

# Cost-Time Profile



An activity to obtain an estimate of **COST** and **TIME** associated with a process to identify opportunities for improvement



**HOT**

**Hands on Time**

Time spent working on a task

**DT**

**Delay Time**

Time a task is postponed or interrupted in a process

**WT**

**Wait Time**

Time spent waiting between tasks to occur in a process

**CT**

**Cycle Time**

Sum of all tasks: HOT, DT & WT in the process from start to finish

To calculate the cycle time (CT), add delay time (DT) and wait time (WT) in minutes

