

Items below identify any of the violations that may have been written on the reverse side of this inspection sheet.

MILK TANK TRUCK AND APPURTENCES

- 1. Construction complies with PMO regulation.....
 - a. Dome lid assembly, gaskets, and vents clean and in good repair.....
 - b. Pump(s), hose(s), valve(s) and connections clean and in good repair.....
 - c. Hoses over 8' mechanically cleaned.....
 - d. Interior of tank clean and in good repair.....
 - e. Milk or milk products properly protected.....
- 2. Cleaned after each days use.....
 - a. Sanitization records/wash tags maintained.....
 - b. Wash tag attached or chart available.....
 - c. Wash record current and complete.....
 - d. Location/date of last cleaning.....
- 3. Vehicle properly identified.....
- 4. Previous tank inspection record available and current.....
- 5. Exterior condition of tank in compliance with PMO.....
- 6. Milk or milk products protected from contamination.....

PRODUCT TEMPERATURE

- 7. Temperature of product in tank 45°F or less.....
- 8. Product in external fluid transfer systems over 45°F discarded.....

HAULER SANITATION PROCEDURES

- 9. Pickup practices conducted to preclude contamination of milk contact surfaces.....
- 10. Hands clean and dry, no infections.....
- 11. Clean outer clothing, no use of tobacco.....
- 12. Hose port used, tank lids closed during completion of pickup.....
- 13. Hose properly capped between milk pickup operations, hose cap protected during milk pickup.....
- 14. Hose disconnected before tank rinse.....
- 15. Observations made for sediment/abnormalities.....
- 16. Sample collected at every pickup.....
- 17. Partial pickups not made except as provided by law.....

BULK TANK SAMPLING-MEASURING PROCEDURES

- 18. **Thermometer – approved type**.....
 - a. Accuracy – Checked against standard thermometer every 6 months – accuracy (+)(-) division.....
 - b. Date checked and checker's initials attached to case.....
- 19. **Sample Transfer Instrument**
 - a. Clean, sanitized or sterilized and of proper construction and repair.....
- 20. **Sampling Instrument Container**
 - a. Proper design, construction and repair for storing sample dipper in sanitizer.....
 - b. Applicable test kit for checking strength of sanitizer (200 ppm chlorine or equivalent).....
- 21. **Sample Containers**
 - a. Clean, properly sanitized or sterilized.....
 - b. Adequate supply, properly stored or handled.....
- 22. **Sample Storage Case.**
 - a. Rigid construction, suitable design to maintain samples at 32° - 40°F, protected from contamination.....
 - b. Ample space for refrigerant, racks provided as necessary.....
- 23. **Sample Collection – precautions and procedures**
 - a. Sampling instrument and container(s) properly carried into and aseptically handled in milk room.....
 - b. Milk picked up only if valid permit is posted.....
 - c. Bulk tank milk outlet valve sanitized before connecting transfer hose.....
 - d. Smell milk through tank port hole.....

- e. Observe milk in a quiescent state with lid wide open and lights on when necessary.....
- f. Test thermometer sanitized (1 min. contact time).....
- g. Non-acceptable milk rejected if off-odor, if off-color, if over 45°F, or if in unapproved container.....
- h. Dry measuring stick with single-service paper towel.....
- i. Measure milk only when quiescent.....
- j. Accurately record milk weight and temperature, and other required information on weight slip.....
- k. An accurate copy of weight slip information is provided for producer.....
- l. Do not contaminate milk during the measuring or sampling process.....
- m. Agitate milk before sampling at least 5 min. or longer as may be required by tank specifications.....
- n. Do not open bulk tank valve until milk is measured and sampled.....
- o. Temperature of milk, time, date of pickup and haulers identification recorded on each farm weight ticket.....
- p. Temperature control sample provided at first sampling location for each rack of samples.....
- q. Tank thermometer accuracy checked monthly and recorded when used as test thermometer.....
- r. Accuracy of required recording thermometers checked monthly against standardized thermometer and recorded.....
- s. Temperature control sample properly labeled with time, date, temperature, and with producer and hauler identification.....
- t. Sample containers legibly identified at collection points.....
- u. Sample dipper rinsed at least two times in the milk before transferring sample.....
- v. Dipper should extend 6-8 inches into the milk to obtain representative sample.....
- w. Do not hold sample container over the milk when transferring sample into the container.....
- x. Fill sample container no more than ¾ full.....
- y. Rinse sample dipper in tap water, replace in it's container, open milk valve and turn on tank pump.....
- z. Immediately take milk sample to the sample case.....
- 24. **Sample Collection – storage and transportation**
 - a. Sample storage – refrigerant maintained no higher than milk level in sample containers – maintain sample temperature at 32°-40°F – do not bury tops of containers in ice-- protect against contamination.....
 - b. Deliver samples to laboratory promptly.....
 - c. Samples and sample data – submitted to laboratory – if by common carrier, use tamper proof shipping case with top labeled "This Side Up".....
 - d. Sample chain of custody maintained.....
 - e. Sample collected at every pickup.....
 - f. Labeling requirements of PMO maintained.....

Note: Entire sheet applies to hauler/sampler inspections, as applicable
 Shaded areas apply to milk tank truck inspections
 Items 10, 11, and 15 and 19-24 apply to receiving samplers and farm samplers, as applicable.