

Road & Bridge Design Publications

Monthly Update - June 2023

Revisions for the month of **June** are listed and displayed below and will be included in projects submitted for the **October** letting. The special detail index from **April** will remain in effect.

E-mail road related questions to <u>MDOT-Road-Design-Standards@michigan.gov</u>. E-mail bridge related questions to <u>MDOT-Bridge-Design-Standards@michigan.gov</u>.

Road Design Manual

<u>11.02.02A: Exempt Special Provisions:</u> Added rest area buildings, pump house buildings, and operator house buildings on bridges to the list of special provisions exempt from Central Office Review. (They will be reviewed by an as needed consultant.)

Bridge Design Manual

<u>8.07.01 J.:</u> Note is deleted. The standard plan detail for the joint in bridge railings is being modified to show the 1" joint filler extending through the bevels and to the inside face of the forms, which will no longer require the application of joint sealant.

<u>8.07.01 K. & M.:</u> Notes are updated to encompass the joint size requirement for the polyurethane and the Special Provision for Polyurethane Joint Sealant for Structures. Include the Special Provision with projects using polyurethane at joints.

Bridge Design Guides

<u>Table of Contents:</u> Added guide 6.60.11B related to Pier Diaphragm....Continuous for Live Load. More details were added and facilitated another guide.

<u>6.20.03A</u>, <u>6.20.04</u>, <u>6.23.01</u>, <u>6.44.01A</u>: Updated notes/details to match polyurethane joint sealant requirements. See Bridge Design Manual Notes 8.07.01 K. & M. Include the Special Provision for Polyurethane Joint Sealant for Structures in projects when using the details/notes. Note that the notes don't match exactly, it is allowed to alter notes to project specific details. See Bridge Design Manual Section 8.01.



Road & Bridge Design Publications

Monthly Update - June 2023

<u>6.60.11, .11A & .11B.</u>: Polyurethane note is updated, see above. EA08 bars are updated to match a previous requirement for epoxy coating. More detail is given to EW bars to get proper embedment and development into the deck slab. A secondary optional construction joint is added for MI 1800 beams and Bulb Tee beams. The joint is lowered to minimize the risk of cracks developing in the wide top flanges when the diaphragm is cast prior to the bridge deck. The optional joint for Box Beams and PCI beams will remain at the bottom of the 6" bevels.

Updates to the MDOT Cell Library, Sample Plans, and other automated tools may be required in tandem with some of this month's updates. Until such updates can be made, it is the designer's/detailer's responsibility to manually incorporate any necessary revisions to notes and plan details to reflect these revisions.

MICHIGAN DESIGN MANUAL ROAD DESIGN

11.02.02 (revised 6-26-2023)

Special Provision Development

Designers are asked to always check for a template, recommended and/or previously approved special provision to use first. If you are not able to find one suitable on the web site, send an email to:

MDOT-SpecialProvision@michigan.gov to request a search for a suitable special provision.

Many approved provisions are posted to the web in Microsoft Word (rtf) format and may be reused or revised (and in some instances **must** be revised) to include project specific details. Already approved special provisions must be reviewed carefully to make sure all requirements are applicable to the project.

If no changes are required, simply insert the approved special provision in the proposal package. Do not change the source code, approval code, or identification code.

If any change is required then the special provision must be resubmitted for review and approval. Use the track changes feature of Microsoft Word to make any revisions being sure to leave the source code, approval code and the identification code for the previously approved version, to allow the reviewer to check the original version.

It is **unacceptable** to make any changes to a document without resubmitting for review and approval.

11.02.02 (continued)

A. Exempt Special Provisions

Due to the nature of certain special provisions, review and approval by Lansing central office staff engineers is not always a value added process. These documents are instead reviewed and approved at the Region/TSC level or as identified in the listing below. The approved format and organization of content, as described herein, **must** still be followed and the appropriate source code and approval code and approval date is required. At this time only, the following types of special provisions are exempt from the Lansing central office review and approval process:

- Maintaining Traffic, except as modified in Section 11.06.01
- Maintaining Waterways
- Intelligent Transportation System are reviewed by the ITS Program Area but should be submitted like any other special provision
- Municipal Water or Sewer System (when developed with input from the Municipal Utilities Unit of the Design Division), submit like all other Special Provisions and the Municipal Utilities Unit will ensure they have been approved
- Railroad Insurance, will be approved by the Office of Rail
- Rest Area Buildings, Pump House Buildings, and Operator House Buildings on Bascule bridges and Lift bridges will be reviewed by an as needed consultant. Submit all special provisions through ProjectWise for the project and they will be assigned to the Project Manager of the as needed consultant.

MICHIGAN DESIGN MANUAL BRIDGE DESIGN

8.07

SUPERSTRUCTURE

8.07.01

Miscellaneous Notes

- A. Alphabetical designation of deck pours is not to be construed as a pour sequence. [Use for simple spans.]
- B. Place deck pours according to the following sequence ____, ____, and ____. Do not begin placement of subsequent pours for a minimum of 15 hours after completing placement of adjacent pours. This includes sections separated by longitudinal as well as transverse joints. [Use with continuous steel spans.] (8-20-2009)
- C. Alphabetical designation of deck pours is not a pour sequence. Cast deck pours over piers after other deck pours have been cast. Do not begin placement of subsequent pours for a minimum of 15 hours after completing placement of adjacent pours. This includes sections separated by longitudinal as well as transverse joints. [Use for prestressed concrete beams that are continuous for live load.] (8-20-2009)
- D. Apply low temperature protection of concrete according to Section 706.03 J. of the Standard Specifications for Construction. Low temperature protection of concrete is included in the related items of work. [Use when possibility of pouring concrete during cold weather. With known cold weather pours use the pay item for cold weather protection.] (4-19-2021)
- E. Over active roadbeds, maintain formwork above the bottom of beams. [Use where bridge deck is to be cast over traffic.] (4-19-2021)

8.07.01 (continued)

- F. Notify the utility company one week prior to beginning installation of the ducts in the (sidewalk) (barrier). [Use when ducts are to be installed by others.] (9-18-1998)
- G. The contractor may use permanent metal deck forms. If used, corrugations must be filled with polystyrene foam. [Use when metal stay in place forms are permitted.] (4-19-2021)
- H. Do not use permanent metal deck forms. Remove all materials used to form the deck prior to opening the bridge to traffic. [Use where beam spacing or form loads preclude the use of stay-in-place forms.] (9-2-2003)
- Saw-cut the deck on both the top and bottom surface prior to deck removal procedures. [Use with bridge widening or with removal procedures required for stage construction.] (8-20-2009)
- J. Note Deleted. (6-26-2023)
- K Provide a sawed joint 1½" deep by ½" wide (minimum) in the top of slab at the locations shown in section(s)_____. Saw the joint within 24 hours of placing the curing and fill to ½" below top of concrete with polyurethane or polyurethane hybrid sealant. (Included in the bid item "Superstructure Conc, Form, Finish, and Cure, Night Casting (Structure Identification)"). [Use at all locations shown for continuous for live load slabs (generally at piers).] (6-26-2023)

MICHIGAN DESIGN MANUAL BRIDGE DESIGN

8.07.01(continued)

Miscellaneous Notes

- L. In order to maintain the integrity of the existing structure during Stage ____ construction, saw cut entirely through the (abutment) (pier) and a minimum of 4" into the top of footing for removal purposes. [Used with part width construction]. (12-17-2012)
- M. Provide a sawed joint 1 1/8" deep by ¼" wide (minimum) in the top of slab at [transverse] [and longitudinal] [construction joints] [and] [reference joints] [and at fixed pin & hanger joints]. Saw the joint within 24 hours of placing the curing and fill to ½" below top of concrete with polyurethane or polyurethane hybrid sealant. (Included in the bid item "Superstructure Conc, Form, Finish, and Cure, Night Casting (Structure Identification)"). [Use at all bridge deck slab construction joints and reference joints over integral and semi-integral backwalls.] (6-26-2023)
- N. Apply (Concrete Surface Coating) (Silane) to the (entire concrete portion of bridge railing (including brush block),)(front face and top of concrete bridge barrier) (back face of concrete bridge barrier) (slab fascia,) (sidewalk fascia,) (underside of deck from slab fascia to fascia beam flange,) (exterior face and bottom of bottom flange of fascia beam). (See Special Provision for coating color.) (Use concrete surface coating AMS-STD-595 number [insert number], [insert color].) * The estimated area of coating is ____ syd. [Include any and all parts that are to be coated. Add sketch to plans for clarity if desired. Use note twice if applying silane and surface coating to differing faces of barriers. *Specify color in note if Frequently Used Special Provision is not used.] (4-19-2021)

8.07.01(continued)

O. Salvage and reuse the existing stud type shear developers. See the Special Provision for Bridge Deck Removal and Salvaging Shear Developers on Steel Beams for limitations on the equipment that may be used during demolition of the existing bridge deck. Remove and replace damaged shear developers identified by the Engineer. [Install additional shear developers at the locations shown on the plans.] [Use on full and partial deck removal projects with existing stud type shear developers.] (4-19-2021) (11-28-2022)

8.07.02

Elastomeric Bearings

- A. If the position dowels at (Abutment ___) (Pier ____) are misaligned, in relationship to the centerline of bearings, due to temperature effects on the (beams) (girders), place elastomeric bearings with holes centered on the dowels. [Use for elastomeric expansion bearings. See Design Guide 8.43.01 and 8.43.01A.] (9-1-1988)
- B. The design of the bearings at (Abutment ____) (and Pier ____) is based on AASHTO LRFD Method ____. [Use on all projects with plain or laminated elastomeric bearings. Method B shall not be used unless approved by MDOT Structural Fabrication Engineer. This note is not required for elastomeric leveling pads.] (9-26-2022)

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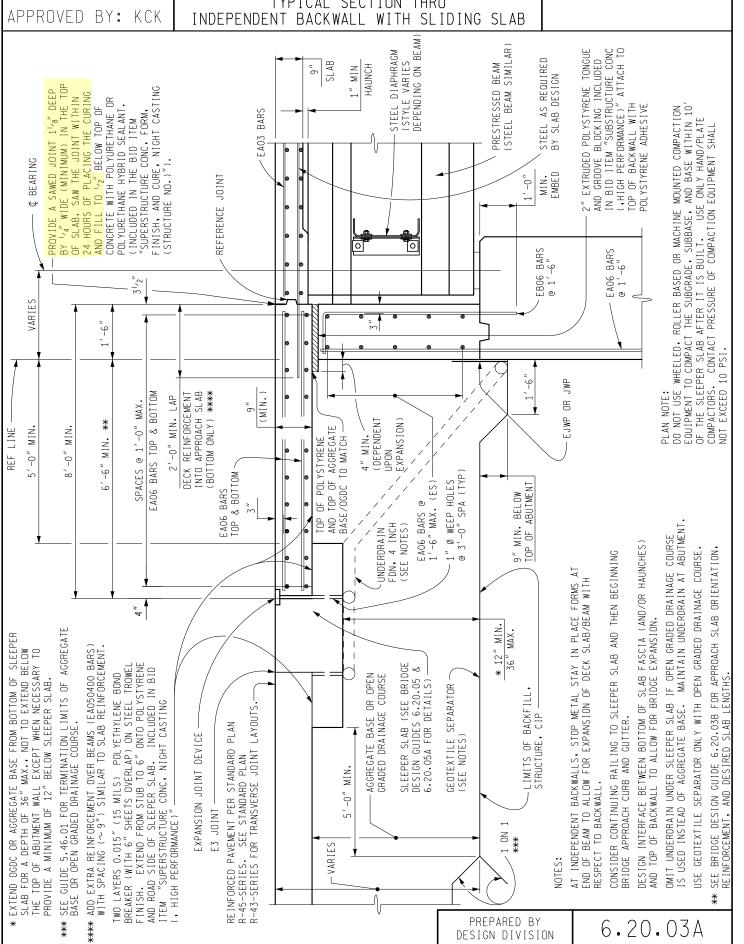
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DEPARTMENT TRANSPORTATION MICHIGAN OF

BUREAU OF DEVELOPMENT SECTION THRU TYPICAL

ISSUED: 06/26/23 SUPERSEDES: 07/25/22

INDEPENDENT BACKWALL SLAB



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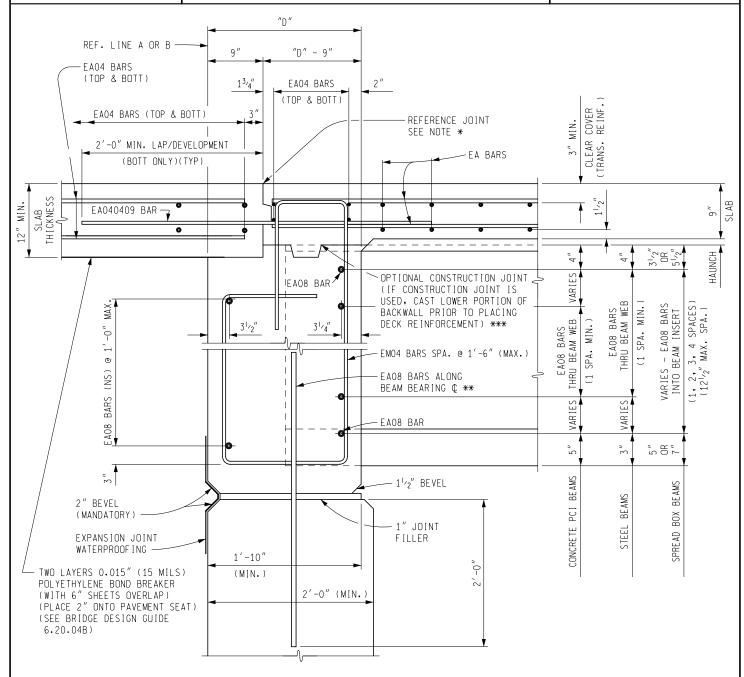
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MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF DEVELOPMENT

> INTEGRAL AND SEMI-INTEGRAL ABUTMENT BACKWALL

ISSUED: 06/26/23

SUPERSEDES: 01/24/22



PLAN NOTES:

- *** WHERE OPTIONAL CONSTRUCTION JOINTS ARE USED. THERE WILL BE NO PAYMENT FOR THE REQUIRED JOINT WATERPROOFING.
 - * PROVIDE A SAWED JOINT 11/8" DEEP BY 1/4" WIDE (MINIMUM) IN THE TOP OF SLAB. SAW THE JOINT WITHIN 24 HOURS OF PLACING THE CURING AND FILL TO 1/2" BELOW TOP OF CONCRETE WITH POLYURETHANE OR POLYURETHANE HYBRID SEALANT. (INCLUDED IN THE BID ITEM "SUPERSTRUCTURE CONC, FORM, FINISH, AND CURE, NIGHT CASTING (STRUCTURE NO.)").

NOTES:

USE INTEGRAL OR SEMI-INTERGRAL ABUTMENTS FOR STEEL BRIDGES LESS THAN 300' AND CONCRETE BRIDGES LESS THAN 400' IN LENGTH.

LAP/DEVELOP BOTTOM MAT OF REINFORCEMENT THROUGH REFERENCE JOINT. ADD EXTRA REINFORCEMENT OVER BEAMS (EA040409 BARS).

** USE FOR INTEGRAL ABUTMENT BRIDGES ONLY.

SEMI-INTEGRAL ABUTMENTS SHOULD BE USED AT STREAM CROSSINGS.

D = BACKWALL THICKNESS, SEE GUIDE 6.20.01 FOR DEFINITION.

PREPARED BY DESIGN DIVISION 6.20.04

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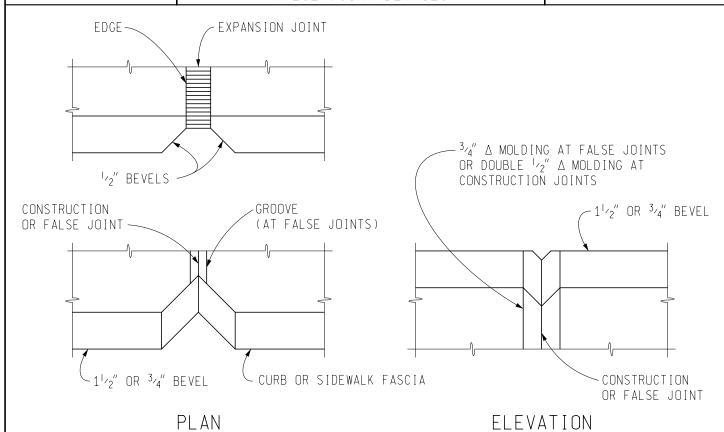
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MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF DEVELOPMENT

> CONSTRUCTION, EXPANSION AND FALSE JOINT DETAILS

ISSUED: 06/26/23

SUPERSEDES: 11/27/01



MOLDING DETAILS

PROVIDE A SAWED JOINT 11/8" DEEP BY 1/4" WIDE (MINIMUM) IN THE TOP OF SLAB. SAW THE JOINT WITHIN 24 HOURS OF PLACING THE CURING AND FILL TO 1/2" BELOW TOP OF CONCRETE WITH POLYURETHANE OR POLYURETHANE HYBRID SEALANT. (INCLUDED IN THE BID ITEM "SUPERSTRUCTURE CONC, FORM, FINISH, AND CURE, NIGHT CASTING (STRUCTURE NO.)"). -* CONSTRUCTION THICKNESS JOINT-SLAB

 $3_{4}^{"}$ BEVEL (TYP) $2'' \times 3''$ KEY

CONSTRUCTION JOINT IN SLAB OVER PIER OR AT FIXED HANGER

* DO NOT EXTEND SLAB REINFORCEMENT THROUGH CONSTRUCTION JOINT

LONGITUDINAL CONSTRUCTION JOINT IN SLAB

PREPARED BY DESIGN DIVISION

6.23.01

MICHIGAN DEPARTMENT OF TRANSPORTATION ISSUED: 06/26/23 DRAWN BY: BI T BUREAU OF DEVELOPMENT SUPERSEDES: 01/25/21 CHECKED BY: VZ LINK SLAB DETAILS APPROVED BY: KCK LIMITS OF LINK SLAB 2.5% OF SLAB 5% OF SLAB 5% OF SLAB 2.5% OF SLAB - * SAW CUT LINE − * SAW CUT LINE * SAW CUT LINE \forall APPROX./ 2 CONCRETE DIAPHRAGM **EXISTING** ** REMOVE EXISTING SLAB TIES ** REMOVE EXISTING SLAB TIES PLACE TWO LAYERS OF 0.31 LB/SFT SLAB TIE PLACE TWO LAYERS OF 0.31 LB/SFT (TYP) ROOFING PAPER BETWEEN TOP OF ROOFING PAPER BETWEEN TOP OF BEAM AND LINK SLAB BEAM AND LINK SLAB MATCH EXISTING TRANSVERSE MATCH EXISTING TRANSVERSE REINFORCEMENT IN PROPOSED REINFORCEMENT IN PROPOSED 1" MIN. 1" MIN. LINK SLAB (TOP AND BOTTOM) LINK SLAB (TOP AND BOTTOM) * PROVIDE A SAWED JOINT 1'8" DEEP BY '4" WIDE (MINIMUM) IN THE TOP OF SLAB. SAW THE JOINT WITHIN 24 HOURS OF PLACING THE CURING AND FILL TO '2" BELOW TOP OF CONCRETE WITH POLYURETHANE OR POLYURETHANE HYBRID SEALANT. ** CONCRETE BEAM SHOWN. FOR STEEL BEAM/GIRDER. REMOVE SHEAR DEVELOPERS WITHIN LIMITS OF LINK SLAB. ENSURE SUFFICIENT SHEAR **→** ¢ PIER DEVELOPERS EXIST IN REMAINDER OF SPAN TO PROVIDE FOR HORIZONTAL SHEAR TRANSFER. (INCLUDED IN THE BID ITEM "SUPERSTRUCTURE IF REQUIRED, INCREASE DECK REMOVAL LIMITS CONC, FORM, FINISH, AND CURE, NIGHT CASTING TO PERMIT PLACEMENT OF ADDITIONAL SHEAR SECTION A-A (STRUCTURE NO.)"). DEVELOPERS BEYOND THE LINK SLAB. (CONCRETE BEAM SHOWN STEEL BEAM SIMILAR) TWO LAYERS OF 0.31 LB / SFT EXISTING TOP LONGITUDINAL STEEL REINFORCEMENT ROOFING PAPER BETWEEN TOP OF BEAM AND LINK SLAB (TYP.) (INCLUDED IN THE PAY ITEM "SUPERSTRUCTURE CONC, FORM, EA06 BARS SPACED BETWEEN FINSH AND CURE, NIGHT CASTING (STRUCTURE NO.)".) MATCH EXISTING TRANSVERSE EXISTING STEEL REINFORCEMENT WHEN SALVAGABLE REINFORCEMENT IN PROPOSED EA06 BARS SPACED @ 4" LINK SLAB (TOP AND BOTTOM) WHEN EXISTING STEEL REINFORCEMENT NOT SALVAGABLE EA06 BARS SPACED @ 4" WHEN EXISTING STEEL REINFORCEMENT NOT SALVAGABLE EXISTING BOTTOM LONGITUDINAL STEEL REINFORCEMENT BEAM SPACING SECTION B-B (CONCRETE BEAM SHOWN STEEL BEAM SIMILAR) PREPARED BY 6.44.01A DESIGN DIVISION

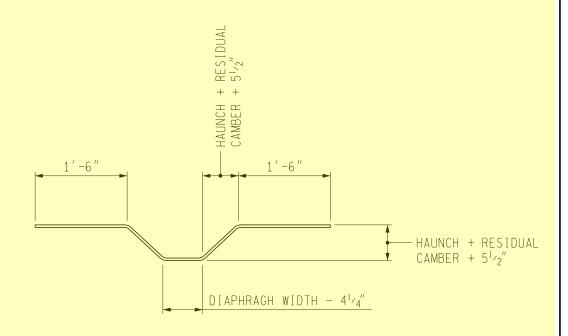
MICHIGAN DEPARTMENT OF TRANSPORTATION ISSUED: 06/26/23 DRAWN BY: BI T BUREAU OF DEVELOPMENT SUPERSEDES: 11/27/01 CHECKED BY: ٧Z PIER DIAPHRAGMS FOR PRESTRESSED CONCRETE APPROVED BY: KCK BEAMS CONTINUOUS FOR LIVE LOAD 6" FW04 BARS @ 1'-6" MAX 6" MAX MAX $A \longrightarrow$ EA08 EA08 BARS BARS POUR DIAPHRAGM CONCRETE TO FASCIA OF BEAM 1" JOINT FLASTOMERIC PAD FILLER SPACE AS REQUIRED PIER DIAPHRAGM ELEVATION PCI BEAMS SHOWN. SPREAD BOX BEAMS, MICHIGAN 1800 BEAMS, AND BULB TEE BEAMS ARE SIMILAR. $1^{1}_{2}^{"} \times \frac{1}{4}^{"}$ SAWED JOINT (TYP) OPTIONAL CONSTRUCTION JOINT WITH 2" x 3" KEY (SEE GUIDE 6.60.11B MIN ¢ OF PIER 4 " FOR PLAN NOTE) -(BOX BEAMS & TYPE I-IV MINPCI BEAMS) T + HAUNCH + RESIDUAL ESIDUAL CAMBER CAMBER + 3" HAUNCH + RESIDUAL CAMBER 6" TYP BARS OPTIONAL CONSTRUCTION JOINT WITH 2" x 3" KEY (MI 1800 BEAM & BULB 3" (TYP) 1 TEE BEAMS) -EWO4 BAR PRESTRESSED CONCRETE BEAM (TYP) -ELASTOMERIC PAD 1" (IF FIXED) — PLACE 1" JOINT FILLER BETWEEN ELASTOMERIC PADS EA08 BAR NOTES: (USE WHEN FIXITY AT PIER IS DESIRED) RESIDUAL CAMBER IS DEFINED AS THE ESTIMATED REMAINING SEE DETAIL B ON GUIDE 6.60.11B CAMBER IN PRESTRESSED CONCRETE BEAMS AFTER ANY DEFLECTION FROM THE DEAD LOAD OF STRUCTURAL COMPONENTS, NON-STRUCTURAL ATTACHMENTS, WEARING SURFACES AND SECTION A-A UTILITIES HAVE BEEN ACCOUNTED FOR. PRESTRESSED CONCRETE BEAMS SHALL BE DESIGNED AS SIMPLE SPAN BEAMS FOR DEAD LOAD AND LIVE LOAD, THE BRIDGE SLAB PREPARED BY 6.60.11 DESIGN DIVISION SHALL BE DESIGNED CONTINUOUS FOR LIVE LOAD OVER PIERS.

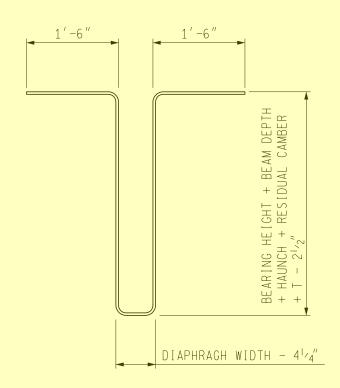
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APPROVED BY: KCK

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT

PIER DIAPHRAGMS FOR PRESTRESSED CONCRETE BEAMS CONTINUOUS FOR LIVE LOAD ISSUED: 06/26/23 SUPERSEDES:01/25/21





EWO4 BARS

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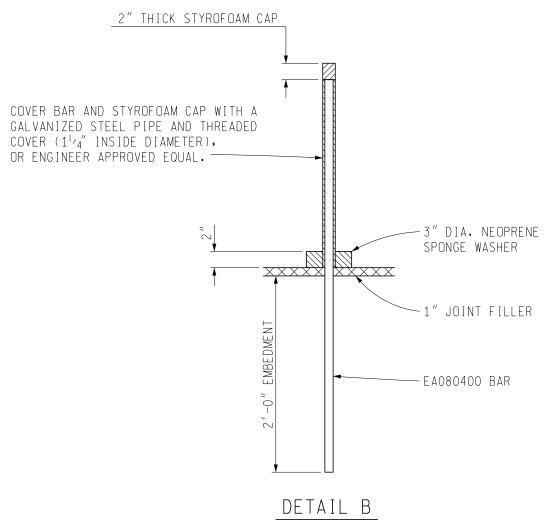
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MICHIGAN DEPARTMENT OF TRANSPORTATION BUREAU OF DEVELOPMENT

ISSUED: 06/26/23

PIER DIAPHRAGMS FOR PRESTRESSED CONCRETE BEAMS CONTINUOUS FOR LIVE LOAD

SUPERSEDES: 01/25/21



ALL WORK AND MATERIAL FOR THE STYROFOAM CAP, METAL SLEEVE AND NEOPRENE SPONGE WASHER SHALL BE INCLUDED IN THE BID ITEM "SUPERSTRUCTURE CONC, NIGHT CASTING,"

PLAN NOTES:

BLOCK OUT CONCRETE AT ELASTOMERIC BEARINGS, ATTACH NO. 30 ASPHALT FELT WITH ROOFING TAR/ASPHALT TO SIDES OF BEAMS FROM BEAM END TO 1" PAST EDGE OF PIER DIAPHRAGM. REMOVE 1" EXCESS ON OUTSIDE OF FASCIA BEAMS AFTER DIAPHRAGM FORM REMOVAL. ALL LABOR, MATERIALS AND CLEANUP/REMOVAL ARE INCLUDED IN THE BID ITEM "SUPERSTRUCTURE CONC, NIGHT CASTING."

JOINT BETWEEN BEAM ENDS SHALL BE FILLED WITH CONCRETE.

PROVIDE A SAWED JOINT $1\frac{1}{2}$ " DEEP BY $\frac{1}{4}$ " WIDE (MINIMUM) IN THE TOP OF SLAB AT THE LOCATIONS SHOWN IN SECTION(S) ____. SAW THE JOINT WITHIN 24 HOURS OF PLACING THE CURING AND FILL TO 1/2" BELOW TOP OF CONCRETE WITH POLYURETHANE OR POLYURETHANE HYBRID SEALANT. (INCLUDED IN THE BID ITEM "SUPERSTRUCTURE CONC, FORM, FINISH, AND CURE, NIGHT CASTING (STRUCTURE NO.)").