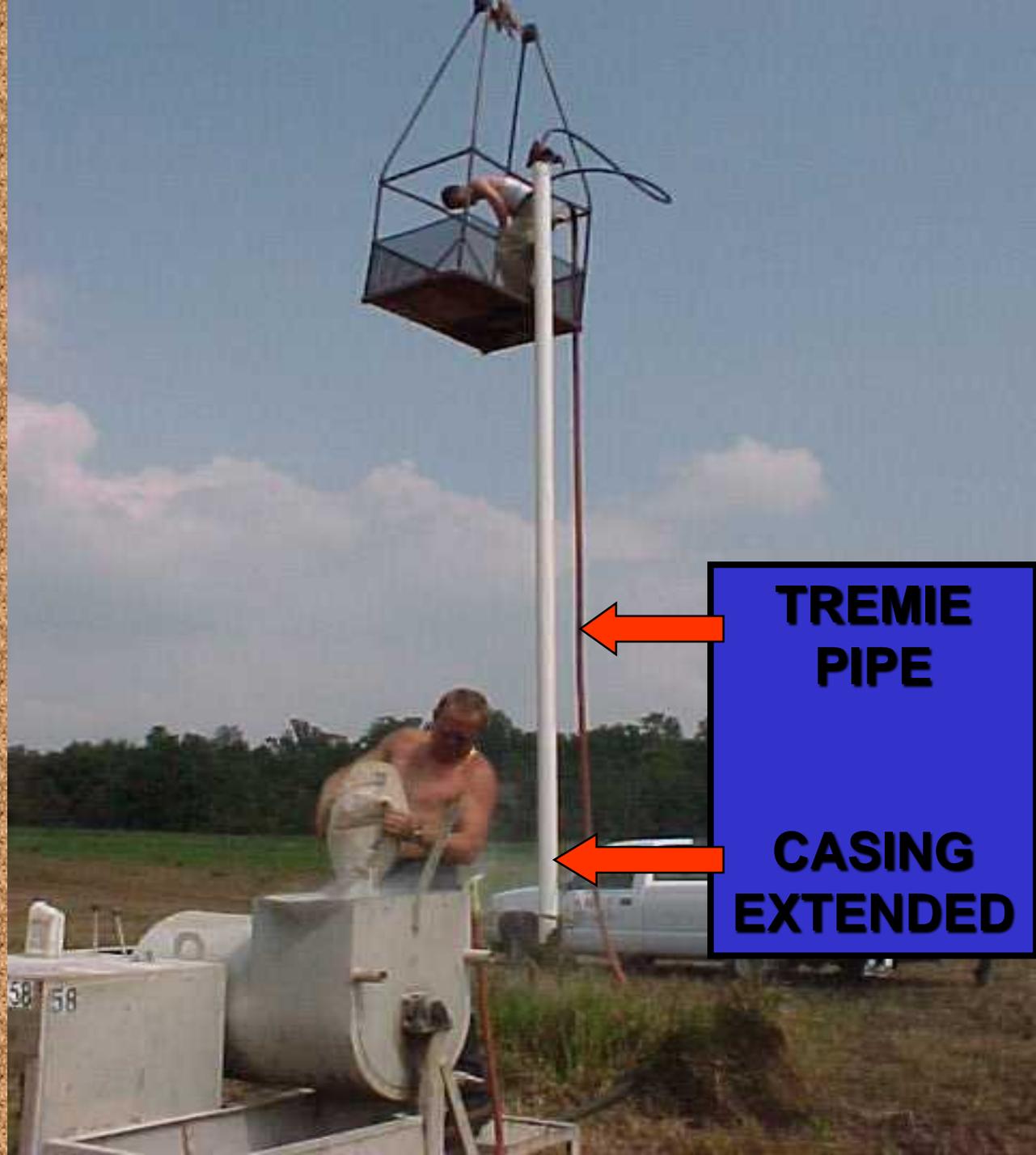
**GET THE
“FLOW”
UNDER
CONTROL.**

**INSTALL
CASING
EXTENSION**



**“FLOW” WITH
FRACTURES.**

**CASING
EXTENDED 20’
TO EQUALIZE
THE
HYDROSTATIC
HEAD (WHICH WAS
18’ ABOVE GRADE.)**



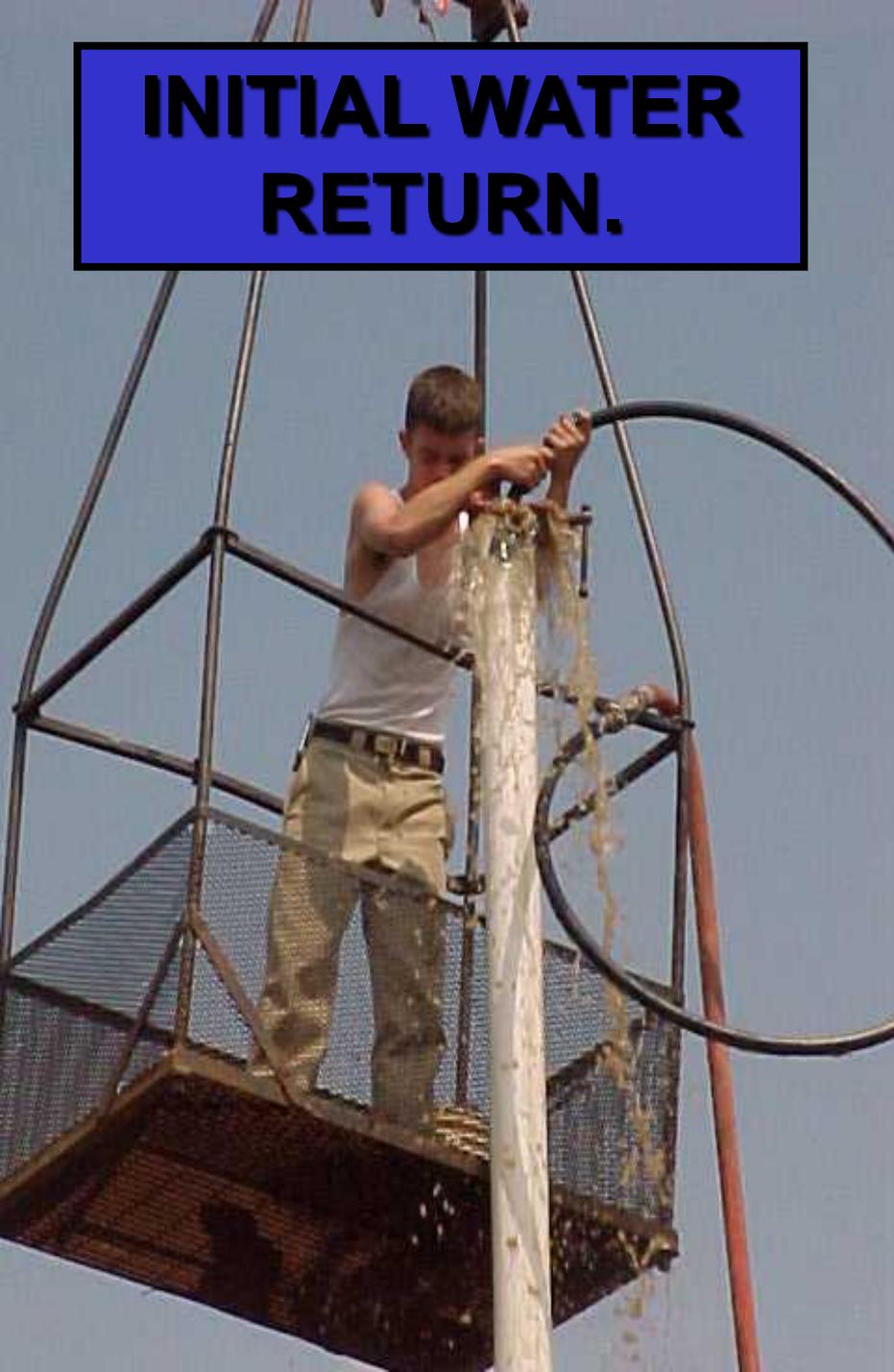
**TREMIE
PIPE**

**CASING
EXTENDED**



Pea stone with neat cement is used to plug fractures.

**INITIAL WATER
RETURN.**



**NEAT CEMENT
RETURN.**

