

# Line 5 Discussion

# U.P. Energy Task Force

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Finlandia University, Hancock Michigan

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# Introduction

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Peter Holran

Director, U.S. Government Affairs

Enbridge Pipelines



# Fueling people's quality of life

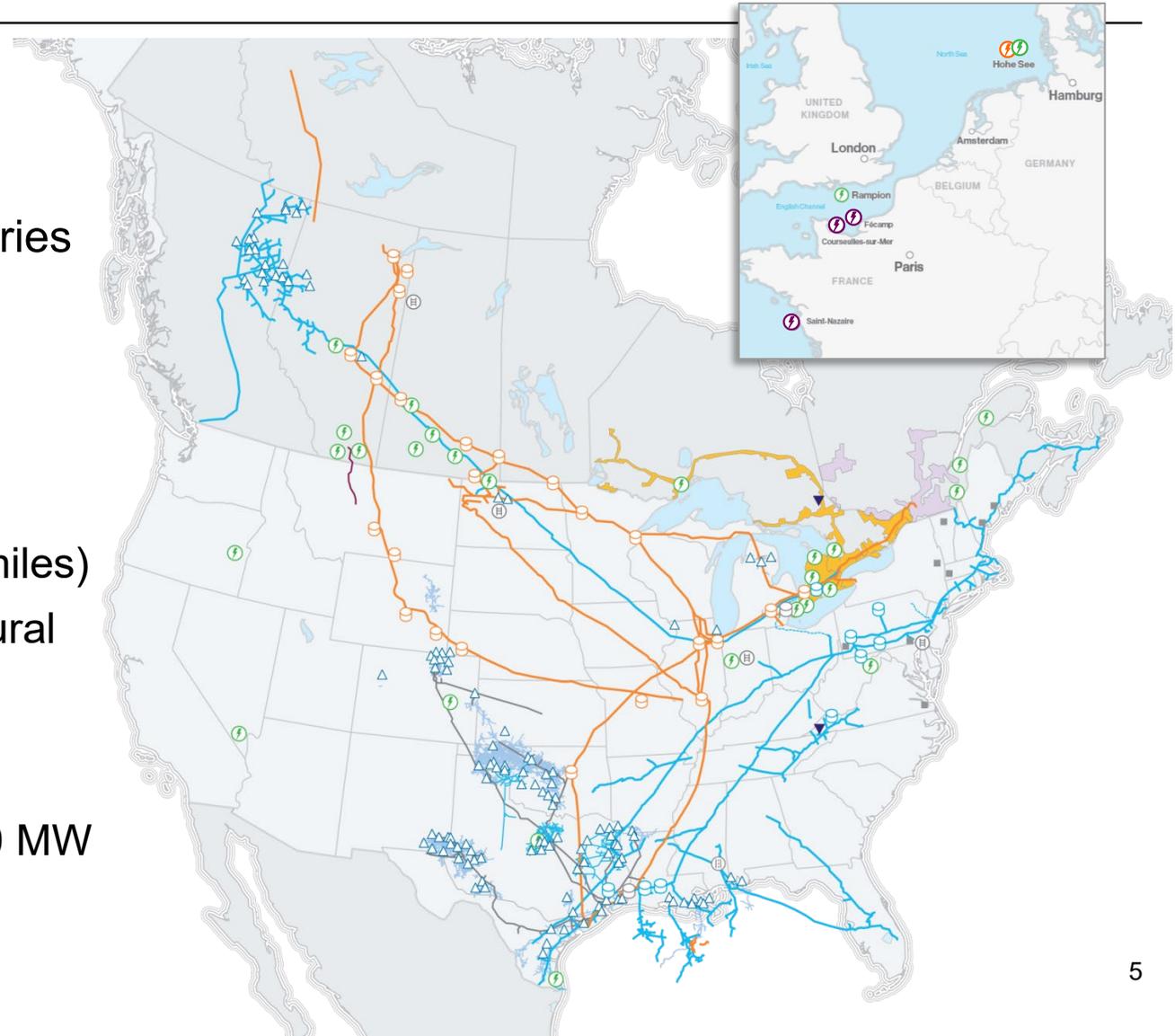
## A Leading North American Energy Delivery Company

### Global scale

- 12,700 employees
- Operations in 41 states, 8 provinces, 2 territories
- Headquartered in Calgary
- Hubs in Houston, Toronto, Superior/Duluth

### Diversified energy assets:

- Liquids Pipelines 28% of NA crude oil (16,500 miles)
- Gas Transportation and Midstream: 20% of natural gas consumed in NA (34,500 miles)
- Gas Distribution: 3.7 million customers in 500+ communities
- Power & Transmission: Interests in nearly 1,700 MW renewable generation (net) @ 30 facilities



# System Overview

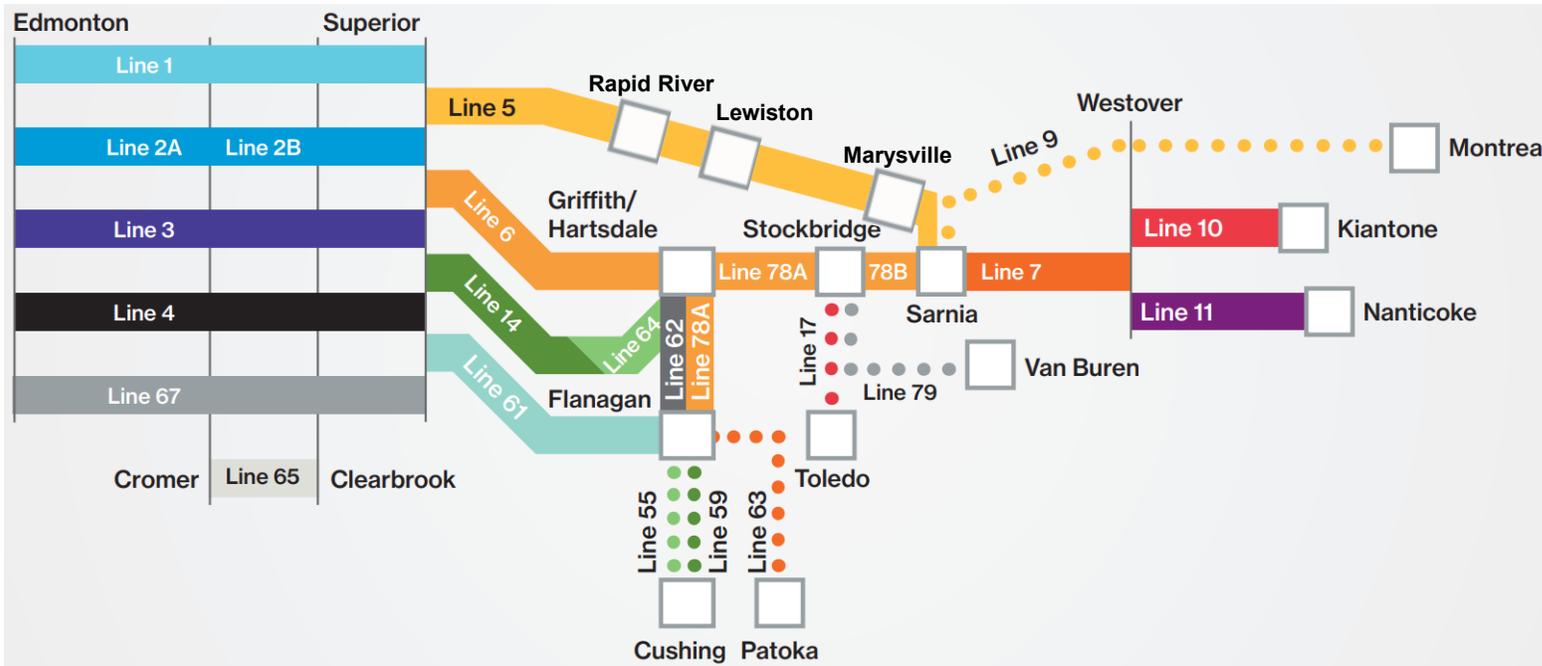
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Marlon Samuel

Director, Customer Service

Enbridge Pipelines

# Enbridge System Overview



## Line 1

37,600 m<sup>3</sup>/d (237 kbpd)  
18"/20" – 1,767 km (1,098 mi)  
- NGL  
- Refined Products  
- Light

## Line 2A

70,300 m<sup>3</sup>/d (442 kbpd)  
24" – 966 km (600 mi)  
- Condensates  
- Light

## Line 2B

70,300 m<sup>3</sup>/d (442 kbpd)  
24"/26" – 808 km (502 mi)  
- Light

## Line 3

62,000 m<sup>3</sup>/d (390 kbpd)  
34" – 1,767 km (1,098 mi)  
- Light

## Line 4

126,500 m<sup>3</sup>/d (796 kbpd)  
36"/48" – 1,770 km (1,100 mi)  
- Heavy  
- Medium (Ex-Clearbrook)  
- Light (Ex-Clearbrook)

## Line 5

85,900 m<sup>3</sup>/d (540 kbpd)  
30" – 1,038 km (645 mi)  
- NGL  
- Light

## Line 6

106,000 m<sup>3</sup>/d (667 kbpd)  
34" – 748 km (465 mi)  
- Light  
- Medium  
- Heavy

## Line 7

28,600 m<sup>3</sup>/d (180 kbpd)  
20" – 193 km (120 mi)  
- Light  
- Medium  
- Heavy

## Line 78A

90,600 m<sup>3</sup>/d (570 kbpd)  
36" – 425 km (264 mi)  
- Light  
- Medium  
- Heavy

## Line 78B

79,500 m<sup>3</sup>/d (500 kbpd)  
30"/36" – 175 km (109 mi)  
- Light  
- Medium  
- Heavy

## Line 65

29,500 m<sup>3</sup>/d (186 kbpd)  
20" – 504 km (313 mi)  
- Light  
- Medium

## Line 10

11,800 m<sup>3</sup>/d (74 kbpd)  
12"/20" – 143 km (89 mi)  
- Light  
- Medium  
- Heavy

## Line 11

18,600 m<sup>3</sup>/d (117 kbpd)  
16"/20" – 76 km (47 mi)  
- Light  
- Medium  
- Heavy

## Line 62

37,400 m<sup>3</sup>/d (235 kbpd)  
22" – 121 km (75 mi)  
- Heavy

## Line 14/64

54,600 m<sup>3</sup>/d (343 kbpd)  
24" – 784 km (487 mi)  
- Light  
- Medium

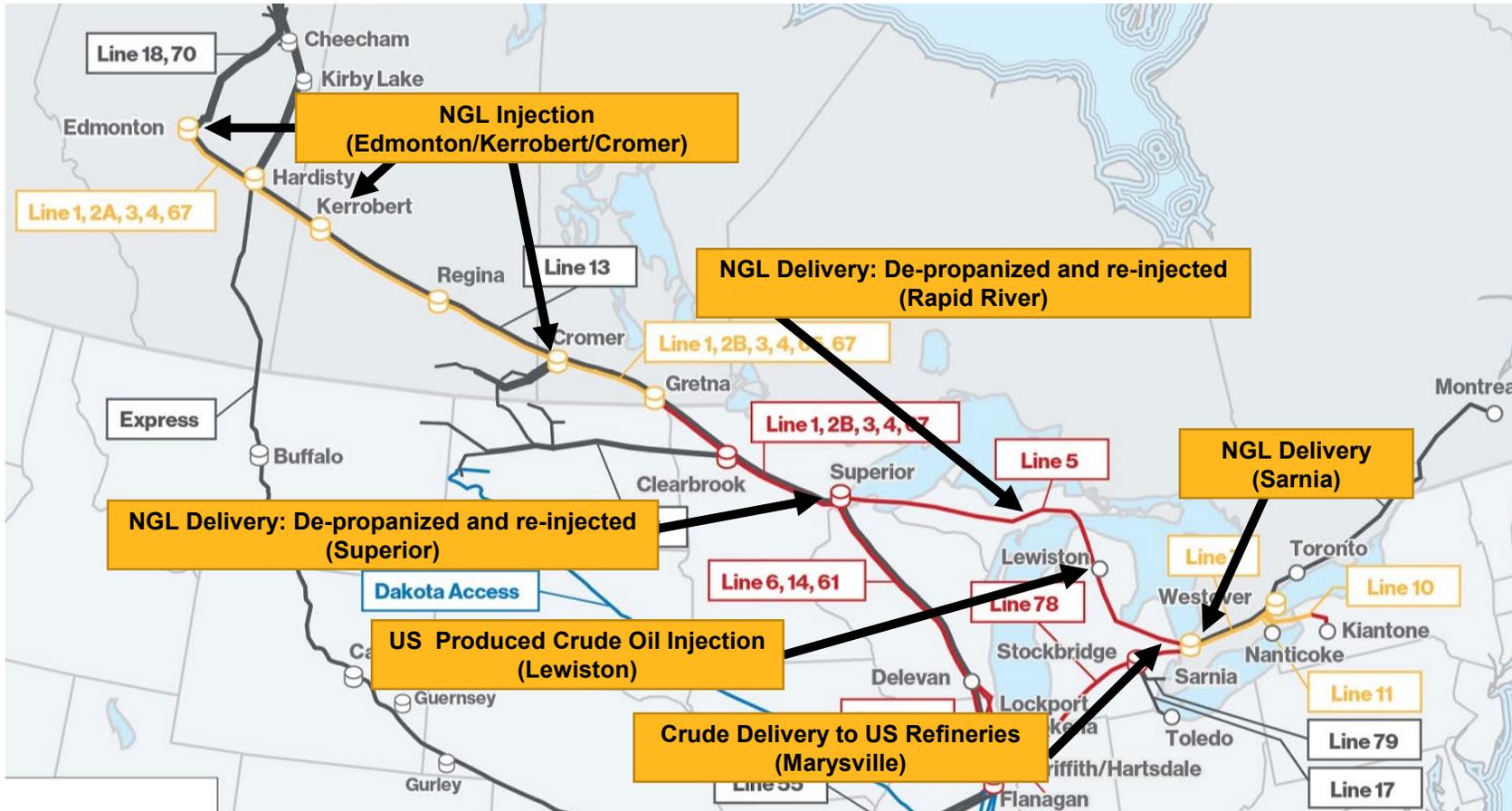
## Line 61

151,700 m<sup>3</sup>/d (954 kbpd)  
42" – 744 km (462 mi)  
- Light  
- Medium  
- Heavy

## Line 67

127,200 m<sup>3</sup>/d (800 kbpd)  
36" – 1,790 km (1,112 mi)  
- Heavy

# Enbridge System Overview - NGL



Line 1 and Line 5 designed specifically for transportation of NGL:

NGL received at:

- Edmonton
- Kerrobert
- Cromer

NGL delivered to:

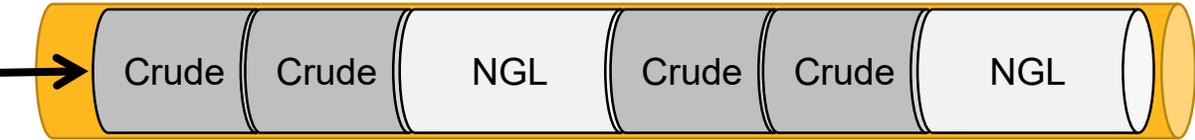
- Superior
- Rapid River
- Sarnia

NGL: Natural Gas Liquids that contain the following:

- Propane
- Natural gasoline (pentanes)
- Butane
- Ethane

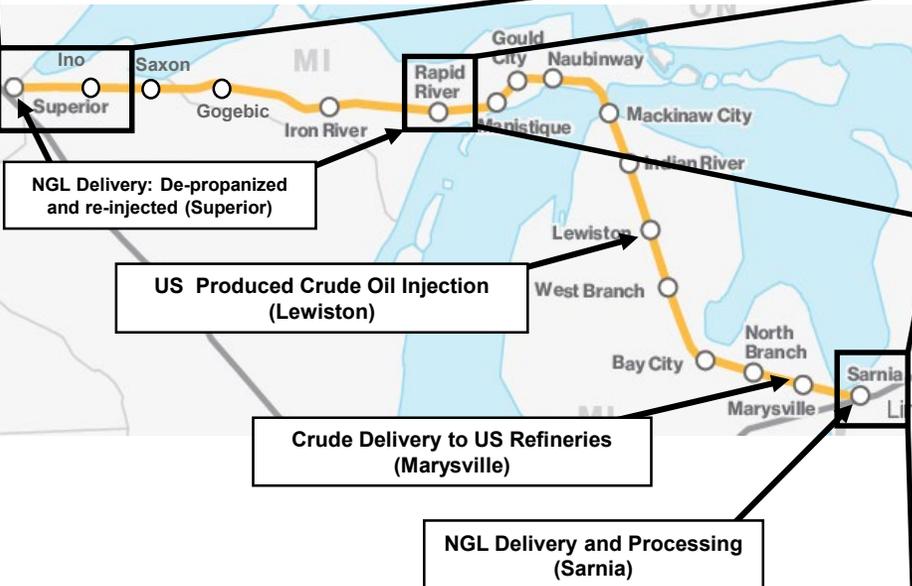
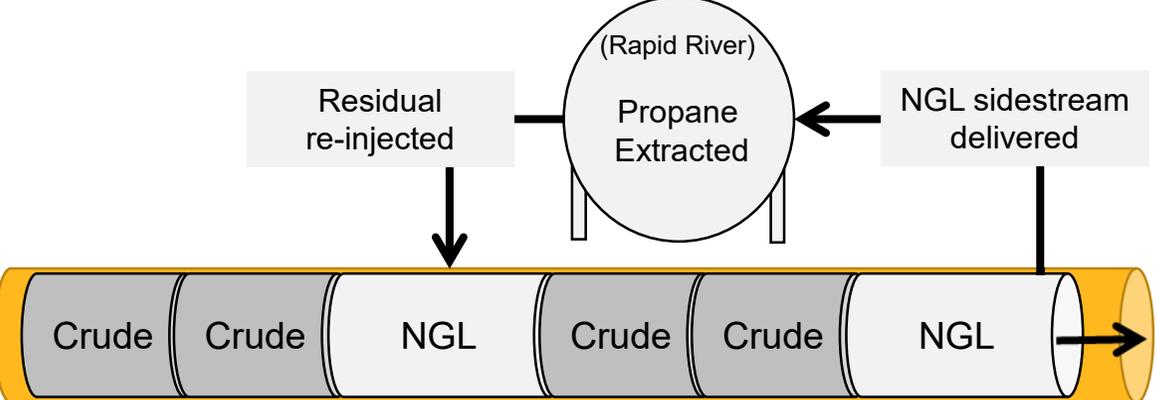
# Line 5 Operation Overview

**Superior:** NGL/Crude injected in batches specific to quality and delivery needs

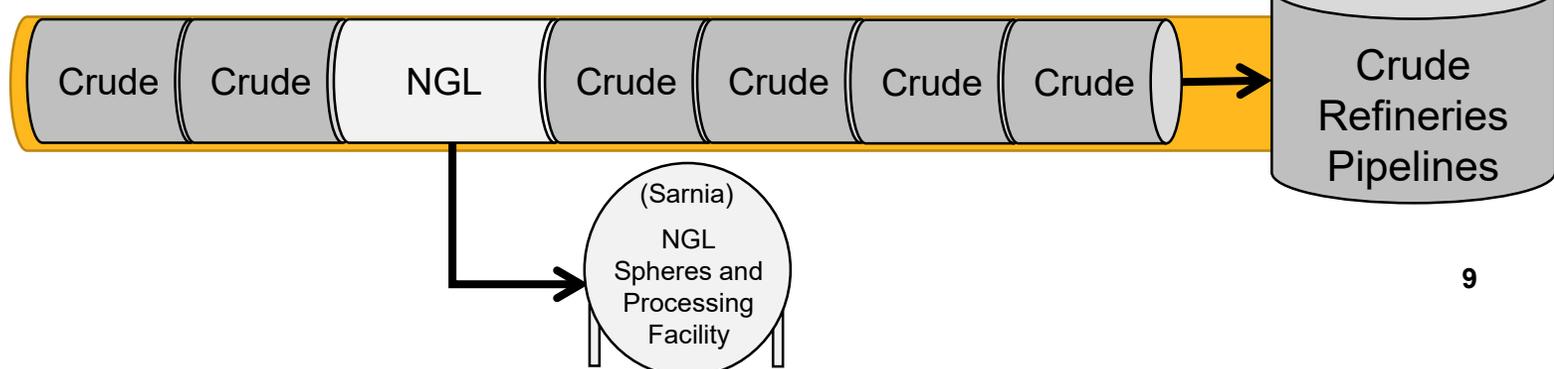


**Rapid River:** NGL sidestream delivered to Rapid River:

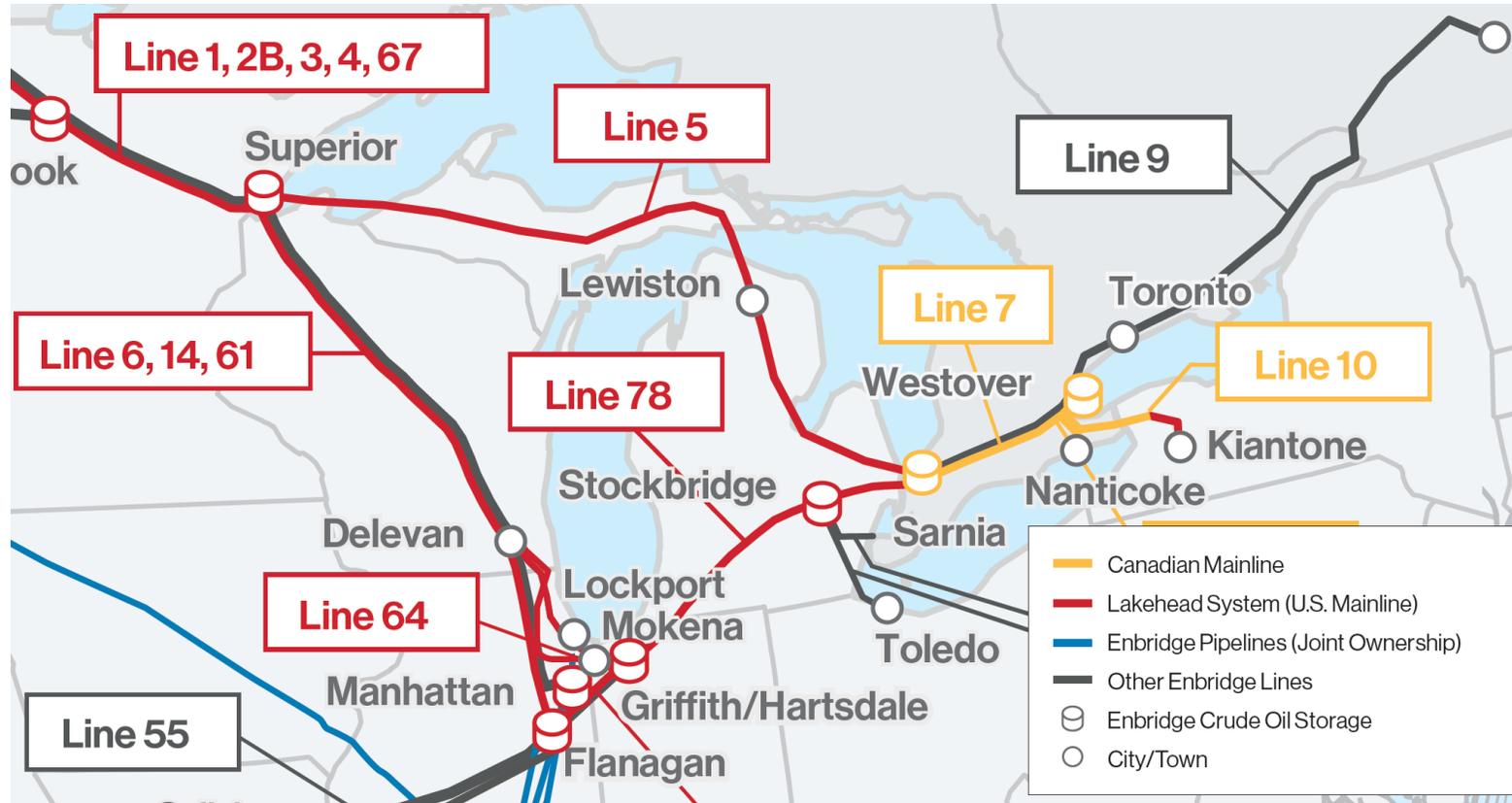
- Safely delivers product at a reduced rate of Line 5 flowrate
- Allows for timing of Propane to be stripped out and remaining product re-injected
- 70% of product delivered to Rapid River remains as propane, 30% re-injected into Line 5
- Crude allows for staging of NGL to allow re-injection



**Sarnia:** Remaining NGL delivered to NGL Facilities – Crude delivered to Crude facilities



# Enbridge System Overview – Superior to Sarnia



## Superior to Sarnia Summary:

### North Route: Line 5

- Transports NGL and Light crude
- **Specifically designed for NGL/Light crude mix**

### South Routes: Lines 6/14/61/78

- Lines 6/14/61 inject from Superior, WI with full breakout locations at Griffith, IN and Flanagan, IL
- Line 78 injects at Flanagan, IL and Griffith, IL with full breakout locations at Stockbridge and Sarnia
- **No NGL storage or transport ability on any south routes**

# Pipeline Demand vs. Capacity



## Demand on Enbridge pipelines (approximate)

Line	Kbpd	US gallons per day
Line 5 (including NGL)	500	21,000,000
Line 78	470	19,740,000
<b>Total</b>	<b>970</b>	<b>40,740,000</b>

## Capacity of Enbridge pipelines

Line	Kbpd	US gallons per day
Line 5	540	22,680,000
Line 78	570	23,940,000
Line 78 (ex-Stockbridge)	500	21,084,000

- Current approximate demand on Line 5 and Line 78 totals approximately 970 Kbpd (including NGL).
- Current approximate capacity of Line 78 is respectively, 570 Kbpd and 500 Kbpd.
- The demand currently being filled via Line 5 will shift and compete for space on Line 78.
- If Line 5 were shut down, assuming current demand and line capacities, the demand for Line 78 would exceed capacity by 19,656,000 US gallons per day to refineries in Michigan, Ohio, Pennsylvania, Ontario and Quebec.
- Based on 2017 EIA data, Michigan consumption of petroleum products (excluding gas liquids and olefins) is 435.5 Kbpd, Michigan refining capacity as of January 1<sup>st</sup> 2019, is 140 Kbpd. This highlights Michigan's reliance on interstate supply of refined products to meet demand.
- Under the federally regulated rules and regulations, all shippers will be treated equally.

# Line 5 System Design and Operations

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Mike Moeller

Director, Great Lake Region

Enbridge Pipelines

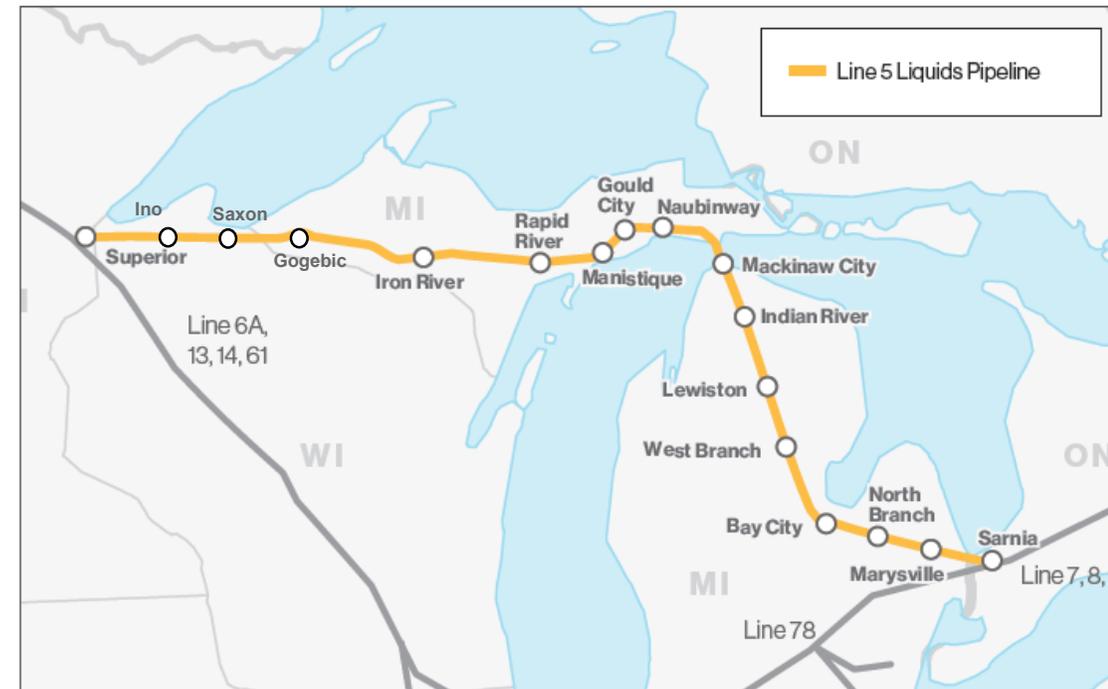
# Line 5 Pipeline Design Considerations

## Operational Requirements

- Station placement based on hydraulics
- Pumps specified to safely operate on their curve
- Software (gaskets/seals) on valves and equipment based on product served
- Full rate vs side stream deliveries; facility modifications required to facilitate

## Hydraulic modeling and design of Line 5 is specific to NGL and crude mix:

- Safe operating limits of Line 5 require both products in specific quantities and line-ups
- Traps placed to allow ILI runs of various technologies



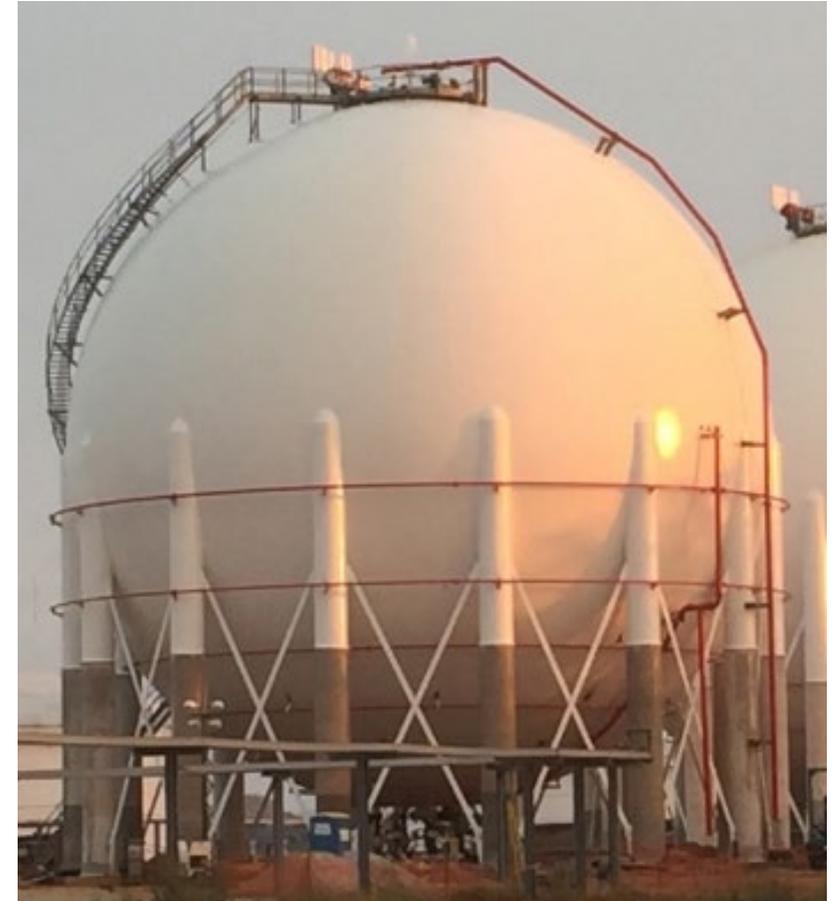
# Line 5 Station/Terminal Design Considerations

Pipelines that transport NGL require terminal specific equipment:

- Facilities specific to safely contain NGL located in terminals at Superior, Rapid River and Sarnia

Stations that operate with NGL require:

- Three-sided shelters
- Tandem pump seals
- Flare pits
- Seals on equipment are sensitive to product shipped



Could Line 5 operate with only NGL?

- No, Line 5 is currently designed for a mix of crude and NGL

Line 5 is a “Steady State Operation” pipeline

- It is designed, operated and maintained to minimize frequency of start/stops and flow rate changes in order to maximize reliability

Why steady state matters

- Utility power supply and infrastructure designed to match steady state operation
  - Steady State avoids excessive fatigue of pipeline steel
  - Frequent starts and stops wears motors, pumps, seals and other equipment
  - Dead headed line = Storage tank; 1.2 MMBBLS

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# Line 5 NGL Only – Maintenance Considerations

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Line 5's operation and maintenance program was designed considering both NGL and crude properties:

The importance of a crude and NGL lineup on Line 5:

- Minimum flow requirements of pumps avoid vibration and other abnormal operating conditions
- Maintenance more difficult with start/stop operation or without crude
  - ILI tool runs would require numerous traps to be added due to battery life constraints. Tool runs ensure safety of pipeline and closely monitor pipeline for:
    - Defamations
    - Cracks
    - Corrosion
  - Very large purges for maintenance on pipe
    - Flare NGL or require storage
    - Welding/Tapping on empty pipe or when NGL in pipe is not preferred