ATTACHMENT 1





	STAGE 3 MAX	ASH
	EXISTING STAGE 3 MID ASH	
	STAGE 3 MIN ASH	
	COMPACT ASH	
	WET ASH (SLUICED)	

	LOOSE SAND	
	ΡΕΔΤ	
	CEMENTED ORGANIC SILT	
	HARD CLAY	
	SOFT CLAY	
	//////////////////////////////////////	

CROSS SECTION C-C' SCALE: 1" = 20'

	Golder	ASSOCIATES	Great Lakes	
Engineering & Environmental Solutions I.I.C	400 136th Avenue, Building 100, Suite B, Holland, Michigan 49424	Phone/Fax: (616) 994-6541	www.goEESolutions.com	
GEOTECHNICAL INVESTIGATION	D.E. KARN ASH LANDFILL SECTIONS 1 & 2, T. 14 N., R. 5 E., HAMPTON TOWNSHIP, BAY COUNTY			2742 N. WEADOCK HWY, ESSEXVILLE, MI 48732
		11-08-2013 ISSUED FOR 100% REPORT	06-17-2013 ISSUED FOR 25% REPORT	ARK DATE DESCRIPTION
DESIGN DRAWN CHECKE PROJEC SHEET	ED BY: BY: ED BY: TITLE CROS	094-	 -13-	THE DUST SAL







CROSS SECTION E-E' SCALE: 1" = 20'

	SOUTH	IEAS	ST
	E	' 640	
		-630 -	
STAGE 3 MID ASH	STAGE 3 MIN ASH	620	
		610 -	
		-600 600	
		590 -	
		580 -	88)
		570 -	(NAVD
		560	ATION
		- -	ELEV
	LOOSE SAND	550 - -	
	DENSE SAND	540	
		—530	
	HARD CLAY		
		520	
		-510 -	
		500	

	GEOTECHNICAL INVESTIGATION		U.E. KAKN ASH LANUFILL	SECTIONS 1 & 2, T. 14 N., R. 5 E., HAMPTON TOWNSHIP, BAY COUNTY			2742 N. WEADOCK HWY, ESSEXVILLE, MI 48732		
					D FOR 100% REPORT	D FOR 25% REPORT	kiption		
					-08-2013 ISSUE	+17-2013 ISSUE	DATE DESCI		
	ESIG	NEC) B'	Y:	11	90	MARK		
D C P S	DRAWN BY: DJS CHECKED BY: BAL PROJECT NO: 094-13-001 SHEET TITLE								
	CROSS SECTION E-E'								
	FI	G	U	R	E	4	ŀ		

-490







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Golder Great Lakes							
Engineering & Environmental Solutions, LLC 400 136th Avenue, Building 100, Suite B, Holland, Michigan 49424 Phone/Fax: (616) 994-6541 www.goEESolutions.com							
GEOTECHNICAL INVESTIGATION D.E. KARN ASH LANDFILL SECTIONS 1 & 2, T. 14 N., R. 5 E., HAMPTON TOWNSHIP, BAY COUN CONSUMERS ENERGY COMPANY 2742 N. WEADOCK HWY, ESSEXVILLE, MI 48732							
UED FOR 100% REPORT							
11-08-2013 ISS	עאור						
DESIGNED BY: DRAWN BY: DJS CHECKED BY: BAL PROJECT NO: 094-13-001 SHEET TITLE CROSS SECTION F-F'							
FIGURE 5							

SOUTHWEST



HARD CLAY (H)

SOFT TO STIFF CLAY (SC)



Golder Great Lakes							
	Engineering & Environmental Solutions, LLC	400 136th Avenue, Building 100, Suite B, Holland, Michigan 49424	Phone/Fax: (616) 994-6541	www.goEESolutions.com			
		U.E. KAKN AOH LANUFILL SECTIONS 1 & 3 T 14 N R 5 F HAMPTON TOWNSHIP RAY COLINITY			2742 N. WEADOCK HWY, ESSEXVILLE, MI 48732		
				ISSUED FOR 100% REPORT	DESCRIPTION		
				11-08-2013	DATE		
DESIGNED BY: DRAWN BY: DJS CHECKED BY: BAL PROJECT NO: 094-13-001 SHEET TITLE							
F	CROSS SECTION I-I'						







COMPACT ASH (CA)

GROUNDWATER (GW

LOOSE TO MEDIUM DENSE SAND (L)

PEAT (PT)

HARD CLAY (H)

MEDIUM COMPACT TO COMPACT SAND (D)

CEMENTED ORGANIC SILT (OH)

SOFT TO STIFF CLAY (SC)

WET ASH OR SLUICED FLY ASH (WA)







_____ <u>____</u> ____ ____ ____ ____ ____

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Great Lakes							
Engineering & Environmental Solutions, LLC 400 136th Avenue, Building 100, Suite B, Holland, Michigan 49424 Phone/Fax: (616) 994-6541 www.goEESolutions.com							
GEOTECHNICAL INVESTIGATION D.E. KARN ASH LANDFILL SECTIONS 1 & 2, T. 14 N., R. 5 E., HAMPTON TOWNSHIP, BAY COUNTY CONSUMERS ENERGY COMPANY 2742 N. WEADOCK HWY, ESSEXVILLE, MI 48732							
				ISSUED FOR 100% REPORT	DESCRIPTION		
				11-08-2013	DATE		
DESIGN	ED B	Y:			MARK		
DESIGNED BY: DRAWN BY: DJS CHECKED BY: BAL PROJECT NO: 094-13-001							
SHEET TITLE CROSS SECTION P-P'							

NORTHEAST

LEGEND EXISTING TOPO (EX) (ROWE APRIL 2013) PROPOSED COVER (MAX. SHOWN ONLY) PROPOSED SDA/ FLY ASH COMMINGLE DRY ASH (DA) COMPACT ASH (CA) WET ASH OR SLUICED FLY ASH (WA) GROUNDWATER (GW) LOOSE TO MEDIUM DENSE SAND (L) MEDIUM COMPACT TO COMPACT SAND (D) _____ PEAT (PT) / / / , / , / , / / / / ,CEMENTED ORGANIC SILT (OH) / ; / ; / ; / ; / ; / ; /

HARD CLAY (H)

SOFT TO STIFF CLAY (SC)



SCALE: 1" = 20'

SOFT TO STIFF CLAY (SC)

HARD CLAY (H)

CEMENTED ORGANIC SILT (OH)

LEGEND

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EXISTING TOPO (EX) (ROWE APRIL 2013) PROPOSED COVER

(MAX. SHOWN ONLY) PROPOSED SDA/

FLY ASH COMMINGLE

COMPACT ASH (CA)

WET ASH OR SLUICED FLY ASH (WA)

GROUNDWATER (GW

LOOSE TO MEDIUM DENSE SAND (L)

COMPACT SAND (D)

PEAT (PT)

MEDIUM COMPACT TO

DRY ASH (DA)







Engineering & Environmental Solutions, LLC 400 136th Avenue, Building 100, Suite B, Holland, Michigan 49424 Phone/Fax: (616) 994-6541 www.goEESolutions.com



ATTACHMENT 2

FK Engineering Associates Project: Karn Ash Landfill



Well Number	Test Date	Test Number	K Value (cm/s)	Avg. K Value (cm/s)	Permeable Zone (ft.)	
		1	0.003388			
MW-33	6/10/2014	2	0.002538	0.003027	561.5 - 574.5	
		3	0.003155			
		1	0.002959			
MW-35	6/10/2014	2	0.002586	0.002760333	570.7 - 576.2	
		3	0.002736			
		1	0.007173			
MW-36	6/10/2014	2	0.004899	0.005634333	572 - 582	
		3	0.004831			
		1	0.01047			
MW-37	6/10/2014	2	0.01047	0.010673333	573.4 - 584.4	
		3	0.01108			
		1	0.0002023			
MW-38	6/10/2014	2	0.003794	0.002896433	573.7 - 581.7	
		3	0.004693			
		1	0.006723			
MW-39	6/10/2014	2	0.005809	0.006344	573.6 - 586.6	
		3	0.0065			
	6/10/2014	1	0.0003267			
MW-53A		2	0.0004843	0.000445967	575.4 - 577.4	
		3	0.0005269			
		1	0.0003109			
MW-54A	6/10/2014	2	0.0002995	0.000278867	576.3 - 578.8	
		3	0.0002262			
		1	0.0006168			
OW-36	6/10/2014	2	0.0009229	0.000769133	567.6 - 569.1	
		3	0.0007677			
		1	0.0004807			
OW-38	6/10/2014	2	0.0005546	0.0005104	573.1 - 578.6	
		3	0.0004959			
		1	0.005388			
OW-39	6/10/2014	2	0.006035	0.005742	572 - 578.5	
		3	0.005803			

ATTACHMENT 3



2014	(WAINE(S)			(NAVD 88)	(NAVD 88)	(NAVD 88)	DESCRIPTION		
51-12	ABANDONED INCL	784593	13261560	620.0	621.80	UNKNOWN	TOP OF CAP	43.651681	-83.844518
MW-6	INSTALLED IN 2014 - MW-33	784916	13262119	588.0	589.43	578.5 TO 563.5	TOP OF CASING	43.652555	-83.842396
PT-1 A	KB-1A / KB 1B	784756	13261747	630.8	N/A	587.9	N/A	43.652123	-83.843808
PT-1 B	KB-1A / KB 1B	784756	13261747	630.8	N/A	578.9	N/A	43.652123	-83.843808
PT-1 C	KB-1A / KB 1B	784756	13261747	630.8	N/A	565.9	N/A	43.652123	-83.843808
PT-1 D	KB-1A / KB 1B	784756	13261747	630.8	N/A	553.9	N/A	43.652123	-83.843808
PT-2 A	KB-2A / KB 2B	783978	13262063	620.4	621.89	578.5	TOP OF CAP	43.649982	-83.842629
PT-2 B	KB-2A / KB ZB	783978	13262063	620.4	GZ1.89	572.5	TOP OF CAP	43.649982	-83.842629
PT-2 C	KB-2A / KB 2B	783978	13262063	620.4	621.89	566.5	TOP OF CAP	43.649982	-83.842629
PT-2 D	KB-2A / KB 2B	783978	13262063	620.4	621.89	560.5	TOP OF CAP	43.649982	-83.842629
PT-3 A	KB-3B / KB-3A	784143	13262315	620.8	621.49	583.6	TOP OF CAP	43.650433	-83.841673
РТ-З В	KB-3B / KB-3A	784143	13262315	620.8	6Z1.49	574.6	TOP OF CAP	43.650433	83.841673
РТ-3 С	KB-3B / KB-3A	784143	13262315	620.8	621.49	566.6	TOP OF CAP	43.650433	83.841673
РТ З О	KB 38 / KB 3A	784143	13262315	620.8	621.49	560.6	TOP OF CAP	43.650433	83.841673
PT 4 A	KB 4A / KB 4B	783687	13263692	627.9	628.67	587.0	TOP OF CAP	43.649157	83.836484
PT-4 B	KB-4A / KB-4B	783687	13263692	627.9	628.67	572.0	TOP OF CAP	43.649157	-83.836484
PT-4 C	KB-4A / KB-4B	/83687	13263692	627.9	628.67	568.0	TOP OF CAP	43.649157	-83.836484
РТ-5 A	KB-5A / KB-5B	/82380	13265304	594.1	596.11	584.1	TOP OF CAP	43.645545	-83,830424
PT-5 B	K8-5A / K8-58	782380	13265304	594.1	596.11	578.1	TOP OF CAP	43.645545	-83.830424
PT-5 C	K8-5A / K8-58	782380	13265304	594.1	596.11	574.6	TOP OF CAP	43.645545	-83.830424
PT-5 D	К8-5А / КВ-58	782380	13265304	594.1	596.11	571.1	TOP OF CAP	43.645545	-83.830424
OW-2	LH 101	783563	13263951	597.4	599.81	580 +/-	TOP OF CASING	43.648814	-83.835507
OW-7	I H 102	782499	1.3265377	596.3	598,77	584 +/-	TOP OF CASING	43.645870	-83.830147
MW-3	MW 2 / MW 32	785033	13261678	595.5	597,30	569.8 to 566.8	TOP OF CASING	43.652885	-83.844059
MW-5	MW 3 / MW 33	784919	13262113	588.4	590.17	566.7 to 563.7	TOP OF CASING	43.652565	-83.842421
MW-7	MW 5 / MW 35	783711	13264067	594.8	597.61	576.6 to 573.6	TOP OF CASING	43.649217	-83.835064
MW-9	MW 6 /MW 36	783199	13264990	592.8	595.60	577.1 to 574.1	TOP OF CASING	43.647796	-83.831591
MW-11	MW 7 / MW 37	782839	13265629	593.2	595.36	578.9 to 575.9	TOP OF CASING	43.646798	-83.829187
MW-13	MW 8 / MW 38	782417	13266382	590.9	597.53	576 to 573	TOP OF CASING	43.645627	-83.826351
MW-15	MW 9 / MW 39	781975	13267089	591.5	593.26	576.3 to 573.3	TOP OF CASING	43.644401	-83.823693
MW-18	MW 10R	783317	13262775	602.7	605.32	578 +/-	TOP OF CASING	43.648158	-83.839956
MW-19	MW 11R	783516	13262072	595.2	597.31	572.1 to 567.1	TOP OF CASING	43.648716	-83.842608
MW-1	MW 31 / MW 1	784467	13261286	594.9	597.02	\$73 to \$70	TOP OF CASING	43.651339	-83.845554
MW-2	MW 31R	784463	13261284	595.0	597.34	572.5 to 567.5	TOP OF CASING	43.651327	-83.845562
MW-4	MW 32R	785034	13261683	595.6	598.01	569.5 to 564.5	TOP OF CASING	43.652887	-83.844040
MW-8	INSTALLED IN 2014 - MW-35	783709	13264071	594.7	598.78	580.9 TO 570.9	TOP OF CASING	43.649212	-83.835051
MW-10	INSTALLED IN 2014 - MW-36	783193	13264995	593.5	596.96	582.5 TO 572.5	TOP OF CASING	43.647779	-83.831574
MW-12	INSTALLED IN 2014 - MW-37	782831	13265630	594.9	598.60	583.9 TO 573.9	TOP OF CASING	43.646776	-83.829183
MW-14	INSTALLED IN 2014 - MW-38	782415	13266387	590.7	594.36	584.7 TO 574.7	TOP OF CASING	43.645621	-83.826332
MW-16	INSTALLED IN 2014 - MW-39	781969	13267084	591.6	595.80	584.1 TO 574.1	TOP OF CASING	43.644385	-83.823710
MW-17	MW 101	782683	13263803	591.0	593.40	577 +/-	TOP OF CASING	43.646400	-83.836087
MW-20	MW 102	784770	13261741	631.3	631.44	576+/-	TOP OF CASING	43.652161	-83.843830
MW-21	MW 103	784181	13262800	632.1	632.92	587 +/-	TOP OF CASING	43.650529	83.839841
MW-22	MW 104	783578	13263955	597.4	600.15	571+/-	TOP OF CASING	43.648855	83.835492
WW 23	MW 105	782493	13265381	595.9	598.06	577 +/-	TOP OF CASING	43.645851	83.830132
UW 1	OW 31	784434	13261496	627.6	630.17	572.5 to 567.5	TOP OF CASING	43.651245	83.844763
OW-3	INSTALLED IN 2014 - OW-36	/83195	13264882	591.6	594,40	573.610 568.6	TOP OF CASING	43.647787	-83.832000
UW-4	INSTALLED IN 2014 - OW-38	/82382	13266362	586.1	590,20	5/9.110 5/4.1	TOP OF CASING	43.645530	-83.826429
UW-5	INSTALLED IN 2014 - OW-39	782035	1326/030	591.0	594.33	577.010 572.0	TOP OF CASING	43.644568	-83.823912
VWP-13	PZ 2010-202	781455	13265959	589.7	592.60	576.3	KIMITOP CASING	43.642995	-83.82/9/4
0W-6	PZ 2010-203	/82127	13264855	594.2	595.40	580.9 to 575.9	TOP OF CASING	43.644857	-83.832128
UW-8	PZ 2010-204	781928	13264025	591.2	593.22	581 to 576	TOP OF CASING	43.644325	-83.835266

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OW•11	PZ 2010-208	783194	13263582	602.6	604.28	587.3 to 582.3	TOP OF CASING
VWP-7	PZ 2010-209	783622	13262325	618.4	620.49	585.7	N.RIM TOP CASING
VWP-6	PZ 2010-210	783882	13262394	608.2	610.60	585.4	S.RIM TOP CASING
VWP-1	PZ 2010-211	784107	13261670	619.4	621.40	578.4	RIM TOP CASING
OW-10	PZ 2010-212	782739	13263728	589.9	591.58	576.1 to 571.1	TOP OF CASING
OW-9	PZ 2010-213	781881	13263995	591.7	593.45	585.5 to 580.5	TOP OF CASING
OW-13	PZ 2010-214	782539	13262866	586.0	588.52	579.5 to 574.5	TOP OF CASING
OW-15	PZ 2010-215	781746	13263231	585.6	587.75	572.8 to 567.8	TOP OF CASING
VWP-10	INSTALLED IN 2014 - PZ-2014-01	781562	13264937	593.4	N/A	575.9	N/A
VWP-21 A	INSTALLED IN 2014 - PZ-2014-02	783341	13264420	614.4	N/A	590.1	N/A
VWP-21B	INSTALLED IN 2014 - PZ-2014-02	783341	13264420	614.4	N/A	583.1	N/A
VWP-22 A	INSTALLED IN 2014 - PZ-2014-03	783758	13263359	609.4	N/A	582.4	N/A
VWP-22.8	INSTALLED IN 2014 - PZ-2014-03	783758	13263359	609.4	N/A	575.4	N/A
VWP-22 C	INSTALLED IN 2014 - PZ-2014-03	783758	13263359	609.4	N/A	566.4	N/A
VWP-8A	INSTALLED IN 2014 - PZ-2014-04	783457	13263246	616.7	N/A	596.7	N/A
VWP-8B	INSTALLED IN 2014 - PZ-2014-04	783457	13263246	616.7	N/A	586.7	N/A
VWP-8C	INSTALLED IN 2014 - PZ-2014-04	783457	13263246	616.7	N/A	576.7	N/A
VWP-14	INSTALLED IN 2014 - PZ-2014-05	781863	13266358	588.3	N/A	577.0	N/A
VWP-12	INSTALLED IN 2014 - PZ-2014-06	781324	13265590	588.8	N/A	575.8	N/A
VWP-11	INSTALLED IN 2014 - PZ-2014-07	781203	13265157	589.2	N/A	575.2	N/A
SI-1	51-1	783977	13261744	595.9	599.10	599.1 to 499.1	TOP OF CAP
SI-2	51-2	783876	13262036	597.4	600.97	601 to 501	TOP OF CAP
51-3	\$1-3	783696	13262104	596.9	599.87	599.9 to 504.9	TOP OF CAP
SI-4	SI-4	781887	13266938	591.7	591.36	591.4 to 566.4	TOP OF CAP
SI-5	51-5	781625	13266400	590. Z	590.03	590 to 565	TOP OF CAP
SI-6	51-6	781330	13265869	590.7	590.54	590.5 to 565.5	TOP OF CAP
SI-7	\$1-7	781174	13265547	589.4	589.07	589.1 to 564.1	TOP OF CAP
\$1-8	INSTALLED IN 2014 - SI-8	784017	13261571	595.7	599.24	599.2 to 499.1	TOP OF CAP
SI-9	INSTALLED IN 2014 - SI-9	783523	13262130	595.9	599.76	599.8 to 508.1	TOP OF CAP
\$I-10	INSTALLED IN 2014 - \$1-10	781630	13264836	593.2	596.82	596.8 to 568.7	TOP OF CAP
SI-11	INSTALLED IN 2014 - SI-11	783431	13264479	592.8	595.39	595.4 to 545.3	TOP OF CAP
VWP-3	59-1	783967	13261893	597.5	600.76	572.3	N.RIM TOP CASING
VWP-4	5P-2	783760	13262076	595.7	598.61	545.7	N.RIM TOP CASING
VWP-2 A	INSTALLED IN 2014 - SP-3	783987	13261645	595.7	N/A	574.7	N/A
VWP-Z B	INSTALLED IN 2014 - SP-3	783987	13261645	595.7	N/A	559.7	N/A
VWP-2 C	INSTALLED IN 2014 - SP-3	783987	13261645	595.7	N/A	549.7	N/A
VWP-5 A	INSTALLED IN 2014 - SP-4	783614	13262121	596.5	N/A	575.5	N/A
VWP-5 B	INSTALLED IN 2014 - SP-4	783614	13262121	596.5	N/A	560.5	N/A
VWP-5 C	INSTALLED IN 2014 - SP-4	783614	13262121	596.5	N/A	550.5	N/A
VWP-18	P-1	782180	13266672	584.7	N/A	UNKNOWN	
VWP-17	P-2	782119	13266723	584.5	N/A	UNKNOWN	
VWP-19	P-3	782116	13266506	587.8	N/A	UNKNOWN	
VWP-16	P-4	782088	13266660	585.1	N/A	UNKNOWN	ļ
1/1A/D 15	D S	791006	12266520	596.0	L NIZA	LINE NOW	1



ATTACHMENT 4

Consumers J.C. Weadock Dry Ash Landfill Cover Hydrologic Performance HELP Model Inputs

1. Profile. Regulation Section

Model Settings

[HELP] Case Settings

Parameter	Value	Units
Runoff Method	Model calculated	(-)
Initial Moisture Settings	Model calculated	(-)

[HELP] Surface Water Settings

Parameter	Value	Units		
Runoff Area	100	(%%)		
Vegetation Class	Good stand of grass	(-)		

Profile Structure

Layer	Top (ft)	Bottom (ft)	Thickness (ft)
Fine Sandy Loam	0.0000	-0.5000	0.5000
Silty Clay	-0.5000	-2.0000	1.5000

1.1. Layer. Fine Sandy Loam (topsoil)

Top Slope Length: 750.0000 Bottom Slope Length: 750.0000 Top Slope: 3.5000 Bottom Slope : 3.5000

[HELP] Vertical Perc. Layer Parameters

Parameter	Value	Units
total porosity	0.4730	(vol/vol)
field capacity	0.2220	(vol/vol)
wilting point	0.1040	(vol/vol)
sat.hydr.conductivity	1.0E-2	(cm/sec)
subsurface inflow	0.0000	(cm/day)

1.2. Layer. Silty Clay (infiltration layer)

Top Slope Length: 750.0000 Bottom Slope Length: 750.0000 Top Slope: 3.5000 Bottom Slope : 3.5000

[HELP] Barrier Soil Liner Parameters

Parameter	Value	Units
total porosity	0.479	(vol/vol)
field capacity	0.371	(vol/vol)
wilting point	0.251	(vol/vol)
sat.hydr.conductivity	1.0E-5	(cm/sec)
subsurface inflow	0	(mm/year)

2. Results.

2.1. Regulation Section

Total volumes (ft3) for 30 year model period

Description	Total Volume
Precipitation (ft3)	3.3174E+06
Runoff (ft3)	5.5102E+05
Evapotranspiration (ft3)	1.8387E+06
Soil water (ft3)	1.0983E+06
Snow water (ft3)	9.2814E+04
Percolation or leakance through Layer 2 (ft3)	9.3094E+05

Average annual volumes (ft3) for 30 year model period

Description	Average Annual Volume
Precipitation (ft3)	1.1058E+05
Runoff (ft3)	1.8367E+04
Evapotranspiration (ft3)	6.129E+04
Soil water (ft3)	3.661E+04
Snow water (ft3)	3.093E+03
Percolation or leakance through Layer 2 (ft3)	<mark>3.1031E+04</mark>

ATTACHMENT 5

	Classificatio	n	Total Porosity	Field Capacity	Wilting Point	Saturated Hydraulic Conductivity
HELP	USDA	USCS	vol/vol	vol/vol	vol/vol	cm/sec
1	CoS	SP	0.417	0.045	0.018	1.0×10^{-2}
2	S	SW	0.437	0.062	0.024	5.8x10 ⁻³
3	FS	SW	0.457	0.083	0.033	3.1x10 ⁻³
4	LS	SM	0.437	0.105	0.047	1.7x10 ⁻³
5	LFS	SM	0.457	0.131	0.058	1.0x10 ⁻³
6	SL	SM	0.453	0.190	0.085	7.2x10 ⁻⁴
7	FSL	SM	0.473	0.222	0.104	5.2x10 ⁻⁴
8	L	ML	0.463	0.232	0.116	3.7x10 ⁻⁴
9	SiL	ML	0.501	0.284	0.135	1.9x10 ⁻⁴
10	SCL	SC	0.398	0.244	0.136	1.2x10 ⁻⁴
11	CL	CL	0.464	0.310	0.187	6.4x10 ⁻⁵
12	SiCL	CL	0.471	0.342	0.210	4.2x10 ⁻⁵
13	SC	SC	0.430	0.321	0.221	3.3x10 ⁻⁵
14	SiC	СН	0.479	0.371	0.251	2.5x10 ⁻⁵
15	С	СН	0.475	0.378	0.265	1.7x10 ⁻⁵
16	Barrie	er Soil	0.427	0.418	0.367	1.0x10 ⁻⁷
17	Bentonite M	lat (0.6 cm)	0.750	0.747	0.400	3.0x10 ⁻⁹
18	Municip (900 lb/yd ³ d	al Waste or 312 kg/m ³)	0.671	0.292	0.077	1.0x10 ⁻³
19	Municip (channeling au	al Waste nd dead zones)	0.168	0.073	0.019	1.0x10 ⁻³
20	Drainage N	let (0.5 cm)	0.850	0.010	0.005	$1.0 \mathrm{x} 10^{+1}$
21	Gra	avel	0.397	0.032	0.013	3.0x10 ⁻¹
22	L^*	ML	0.419	0.307	0.180	1.9x10 ⁻⁵
23	${ m SiL}^*$	ML	0.461	0.360	0.203	9.0x10 ⁻⁶
24	SCL^*	SC	0.365	0.305	0.202	2.7x10 ⁻⁶
25	CL^*	CL	0.437	0.373	0.266	3.6x10 ⁻⁶
26	SiCL*	CL	0.445	0.393	0.277	1.9x10 ⁻⁶
27	SC^*	SC	0.400	0.366	0.288	7.8x10 ⁻⁷
28	SiC^*	СН	0.452	0.411	0.311	$1.2x10^{-6}$
29	C*	СН	0.451	0.419	0.332	6.8x10 ⁻⁷
30	Coal-Burning Fly	Electric Plant Ash [*]	0.541	0.187	0.047	5.0x10 ⁻⁵
31	Coal-Burning Bottor	Electric Plant n Ash [*]	0.578	0.076	0.025	4.1x10 ⁻³
32	Municipal Fly	Incinerator Ash [*]	0.450	0.116	0.049	1.0x10 ⁻²
33	Fine Cop	oper Slag [*]	0.375	0.055	0.020	4.1x10 ⁻²
34	Drainage N	let (0.6 cm)	0.850	0.010	0.005	$3.3 x 10^{+1}$

DEFAULT SOIL, WASTE, AND GEOSYNTHETIC CHARACTERISTICS

* Moderately Compacted (Continued)

DEFAULT SOIL ,	WASTE, AND	GEOSYNTHETIC	CHARACTERISTICS
-----------------------	------------	--------------	-----------------

	Classification	Total Porosity	Field Capacity	Wilting Point	Saturated Hydraulic Conductivity
HELP	Geomembrane Material	vol/vol	vol/vol	vol/vol	cm/sec
35	High Density Polyethylene (HDPE)				2.0x10 ⁻¹³
36	Low Density Polyethylene (LDPE)				4.0x10 ⁻¹³
37	Polyvinyl Chloride (PVC)				$2.0 \mathrm{x} 10^{-11}$
38	Butyl Rubber				1.0×10^{-12}
39	Chlorinated Polyethylene (CPE)				4.0x10 ⁻¹²
40	Hypalon or Chlorosulfonated Polyethylene (CSPE)				3.0x10 ⁻¹²
41	Ethylene-Propylene Diene Monomer (EPDM)				2.0x10 ⁻¹²
42	Neoprene				3.0x10 ⁻¹²

(Concluded)

ATTACHMENT 6



CALCULATIONS

Date: Project No.:	Revised October 29, 2018 1773608	Made by: Checked by:	Brad Johnson Bryan Weldon
Subject:	HELP Model Analysis	Reviewed by:	
Project Short Title:	J.C. WEADOCK DRY ASH LANDFILL CO		GIC PERFORMANCE

1.0 INTRODUCTION

The HELP (Hydrologic Evaluation of Landfill Performance) model (Schroeder et al. 1994) was used to estimate water balance for the dry ash landfill cover system at the J.C. Weadock facility. The program models rainfall, runoff, infiltration, and other water components to estimate how much water builds up above each landfill liner, how much water is intercepted by lateral drainage layer(s), and how much water potentially leaks through "barrier layers" of the landfill.

Model inputs included daily weather data (precipitation, temperature and solar radiation), soil properties (porosity, field capacity, wilting point and saturated hydraulic conductivity for each soil layer), and evapotranspiration (ET) parameters (e.g., leaf area index and evaporative zone depth). The following sections describe the model inputs.

2.0 LANDFILL LAYERS

The model was used to simulate the landfill condition depicted on the cross section in Attachment A. In the HELP model, the layers are "typed" by the hydraulic function that they perform. Four types are of layers are available: vertical percolation layers, lateral drainage layers, barrier soil liners and geomembrane liners. As shown on the landfill cross section in Attachment A, the cover system consists of a 6-inch topsoil layer, a 12-inch thick rooting zone, and a geocomposite drainage layer above a 40-mil LLDPE geomembrane (a HDPE has similar hydraulic conductivity). Approximately 60-feet of CCR fly ash lies beneath the cover; the thickness of the underlying CCR fly ash has no bearing on performance of the cover system. Table 1 shows the soil and design data input to mimic the cover and waste within the landfill; the soil and design data are also included in Attachment A in a format familiar to Visual HELP users. The engineering documentation for the HELP model (Schroeder et al., 1994) provides default soil properties (porosity, field capacity, wilting point, and saturated hydraulic conductivity) for a wide variety of soil texture classes and materials used in landfill construction. Table 4 (Default Soil, Waste, and Geosynthetic Characteristics) from the HELP Unser Guide for Version 3 is included in Attachment A.

As noted in a footnote at the bottom of Table 1, there are three model parameters for a geomembrane liner that do not apply to other layers in the model. For layer No. 4 (LLDPE or HDPE geomembrane), pinhole density of 1/acre, defects 1/acre, and placement quality "good" were used as model inputs.



Golder Associates: Operations in Africa, Asia, Australasia, Europe, North America and South America

3.0 WEATHER DATA

The HELP model requires general climate data for computing potential landfill water balance. The required general climate data include average annual wind speed, average quarterly relative humidity, normal mean monthly temperatures, and latitude. Daily weather data required in the HELP model are classified into four groups: (1) evapotranspiration, (2) precipitation, (3) temperature, and (4) solar radiation data. Daily weather data may be input by the user, generated stochastically (i.e., synthetic weather data), or taken from the model's historical data base. For this analysis, it was deemed desirable generate synthetic weather data for multiple years with the same statistical characteristics as the actual weather at the site (or in the general vicinity of the site) to capture the effects of varying annual precipitation and the timing of precipitation during the year on landfill water balance. The HELP model incorporates a routine, WGEN, for generating daily values of precipitation, mean temperature, and solar radiation for an n-year period (up to 100 years).

Model Inputs

As indicated above, there are four groups of daily weather data that must be input or generated by the model. The WGEN module of HELP was used to generate the daily inputs. Screen shots from the HELP model documenting these inputs are included in Attachment B.

- The nearest Michigan weather station with available ET parameters (growing season start, growing season end, average wind speed, and quarterly relative humidity) is located in East Lansing, Michigan (Screen 1). Two of the parameters on this screen were input for the Weadock dry ash landfill: evaporative zone depth of 18 inches (topsoil + rooting zone thicknesses) and maximum leaf area index of 3 (for a good cover of vegetation).
- 2) Detroit, Michigan was selected as the nearest representative meteorological station for daily precipitation. The model includes a feature that provides for the correction of the generated precipitation and temperatures based on actual mean monthly values. The 1981 to 2010 precipitation Normals¹ for Essexville, Michigan were input into the model in the column "USER" (Screen 2) to facilitate generation of monthly and annual precipitation totals that are representative of the site.
- 3) East Lansing, Michigan was selected as the nearest representative meteorological station for daily temperatures. The 1981 to 2010 temperature Normals for Essexville, Michigan were input into the model in the column "USER" (Screen 3) to facilitate generation of monthly and annual temperature averages that are representative of the site.
- 4) East Lansing, Michigan was selected as the nearest representative meteorological station for daily solar radiation data (Screen 4). On this screen, the station latitude was replaced with the latitude of the Weadock dry ash landfill (approximately 43.64 degrees) to more accurately simulate global radiation at the site.

Note that 30 years of synthetic weather data were generated.

¹ Climate Normals are three-decade averages of climatological variables including temperature and precipitation. The climate normal are produced once every 10 years. The 1981–2010 U.S. Climate Normals dataset is the latest release of National Centers for Environmental Information (NCEI's) Climate Normals.



4.0 RUNOFF

The rainfall-runoff processes are modeled using the SCS "curve-number" (CN) method, which is widely accepted and allows the user to adjust the runoff calculation to a variety of soil types and land management practices. The maximum value of CN, which is 100, occurs when there is no infiltration. The smaller CN is, the more rainwater will infiltrate into the uppermost layer. The engineering documentation for the HELP model (Schroeder et al., 1994) includes the figure shown at the right which shows the relation between CN and soil texture for various levels of vegetation. Three methods are



available in the HELP model to define a SCS runoff curve number: (1) user-specified curve number without modification by the model, (2) user-specified curve number modified for surface slope and slope length, and (3) curve number computed by HELP based on surface slope, slope length, default soil texture, and the quality of vegetation cover. The third method was used for the final cover scenario. The calculated curve number for material texture 10 (i.e., layer 1) with a slope of 3.0%, a slope length of 650 feet, and a good stand of grass was 85.3.

5.0 RESULTS

The model output is included in Attachment C; Average annual totals for the 30-year simulation are summarized on Table 2. The principal water balance components (precipitation, runoff and ET) are presented along with lateral drainage from the lateral drainage layer (the geocomposite which was simulated using the drainage net, number 34) and average head on the top of the LLDPE (or HDPE) geomembrane liner. In summary:

- Average annual precipitation was 31.78 inches, slightly less than the Normal for Essexville, Michigan (32.39 inches).
- Average annual runoff was 4.74 inches due to the relatively flat cover system (3% slope) and good vegetation cover.
- Average annual ET was 20.28 inches. This water balance component is sensitive to the input evaporative zone depth (18 inches). It is anticipated that the soils used to construct the cover system will allow the plant roots to explore the full 18 inches of soil (topsoil plus rooting zone) above the geocomposite/geomembrane liner.
- Average annual lateral drainage from layer 3 is approximately 6.79 inches, which is approximately equal to the difference: Precipitation runoff ET.
- Percolation/drainage through layer 4 (0.00021 inches/year) is negligible with the proposed cover system and the climate of Essexville, Michigan.



TABLES

October 2018

Consumers J.C. Weadock Dry Ash Landfill Cover Hydrologic Performance HELP3 Model Analysis (30-Year Simulation)

Project No.: 1773608

TABLE 1: Soil and Design Data

		HELP Layer	Material			Field	Wilting	Initial Wtr		
Layer No.	Layer Description	Type	Texture No.	Thickness	Porosity	Capacity	Point	Content	Ksat	
				inches	vol/vol	vol/vol	vol/vol	vol/vol	cm/sec	
~	6 inch topsoil (SC)	Vertical percolation	10	9	0.398	0.244	0.136	0.3468	1.2E-04	
2	12-in thick Rooting Zone (SM)	Vertical percolation	5	12	0.457	0.131	0.058	0.2429	1.0E-03	
ю	Geocomposite w/ 200 mil geonet core [1]	Lateral drainage	34	0.2	0.85	0.01	0.005	0.01	33	
4	40-mil LLDPE (or HDPE) geomembrane [2]	Geomembrane	36	0.04	0.000	0.000	0.000	0.000	4.0E-13	
5	60 feet of CCR	Vertical percolation	30	720	0.541	0.187	0.047	0.187	5.0E-05	
	Notes:									

[1] For layer No. 3 (laterial drainage), slope length of 650 ft and slope of 3.0% were used
[2] For layer No. 4 (LLDPE geomembrane), pinhole density of 1/acre, defects 1/acre, and placement quality "good" were used

TABLE 2: Results - Average annual totals for years 1 through 30

	inches	CU feet/Acre
Precipitation	31.78	115,361
Runoff	4.74	17,206
Evapotranspiration	20.284	73,631
Later drainage from layer 3	6.791	24,650
Perc/leakage through layer 4	0.00021	0.762
Average head on top of layer 4	0.005	
Perc/leakage through layer 5	0.00021	000'0



ATTACHMENT A



Consumers J.C. Weadock Dry Ash Landfill Cover Hydrologic Performance HELP3 Model Inputs

1. Profile Structure

	Тор	Bottom	Thickness
Layer	(inches)	(inches)	(inches)
Silty clay loam topsoil (SC)	0	-6	6
Loamy fine sand Rooting Zone (SM)	-6	-18	12
Geocomposite w/ 200 mil geonet core	-18	-18.2	0.2
40-mil LLDPE geomembrane	-18.2	-18.24	0.04
60 feet of CCR	-18.24	-738.24	720

1.1 Layer - Silty clay loam (topsoil)

Slope length 750 feet		
Slope 3.5%		
Vertical percolation layer parameters:		
Parameter	Value	Units
Total porosity	0.398	vol/vol
Field capacity	0.244	vol/vol
Wilting point	0.136	vol/vol
Saturaged hydraulic conductivity	1.2E-04	cm/sec
Subsurface inflow	0.000	cm/day

1.2 Layer - Loamy fine sand (rooting zone)

Vertical percolation layer parameters:

Parameter	Value	Units
Total porosity	0.457	vol/vol
Field capacity	0.131	vol/vol
Wilting point	0.058	vol/vol
Saturaged hydraulic conductivity	1.0E-03	cm/sec
Subsurface inflow	0.000	cm/day

1.3 Layer - Geocomposite w/ 200 mil geonet core

Slope length 750 feet		
Slope 3.5%		
Lateral drainage layer parameters:		
Parameter	Value	Units
Total porosity	0.85	vol/vol
Field capacity	0.01	vol/vol
Wilting point	0.005	vol/vol
Saturaged hydraulic conductivity	33	cm/sec
Subsurface inflow	0.000	cm/day

1.4 Layer - 40-mil LLDPE (or HDPE) geomembrane

Barrier geomembrane properties:

Parameter	Value	Units
Total porosity	0.000	vol/vol
Field capacity	0.000	vol/vol
Wilting point	0.000	vol/vol
Saturaged hydraulic conductivity	4.0E-13	cm/sec
Subsurface inflow	0.000	cm/dav

Note: LLDPE and HDPE exhibit same order of magnitude

saturated hydraulic conductivity.

1.5 Layer - Coal combustion residuals

Vertical percolation layer parameters:

Parameter	Value	Units
Total porosity	0.541	vol/vol
Field capacity	0.187	vol/vol
Wilting point	0.047	vol/vol
Saturaged hydraulic conductivity	5.0E-05	cm/sec
Subsurface inflow	0.000	cm/day



						Saturated
Classification		Total	Field	Wilting	Hydraulic Conductivity	
HEI D	USDA	USCS	vol/vol	vol/vol	r olint	cm/sec
1	CoS	SP	0.417	0.045	0.018	1 0x 10 ⁻²
2	S S	SW	0.437	0.043	0.010	5.8x10 ⁻³
3	FS	SW	0.457	0.083	0.024	3.1×10^{-3}
4		SM	0.437	0.005	0.035	1.7×10^{-3}
5	LES	SM	0.457	0.131	0.058	1.0x10 ⁻³
6	SL	SM	0.453	0.190	0.085	7.2×10^{-4}
7	FSL	SM	0.473	0.222	0.104	5.2x10 ⁻⁴
8	L	ML	0.463	0.232	0.116	3.7x10 ⁻⁴
9	SiL	ML	0.501	0.284	0.135	1.9x10 ⁻⁴
10	SCL	SC	0.398	0.244	0.136	1.2x10 ⁻⁴
11	CL	CL	0.464	0.310	0.187	6.4x10 ⁻⁵
12	SiCL	CL	0.471	0.342	0.210	4.2x10 ⁻⁵
13	SC	SC	0.430	0.321	0.221	3.3x10 ⁻⁵
14	SiC	СН	0.479	0.371	0.251	2.5x10 ⁻⁵
15	С	СН	0.475	0.378	0.265	1.7x10 ⁻⁵
16	16 Barrier Soil		0.427	0.418	0.367	1.0x10 ⁻⁷
17	Bentonite M	lat (0.6 cm)	0.750	0.747	0.400	3.0x10 ⁻⁹
18	18 Municipal Waste (900 lb/yd ³ or 312 kg/m ³)		0.671	0.292	0.077	1.0x10 ⁻³
19 Municipal Waste (channeling and dead zones)		0.168	0.073	0.019	1.0x10 ⁻³	
20	Drainage N	let (0.5 cm)	0.850	0.010	0.005	$1.0 \mathrm{x} 10^{+1}$
21	Gra	avel	0.397	0.032	0.013	3.0x10 ⁻¹
22	L^*	ML	0.419	0.307	0.180	1.9x10 ⁻⁵
23	SiL^*	ML	0.461	0.360	0.203	9.0x10 ⁻⁶
24	SCL^*	SC	0.365	0.305	0.202	2.7x10 ⁻⁶
25	CL^*	CL	0.437	0.373	0.266	3.6x10 ⁻⁶
26	$SiCL^*$	CL	0.445	0.393	0.277	1.9x10 ⁻⁶
27	SC*	SC	0.400	0.366	0.288	7.8x10 ⁻⁷
28	SiC*	СН	0.452	0.411	0.311	1.2×10^{-6}
29	C*	СН	0.451	0.419	0.332	6.8x10 ⁻⁷
30	30 Coal-Burning Electric Plant Fly Ash*		0.541	0.187	0.047	5.0x10 ⁻⁵
31	Coal-Burning Electric Plant Bottom Ash*		0.578	0.076	0.025	4.1x10 ⁻³
32	Municipal Incinerator Fly Ash [*]		0.450	0.116	0.049	1.0x10 ⁻²
33	Fine Cop	oper Slag [*]	0.375	0.055	0.020	4.1x10 ⁻²
34	Drainage N	let (0.6 cm)	0.850	0.010	0.005	3.3x10 ⁺¹

TABLE 4. DEFAULT SOIL, WASTE, AND GEOSYNTHETIC CHARACTERISTICS

Moderately Compacted (Continued) *

TABLE 4 (continued). DEFAULT SOIL, WASTE, AND GEOSYNTHETIC CHARACTERISTICS

	Classification	Total Porosity	Field Capacity	Wilting Point	Saturated Hydraulic Conductivity
HELP	Geomembrane Material	vol/vol	vol/vol	vol/vol	cm/sec
35	High Density Polyethylene (HDPE)				2.0x10 ⁻¹³
36	Low Density Polyethylene (LDPE)				4.0x10 ⁻¹³
37	Polyvinyl Chloride (PVC)				2.0x10 ⁻¹¹
38	Butyl Rubber				1.0x10 ⁻¹²
39	Chlorinated Polyethylene (CPE)				4.0x10 ⁻¹²
40	Hypalon or Chlorosulfonated Polyethylene (CSPE)				3.0x10 ⁻¹²
41	Ethylene-Propylene Diene Monomer (EPDM)				2.0x10 ⁻¹²
42	Neoprene				3.0x10 ⁻¹²

(concluded)

user-defined soil option accepts non-default soil characteristics for layers assigned soil type numbers greater than 42. This is especially convenient for specifying characteristics of waste layers. User-specified soil characteristics can be assigned any soil type number greater than 42.

When a default soil type is used to describe the top soil layer, the program adjusts the saturated hydraulic conductivities of the soils in the top half of the evaporative zone for the effects of root channels. The saturated hydraulic conductivity value is multiplied by an empirical factor that is computed as a function of the user-specified maximum leaf area index. Example values of this factor are 1.0 for a maximum LAI of 0 (bare ground), 1.8 for a maximum LAI of 1 (poor stand of grass), 3.0 for a maximum LAI of 2 (fair stand of grass), 4.2 for a maximum LAI of 3.3 (good stand of grass) and 5.0 for a maximum LAI of 5 (excellent stand of grass).

The manual option requires values for porosity, field capacity, wilting point, and saturated hydraulic conductivity. These and related soil properties are defined below.

- *Soil Water Storage (Volumetric Content)*: the ratio of the volume of water in a soil to the total volume occupied by the soil, water and voids.
- *Total Porosity*: the soil water storage/volumetric content at saturation (fraction of total volume).

ATTCHMENT B



1





Project Title: Consume	rs J.C. Weadock Dry Ash Landfill Cover Hydrologic Performance
	DOSBox 0.74. Cpu speed: 3000 cycles, Frameskip, D. Program: WEATHER
	City: E. LANSING State: MICHIGAN Number of Years for Synthetic Data Generation 30 Use Default Normal Mean Monthly Temperatures YES NO
	Normal Mean Monthly Temperature (°F)
SCREEN 3 Temperature Inputs (including the 30-year Normals for Essexville, MI)	USER DEFAULT 1. January 22.72 21.6 2. February 24.9 23.3 3. March 33.5 33.0 4. April 46.2 46.3 5. May 57.9 57.2 6. June 67.8 66.8 7. July 72.0 70.8 8. August 70.1 69.2 9. September 62.4 61.7 10. October 50.5 50.7 11. November 39.4 38.5 12. December 28.1 27.0 P1=Info F2-Melp F9-Quit F10-Generate Data Ecc-Cancel
	DOSBox 0.74 Cpu speed: 3000 cycles, Frameskip, 0. Program: WEATHER
	SYMTHETIC SOLAR BADIATION DATA
	City: E. LANSING State: MICHIGAN
	Number of Years for Synthetic Data Generation 30
SCREEN 4 Solar Radiation Data (replaced station latitude with site latitude of 43.64)	Station Latitude = 13:64 Degrees (Megative for southern hemisphere)



ATTCHMENT C

WEAD6. OUT

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* *	HELP MODE	L VERSION 3.07	(1 NOVEMBER 1997)	* *
* *	DEVELOP	ED BY ENVIRONMEN	NTAL LABORATORY	* *
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* *	FOR USEPA RI	SK REDUCTION ENO	GINEERING LABORATORY	* *
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PRECIPITATION [DATA FILE:	C: \input\weadck	<\DATA4.D4	
TEMPERATURE DAT	TA FILE:	C: \input\weadck	<\DATA7. D7	

SOLAR RADIATION DATA FILE:	C: \input\weadck\DATA13.D13
EVAPOTRANSPIRATION DATA:	C: \input\weadck\DATA11.D11
SOIL AND DESIGN DATA FILE:	C: \input\weadck\DATA10A. D10
OUTPUT DATA FILE:	C: \output\WEAD6.OUT

TIME: 10:11 DATE: 10/29/2018

TITLE: Weadock Closure Cover Hydrologic Analysis

NOTE: INITIAL MOISTURE CONTENT OF THE LAYERS AND SNOW WATER WERE COMPUTED AS NEARLY STEADY-STATE VALUES BY THE PROGRAM.

LAYER 1

TYPE 1 - VERTICAL PERCOLATION LAYER
MATERIAL TEXTURE NUMBER 10THICKNESS=6.00INCHESPOROSITY=0.3980VOL/VOLFIELD CAPACITY=0.2440VOL/VOLWILTING POINT=0.1360VOL/VOLINITIAL SOIL WATER CONTENT=0.3467VOL/VOLEFFECTIVE SAT. HYD. COND.=0.119999997000E-03CM/SECNOTE:SATURATED HYDRAULIC CONDUCTIVITY IS MULTIPLIED BY 4.20FOR ROOT CHANNELS IN TOP HALF OF EVAPORATIVE ZONE.

LAYER 2 Page 1

WEAD6. OUT

TYPE 1 - VERTICAL	PFF	RCOLATION LAYER
MATERIAL TEXT	URE	NUMBER 5
THI CKNESS	=	12.00 I NCHES
POROSI TY	=	0.4570 VOL/VOL
FIELD CAPACITY	=	0.1310 VOL/VOL
WILTING POINT	=	0.0580 VOL/VOL
INITIAL SOIL WATER CONTENT	=	0.2426 VOL/VOL
EFFECTIVE SAT. HYD. COND.	=	0.10000005000E-02 CM/SEC

LAYER 3

TYPE 2 - LATERAL DRAINAGE LAYER										
MATERIAL TEXTURE NUMBER 34										
THI CKNESS	=	0.20 INCHES								
POROSI TY	=	0.8500 VOL/VOL								
FIELD CAPACITY	=	0.0100 VOL/VOL								
WILTING POINT	=	0.0050 VOL/VOL								
INITIAL SOIL WATER CONTENT	=	0.0100 VOL/VOL								
EFFECTIVE SAT. HYD. COND.	=	33.000000000 CM/SE	С							
SLOPE	=	3.00 PERCENT								
DRAINAGE LENGTH	=	650. 0 FEET								

LAYER 4 _ _ _ _ _ _ _ _ _

MATERIAL TEXTURENUMBER36THI CKNESS=0.04I NCHESPOROSI TY=0.0000VOL/VOLFI ELD CAPACI TY=0.0000VOL/VOLWI LTI NG POI NT=0.0000VOL/VOLI NI TI AL SOI L WATER CONTENT=0.0000VOL/VOLEFFECTI VE SAT. HYD. COND.=0.39999993000E-12CM/SECFML PI NHOLE DENSI TY=1.00HOLES/ACREFML I NSTALLATI ON DEFECTS=1.00HOLES/ACREFML PLACEMENT QUALI TY=3- GOOD	TYPE 4 – FLEXIBLE MEMBRANE LINER										
$\begin{array}{rcl} \text{THICKNESS} &=& 0.04 & \text{INCHES} \\ \text{POROSITY} &=& 0.0000 & \text{VOL/VOL} \\ \text{FIELD CAPACITY} &=& 0.0000 & \text{VOL/VOL} \\ \text{WILTING POINT} &=& 0.0000 & \text{VOL/VOL} \\ \text{INITIAL SOIL WATER CONTENT} &=& 0.0000 & \text{VOL/VOL} \\ \text{EFFECTIVE SAT. HYD. COND.} &=& 0.39999993000E-12 & \text{CM/SEC} \\ \text{FML PINHOLE DENSITY} &=& 1.00 & \text{HOLES/ACRE} \\ \text{FML INSTALLATION DEFECTS} &=& 1.00 & \text{HOLES/ACRE} \\ \text{FML PLACEMENT QUALITY} &=& 3 & - \text{GOOD} \end{array}$	MATERIAL TEXTURE NUMBER 36										
POROSITY = 0.0000 VOL/VOL FIELD CAPACITY = 0.0000 VOL/VOL WILTING POINT = 0.0000 VOL/VOL INITIAL SOIL WATER CONTENT = 0.0000 VOL/VOL EFFECTIVE SAT. HYD. COND. = 0.39999993000E-12 CM/SEC FML PINHOLE DENSITY = 1.00 HOLES/ACRE FML INSTALLATION DEFECTS = 1.00 HOLES/ACRE FML PLACEMENT QUALITY = 3 - GOOD	THI CKNESS	=	0.04 INCHES								
FIELD CAPACITY=0.0000 VOL/VOLWILTING POINT=0.0000 VOL/VOLINITIAL SOIL WATER CONTENT=0.0000 VOL/VOLEFFECTIVE SAT. HYD. COND.=0.39999993000E-12 CM/SECFML PINHOLE DENSITY=1.00 HOLES/ACREFML INSTALLATION DEFECTS=1.00 HOLES/ACREFML PLACEMENT QUALITY=3 - GOOD	POROSI TY	=	0.0000 VOL/VOL								
WILTING POINT=0.0000 VOL/VOLINITIAL SOIL WATER CONTENT=0.0000 VOL/VOLEFFECTIVE SAT. HYD. COND.=0.39999993000E-12 CM/SECFML PINHOLE DENSITY=1.00 HOLES/ACREFML INSTALLATION DEFECTS=1.00 HOLES/ACREFML PLACEMENT QUALITY=3 - GOOD	FIELD CAPACITY	=	0.0000 VOL/VOL								
INITIAL SOIL WATER CONTENT=0.0000 VOL/VOLEFFECTIVE SAT. HYD. COND.=0.39999993000E-12 CM/SECFML PINHOLE DENSITY=1.00 HOLES/ACREFML INSTALLATION DEFECTS=1.00 HOLES/ACREFML PLACEMENT QUALITY=3 - GOOD	WILTING POINT	=	0.0000 VOL/VOL								
EFFECTIVE SAT. HYD. COND.=0.39999993000E-12 CM/SECFML PINHOLE DENSITY=1.00 HOLES/ACREFML INSTALLATION DEFECTS=1.00 HOLES/ACREFML PLACEMENT QUALITY=3 - GOOD	INITIAL SOIL WATER CONTENT	=	0.0000 VOL/VOL								
FMLPINHOLEDENSITY=1.00HOLES/ACREFMLINSTALLATIONDEFECTS=1.00HOLES/ACREFMLPLACEMENTQUALITY=3- GOOD	EFFECTIVE SAT. HYD. COND.	=	0.39999993000E-12 CM/SEC								
FMLI NSTALLATIONDEFECTS=1.00HOLES/ACREFMLPLACEMENTQUALITY=3-GOOD	FML PINHOLE DENSITY	=	1.00 HOLES/ACRE								
FML PLACEMENT QUALITY = $3 - GOOD$	FML INSTALLATION DEFECTS	=	1.00 HOLES/ACRE								
	FML PLACEMENT QUALITY	=	3 – GOOD								

LAYER 5

TYPE 1 - VERTICAL PERCOLATION LAYER MATERIAL TEXTURE NUMBER 30

MAIE	KIAL IEXIU	JRE	NUMBER	30		
THI CKNESS		=	720.00	C	I NCHES	
POROSI TY		=	0.54	410	VOL/VOL	
FIELD CAPACITY		=	0.18	870	VOL/VOL	
WILTING POINT		=	0.04	470	VOL/VOL	
INITIAL SOIL WATER	CONTENT	=	0.18	870	VOL/VOL	
EFFECTIVE SAT. HYD	. COND.	=	0.499999	9987	'000E-04	CM/SEC
WEAD6. OUT

GENERAL DESIGN AND EVAPORATIVE ZONE DATA

NOTE: SCS RUNOFF CURVE NUMBER WAS COMPUTED FROM DEFAULT SOIL DATA BASE USING SOIL TEXTURE #10 WITH A FAIR STAND OF GRASS, A SURFACE SLOPE OF 3.% AND A SLOPE LENGTH OF 650. FEET.

SCS RUNOFF CURVE NUMBER	=	85.30	
FRACTION OF AREA ALLOWING RUNOFF	=	100.0	PERCENT
AREA PROJECTED ON HORIZONTAL PLANE	=	1.000	ACRES
EVAPORATI VE ZONE DEPTH	=	18.0	I NCHES
INITIAL WATER IN EVAPORATIVE ZONE	=	4. 991	I NCHES
UPPER LIMIT OF EVAPORATIVE STORAGE	=	7.872	I NCHES
LOWER LIMIT OF EVAPORATIVE STORAGE	=	1. 512	I NCHES
INITIAL SNOW WATER	=	0.000	I NCHES
INITIAL WATER IN LAYER MATERIALS	=	139.633	I NCHES
TOTAL INITIAL WATER	=	139.633	I NCHES
TOTAL SUBSURFACE INFLOW	=	0.00	I NCHES/YEAR

EVAPOTRANSPI RATI ON AND WEATHER DATA

NOTE: EVAPOTRANSPIRATION DATA WAS OBTAINED FROM

E. LANSING MI CHI GAN

STATION LATITUDE	=	43.64 DEGREES
MAXIMUM LEAF AREA INDEX	=	3.00
START OF GROWING SEASON (JULIAN DATE)	=	123
END OF GROWING SEASON (JULIAN DATE)	=	283
EVAPORATI VE ZONE DEPTH	=	18.0 INCHES
AVERAGE ANNUAL WIND SPEED	=	10.10 MPH
AVERAGE 1ST QUARTER RELATIVE HUMIDITY	=	77.00 %
AVERAGE 2ND QUARTER RELATIVE HUMIDITY	=	69.00 %
AVERAGE 3RD QUARTER RELATIVE HUMIDITY	=	75.00 %
AVERAGE 4TH QUARTER RELATIVE HUMIDITY	=	80.00 %

NOTE: PRECIPITATION DATA WAS SYNTHETICALLY GENERATED USING COEFFICIENTS FOR DETROIT MICHIGAN

NORMAL MEAN MONTHLY PRECIPITATION (INCHES)

JAN/JUL	FEB/AUG	MAR/SEP	APR/OCT	MAY/NOV	JUN/DEC
1.57	1.46	1.84	3. 17	3.31	3.48
2.52	3.44	4.20	2.83	2.77	1.80

NOTE: TEMPERATURE DATA WAS SYNTHETICALLY GENERATED USING COEFFICIENTS FOR E. LANSING MICHIGAN

NORMAL MEAN MONTHLY TEMPERATURE (DEGREES FAHRENHEIT)

JAN/JUL	FEB/AUG	MAR/SEP	APR/OCT	MAY/NOV	JUN/DEC
22.70	24.90	33.50	46.20 Page 3	57.90	67.80

72	. 00 70. 1	0 62.4	WEAD6.	0UT 50, 50	39.40	28.	10
, _		0 02.1	•		071 10	20.	
	NOTE: SOLAR COEF AN	RADIATION DA FICIENTS FOR D STATION LA	TA WAS S E. L TITUDE	YNTHETICAI ANSING = 43.64 [LY GENER/ MI (DEGREES	ATED USIN CHIGAN	G
****	* * * * * * * * * * * * * * *	* * * * * * * * * * * * *	* * * * * * *	* * * * * * * * * *	* * * * * * * * * *	* * * * * * * *	* * * * * * * * *
	AVERAGE MONTH	ILY VALUES IN	I NCHES	FOR YEARS	1 THR(DUGH 30	
		JAN/JUL	FEB/AUG	MAR/SEP	APR/OCT	MAY/NOV	JUN/DEC
PRECI P	I TATI ON						
TOTA	LS	1.52 2.39	1.53 3.17	1.72 4.23	3.35 2.22	3.54 2.81	3.41 1.89
STD.	DEVI ATI ONS	0.55 1.02	0. 68 1. 74	0.78 2.46	1.31 1.42	1.34 1.19	1.44 0.75
RUNOFF							
TOTA	LS	0. 449 0. 018	0. 971 0. 165	1. 429 0. 231	1. 052 0. 055	0. 097 0. 066	0. 060 0. 147
STD.	DEVI ATI ONS	0. 426 0. 056	0. 814 0. 305	1.229 0.362	1. 465 0. 204	0. 175 0. 118	0. 124 0. 300
EVAPOT	RANSPI RATI ON						
TOTA	LS	0. 381 2. 284	0. 340 2. 324	0. 440 2. 160	2. 389 1. 224	3. 585 0. 742	3. 982 0. 434
STD.	DEVI ATI ONS	0. 078 0. 952	0. 070 0. 978	0. 217 0. 837	0. 987 0. 317	1. 056 0. 159	1. 255 0. 113
LATERA	L DRAINAGE COL	LECTED FROM	LAYER 3				
TOTA	LS	0. 0160 0. 2743	0. 0000 0. 3392	0. 3017 0. 6890	1. 7224 0. 8507	0. 5578 1. 1599	0. 2574 0. 6223
STD.	DEVI ATI ONS	0. 0631 0. 1397	0. 0000 0. 3353	0. 6400 0. 7241	0. 8411 1. 0045	0. 5655 1. 0524	0. 1019 0. 5663
PERCOL	PERCOLATION/LEAKAGE THROUGH LAYER 4						
TOTA	LS	0. 0000 0. 0000	0. 0000 0. 0000	0.0000 0.0000	0. 0001 0. 0000	0.0000 0.0000	0. 0000 0. 0000
STD.	DEVI ATI ONS	0. 0000 0. 0000	0. 0000 0. 0000	0.0000 0.0000	0. 0001 0. 0000	0. 0000 0. 0000	0. 0000 0. 0000
PERCOL	ATI ON/LEAKAGE	THROUGH LAYE	R 5				
TOTA	LS	0. 0000	0. 0000 Page	0.0000 4	0. 0001	0.0000	0.0000

	0.0000	WEAD 0.000	6. OL)0	IT 0. 0000	0.0000	0.0000	0.0000
STD. DEVIATIONS	0.0000 0.0000	0.000)0)1	0. 0001 0. 0001	0. 0002 0. 0001	0. 0001 0. 0001	0. 0000 0. 0001
AVERA	GES OF MONTHL	Y AVERAC	GED	DAILY HEA	DS (INCHE	ES)	
DAILY AVERAGE HEAD	ON TOP OF LA	AYER 4					
AVERAGES	0. 0001 0. 0010	0.000 0.001)0 14	0. 0057 0. 0034	0. 0364 0. 0035	0. 0044 0. 0065	0.0010
STD. DEVIATIONS	0. 0002 0. 0005	2 0.000 5 0.001)0 19	0. 0132 0. 0053	0. 0326 0. 0046	0. 0142 0. 0094	0. 0004 0. 0021
****	* * * * * * * * * * * * * * *	* * * * * * * * *	****	* * * * * * * * *	* * * * * * * * *	* * * * * * * *	****
				***********	**************************************		*********
AVERAGE ANNUAL	(SIL	DEVIAT	 	5) FUR YE	CII FFF	THRUUGF T	PFRCENT
PRECI PI TATI ON			 (4. 336)	115372	2.3	100.00
RUNOFF		4.740	(1. 6158)	17204	1.65	14. 912
EVAPOTRANSPI RATI ON		20. 284	(2. 4852)	73630). 09	63.820
LATERAL DRAINAGE CO FROM LAYER 3	LLECTED	6. 79073	(2. 45348)	24650). 363	21. 36593
PERCOLATI ON/LEAKAGE LAYER 4	THROUGH	0. 00021	(0. 00009)	C). 777	0. 00067
AVERAGE HEAD ON TOP OF LAYER 4		0.005 (0. 003)			
PERCOLATI ON/LEAKAGE LAYER 5	THROUGH	0. 00021	(0. 00025)	(). 759	0.00066
CHANGE IN WATER STO	RAGE -	0. 031	(1.0064)	-113	8. 58	-0. 098
* * * * * * * * * * * * * * * * * * * *	* * * * * * * * * * * * * *	* * * * * * * * *	****	* * * * * * * * *	* * * * * * * * *	* * * * * * * *	* * * * * * * * * *
♀ ★★★★★★★★★★★★★★★	* * * * * * * * * * * * * *	* * * * * * * * *	****	* * * * * * * * *	* * * * * * * * *	* * * * * * * *	* * * * * * * * *
PEAK	DAILY VALUES	S FOR YEA	ARS	1 THRC	UGH 30		
				(INCH	ES)	(CU. FT	.)
PRECI PI TATI ON				3.13		11361. 9	00
RUNOFF		Paç	je 5	2.16	1	7844.8	032

WEAD6. OUT					
DRAINAGE COLLECTED FROM LAYER 3	1. 30367	4732.33350			
PERCOLATION/LEAKAGE THROUGH LAYER 4	0.000295	1.06937			
AVERAGE HEAD ON TOP OF LAYER 4	3.606				
MAXIMUM HEAD ON TOP OF LAYER 4	5.089				
LOCATION OF MAXIMUM HEAD IN LAYER 3 (DISTANCE FROM DRAIN)	42.7 FEET				
PERCOLATION/LEAKAGE THROUGH LAYER 5	0.000584	2. 11854			
SNOW WATER	6. 42	23311. 9043			
MAXIMUM VEG. SOIL WATER (VOL/VOL)	0. 3	3519			
MINIMUM VEG. SOIL WATER (VOL/VOL)	0.0	0840			
*** Maximum heads are computed using Mcl	Enroe's equa [.]	tions. ***			
Reference: Maximum Saturated Depth over Landfill Liner by Bruce M. McEnroe, University of Kansas ASCE Journal of Environmental Engineering Vol. 119, No. 2, March 1993, pp. 262-270.					
FINAL WATER STORAGE AT END O	F YEAR 30				
LAYER (INCHES)	(VOL/VOL)				
1 1. 4162	0. 2360				
2 2. 4196	0. 2016				
3 0.0044	0.0221				
4 0.0000	0.0000				
5 134.6399	0. 1870				
SNOW WATER 0.214					
**************************************	* * * * * * * * * * * * * * * *	* * * * * * * * * * * * * * * * * * *			

APPENDIX E-2 PUNCTURE RESISTANCE CALCULATION



TECHNICAL MEMORANDUM

DATE March 16, 2018

Project No. 1773608

TO JR Register, P.E., Consumers Energy

СС

FROM Golder Associates Inc.

RE: J.C. WEADOCK DRY ASH LANDFILL – FINAL CLOSURE DESIGN AND CONSTRUCTION USING GEOSYNTHETICS – PUNCTURE RESISTANCE

Golder Associates Inc. (Golder) has prepared this Technical Memorandum (TM) to demonstrate the adequacy of the current closure cover design at the J.C. Weadock Dry Ash Landfill (Landfill) to resist puncture. The Landfill is currently permitted at as Type III Low Hazard Industrial Waste Landfill, Operating License Number 9440, and is subject to Part 115, Solid Waste Management (Part 115), of the Natural Resources and Environmental Protection Act (NREPA), Public Act 451 of 1994, as amended, and any regulations promulgated pursuant to this act.

The current closure cover design includes (from top to bottom):

- 6 inch thick topsoil layer
- 12 inch thick rooting layer
- A geocomposite drainage layer (10 ounce per square yard (oz/sy) non-woven (NW), needle-punched (NP) geotextiles heat bonded to either side of a 200-mil thick geonet core).
- 40 mil thick linear low density polyethylene (LLDPE) smooth OR textured geomembrane
- Prepared subgrade

The closure cover exceeds the Part 115 rules requirements with the addition of the geocomposite drainage layer. This layer adds extra environmental protection using the highly transmissive properties of the geocomposite to route storm water away from the top of the landfill quickly to perimeter ditches. Thus, rarely allowing head to build-up on the geomembrane.

The prepared subgrade for the closure cover consists of either a bottom ash material or a cemented (or granular) fly ash material, depending on the location in the landfill. The bottom ash material is a coarse grained material with a typical largest particle size of ³/₄-inch up to 2 inches or greater in diameter. The fly ash is a finer grained material; generally, a mixture of flue gas desulfurization (FGD) byproducts and powder river basin (PRB) coal fly ash along with varying amounts of eastern coal fly ash. This material can cement or behave cohesionless (granular in nature) based on the blend of FGD/PRB/eastern coal and water content, etc. Typical LLDPE geomembrane puncture and tearing concerns with these types of materials include the angularity and size of the bottom ash particles and the possible cracking and localized subsidence within the cemented fly ash material.

Calculations were performed to demonstrate that the closure cover design, in its entirety, is environmentally protective and resistant to puncture and tearing.

1.0 CALCULATIONS

Four separate calculations were performed to demonstrate the adequacy of the current closure cover design to resist against puncture and tearing.

- 1) Cap Geomembrane Strain Calculation using methods from Peggs et. al. (2005), and Qian et. Al (2002)
- 2) Cap Geomembrane Puncture with Top Cushion Calculation using methods from Koerner et. al. (2005).
- 3) Cap Geomembrane Puncture with Bottom Cushion Calculation using methods from Koerner et. al. (2005).
- 4) Cap Geomembrane Puncture No Cushion Calculation using methods from Giroud et. al. (1995) and ASTM D 4833.

1.1 Cap Geomembrane Strain

Calculation 1), Cap Geomembrane Strain, analyzes the allowable multi-axial tensile strength (1,200 pounds per square inch (psi)) and strain (maximum 8 percent (%) for textured and 10% for smooth) of the LLDPE geomembrane against the required strain resulting from either a total settlement of the landfill waste mass or a localized subsidence (crack) in the cemented fly ash waste mass. The material properties for 40-mil thick LLDPE geomembrane were provided by GSE (2012). The factor of safety (FS) against tearing is found by dividing the allowable strength or strain for LLDPE geomembrane materials by the actual strength or strain from the estimated settlement or localized subsidence. Based on the calculations and methods used (see Attachment 1), the FS against unacceptable strain due to newly placed ash waste settlement is much greater than 3.0 for LLDPE. The high FS is due to the very low strain (0.01%) resulting from less than 1-inch of expected total settlement. Tearing due to localized subsidence has a FS of 3.0 for both textured and smooth LLDPE. Therefore, it can be concluded that the LLDPE's internal tensile strength is adequate to resist strain and tearing without the use of a cushion geotextile under the geomembrane for the J.C. Weadock closure cover.

1.2 Cap Geomembrane Puncture with Top Cushion

Calculation 2), Cap Geomembrane Puncture with Top Cushion, analyzes the allowable puncture resistance pressure of the geomembrane and geotextile cushion against the pressure applied by normal loading (equipment, soil, snow) and a nominal ³/₄-inch diameter angular particle (assume larger 2 inch particles will be removed prior to geomembrane placement). The current design includes a geocomposite drainage layer (10 oz/sy NW NP geotextiles heat bonded to either side of a 200-mil thick geonet core) placed on top of the geomembrane, however, the calculation will only consider the cushion benefit from the bottom layer of 10 oz/sy NW NP geotextile. The FS is again found by dividing the allowable pressure of the cushion geotextile by the actual normal pressures applied (equipment, snow, soil). Based on the calculations and methods used (see Attachment 3), the FS against puncture using a cushion geotextile on top of the LLDPE geomembrane is 6.7. Therefore, it can be concluded that a geotextile cushion on top of the LLDPE geomembrane has adequate internal puncture resistance for the Landfill closure cover. This does not take into account the added cushion and protection benefit from the other components of the geocomposite (200-mil thick geonet core and top geotextile).

For reference, the calculation for the geocomposite on top of the geomembrane includes an analysis of a 2-inch particle protrusion, should some of these particles not be removed prior to installation of the geomembrane, with the resulting FS = 1.9, which is acceptable.

Note that the calculation method used in Attachment 2 is a metric calculation; therefore, the parameters were converted from SI-units to metric for the purposes of the calculation.

1.3 Cap Geomembrane Puncture with Bottom Cushion

Calculation 3), Cap Geomembrane Puncture with Bottom Cushion, analyzes the allowable puncture resistance pressure of the geomembrane and geotextile cushion against the pressure applied by normal loading (equipment, soil, snow) and a typical ³/₄-inch diameter angular particle (assume larger 2-inch particles will be removed prior to geomembrane placement). This calculation assumes a 10 oz/sy NW NP geotextile under the liner and bases the allowable strength on Figure 5.8 in Koerner et. al. (2005). In general, "...the placement of a geotextile below and/or above a nonreinforced geomembrane greatly increases the puncture resistance of the geomembrane and essentially takes all the load before the geomembrane absorbs any of it." (Koerner et. al. 2005, page 450). Figure 5.8 (Koerner et. al. 2005) notes that the puncture resistance of a geotextile in front (on top) of a geomembrane is greater that the puncture resistance of a geotextile behind (below) a geomembrane. This difference is approximately 10 percent (%). The FS is again found by dividing the allowable pressure of the cushion geotextile by the actual normal pressures applied (equipment, snow, soil). Based on the calculations and methods used (see Attachment 3), the FS against puncture using a cushion geotextile under the LLDPE geomembrane is 6.1. Therefore, a geotextile cushion on top of the LLDPE geomembrane is more protective than a geotextile underneath the LLDPE geomembrane.

Note that the calculation method used in Attachment 2 is a metric calculation; therefore, the parameters were converted from SI-units to metric for the purposes of the calculation.

1.4 Cap Geomembrane Puncture – No Cushion

Calculation 4), Cap Geomembrane Puncture – No Cushion, analyzes the allowable puncture resistance of the geomembrane (tensile strength at break is 44 pounds force (lbf) for textured LLDPE and 56 lbf for smooth LLDPE) against the force applied by an 8 millimeter (8mm) diameter probe, as per ASTM D4833. Geomembrane manufacturers test/certify products for various properties including puncture resistance, using ASTM D4833. This test evaluates the resistance of an 8 millimeter (mm) probe pushing through a geomembrane fastened over a 1.8-inch diameter void. Consider the planned loading over an equivalent area for the Landfill closure cover, geomembrane only, and directly evaluate the results. The FS is then found by dividing the allowable force of the LLDPE geomembrane by the actual force applied by the probe, over a 1.8-inch diameter void, assuming there are equipment, soil, and snow normal loads applied. Based on the calculations and methods used (see Attachment 4), the FS of textured LLDPE against puncture is 1.9. The FS of smooth LLDPE against puncture is 2.4. So, it can be concluded that the smooth and textured LLDPE geomembrane has adequate internal puncture resistance without the use of a cushion geotextile under the liner, for the Landfill closure cover, specifically for the bottom ash sections.

It is good practice, however, to place a geotextile cushion above a geomembrane liner, to prevent damage during cover soil placement. The calculation that determines the FS against puncture for this case is described in Section 1.2.

1.5 Summary and Analysis

Table 1 – Summary of Results

Analysia	Factor of	of Safety	Acceptable?	
Alldiysis	Smooth LLDPE	Textured LLDPE	Smooth LLDPE	Textured LLDPE
Strain Due to Total Settlement	>>3	>>3	YES	YES
Tension Due to Localized Subsidence	3.0	3.0	YES	YES
Puncture Resistance with Top Cushion	6.7	6.7	YES	YES
Puncture Resistance with Bottom Cushion	6.1	6.1	YES	YES
Puncture Resistance with No Cushion	2.4	1.9	YES	YES

Based on the analysis, and in support of Koerner et. al. (2005) who notes that a cushion greatly increases puncture resistance, each condition, was found to have adequate resistance to puncture and tearing. However, as supported by the analysis, a geocomposite on top of the geomembrane is the most protective case. Therefore, the currently designed closure cover system is adequate to protect against strain, tearing, and puncture and adds an extra level of environmental protection using the geocomposite drainage layer to quickly route storm water away from the geomembrane and reduce head build-up.

2.0 CONSTRUCTION METHODS

Formal construction methods and construction quality assurance (CQA) is included with the Final Closure Plan Specifications and Drawings, but general guidance is included in Section 2.0. In addition to the engineering controls designed into the closure cover system, described in Section 1.0, proper construction methods are also recommended to ensure a proper installation.

2.1 Subgrade Preparation

Subgrade condition should be accepted by the Owner or the Owner's Representative, the CQA Officer or his/her representative and the Geosynthetics Contractor to verify that the subgrade is suitable for the installation of the overlying geosynthetics components.

<u>Earthworks Contractor</u>: The Earthworks Contractor shall perform all of the following during the preparation of subgrade for geosynthetics installation:

- Prepare the soil to a smooth surface, using a smooth drum roller or other suitable equipment, with grades which meet the construction drawings and grade tolerances.
- Remove debris, organic materials, roots, and angular or sharp rocks (3/4 inch or larger) or other material which may damage the geosynthetic components.
- Make any other repairs as deemed necessary by the CQA Officer or his/her representative.

<u>CQA Officer or his/her representative:</u> During the preparation of subgrade for geosynthetics installation, the CQA Officer or his/her representative shall verify that:

- The subgrade is properly prepared for the installation of geosynthetic materials and is in compliance with the project specifications.
- The underlying soil has been rolled, adequately compacted or hand-worked to be free of irregularities, protrusions, standing water, organic matter and abrupt changes in grade that may damage or adversely affect the performance of the geosynthetics.
- Elevations of the subgrade are verified before geosynthetics installation and are within the tolerance specified.
- Areas that do not meet the requirements of the project specifications are properly repaired and documented.

<u>Geosynthetics Contractor</u>: The Geosynthetics Contractor shall perform all of the following during the preparation of the subgrade for geosynthetics installation:

- Inspect the subgrade surface.
- Accept, with the Geosynthetics Contractor's signature on a Subgrade Acceptance Certification, that the soil surface is acceptable for geosynthetics installation prior to deployment of the geosynthetic material.

Once the subgrade is accepted, the Geosynthetics Contractor shall maintain and repair any defects resulting from the deployment and installation process.

Typical Photos of a Properly Prepared Subgrade:



Rock picking and smooth drum rolling.





Rock Picking



Completed, smoothed subgrade.

2.2 Prevention of Geomembrane Damage

The Geosynthetics Contractor shall be responsible to assure that:

- No wheeled vehicles shall traverse on the geosynthetics, other methods must be used to deploy the geocomposite over the geomembrane.
- Installation personnel do not use equipment or tools that may damage the geomembrane.
- No installation personnel shall smoke, wear damaging shoes, or engage in other activities that could damage the geomembrane.
- The method used to unroll the panels shall not cause scratches or crimps in the geomembrane and shall not damage the supporting soil.
- The method used to deploy the geomembrane shall minimize wrinkles.
- Bridging of grade changes by the geomembrane shall be removed as directed by, and at the discretion of the CQA Officer or his/her representative.

- Adequate loading (i.e. sandbags or similar items that shall not damage the geomembrane) shall be placed on the geomembrane to prevent uplift and relocation of panels by wind.
- Direct contact with the geomembrane shall be minimized (i.e. the geomembrane in traffic areas is to be protected by geotextiles, additional geomembrane layer, or other materials approved by the CQA Officer or his/her representative).

The CQA Officer or his/her representative shall perform the following activities regarding geomembrane placement:

- Verify that each panel is clearly identified, and its location noted.
- Verify and document that the panel deployment proceeds according to the panel layout drawing and that pertinent information including panel overlap is recorded.
- Visually observe the geomembrane for uniformity, damage and imperfections, including any of the following: holes, cracks, thin spots, tears, punctures, blisters or foreign material. Any problem identified in the geomembrane shall be repaired by the Geosynthetics Contractor such that the properties of the repaired areas meet the project specifications.

Typical Photo of Geocomposite Deployment:



Deploying geocomposite by hand, up or down slope.

2.1 Construction Methods / Placement

The Earthworks Contractor shall install the rooting layer and top soils in accordance with the following:

- Low ground-pressure tire or track equipment shall be utilized for work on the cover soil materials whenever the thickness of the cover soil material is less than 36 inches. The granular soil beneath roadways for transporting material over the closure cover side slopes shall be at least 36 inches thick at all times. Excessive rutting shall be prevented. No portion of any earthmoving equipment shall be allowed to contact the underlying geomembrane material at any time.
- Cover soils shall be placed to minimize stresses on the underlying geomembrane. Placement of granular soil shall generally proceed by pushing the granular soil up the side slope. No granular soil shall be allowed to fall or slide into place down the side slope.

The CQA Officer or his/her representative shall perform the following:

- Observe the placement of the granular soil and document soil material uniformity and the presence or absence of foreign materials.
- Observe for potential and actual damage to the geomembrane during cover soil placement. When damage is suspected, the geomembrane surface shall be exposed to verify its condition. Actual damage to the geomembrane shall be documented and repaired in accordance with procedures outlined in the specifications.
- Observe and document that the cover soil material meets the material specifications, placement procedures and thickness requirements of the project specifications.

Typical Photos of Soil Placement on Top of Geosynthetics:



Low ground pressure equipment with minimum 36-inch soil base.





Low ground pressure equipment pushing cover soils up the slope with adequate soil base.



Low ground pressure equipment pushing cover soils up the slope with adequate soil base.



3.0 **REFERENCES**

- 1) Giroud, J.P., et. Al., Theoretical Analysis of Geomembrane Puncture, Geosynthetics International, 1995, Vol. 2, No. 6.
- 2) GSE Manufacturer Data Sheet for Nonwoven Geotextile, 2014.
- 3) Polyflex Inc,. Geomembrane REFERENCE MANUAL, March 2014 update.
- 4) Koerner, R.M. (2005), Designing with Geosynthetics, Prentice Hall Publishing Co., Englewood Cliffs, NJ, 5th edition.
- 5) Peggs, Ian D, et al., Assessment of Maximum Allowable Strains in Polyethylene and Polypropylene Geomembranes, Geosynthetica, 2005.
- 6) GSE, Linear Low Density Polyethylene Textured Geomembrane Product Data Sheet, Updated February, 2012.
- 7) GSE, Linear Low Density Polyethylene Smooth Geomembrane Product Data Sheet, Updated March, 2012.
- 8) Qian, Xuede, Robert M. Koerner and Donald H. Gray, Geotechnical Aspects of Landfill Design and Construction, Prentice Hall, 2002.
- 9) ASTM D4833 Standard Test Method for Index Puncture Resistance of Geomembranes and Related Products.

4.0 ATTACHMENTS

- 1) Cap Geomembrane Strain and Strength Calculation
- 2) Cap Geomembrane Puncture with Top Cushion Calculation
- 3) Cap Geomembrane Puncture with Bottom Cushion Calculation
- 4) Cap Geomembrane Puncture No Cushion Calculation

ATTACHMENT A

Cap Geomembrane Strain and Strength Calculation



CALCULATIONS

Date:	22-Mar-18	Made by:	ACB
Project No.:	1773608	Checked by:	TDJ
Subject:	Cap Geomembrane Strain and Strength	Reviewed by:	DML
Project			

ATTACHMENT 1

Short Title: J.C. Weadock Dry Ash Landfill Closure Project

1.0 OBJECTIVE

Determine whether the final cover geomembrane, 40-mil thick linear low density density polyethylene (LLDPE), has the allowable strain and strength to handle the normal stresses created from total waste mass settlement and localized subsidence.

2.0 GIVENS/ASSUMPTIONS

- 1) The maximum expected settlement is 1 inch (.08 feet). No settlement analysis for Weadock was performed.
- 2) GSE (Manufacturer) product information for 40-mil textured LLDPE geomembrane. (Ref. 1).
- 3) GSE (Manufacturer) product information for 40-mil smooth LLDPE geomembrane. (Ref. 2).
- 4) The longest slope length is 1,200 feet (measured in Auto CAD).
- 5) The maximum allowable strain (MAS) for the final cover geomembrane (LLDPE) varies depending on reference, per Reference 3, a textured LLDPE allowable strain is 8%. A high density (0.94 grams per cubic centimeter (g/cm³)), smooth LLDPE has a allowable strain of 10%.
- 6) The allowable multiaxial tensile strength of the geomembrane is 1,200 pounds per square inch (psi) (Table 4.4, Ref. 4)
- 7) The proposed Final Cover system consists of (from top to bottom):

6-inch (in) topsoil layer
12-in rooting zone
10 ounce per square yard (oz/sy) double sided geocomposite (GC) with 200 mil thick geonet core
40-mil thick Linear Low Density Polyethylene (LLDPE) textured OR smooth geomembrane (TGM)
6-in thick grading/cushion layer of fly ash

- 7) In place unit weight of the rooting zone and topsoil is assumed to be 125 pounds per cubic foot (pcf).
- 8) A localized subsidence of 1-foot is assumed as a worst case possibility for the Weadock site.

1



Project Short Title: J.C. Weadock Dry Ash Landfill Closure Project

3.0 METHODS

A) GEOMEMBRANE STRAIN DUE TO TOTAL SETTLEMENT (REF. 4)

The factor of safety (FS) is calculated by:

FS = ε _{ALLOWABLE} ε _{ACTUAL} Where, ε = Strain

The following equation is used to calculate strain:

Strain (
$$\epsilon$$
) = $L_1 - L_0$

L 1 = new length of geomembrane after settlement (ft) Where, L_{o} = original length of geomembrane (ft)

2

ACB

TDJ

DML

Assume that the new length of the geomembrane is L_0 + the settlement. Slope length is 1,200 feet = L_0 .

GASS	older ociates	ATTACHMENT 1		CALCULATIONS
Date:	22-M	ar-18	Made by:	ACB
Project No.:	1773	3608	Checked by:	TDJ
Subject:	Cap Geomer	mbrane Strain and Strength	Reviewed by:	DML

Project Short Title: J.C. Weadock Dry Ash Landfill Closure Project

3.0 METHODS cont.

B) GEOMEMBRANE TENSION (STRENGTH) DUE TO LOCALIZED SUBSIDENCE (REF. 4)

The factor of safety (FS) is calculated by:

FS =	σ _{ALLOWABLE}	A FS >3 is considered acceptable.
	σ_{REQUIRED}	
Where,	$\sigma_{ALLOWABLE}$ = allowable $\sigma_{REQUIRED}$ = required te	tensile strength of the geomembrane nsile strength of geomembrane caused by subsidence
Multiaxi	al tensile strength (Mts) =	1,200 psi (from manufacturer, Ref. 4)
	$\sigma_{\text{REQUIRED}} = \gamma s x H cs x L$	
	$\sigma_{ALLOWABLE}$ = Mts x t	
Where,		

L = distance between symmetric axis and top edge of subsidence (ft) γ s = unit weight of cover soils (pcf) Hcs = thickness of cover soils (ft) t = thickness of geomembrane (in) Mts = multiaxial tensile strength (psi)

	Golder ssociates ATTACHMENT 1		CALCULATIONS
Date:	22-Mar-18	Made by:	ACB
Project No.:	1773608	Checked by:	TDJ
Subject:	Cap Geomembrane Strain and Strength	Reviewed by:	DML
Project Short Title:	J.C. Weadock Dry Ash Landfill Closure Project		

4.0 CALCULATIONS

A) GEOMEMBRANE STRAIN DUE TO TOTAL SETTLEMENT (REF. 4)

Calculate the final thickness of waste mass = Original Height - Total Settlement =

Total Settlement	= 0.08	ft
Slope length of Geomembrane (original length)	= 1200	ft

Calculate the initial and final lengths of the geomembrane after settlement:

L _o =	1,200.0 ft
L ₁ =	1,200.1 ft

Calculate the change in length of the geomembrane:

Calculate the strain:	$\Delta L =$	0.1 ft	
	Strain (ε) =	0.01 %	< 8% ok for textured LLDPE
			< 10% ok for smooth LLDPE

Calculate the Factor of Safety for textured LLDPE:

FS = 8% / calculated strain

Calculate the Factor of Safety for smooth LLDPE:

FS = 10% / calculated strain

FS = 1,500 OK >> 3

4

	Golder Sociates ATTACHMENT 1		CALCULATIONS
Date:	22-Mar-18	Made by:	ACB
Project No.:	1773608	Checked by:	TDJ
Subject: Project	Cap Geomembrane Strain and Strength	Reviewed by:	DML
Short Title:	J.C. Weadock Dry Ash Landfill Closure Project	ct	

4.0 CALCULATIONS cont.

B) GEOMEMBRANE TENSION DUE TO LOCALIZED SUBSIDENCE (REF. 4)

Mts =			1,200 psi (from manufacturer, Ref. 4)
σ_{REQUIRED} =	γs x Hcs x L		
$\sigma_{ALLOWABLE}$ =	Mts x t =		48 ppi
L = γs = Hcs = t = σ _{required} =	1 125 1.5 0.04 188 16	ft pcf ft in ppf ppi	
FS =	$\sigma_{ALLOWABLE}$ $\sigma_{REQUIRED}$		
FS =	3.1	OK >3	

5.0 CONCLUSIONS

The strain on the final cover geomembrane due to the stresses imposed by the waste settlement predicted was calculated to be 0.01%. Textured LLDPE has an allowable strain of 8% with a factor of safety of >3. The smooth LLDPE has an allowable strain of 10% with a factor of safety of >3. These high factor of safety values are due to the small amount of total settlement which is resulting in a very small amount of strain put upon the geomembrane. Additionally, the tension in the geomembrane due to localized subsidence had a calculated factor of safety of 3. Therefore the final cover LLDPE geomembrane has the required tensile strength to withstand the normal stresses imposed by the waste stabilization process.

6.0 REFERENCES

1) GSE, Linear Low Density Polyethylene Textured Geomembrane Product Data Sheet.

2) GSE, Linear Low Density Polyethylene Smooth Geomembrane Product Data Sheet.

3) Peggs, Ian D, et al., <u>Assessment of Maximum Allowable Strains in Polyethylene and Polypropylene</u>

5

4) Qian, Xuede, Robert M. Koerner and Donald H. Gray, <u>*Geotechnical Aspects of Landfill</u> <u>Design and Construction</u>, Prentice Hall, 2002.</u>*

ATTACHMENT B

Cap Geomembrane Puncture with Top Cushion Calculation





CALCULATIONS

Date: Proiect No.:	22-Mar-18 1773608	Made by: Checked bv:	ACB TDJ
Subject:	Cap Geomembrane Puncture with Top Cushion	Reviewed by:	DML
Short Title	I.C. Weadock Dry Ash Landfill Closure Project		

ATTACHMENT 2

1.0 OBJECTIVE

To evaluate the puncture resistance of 40 mil thick LLDPE geomembrane when overlain by a double sided geocomposite using soil, snow, and equipment loading.

2.0 GIVENS/ASSUMPTIONS

- 1) GSE (Manufacturer) product information for 40-mil textured LLDPE geomembrane. (Ref. 1).
- 2) GSE (Manufacturer) product information for 40-mil smooth LLDPE geomembrane. (Ref. 2).
- 3) The proposed Final Cover system consists of (from top to bottom):

6-inch (in) topsoil layer
12-in rooting zone
10 ounce per square yard (oz/sy) double sided geocomposite (GC) with 200 mil thick geonet core
40-mil thick Linear Low Density Polyethylene (LLDPE) textured OR smooth geomembrane (TGM).
6-in thick grading/cushion layer of fly ash

- 4) In place unit weight of the rooting zone and topsoil is assumed to be 125 pounds per cubic foot (pcf).
- 5) The average diameter particle size that could damage the geomembrane is 3/4-inch diameter angular particle and up to 2-inch in diameter.
- 6) The normal pressure exerted by the cover soils is 125 pcf x 1.5 ft thickness = 188 pounds per square foot (psf).
- 7) The normal pressure exerted by typical low ground pressure installation equipment is 5 pounds per square inch (psi) or 720 pounds per square foot (psf) at the liner
- 8) Typical snow loading is 40 psf.
- 9) Total normal loading pressures are soils + equipment + snow = 188 psf + 720 psf + 40 psf = 948 psf
- 10) The Modification Factors and Reduction Factors for LLDPE geomembrane are comparable to those of HDPE geomembrane



Associates		ATTACHMENT 2		CALCULATIONS		
Date: Project No.: Subject: Project	22-M 1773 Cap Geomembra	ar-18 3608 ane Puncture with Top Cushion	Made by: Checked by: Reviewed by:	ACB TDJ DML		
Short Title:	J.C. Weadock Dry	Ash Landfill Closure Project				

3.0 METHODS

The method presented herein (Koerner, 2005) focuses on the protection of 40 mil (1.0 mm) thick HDPE textured geomembrane. The method uses the design by function approach.

FS = P _{allow} / P _{actual}

where:

FS = factor of safety against geomembrane puncture.

 $P_{actual} =$ actual pressure due to the cover soils and equipment loads.

P _{allow} = allowable pressure using different types of geotextiles and site specific conditions.

The allowable pressure, P $_{\rm allow}$ is determined by the following equation:

 $P_{allow} = [50 + 0.00045^* (M/H^2)] * [1/(MFs^* MF_{PD} * MF_A)] * [1/(RF_{CR} * RF_{CBD})]$

where:

P_{allow} = allowable pressure (kPa)

M = geotextile mass per unit area (g/m^2)

H = protrusion height (m)

MFs = modification factor for protrusion shape

MF $_{PD}$ = modification factor for packing density

 MF_A = modification factor for arching in solids

 RF_{CR} = reduction factor for long-term creep

RF $_{CBD}$ = reduction factor for long-term chemical/biological degradation



As	sociates	ATTACHMENT 2		CALCULATIONS
Date: Project No.: Subject: Project	22-M 1773 Cap Geomembr	ar-18 3608 ane Puncture with Top Cushion	Made by: Checked by: Reviewed by:	ACB TDJ DML
Short Title:	J.C. Weadock Dr	/ Ash Landfill Closure Project		
	ATIONO			

4.0 CALCULATIONS

Evaluate the factor of safety against geomembrane puncture when an 10 oz/sy nonwoven geotextile on a double sided geocomposite overlies the geomembrane.

Table 1 - Modification Factors and Reduction Factors for Geomembrane Protection Design (reference 1).

MFs	MFs		MF _{PD}		MF _{PD} MF _A		
Angular:	1	lso	Isolated			Hydrostatic	1
Subrounded:	0.5	Dense	, 38 mm	0.83	Geo	ostatic, shallow	0.75
Rounded:	0.25	Dense, 25 mm		0.67	Ge	eostatic, mod.	0.5
		Dense	e, 12mm	0.5	Ge	eostatic, deep	0.25
RF _{CR}			RF _{CR}				
			Mass per ut	nit area (g/m^2)		Protrusion (mm)	
RF	CBD		111000 p •1 •	(g)	38	25	12
Mild leachate		1.1	Geomembrane alone N/R N/R		N/R	N/R	
Moderate leacha	Moderate leachate 1.3		270		N/R	N/R	>1.5
Harsh leachate	Harsh leachate 1.5		550		N/R	1.5	1.3
			1	100	1.3	1.2	1.1
>1100		1.2	1.1	1			

g/m² • Geotextile mass per unit area, M = 339 (10 oz/sy). m (Max. Cover) • Depth of material on top of geomembrane, d = 0.46 • Unit weight of material on top of geomembrane, γ = kN/m^{3} (125 pcf) 19.6 • Pressure from equipment loading = kPa 34.4 • Pressure from snow loading = kPa 1.9

0

• Protrusion height, H = 0.01905 m (0.75 inches average)

Modification and Reduction Factors:

MF _s =	1 assume angular particles
MF _{PD} =	1
MF _A =	1
RF _{CR} =	1.5
RF _{CBD} =	1.1 storm water

For a 3/4-inch particle size:

 $P_{allow} = [50 + 0.00045^{*} (M/H^{2})] * [1/(MFs^{*} MF_{PD} * MF_{A})] * [1/(RF_{CR} * RF_{CBD})]$ $P_{allow} = 305 \text{ kPa}$ $P_{actual} = d^{*}\gamma + Pequip + Psnow = 45.3 \text{ kPa}$ $FS = 305 \text{ d}^{*}\gamma + Pequip + Psnow = 6.7 \text{ OK for 3/4-inch particle}$



Associates			ATTACHMENT 2			CALCULATIONS		
Date: Project No.: Subject: Project Short Title:	2 Cap Geomer J.C. Weadock	2-Mar-18 1773608 mbrane P : Dry Ash	uncture with To Landfill Closure	op Cushion e Project	Made by: Checked by: Reviewed by:	ACB TDJ DML		
4.0 CALCU	LATIONS cor	nt.						
For a 2-inch	n particle size:		 Protrusion h 	eight, H =	=	0.0508 m	(2 inches)	
	P _{allow} = [50 +	- 0.0004	5* (M/H ²)] * [1	/(MFs* MF	_{PD} * MF _A)] * [1/(R	F _{CR} * RF _{CBD})]		
	P _{allow} =	86	kPa					
	$P_{actual} = d * \gamma$	+ Pequip	+ Psnow =	45.3	3 kPa			
	FS =	86	=	1.9	OK for 2-inch pa	article		

5.0 CONCLUSION

The results show a factor of safety against geomembrane puncture of 6.7, when the geomembrane is overlain by a 10 oz/sy non-woven, needle punched geotextile on a double sided geocomposite. This calculation does not take into account the added protection from the 300-mil thick geonet core or additional 10 oz/sy non-woven geotextile components of the geocomposite.

6.0 REFERENCES

1) GSE, Linear Low Density Polyethylene Textured Geomembrane Product Data Sheet.

2) GSE, Linear Low Density Polyethylene Smooth Geomembrane Product Data Sheet.

3) Koerner, R.M. (2005), *Designing with Geosynthetics*, Prentice Hall Publishing Co., Englewood Cliffs, NJ, 5th edition.

4) GSE manufacturer data sheet for nonwoven geotextile, 2018.

45

ATTACHMENT C

Cap Geomembrane Puncture with Bottom Cushion Calculation





As	sociates	ATTACHMENT	3 CA	LCULATIONS	
Date:	22-Ma	r-18	Made by:	ACB	
Project No.:	1773	508	Checked by:	TDJ	
Subject: Project	Cap Geomeml	orane Puncture with Both Cushion	om Reviewed by:	DML	
Short Title:	J.C. Weadock Drv	Ash Landfill Closure Pro	piect		

1.0 OBJECTIVE

To evaluate the puncture resistance of 40 mil thick LLDPE geomembrane when underlain by a geotextile only - using soil, snow, and equipment loading.

2.0 GIVENS/ASSUMPTIONS

- 1) GSE (Manufacturer) product information for 40-mil textured LLDPE geomembrane. (Ref. 1).
- 2) GSE (Manufacturer) product information for 40-mil smooth LLDPE geomembrane. (Ref. 2).
- 3) The proposed Final Cover system consists of (from top to bottom):

6-inch (in) topsoil layer
12-in rooting zone
40-mil thick Linear Low Density Polyethylene (LLDPE) textured OR smooth geomembrane (TGM).
10 ounce per square yard (oz/sy) geotextile
6-in thick grading/cushion layer of fly ash

- 4) In place unit weight of the rooting zone and topsoil is assumed to be 125 pounds per cubic foot (pcf).
- 5) The average diameter particle size that could damage the geomembrane is 3/4-inch diameter angular particle.
- 6) The normal pressure exerted by the cover soils is 125 pcf x 1.5 ft thickness = 188 pounds per square foot (psf).
- 7) The normal pressure exerted by typical low ground pressure installation equipment is 5 pounds per square inch (psi) or 720 pounds per square foot (psf) at the liner
- 8) Typical snow loading is 40 psf.
- 9) Total normal loading pressures are soils + equipment + snow = 188 psf + 720 psf + 40 psf = 948 psf
- 10) The reduction in puncture resistance of the geomembrane, found in Figure 5.8 of reference 1, is the same for LLDPE as it is for HDPE.
- 11) The Modification Factors and Reduction Factors for LLDPE geomembrane are comparable to those of HDPE geomembrane



As	sociates	ATTACHMENT	CA	LCULATIONS
Date:	22-Ma	r-18	Made by:	ACB
Project No.:	17736	808	Checked by:	TDJ
Subject: Project	Cap Geomemb	rane Puncture with Bo Cushion	ttom Reviewed by:	DML
Short Title:	J.C. Weadock Dry	Ash Landfill Closure P	roject	

3.0 METHODS

The method presented herein (Koerner, 2005) focuses on the protection of 60 mil (1.5 mm) thick HDPE textured geomembrane. The method uses the design by function approach.

$$FS = P_{allow} / P_{actual}$$

where:

FS = factor of safety against geomembrane puncture.

P _{actual} = actual pressure due to the cover soils and equipment loads.

P _{allow} = allowable pressure using different types of geotextiles and site specific conditions.

The allowable pressure, P $_{allow}$ is determined by the following equation:

$$P_{allow} = [50 + 0.00045^* (M/H^2)] * [1/(MFs^* MF_{PD} * MF_A)] * [1/(RF_{CR} * RF_{CBD})]$$

where: P_{allow} = allowable pressure (kPa)

$$\begin{split} \mathsf{M} &= \mathsf{geotextile} \ \mathsf{mass} \ \mathsf{per} \ \mathsf{unit} \ \mathsf{area} \ (\mathsf{g/m}^2) \\ \mathsf{H} &= \mathsf{protrusion} \ \mathsf{height} \ (\mathsf{m}) \\ \mathsf{MFs} &= \mathsf{modification} \ \mathsf{factor} \ \mathsf{for} \ \mathsf{protrusion} \ \mathsf{shape} \\ \mathsf{MF}_{\mathsf{PD}} &= \mathsf{modification} \ \mathsf{factor} \ \mathsf{for} \ \mathsf{packing} \ \mathsf{density} \\ \mathsf{MF}_{\mathsf{A}} &= \mathsf{modification} \ \mathsf{factor} \ \mathsf{for} \ \mathsf{arching} \ \mathsf{in} \ \mathsf{solids} \\ \mathsf{RF}_{\mathsf{CR}} &= \mathsf{reduction} \ \mathsf{factor} \ \mathsf{for} \ \mathsf{long-term} \ \mathsf{creep} \\ \mathsf{RF}_{\mathsf{CBD}} &= \mathsf{reduction} \ \mathsf{factor} \ \mathsf{for} \ \mathsf{long-term} \ \mathsf{chemical/biological} \ \mathsf{degradation} \end{split}$$

As noted with Figure 5.8 (Reference 3), '...the placement of a geotextile below and/or above a nonreinforced geomembrane greatly increases the puncture resistance of the geomembrane and essentially takes all the load before the geomembrane absorbs any of it." (Reference 3, page 450).

Figure 5.8 notes that the puncture resistance of a geotextile in front (on top) of a geomembrane is greater that the puncture resistance of a geotextile behind (below) a geomembrane. This difference is approximately 10 percent (%).



3.0 METHODS cont.

Figure 5.8 from Reference 1 is below:







Associates		ATTACHMENT 3	C	CALCULATIONS		
Date: Project No.:	22-Ma 1773(r-18 608	Made by: Checked by:	ACB TDJ		
Subject:	Cap Geomemb	rane Puncture with Botton Cushion	n Reviewed by:	DML		
Short Title:	J.C. Weadock Drv	Ash Landfill Closure Proie	ct			

4.0 CALCULATIONS

.

Evaluate the factor of safety against geomembrane puncture when an 10 oz/sy nonwoven geotextile is placed under the geomembrane, using an approximate reduction in puncture reistance of 10%.

Table 1 - Modification Factors and Reduction Factors for Geomembrane Protection Design (reference 3).

MFs		MF _{PD}		MF _A			
Angular:	Angular: 1 Isola		lated	1	Hydrostatic		1
Subrounded:	0.5	Dense	, 38 mm	0.83	Ge	eostatic, shallow	0.75
Rounded:	0.25	Dense	e, 25 mm	0.67	Ģ	Geostatic, mod.	0.5
		Dense	e, 12mm	0.5	Ģ	Geostatic, deep	0.25
			RF _{CR}				
			Mass per unit area (g/m^2)		Protrusion (mm)		
RFo	CBD		Muss per unit area (g/m)		38	25	12
Mild leachate	Mild leachate 1		Geomem	brane alone	N/R	N/R	N/R
Moderate leachate 1.3		1.3		270	N/R	N/R	>1.5
Harsh leachate 1.5		1.5	Ę	550	N/R	1.5	1.3
			1	100	1.3	1.2	1.1
			>	1100	1.2	1.1	1

 Geotextile mass per unit area, M = 	339	g/m ²	(10 oz/sy).
--	-----	------------------	-------------

 Depth of material on top of geomembrane, d = 	0.46	m (Max. Cover)
Unit weight of material on top of geomembrane, γ =	19.6	kN/m ³ (125 pcf)
 Pressure from equipment loading = 	34.4	kPa
 Pressure from snow loading = 	1.9	kPa

Pressure from snow loading =

• Protrusion height, H = (0.75 inches max.) 0.01905 m • Modification and Reduction Factors: MF_s = 1 assume angular particles

MF _{PD} =	1
MF _A =	1
RF _{CR} =	1.5
RF _{CBD} =	1.1 storm water

 $P_{allow} = [50 + 0.00045^{*} (M/H^{2})]^{*} [1/(MFs^{*} MF_{PD}^{*} MF_{A})]^{*} [1/(RF_{CR}^{*} RF_{CBD})]$

P _{allow} -10% = 274 kPa

 $P_{actual} = d * \gamma + Pequip + Psnow =$ 45.3 kPa

FS = 274 = 6.1ΟΚ



As	sociates	ATTACHMENT 3		CALCULATIONS
Date:	22-Mar	-18	Made by:	ACB
Project No.:	17736	08	Checked by:	TDJ
	Cap Geomembr	ane Puncture with Bottom	ı	
Subject: Project		Cushion	Reviewed by:	DML
Short Title:	J.C. Weadock Dry A	sh Landfill Closure Project	ot	
5.0 CONCL	USION			

The results show a factor of safety against geomembrane puncture of 6.1 for a geotextile under the liner which is less than the FS of a geotextile over the geomembrane (6.7) as noted in Attachment 2.

6.0 REFERENCES

1) GSE, Linear Low Density Polyethylene Textured Geomembrane Product Data Sheet.

2) GSE, Linear Low Density Polyethylene Smooth Geomembrane Product Data Sheet.

3) Koerner, R.M. (2005), *Designing with Geosynthetics*, Prentice Hall Publishing Co., Englewood Cliffs, NJ, 5th edition.

4) GSE manufacturer data sheet for nonwoven geotextile, 2018.

ATTACHMENT D

Cap Geomembrane Puncture – No Cushion Calculation



ATTACHMENT 4

CALCULATIONS

Date:	22-Mar-18	Made by:	ACB
Project No.:	1773608	Checked by:	TDJ
Subject: Project	Cap Geomembrane Puncture - No Cushion	Reviewed by:	DML
Short Title:	J.C. Weadock Dry Ash Landfill Closure Project		

1.0 OBJECTIVE

Consideration of the puncture resisance of both textured and smooth 40-mil LLDPE geomembrane liner without consideration of geotextile cushion.

2.0 APPROACH

Geomembrane manufacturers test/certify products for various properties including puncture resistance, using ASTM D4833. This test evaluates the resistance of an 8 millimeter (mm) probe pushing through a geomembrane fastened over a 1.8 inch diameter void. Consider the planned loading over an equivalent area for the JC Weadock Closure Cover, geomembrane only, and directly evaluate the results.





ATTACHMENT 4

CALCULATIONS

Date:	22-Mar-18	Made by:	ACB
Project No.:	1773608	Checked by:	TDJ
Subject:	Cap Geomembrane Puncture - No Cushion	Reviewed by:	DML
Project			
Short Title:	J.C. Weadock Dry Ash Landfill Closure Project		

3.0 GIVENS/ASSUMPTIONS

- 1) GSE (Manufacturer) product information for 40-mil textured LLDPE geomembrane. (Ref. 1).
- 2) GSE (Manufacturer) product information for 40-mil smooth LLDPE geomembrane. (Ref. 2).
- 3) The proposed Final Cover system consists of (from top to bottom):

6-inch (in) topsoil layer12-in rooting zone40-mil thick Linear Low Density Polyethylene (LLDPE) textured OR smooth geomembrane (TGM).6-in thick grading/cushion layer of fly ash

- 4) In place unit weight of the rooting zone and topsoil is assumed to be 125 pounds per cubic foot (pcf).
- 5) The normal pressure exerted by the cover soils is 125 pcf x 1.5 ft thickness = 188 pounds per square foot (psf).
- 6) The normal pressure exerted by typical low ground pressure installation equipment is 5 pounds per square inch (psi) or 720 pounds per square foot (psf) at the liner
- 7) Typical snow loading is 40 psf.
- 8) Total normal loading pressures are soils + equipment + snow = 188 psf + 720 psf + 40 psf = 948 psf


CALCULATIONS

Date:	22-Mar-18	Made by:	ACB
Project No.:	1773608	Checked by:	TDJ
Subject:	Cap Geomembrane Puncture - No Cushion	Reviewed by:	DML
Project			
Short Title:	J.C. Weadock Drv Ash Landfill Closure Project		

4.0 METHODS/CALCULATIONS

A) SMOOTH GEOMEMBRANE PUNCTURE FROM ANGULAR PARTICLES (REF. 3)

The factor of safety (FS) is calculated by:

$$FS = \frac{F_{ALLOWABLE}}{F_{ACTUAL}}$$

Where, F = force in pound-force (lbf) or newtons (N)

The following equation, developed by J.P. Giroud, et. Al. in 1995, is used to calculate the point force exerted by a particle on the geomembrane with a given normal pressure (see eqn. 38 in Reference 3):

56 pounds force (lbf)

$${\sf F}_{\sf ACTUAL} \quad \underline{(\pi/4) \, {\sf d_s}^2 \, {\sf p_p}}_{t_{\sf GM}} \, x \; {\sf Dm}$$

Where, d_s = diameter of angular particle (ft)

 p_{p} = normal pressure from overlying cover soils and equipment loads (psf)

 t_{GM} = thick of geomembrane (ft)

Dm = diameter of void (geomembrane)

d _s =	0.31	in (8 mm pole)
d _s =	0.03	ft
p _p =	948	psf
t _{GM} =	40	mil
t _{GM} =	0.0033	ft
Dm =	0.1500	ft (1.8 inches)

$$F_{ACTUAL} = \frac{(\pi/4) d_s^2 p_p}{t_{GM}} x Dm = 23 \qquad \text{lbf}$$

$$FS = \frac{F_{ALLOWABLE}}{F_{ACTUAL}} = 2.4 \text{ OK}$$



CALCULATIONS

Date:	22-Mar-18	Made by:	ACB
Project No.:	1773608	Checked by:	TDJ
Subject:	Cap Geomembrane Puncture - No Cushion	Reviewed by:	DML
Project		-	
Short Title:	J.C. Weadock Dry Ash Landfill Closure Project		

B) TEXTURED GEOMEMBRANE PUNCTURE FROM ANGULAR PARTICLES (REF. 3)

The factor of safety (FS) is calculated by:

 $FS = \frac{F_{ALLOWABLE}}{F_{ACTUAL}}$

Where, F = force in pound-force (lbf) or newtons (N)

The following equation, developed by J.P. Giroud, et. Al. in 1995, is used to calculate the point force exerted by a particle on the geomembrane with a given normal pressure (see eqn. 38 in Reference 3):

F_{ALLOWABLE} = 44 pounds force (lbf)

$$F_{ACTUAL} = \frac{(\pi/4) d_s^2 p_p}{t_{GM}} x Dm$$

Where, d_s = diameter of angular particle (ft) p_p = normal pressure from overlying cover soils and equipment loads (psf) t_{GM} = thick of geomembrane (ft)

Dm = diameter of void (geomembrane)

d _s =	0.31 in (8 mm pole)
d _s =	0.03 ft
p _p =	948 psf
t _{GM} =	40 mil
t _{GM} =	0.0033 ft
Dm =	0.1500 ft (1.8 inches)

$$F_{ACTUAL} = \frac{(\pi/4) d_s^2 p_p}{t_{GM}} x Dm = 23 \qquad \text{lbf}$$

$$FS = \frac{F_{ALLOWABLE}}{F_{ACTUAL}} = 1.9 OK$$



CALCULATIONS

Date:	22-Mar-18	Made by:	ACB
Project No.:	1773608	Checked by:	TDJ
Subject: Project	Cap Geomembrane Puncture - No Cushion	Reviewed by:	DML
Short Title:	J.C. Weadock Dry Ash Landfill Closure Project		

4.0 CONCLUSIONS

The smooth geomembrane alone is resistant to puncture, per the methods noted. The textured geomembrane alone was less resistant to puncture, per the noted methods, but still acceptable.

5.0 REFERENCES

1) GSE, Linear Low Density Polyethylene Textured Geomembrane Product Data Sheet.

2) GSE, Linear Low Density Polyethylene Smooth Geomembrane Product Data Sheet.

3) Giroud, J.P., et. Al., *<u>Theoretical Analysis of Geomembrane Puncture</u>*, Geosynthetics International, 1995, Vol. 2, No. 6.

4) ASTM D4833 Standard Test Method for Index Puncture Resistance of Geomembranes and Related Products.

APPENDIX F AIRSPACE CALCULATION

CALCULATION SHEET

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			Page _1	Of		
Client	CEC	Subject Airspace				
Project	J.C. Weadock Dry Ash	Calculation	Prepared By	JSH	Date	11/13/18
Landfill			Reviewed By	JDP	Date	11/13/18
			Approved By	DML	Date	11/13/18

AIRSPACE CALCULATION

Objective

Determine the difference in airspace from the 2011 Revised Closure Plan top of ash grades versus the 2018 Revised Closure Plan – Rev-01 top of ash grades. This will demonstrate a reduction in airspace from the 2011 Revised Closure Plan. Also determine the remaining airspace by comparing the most recent survey data with the proposed 2018 top of ash grades. This will report the remaining airspace to be filled to reach the proposed closure grades.

Calculations

Computer generated surfaces by AutoCAD Civil 3D (CAD) was used to calculate the volumes summarized in the Objective above and the CAD output is provided in Attachment 1. Table 1 below provides a summary of the results and Attachment 1 provides the CAD output.

Surface Evaluation	Cut Volume (CY)	Net Volume (CY)						
2011 Top of Ash versus 2018 Top of Ash	8,810,357	415,627	8,394,730 (Cut)					
Existing Topography versus 2018 Top of Ash	558,326	2,952,435	2,394,109 (Fill)					

TABLE 1- AIRSPACE SUMMARY

Conclusions

The airspace currently permitted (2011) will be reduced by approximately 8,394,730 CY and will provide CEC with approximately 2,394,109 CY of remaining airspace to close at the proposed (2018) grades.

Cut/Fill Report

Generated:2018-11-13 12:06:39By user:STAndersonP:\0 projects\Consumers Energy\1773608 JC Weadock Dry Ash Landfill ClosurePlan\CAD\VOLUMES\P:\0 projects\Consumers Energy\1773608 JC Weadock Dry Ash
Landfill Closure Plan\CAD\VOLUMES\1773608_JCW_DAL_CP_Prop-
Grading_MODELS_VOLUMES.dwg

Volume Summary							
Name	Туре	Cut Factor	Fill Factor	2d Area (Sq. Ft.)	Cut (Cu. Yd.)	Fill (Cu. Yd.)	Net (Cu. Yd.)
VOLUME1_JCW- DAL-EXGR_04- 13_08-16_08- 17B_DikeFC-vs- JCW-DAL-PROP- TOP-OF-ASH	full	1.000	1.000	11846987.59	558326.36	2952435.08	2394108.72 <fill></fill>

Totals				
	2d Area (Sq. Ft.)	Cut (Cu. Yd.)	Fill (Cu. Yd.)	Net (Cu. Yd.)
Total	11846987.59	558326.36	2952435.08	2394108.72 <fill></fill>

* Value adjusted by cut or fill factor other than 1.0

Cut/Fill Report

Generated:	2018-11-13 12:08:06
By user:	STAnderson
Drawing:	P:\0 projects\Consumers Energy\1773608 JC Weadock Dry Ash Landfill Closure Plan\CAD\VOLUMES\P:\0 projects\Consumers Energy\1773608 JC Weadock Dry Ash Landfill Closure Plan\CAD\VOLUMES\1773608_JCW_DAL_CP_Prop- Grading_MODELS_VOLUMES.dwg

Volume Summary							
Name	Туре	Cut Factor	Fill Factor	2d Area (Sq. Ft.)	Cut (Cu. Yd.)	Fill (Cu. Yd.)	Net (Cu. Yd.)
VOLUME2_JCW- DAL-PROP- AECOM-FINAL- ASH-Dec2011-vs- JCW-DAL-PROP- TOP-OF-ASH	full	1.000	1.000	11577826.32	<mark>8810357.09</mark>	<mark>415627.32</mark>	<mark>8394729.77</mark> <cut></cut>

Totals				
	2d Area (Sq. Ft.)	Cut (Cu. Yd.)	Fill (Cu. Yd.)	Net (Cu. Yd.)
Total	11577826.32	8810357.09	415627.32	8394729.77 <cut></cut>

* Value adjusted by cut or fill factor other than 1.0