



Road & Bridge Design Publications

Monthly Update – April 2024

Revisions for the month of **April** are listed and displayed below and will be included in projects submitted for the **August** letting.

E-mail road related questions to MDOT-Road-Design-Standards@michigan.gov.

E-mail bridge related questions to MDOT-Bridge-Design-Standards@michigan.gov.

Special Details

R-67-G: Guardrail Anchorage, Bridge, Details: Added Pier Base Walls and Pier Struts as connection options. Also allowed the alternate construction method (adhesive anchored) for pier base walls and pier struts.

B-21-K: Bridge Railing, 2 Tube, B-25-L: Bridge Railing, Aesthetic Parapet Tube, B-26-G: Bridge Railing, 4 Tube & B-27-B: Bridge Railing, 3 Tube with Pickets: Clarified the use of "1/8" Elastomeric Leveling Pad". Use this update with the Special Provision for bridge railings (update/issuance coming soon), which modifies(clarifies) MDOT's Standard Specifications for Construction. Elastomeric leveling pads meet the requirements of subsection 914.12.B.

Bridge Design Manual

7.01.03 & 8.02 J.: Updated use statement/criteria for concrete grades. High performance grades of structural concrete should be specified on all MDOT projects. The ability to obtain the required materials for the high performance concrete mixes is becoming more prevalent across the state, and specifying high performance concrete helps to improve the performance and durability of the concrete used to construct bridges.

Bridge Design Guides

4.23.01, 4.23.02, 5.17.01, 5.17.05, 5.17.06 & 5.17.07: Updated the offset from the hinge point to the front face of concrete (or back of guardrail). MGS-8 guardrail/anchorages (used for new construction) at the end of the bridge railings will use a 3'-6" offset. The offset at the anchorage retains the minimum required offset, but the offset at the guardrail itself will be greater than what is required so a straight line of barrier/guardrail is maintained (assuming a constant hinge line).

Updates to the MDOT Cell Library, Sample Plans, and other automated tools may be required in tandem with some of this month's updates. Until such updates can be made, it is the designer's/detailer's responsibility to manually incorporate any necessary revisions to notes and plan details to reflect these revisions.

Index to Special Details

4-22-2024

⑥

SPECIAL DETAIL NUMBER	NUMBER OF SHEETS	TITLE	CURRENT DATE
21	2	GUARDRAIL AT INTERSECTIONS	6-6-22
24	8	GUARDRAIL ANCHORED IN BACKSLOPE TYPES 4B, 4T, & 4MGS-8	12-6-22
99	2	CHAIN LINK FENCE WITH WIRE ROPE	12-6-22
R-28-K	7	CURB RAMP AND DETECTABLE WARNING DETAILS	11-8-23
R-29-J	4	DRIVEWAY OPENINGS & APPROACHES, AND CONCRETE SIDEWALK	11-8-23
R-32-F	8	APPROACH CURB & GUTTER DOWNSPOUTS	9-20-22
R-32-SD	6	APPROACH CURB & GUTTER DOWNSPOUTS (FOR SAFETY SHAPES)	4-24-23
R-43-J	2	LOCATION OF TRANSVERSE JOINTS IN PLAIN CONCRETE PAVEMENT	1-4-22
R-44-G	7	CONCRETE PAVEMENT REPAIR	9-18-23
R-45-K	2	PAVEMENT REINFORCEMENT FOR BRIDGE APPROACH	1-4-22
R-50-H	6	LIGHT STANDARD FOUNDATION (CONCRETE BARRIER, DOUBLE FACE)	12-12-23
R-53-A	22	TEMPORARY CONCRETE BARRIER LIMITED DEFLECTION	8-14-15
R-55-H	5	FILLER WALLS AT BRIDGE PIER COLUMNS	3-13-24
R-56-F	6	GUARDRAIL MEDIAN OBJECT PROTECTION	10-10-23
R-60-J	16	GUARDRAIL TYPES A, B, BD, T, TD, MGS-8, & MGS-8D	1-29-24
R-62-H	4	GUARDRAIL APPROACH TERMINAL TYPE 2M	6-16-22
R-63-C	3	GUARDRAIL APPROACH TERMINAL TYPE 3M	10-2-23
R-66-E	4	GUARDRAIL DEPARTING TERMINAL TYPES B, T, & MGS	9-14-23
*R-67-G	16	GUARDRAIL ANCHORAGE, BRIDGE, DETAILS	4-3-24
R-67-SD	6	GUARDRAIL ANCHORAGE, BRIDGE, DETAILS (FOR SAFETY SHAPES)	4-4-23
R-72-D	6	GUARDRAIL LONG SPAN INSTALLATIONS	8-23-22
R-73-F	3	GUARDRAIL OVER BOX OR SLAB CULVERTS	8-1-19
R-80-F	8	GRANULAR BLANKETS, UNDERDRAINS, OUTLET ENDINGS, & BULKHEADS	6-28-21
R-88-E	4	STEEL END SECTION	3-7-23
R-100-I	4	SEEDING AND TREE PLANTING	12-8-23
R-110-B	3	PAVEMENT SAFETY EDGE	6-14-21
R-112-J	10	SHOULDER AND CENTER LINE CORRUGATIONS	8-2-23
R-126-I	5	PLACEMENT OF TEMPORARY CONCRETE & STEEL BARRIER	8-25-15
R-127-H	8	DELINEATOR INSTALLATIONS	8-11-23
R-130-A	6	LIGHT STANDARD DETAILS	1-4-24

* Denotes New or Revised Special Detail to be included in projects for (beginning with) the August letting.

Notes:

Former Standard Plans IV-87, IV-89, IV-90, and IV-91 Series, used for building cast-in-place concrete head walls for elliptical and circular pipe culverts, are now being replaced with plans that detail each specific size. The Bureau of Bridges & Structures, Structure Design Section, Special Structures Unit will provide special details for inclusion in construction plans for MDOT jobs. To assure prompt delivery, requests **must be made in advance**. Contact: MDOT-TriezenbergSquad@Michigan.gov

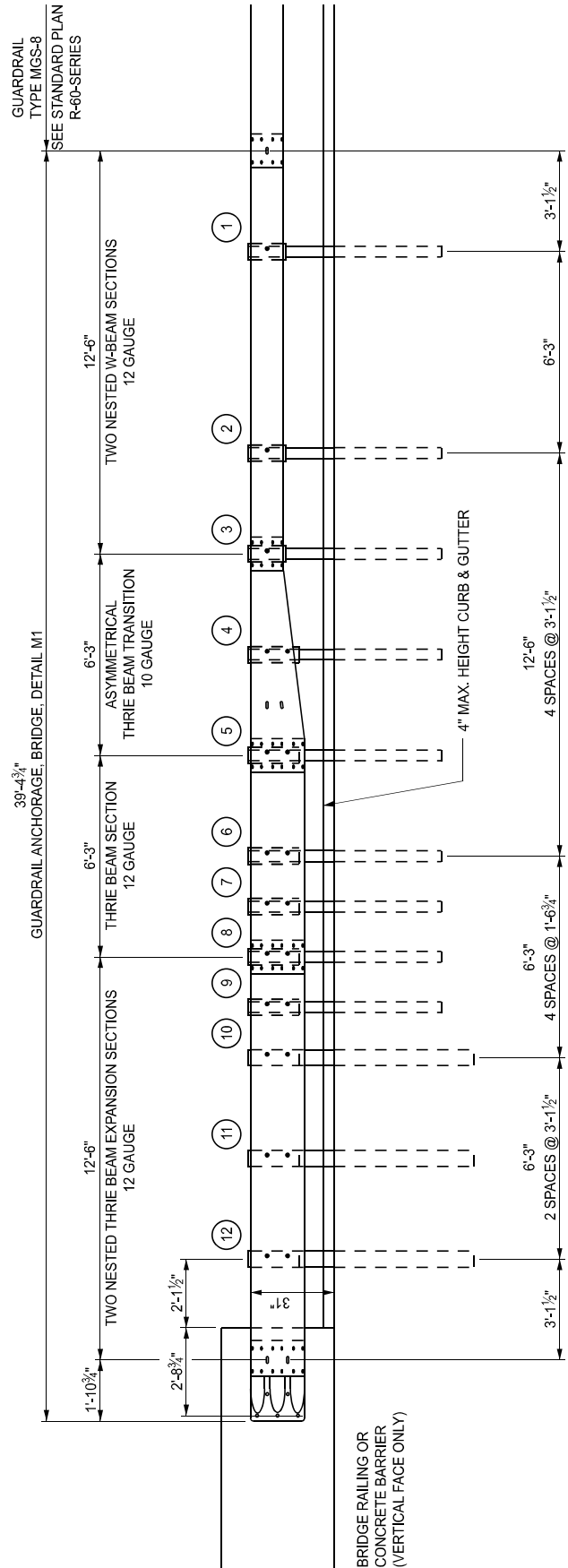
Former Standard Plans IV-93 and IV-94 series have been replaced with precast concrete box & three-sided culverts as per the 2020 Standard Specifications for Construction.

Index to Bridge Detail Sheets

4-22-2024

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DETAIL NUMBER	NUMBER OF SHEETS	TITLE	CURRENT DATE
*B-21-K	4	BRIDGE RAILING, 2 TUBE	4-16-24
*B-25-L	8	BRIDGE RAILING, AESTHETIC PARAPET TUBE	4-16-24
*B-26-G	8	BRIDGE RAILING, 4 TUBE	4-16-24
*B-27-B	7	BRIDGE RAILING, 3 TUBE WITH PICKETS	4-16-24
B-28-A	7	BRIDGE BARRIER RAILING, TYPE 7	1-22-24
B-29-A	8	BRIDGE BARRIER RAILING, TYPE 6	1-22-24
B-102-D	4	STANDARD SLOPE PAVING DETAILS	9-18-23
B-103-F	2	MOLDING, BEVEL, LIGHT STD. ANCHOR BOLT ASSEMBLY AND NAME PLATE DETAILS	12-8-23
EJ3AF	1 to 4	EXPANSION JOINT DETAILS (See Notes)	1-23-23
EJ4S	1 to 4	EXPANSION JOINT DETAILS (See Notes)	1-23-23
PC-1N	2	PRESTRESSED CONCRETE I-BEAM DETAILS (See Notes)	11-28-22
PC-2I	2	70" PRESTRESSED CONCRETE I-BEAM DETAILS (See Notes)	11-28-22
PC-4G	2	PRESTRESSED CONCRETE 1800 BEAM DETAILS (See Notes)	11-28-22
PC-5A	2	PRESTRESSED CONCRETE BULB-TEE BEAM DETAILS (See Notes)	11-28-22
<p>* Denotes New or Revised Special Detail to be included in projects for (beginning with) the August letting.</p> <p>Notes: Details EJ3AF & EJ4S are interactive, i.e., designers and detailers choose details based upon railing type and angle of crossing and fill in the project specific dimensions for the end plate. Place all details appropriate for the project (including the end plate), structure specific information, and the Expansion Joint Device quantity on the sheet. Add the sheet to the plans as a normal plan sheet. Call out and designate the location of the expansion joint device and the end plate on the Superstructure Sheet in the plan set.</p> <p>Details PC-1N, PC-2I, PC-4G, and PC-5A shall have structure specific information and quantities added to the sheet. The sheet shall then be added to the plans as a normal plan sheet.</p>			



POST 1 THROUGH 9 - W6 x 9 OR W6 x 8.5 POST (6'-0" LONG) WITH 12" OFFSET BLOCK
POST 10 THROUGH 12 - W6 x 15 POST (7'-0" LONG) WITH 12" OFFSET BLOCK

DETAILS FOR CONNECTING GUARDRAIL TYPE MGS-8 TO
2-TUBE, 4-TUBE, AESTHETIC PARAPET TUBE, 3 TUBE WITH PICKETS,
CONCRETE BLOCK RETROFIT, **PIER BASE WALL**,
TYPE 6*, TYPE 7*, OR SINGLE FACE CONCRETE BARRIER*
(WITHOUT EXPANSION AT BACKWALL)

* BARRIER ENDING MUST TRANSITION FROM SINGLE-SLOPE TO VERTICAL FACE IN ADVANCE OF END SHOE. ATTACHMENT TO VERTICAL FACE IS REQUIRED.

APPROVED BY: _____
DIRECTOR, BUREAU OF FIELD SERVICES

APPROVED BY: _____
DIRECTOR, BUREAU OF DEVELOPMENT



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

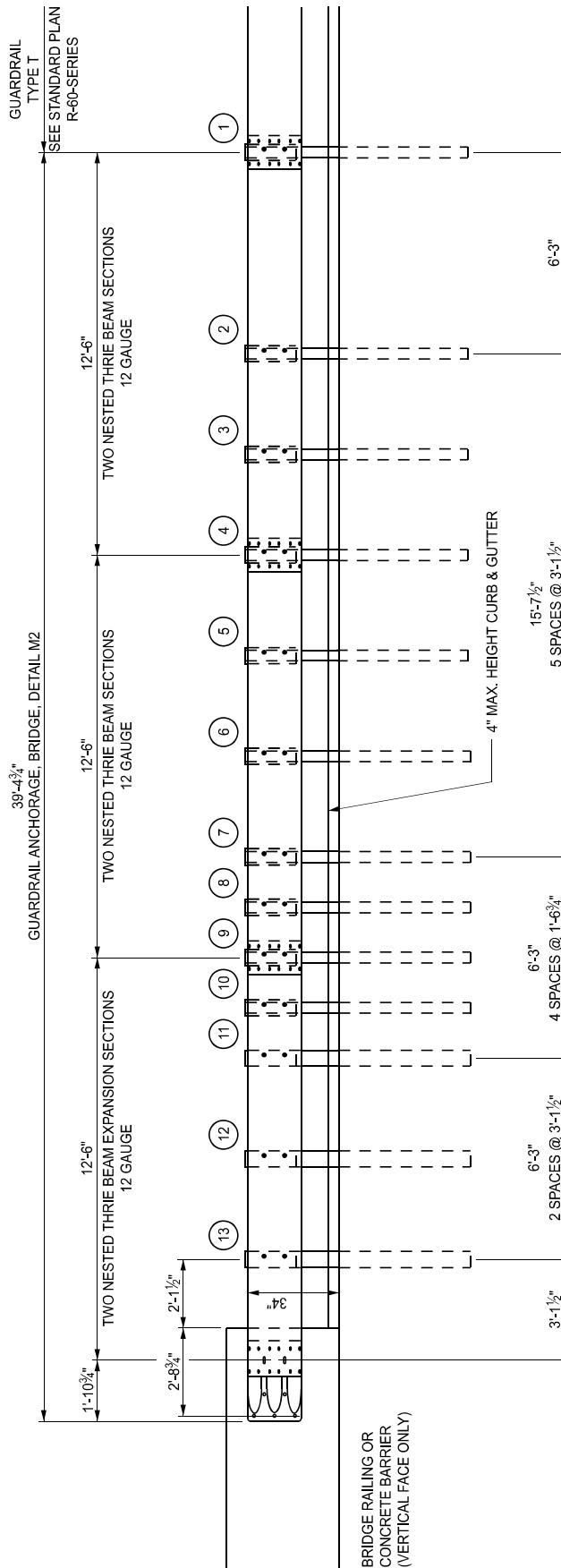
STANDARD PLAN FOR
GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

(SPECIAL DETAIL)
FHWA APPROVAL

04/03/2024
PLAN DATE

R-67-G

SHEET
1 OF 16



POST 1 THROUGH 10 - W6 x 9 OR W6 x 8.5 POST (7'-0\"/>

DETAILS FOR CONNECTING GUARDRAIL TYPE T TO
 2-TUBE, 4-TUBE, AESTHETIC PARAPET TUBE, 3 TUBE WITH PICKETS,
 CONCRETE BLOCK RETROFIT, **PIER BASE WALL**,
 TYPE 6*, TYPE 7*, OR SINGLE FACE CONCRETE BARRIER*
 (WITHOUT EXPANSION AT BACKWALL)

* BARRIER ENDING MUST TRANSITION FROM SINGLE-SLOPE TO VERTICAL FACE IN ADVANCE OF END SHOE. ATTACHMENT TO VERTICAL FACE IS REQUIRED.



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STANDARD PLAN FOR
 GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

(SPECIAL DETAIL)
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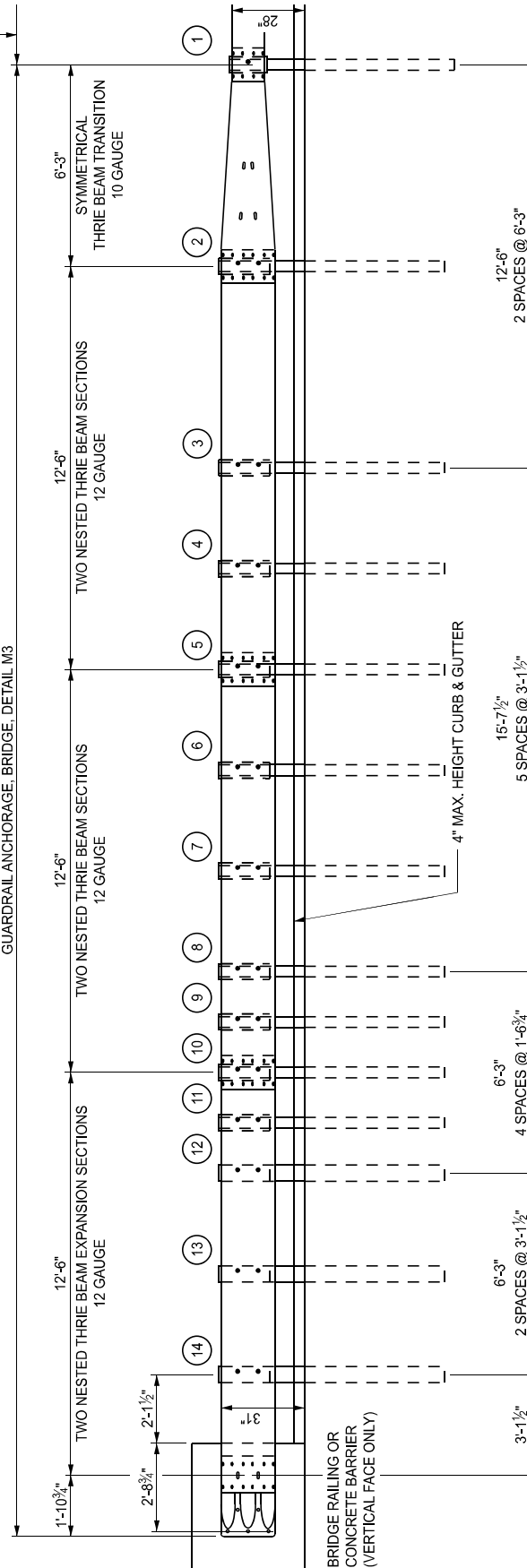
04/03/2024
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R-67-G

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 2 OF 16

GUARDRAIL TYPE B
SEE STANDARD PLAN
R-60-SERIES

45'-7³/₄"
GUARDRAIL ANCHORAGE, BRIDGE, DETAIL M3



POST 1 THROUGH 11 - W6 x 9 OR W6 x 8.5 POST (7'-0\"/>

DETAILS FOR CONNECTING GUARDRAIL TYPE B TO
2-TUBE, 4-TUBE, AESTHETIC PARAPET TUBE, 3 TUBE WITH PICKETS,
CONCRETE BLOCK RETROFIT, **PIER BASE WALL**,
TYPE 6*, TYPE 7*, OR SINGLE FACE CONCRETE BARRIER*
(WITHOUT EXPANSION AT BACKWALL)

* BARRIER ENDING MUST TRANSITION FROM SINGLE-SLOPE TO VERTICAL FACE IN ADVANCE OF END SHOE. ATTACHMENT TO VERTICAL FACE IS REQUIRED.



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STANDARD PLAN FOR
GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

(SPECIAL DETAIL)
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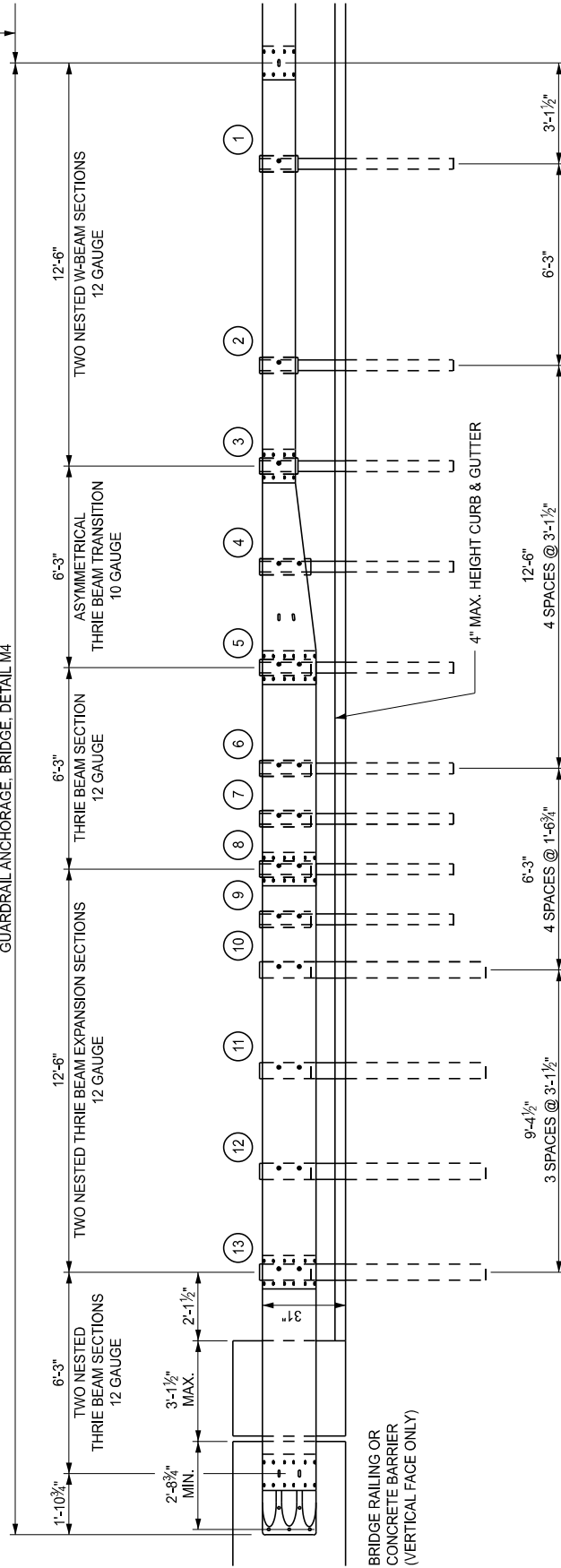
04/03/2024
PLAN DATE

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GUARDRAIL TYPE MGS-8
SEE STANDARD PLAN
R-60-SERIES

45'-7 $\frac{3}{4}$ "
GUARDRAIL ANCHORAGE, BRIDGE, DETAIL M4



BRIDGE RAILING OR
CONCRETE BARRIER
(VERTICAL FACE ONLY)

POST 1 THROUGH 9 - W6 x 9 OR W6 x 8.5 POST (6'-0" LONG) WITH 12" OFFSET BLOCK
POST 10 THROUGH 13 - W6 x 15 POST (7'-0" LONG) WITH 12" OFFSET BLOCK

DETAILS FOR CONNECTING GUARDRAIL TYPE MGS-8 TO
2-TUBE, 4-TUBE, AESTHETIC PARAPET TUBE,
3 TUBE WITH PICKETS, CONCRETE BLOCK RETROFIT,
TYPE 6*, TYPE 7*, OR SINGLE FACE CONCRETE BARRIER*
(WITH EXPANSION AT BACKWALL/END WALL OR SLEEPER SLAB)

* BARRIER ENDING MUST TRANSITION FROM SINGLE-SLOPE TO VERTICAL FACE IN ADVANCE OF END SHOE. ATTACHMENT TO VERTICAL FACE IS REQUIRED.



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STANDARD PLAN FOR
GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

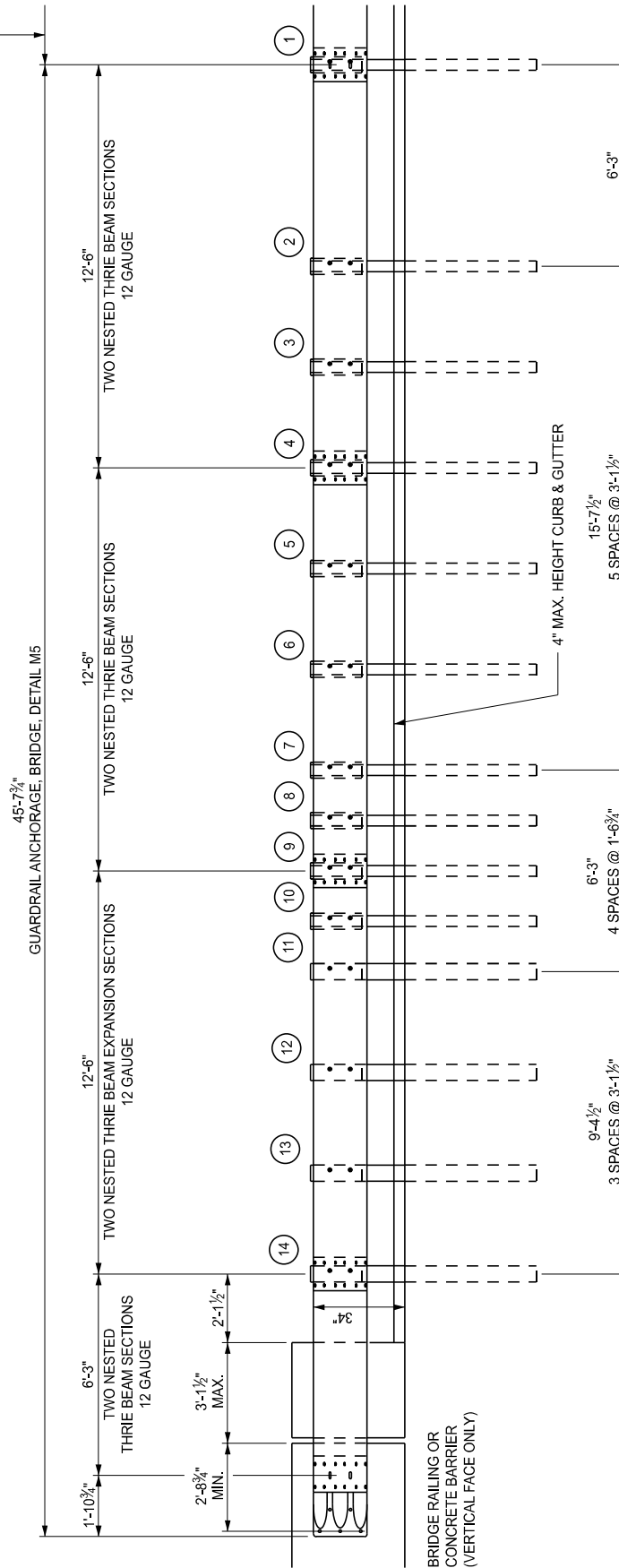
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FHWA APPROVAL

04/03/2024
PLAN DATE

R-67-G

SHEET
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GUARDRAIL TYPE T
SEE STANDARD PLAN
R-60-SERIES



POST 1 THROUGH 10 - W6 x 9 OR W6 x 8.5 POST (7'-0" LONG) WITH 12" OFFSET BLOCK
POST 11 THROUGH 14 - W6 x 15 POST (7'-0" LONG) WITH 12" OFFSET BLOCK

DETAILS FOR CONNECTING GUARDRAIL TYPE T TO
2-TUBE, 4-TUBE, AESTHETIC PARAPET TUBE,
3 TUBE WITH PICKETS, CONCRETE BLOCK RETROFIT,
TYPE 6*, TYPE 7*, OR SINGLE FACE CONCRETE BARRIER*
(WITH EXPANSION AT BACKWALL/END WALL OR SLEEPER SLAB)

* BARRIER ENDING MUST TRANSITION FROM SINGLE-SLOPE TO VERTICAL FACE IN ADVANCE OF END SHOE. ATTACHMENT TO VERTICAL FACE IS REQUIRED.



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STANDARD PLAN FOR
GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

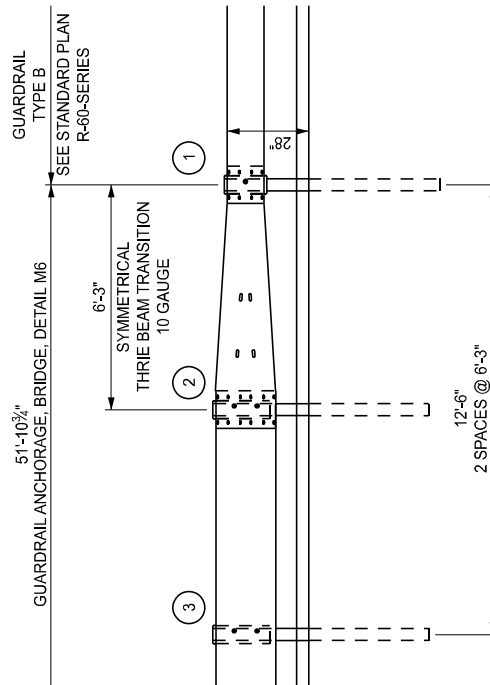
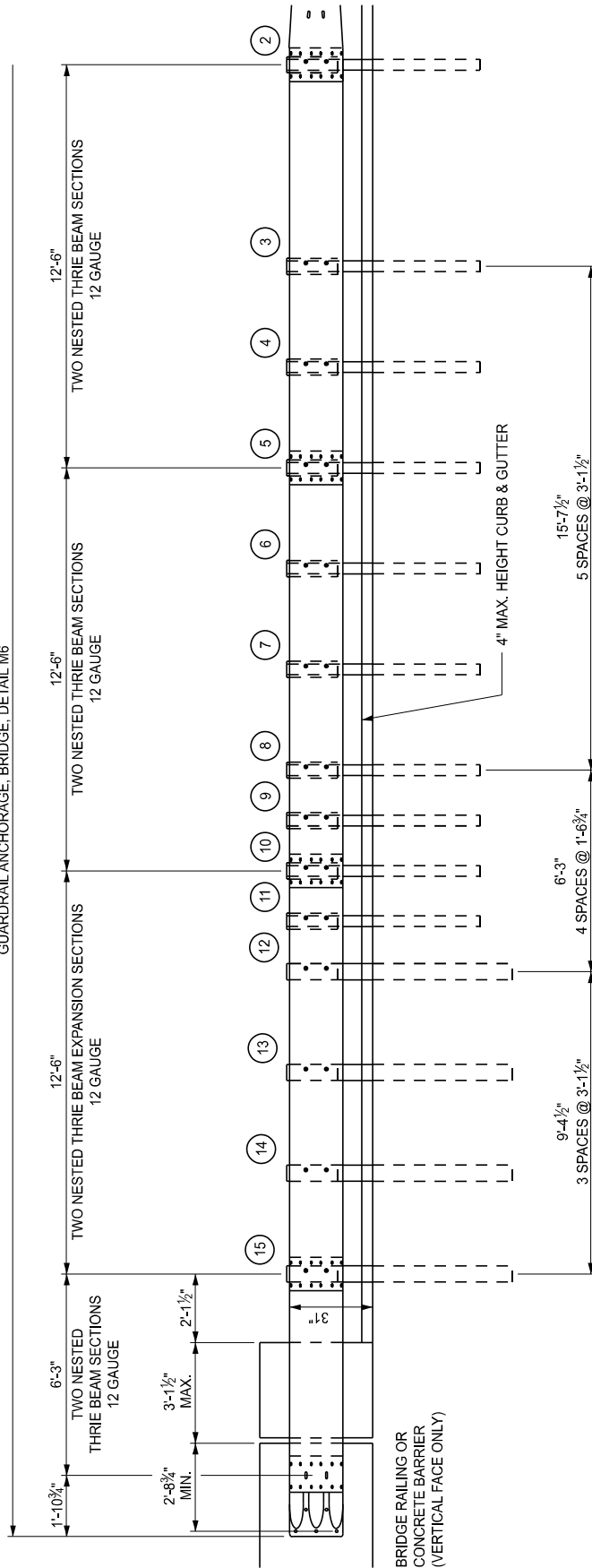
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04/03/2024
PLAN DATE

R-67-G

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51'-10³/₄"
GUARDRAIL ANCHORAGE, BRIDGE, DETAIL M6



DETAILS FOR CONNECTING GUARDRAIL TYPE B TO
 2-TUBE, 4-TUBE, AESTHETIC PARAPET TUBE,
 3 TUBE WITH PICKETS, CONCRETE BLOCK RETROFIT,
 TYPE 6*, TYPE 7*, OR SINGLE FACE CONCRETE BARRIER*
 (WITH EXPANSION AT BACKWALL/END WALL OR SLEEPER SLAB)

* BARRIER ENDING MUST TRANSITION FROM SINGLE-SLOPE TO VERTICAL FACE IN ADVANCE OF END SHOE. ATTACHMENT TO VERTICAL FACE IS REQUIRED.



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STANDARD PLAN FOR
 GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

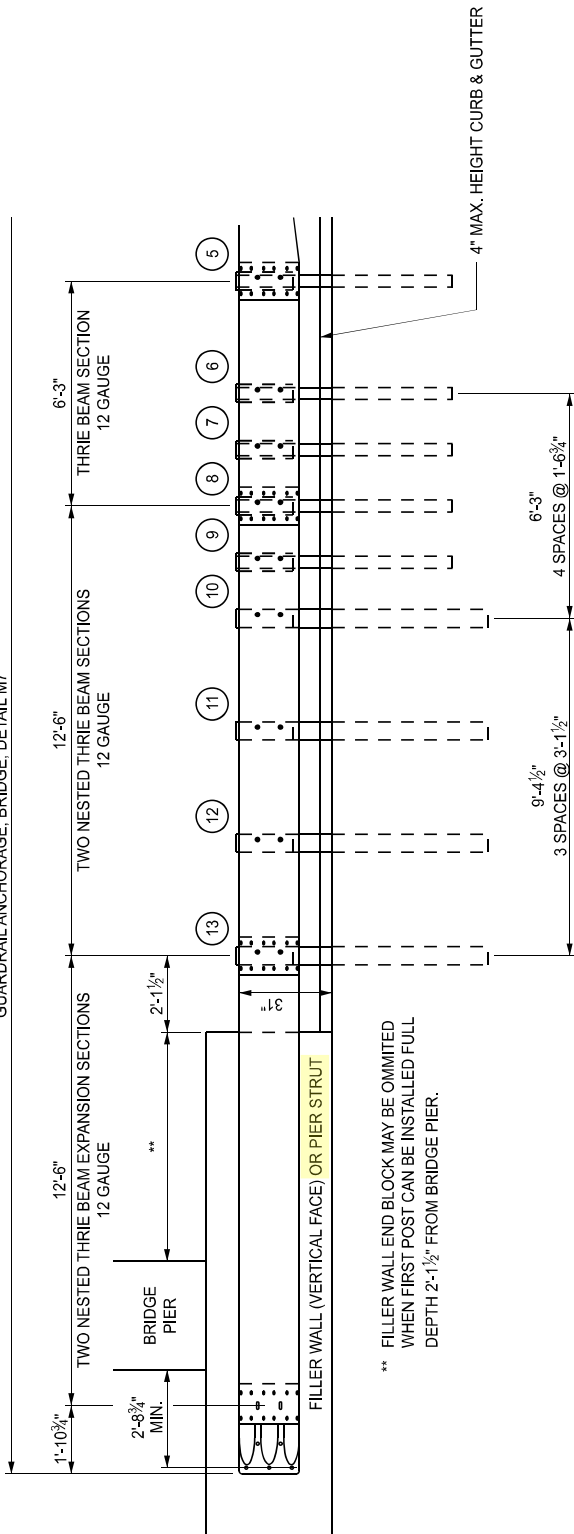
(SPECIAL DETAIL)
 FHWA APPROVAL

04/03/2024
 PLAN DATE

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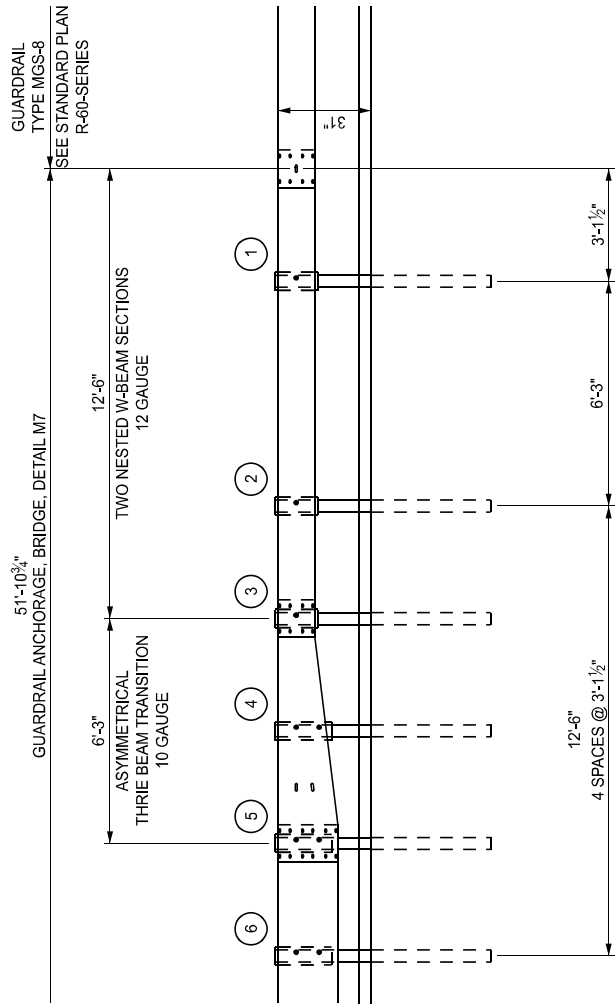
SHEET
 6 OF 16

51'-10³/₄"
GUARDRAIL ANCHORAGE, BRIDGE, DETAIL M7



** FILLER WALL END BLOCK MAY BE OMITTED
WHEN FIRST POST CAN BE INSTALLED FULL
DEPTH 2'-1¹/₂" FROM BRIDGE PIER.

51'-10³/₄"
GUARDRAIL ANCHORAGE, BRIDGE, DETAIL M7



POST 1 THROUGH 9 - W6 x 9 OR W6 x 8.5 POST (6'-0" LONG) WITH 12" OFFSET BLOCK
POST 10 THROUGH 13 - W6 x 15 POST (7'-0" LONG) WITH 12" OFFSET BLOCK

DETAILS FOR CONNECTING GUARDRAIL TYPE MGS-8 TO FILLER WALL OR PIER STRUT



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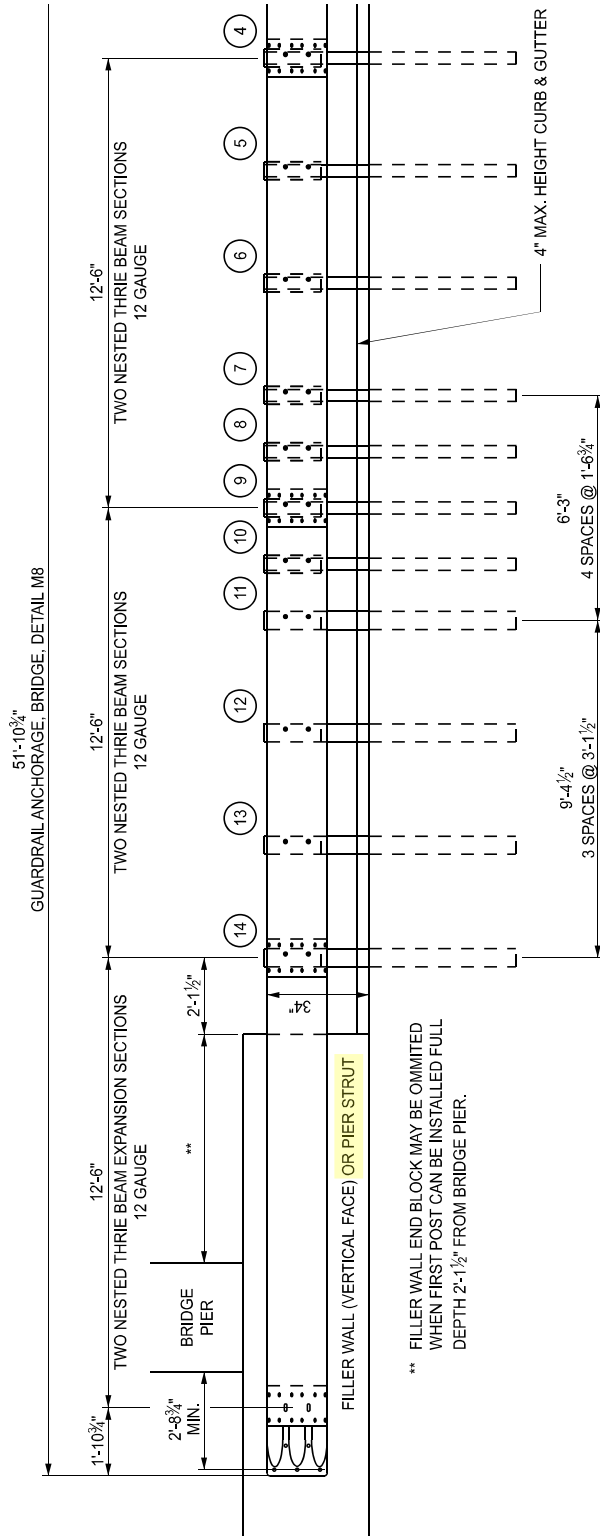
STANDARD PLAN FOR
GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

(SPECIAL DETAIL)
FHWA APPROVAL

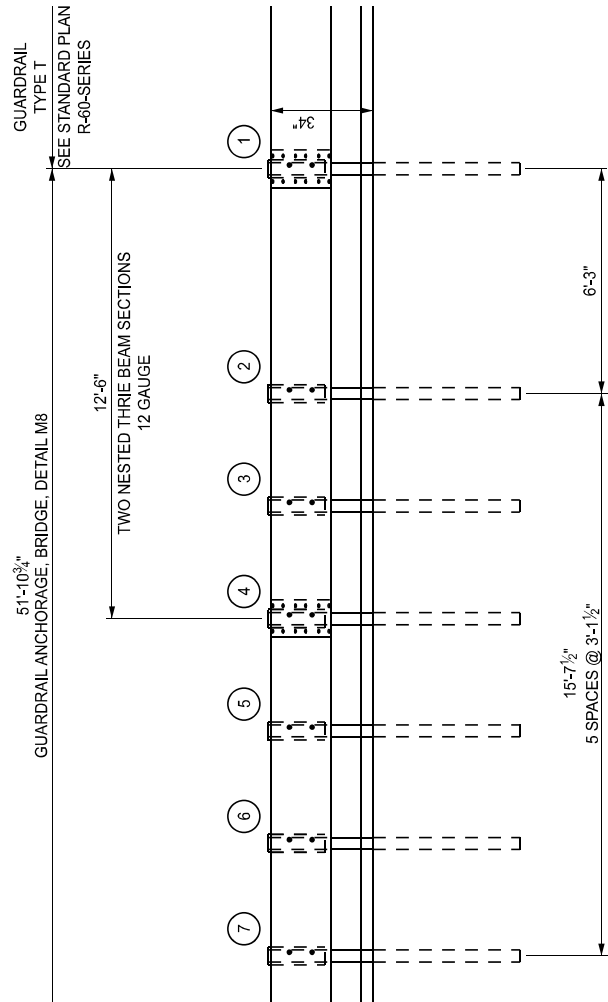
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** FILLER WALL END BLOCK MAY BE OMITTED
WHEN FIRST POST CAN BE INSTALLED FULL
DEPTH 2'-1 $\frac{1}{2}$ " FROM BRIDGE PIER.



POST 0 THROUGH 10 - W6 x 9 OR W6 x 8.5 POST (7'-0" LONG) WITH 12" OFFSET BLOCK
POST 11 THROUGH 14 - W6 x 15 POST (7'-0" LONG) WITH 12" OFFSET BLOCK

DETAILS FOR CONNECTING GUARDRAIL TYPE T TO FILLER WALL OR PIER STRUT



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STANDARD PLAN FOR
GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

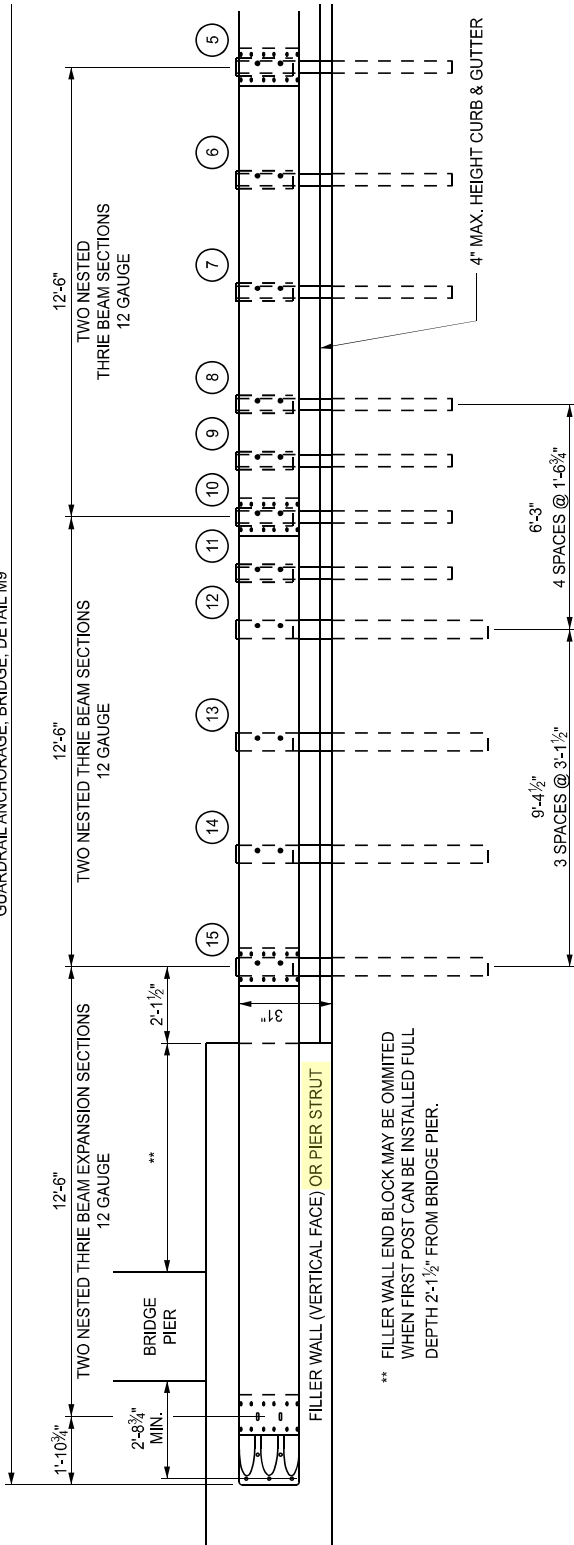
(SPECIAL DETAIL)
FHWA APPROVAL

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SHEET
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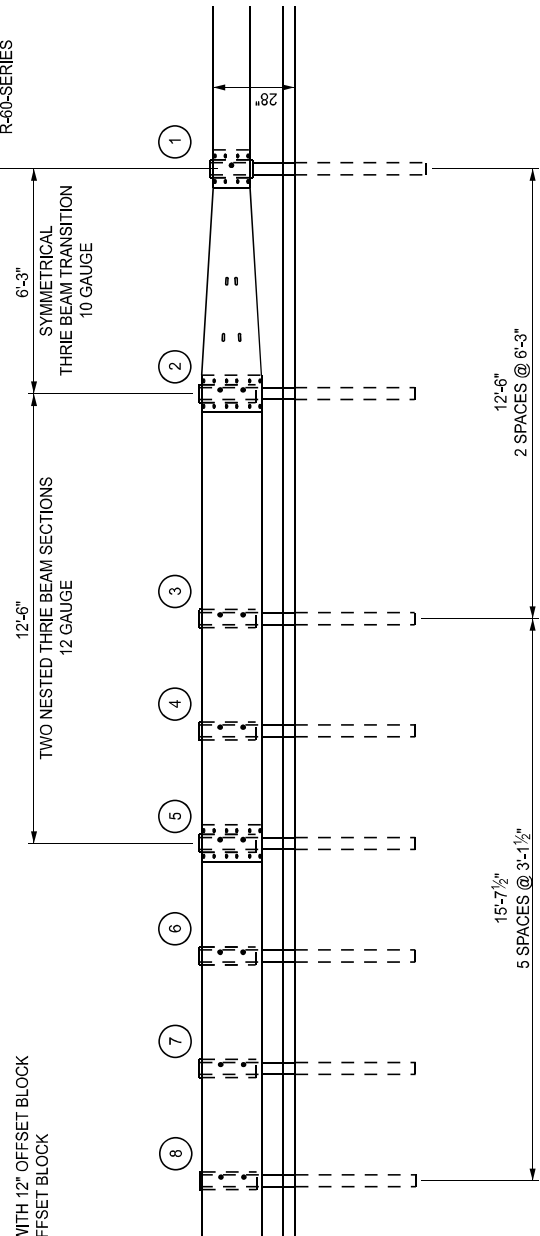
58'-1 1/2"
GUARDRAIL ANCHORAGE, BRIDGE, DETAIL M9



** FILLER WALL END BLOCK MAY BE OMITTED
WHEN FIRST POST CAN BE INSTALLED FULL
DEPTH 2'-1 1/2" FROM BRIDGE PIER.

58'-1 1/2"
GUARDRAIL ANCHORAGE, BRIDGE, DETAIL M9
GUARDRAIL
TYPE B
SEE STANDARD PLAN
R-60-SERIES

POST 1 THROUGH 11 - W6 x 9 OR W6 x 8.5 POST (6'-0" LONG) WITH 12" OFFSET BLOCK
POST 12 THROUGH 15 - W6 x 15 POST (7'-0" LONG) WITH 12" OFFSET BLOCK



DETAILS FOR CONNECTING GUARDRAIL TYPE B TO FILLER WALL OR PIER STRUT



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STANDARD PLAN FOR
GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

(SPECIAL DETAIL)
FHWA APPROVAL

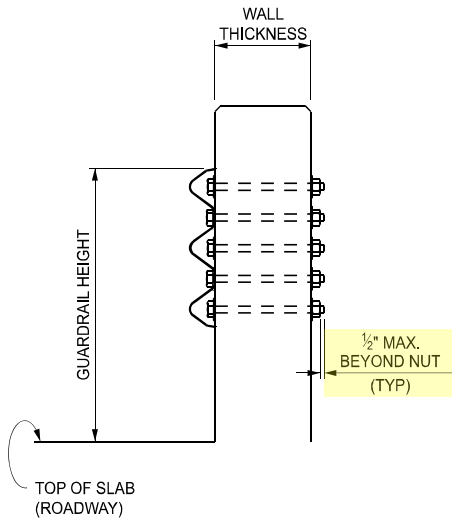
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PLAN DATE

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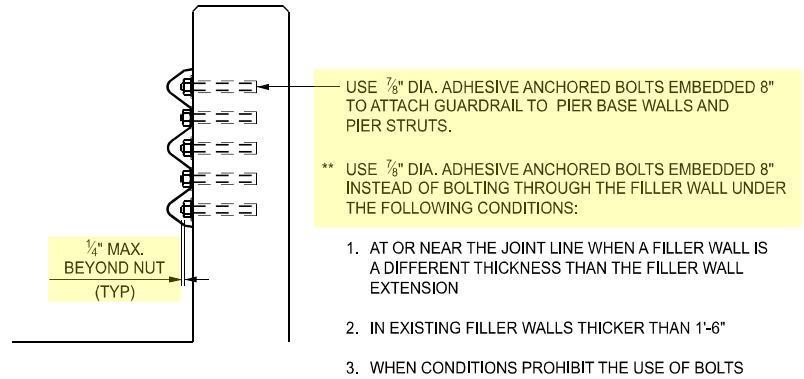
SHEET
9 OF 16

REFER TO GUARDRAIL ANCHORAGE BRIDGE, DETAIL M1 THROUGH M9 FOR GUARDRAIL HEIGHT.

HIGH STRENGTH $\frac{7}{8}$ " DIA. HEX HEAD BOLT AND NUTS SHALL BE USED TO CONNECT GUARDRAIL TO BRIDGE RAILINGS WITH ROUND WASHERS ON FRONT AND SQUARE WASHERS ON BACK. (SEE CHART BELOW FOR BOLT LENGTH REQUIRED.) WASHER DETAILS ARE SHOWN ON SHEET 11.

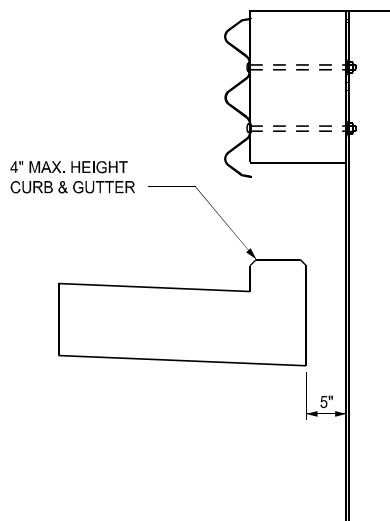


BRIDGE RAILING & FILLER WALL



ALTERNATE CONSTRUCTION METHOD

APPLICABLE TO PIER BASE WALLS, PIER STRUTS AND FILLER WALLS MEETING CERTAIN CONDITIONS



POST DETAIL

BOLT REQUIREMENTS FOR CONNECTING GUARDRAIL TO BRIDGE RAILINGS

BRIDGE RAILING	WALL THICKNESS	BOLT LENGTH	MINIMUM THREAD LENGTH
2 TUBE	1'-5½"	1'-7½"	4"
4 TUBE	1'-7"	1'-9"	4"
AESTHETIC PARAPET TUBE	1'-0"	1'-2"	4"
3 TUBE WITH PICKETS	1'-4½"	1'-6½"	4"
TYPE 6	1'-5¾" / 1'-6¾" ***	1'-7¾" / 1'-8¾" ***	4"
TYPE 7	1'-2½" / 1'-3½" ***	1'-4½" / 1'-5½" ***	4"
CONCRETE BLOCK RETROFIT	1'-3¾"	1'-5¾"	4"
FILLER WALL (WITH THROUGH BOLTS) **	VARIES	WALL THK + 2"	4"
PIER BASE WALL, PIER STRUT, FILLER WALL (WITH ADHESIVE ANCHORED BOLTS) **	VARIES	****	4"

SHORTER BOLT LENGTHS MAY BE USED PROVIDED THE BOLT EXTENDS ¼" BEYOND THE NUT WHEN TIGHTENED.

** REFER TO APPLICABLE NOTES UNDER ALTERNATE CONSTRUCTION METHOD TO DETERMINE APPLICABLE BOLTING METHOD FOR FILLER WALL

*** THICKNESS/LENGTH DEPENDENT UPON AESTHETIC TREATMENT ON RAILING

**** LENGTH TO PROVIDE 8" EMBEDMENT AND BOLT EXTENDING ¼" MAXIMUM BEYOND NUT WHEN FULLY ENGAGED

GUARDRAIL POST SECTIONS FOR GUARDRAIL ANCHORAGE, BRIDGE, DETAIL M1 THROUGH M9



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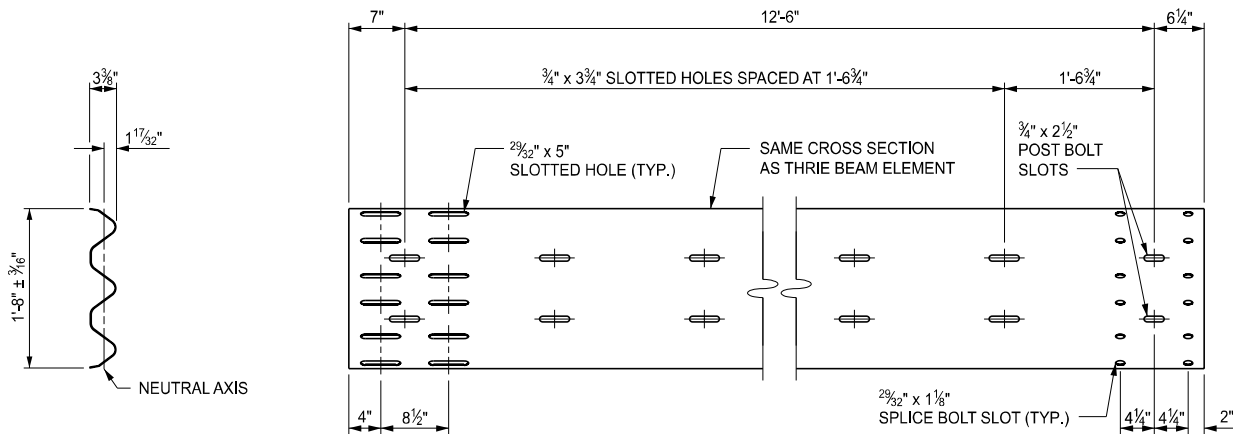
STANDARD PLAN FOR GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

(SPECIAL DETAIL)
FHWA APPROVAL

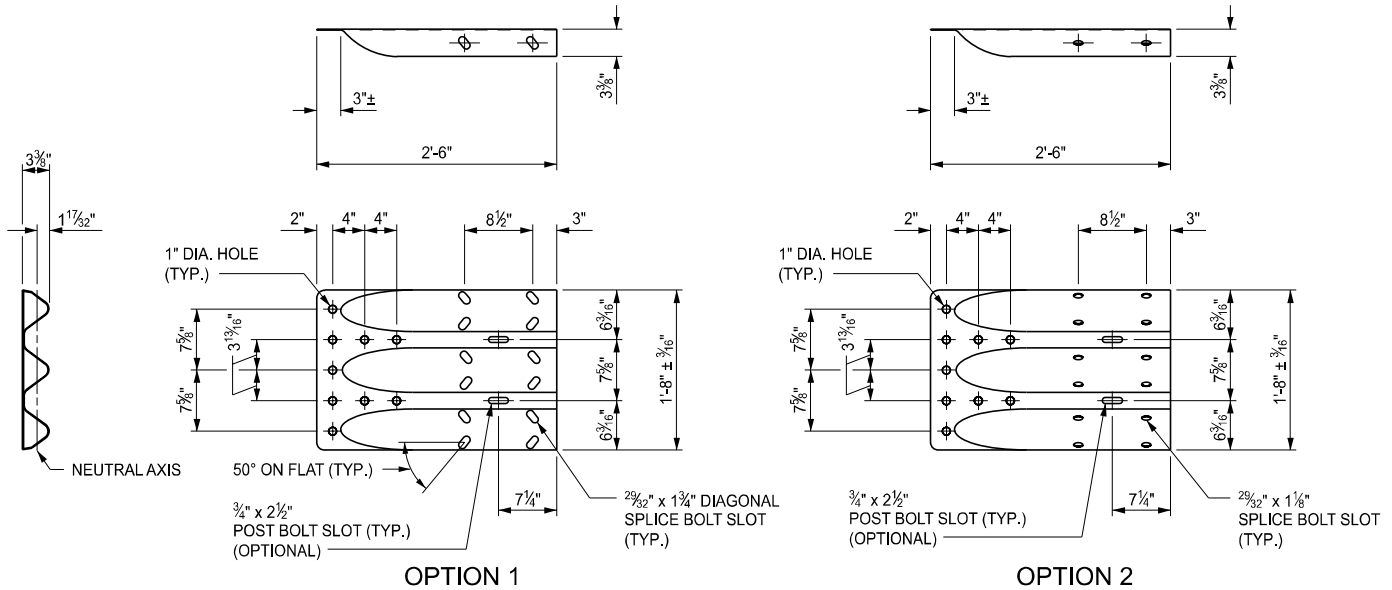
04/03/2024
PLAN DATE

R-67-G

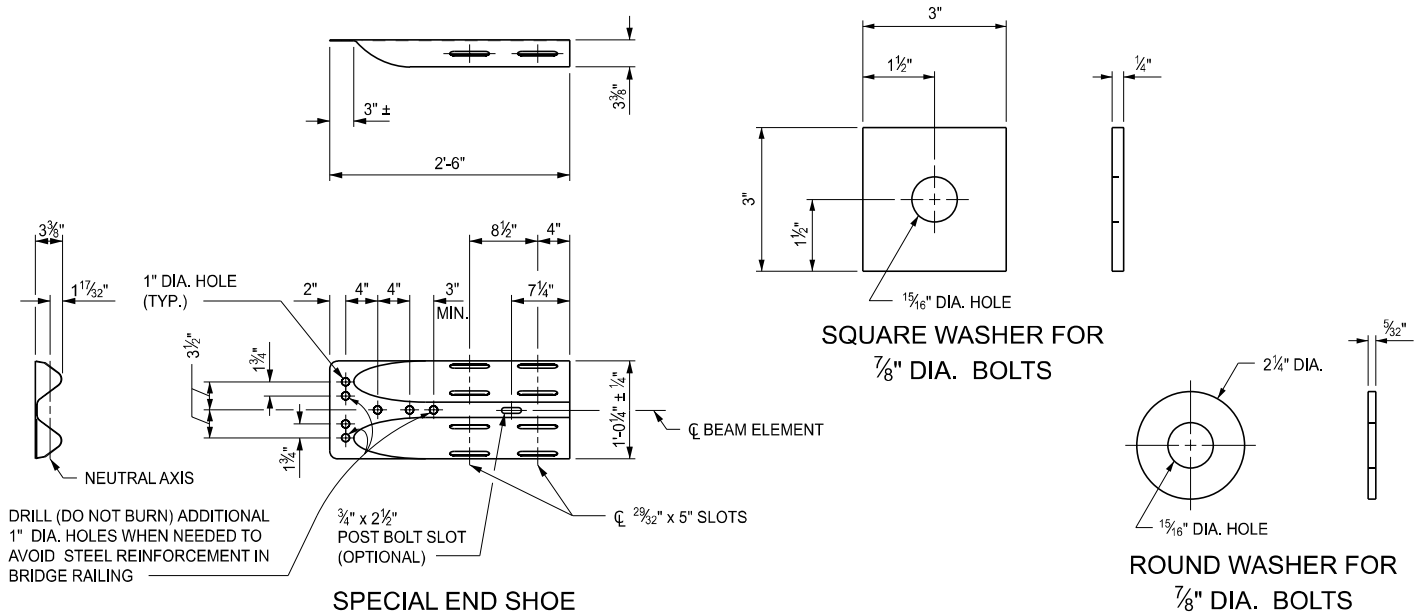
SHEET
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THRIE BEAM EXPANSION SECTION



THRIE BEAM TERMINAL CONNECTOR



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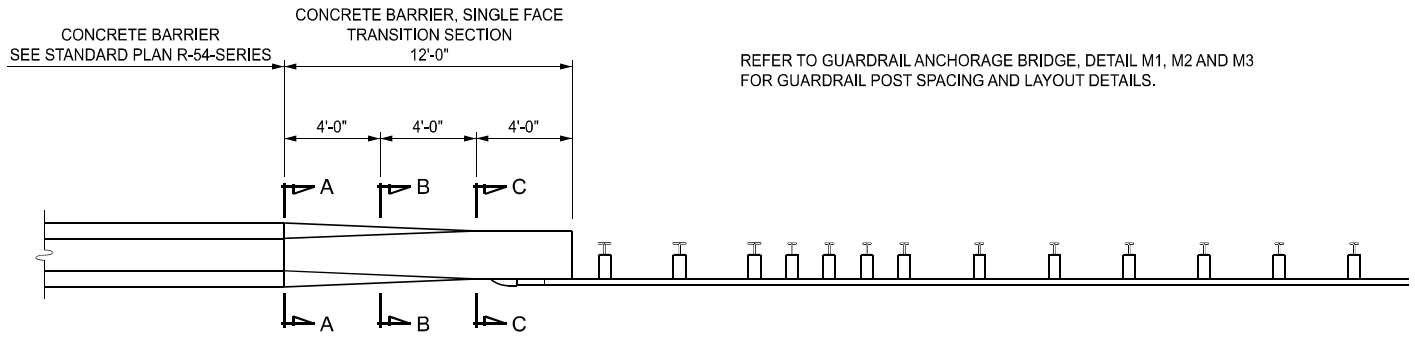
STANDARD PLAN FOR
GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

(SPECIAL DETAIL)
FHWA APPROVAL

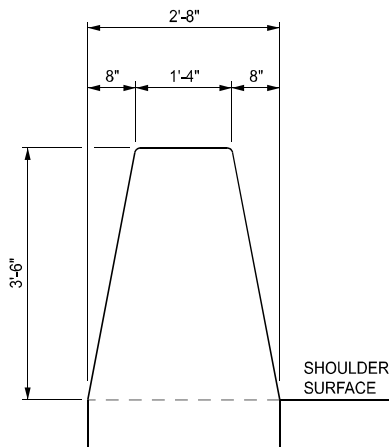
04/03/2024
PLAN DATE

R-67-G

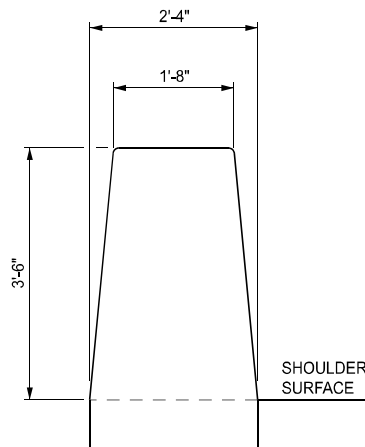
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PLAN VIEW

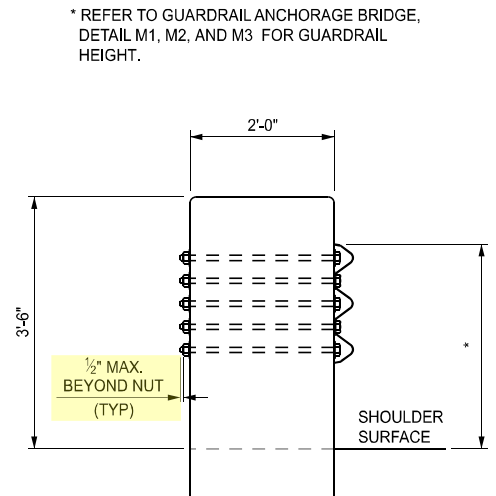


SECTION A-A



SECTION B-B

UNIFORMLY TRANSITION THE BARRIER FACES
FROM SINGLE SLOPE SHAPE TO VERTICAL WALL



SECTION C-C

HIGH STRENGTH 1/8" DIAMETER x 26" LONG HEX HEAD
BOLTS WITH 2" MINIMUM THREAD LENGTH AND NUTS WITH
ROUND WASHERS FRONT AND BACK SHALL BE USED TO
CONNECT GUARDRAIL TO CONCRETE BARRIER, SINGLE FACE
TRANSITION SECTION.

DETAILS FOR CONNECTING GUARDRAIL TO CONCRETE BARRIER, SINGLE FACE



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

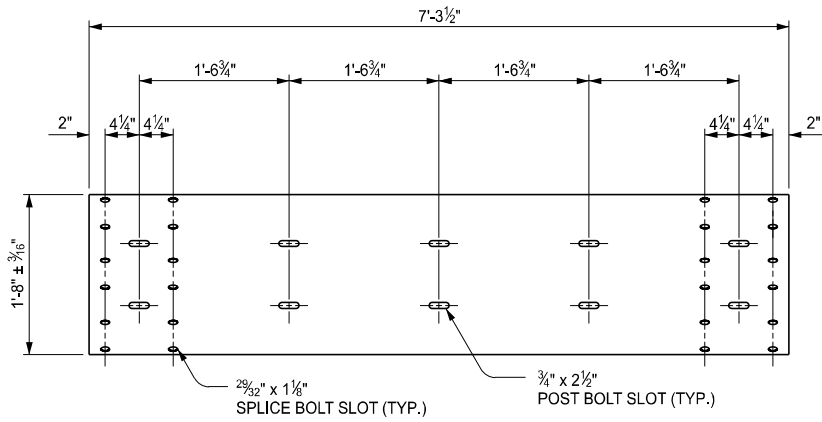
STANDARD PLAN FOR
GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

(SPECIAL DETAIL)
FHWA APPROVAL

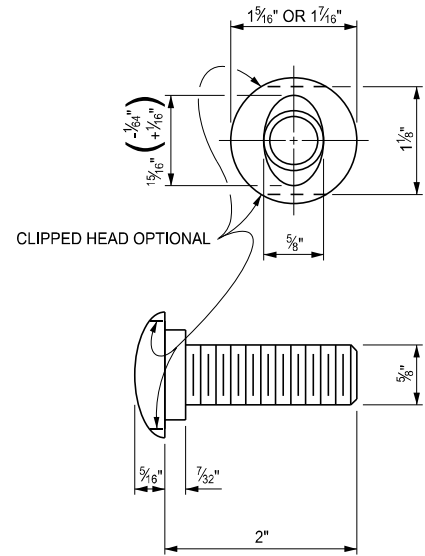
04/03/2024
PLAN DATE

R-67-G

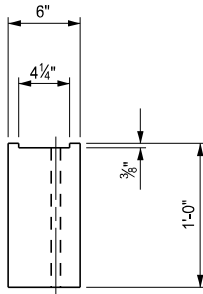
SHEET
12 OF 16



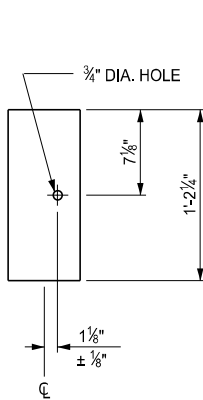
6'-3" THRIE BEAM SECTION



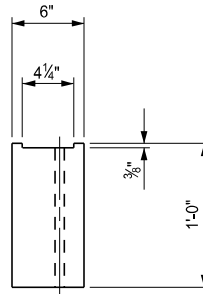
SPlice BOLT
FOR USE WITH NESTED
GUARDRAIL BEAM ELEMENTS



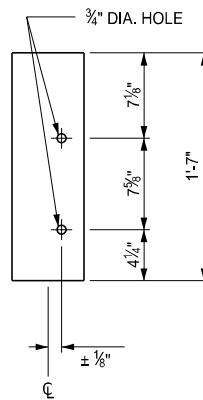
TOP



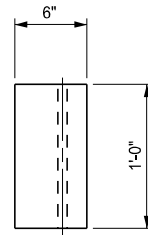
FRONT
OFFSET BLOCK FOR
W BEAM GUARDRAIL



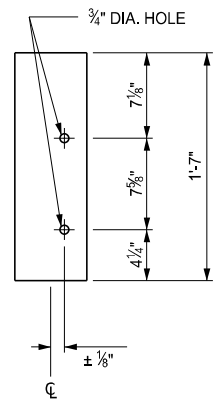
TOP



FRONT
OFFSET BLOCK FOR
THRIE BEAM GUARDRAIL
FOR USE WITH W6 x 8.5 OR W6 x 9 POSTS



TOP



FRONT
OFFSET BLOCK FOR
THRIE BEAM GUARDRAIL
FOR USE WITH W6 x 15 POSTS



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STANDARD PLAN FOR
GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

(SPECIAL DETAIL)
FHWA APPROVAL

04/03/2024
PLAN DATE

R-67-G

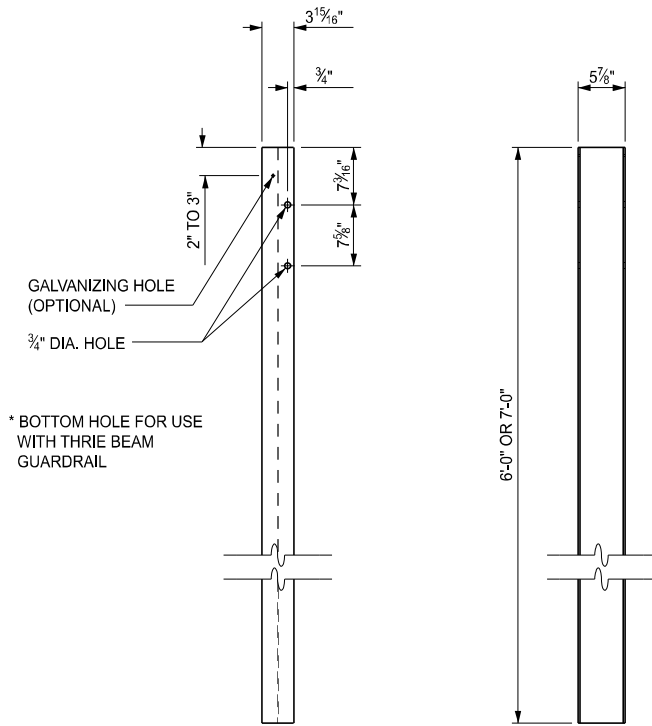
SHEET
13 OF 16



TOP



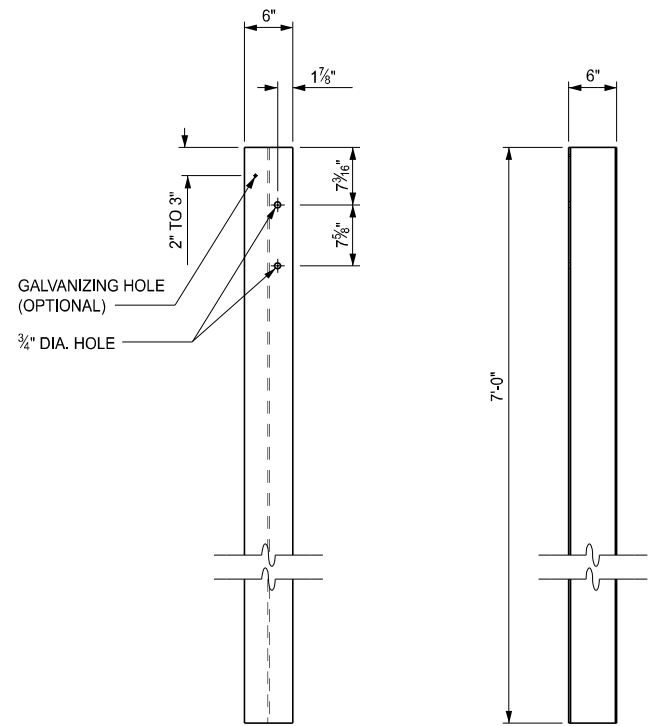
TOP



FRONT

SIDE

W6 x 9 OR
W6 x 8.5 POST



FRONT

SIDE

W6 x 15 POST



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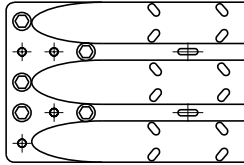
STANDARD PLAN FOR
GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

(SPECIAL DETAIL)
FHWA APPROVAL

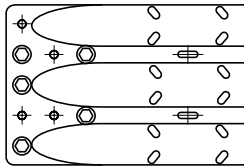
04/03/2024
PLAN DATE

R-67-G

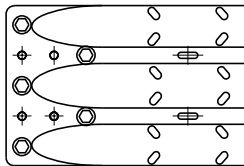
SHEET
14 OF 16



THRIE BEAM TERMINAL CONNECTOR
BOLT LOCATION FOR
GUARDRAIL ANCHORAGE TYPE M1, M3, M4, M6
⊙ = REQUIRED BOLT LOCATION TO ANCHOR INTO CONCRETE



THRIE BEAM TERMINAL CONNECTOR
BOLT LOCATION FOR
GUARDRAIL ANCHORAGE TYPE M2, M5
⊙ = REQUIRED BOLT LOCATION TO ANCHOR INTO CONCRETE



THRIE BEAM TERMINAL CONNECTOR
BOLT LOCATION FOR
GUARDRAIL ANCHORAGE TYPE M7, M8, M9
⊙ = REQUIRED BOLT LOCATION TO ANCHOR INTO CONCRETE



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STANDARD PLAN FOR
GUARDRAIL ANCHORAGE, BRIDGE, DETAILS

(SPECIAL DETAIL)
FHWA APPROVAL

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NOTES:

ALL POSTS, OFFSET BLOCKS, BEAM ELEMENTS, REFLECTORS, AND HARDWARE, (INCLUDING BOLTS, NUTS, AND WASHERS) SHALL CONFORM TO THE STANDARD SPECIFICATIONS FOR CONSTRUCTION AND TO STANDARD PLAN R-60-SERIES, WHERE APPLICABLE, EXCEPT AS SPECIFIED ON THIS STANDARD.

BEAM ELEMENTS IDENTIFIED AS 12 GAUGE MUST MEET CLASS A REQUIREMENTS PER AASHTO M 180. BEAM ELEMENTS IDENTIFIED AS 10 GAUGE MUST MEET CLASS B REQUIREMENTS PER AASHTO M 180.

THE THRIE BEAM TERMINAL CONNECTOR AND SPECIAL END SHOE SHALL BE THE SAME MATERIAL AS ADJACENT RUN OF GUARDRAIL, AND SHALL NOT BE LIGHTER THAN 10 GAUGE (0.138").

SECTIONS OF THE THRIE BEAM ELEMENT REQUIRED TO BE TWISTED FOR USE IN ANCHORAGE SHALL BE FIELD BENT.

GUARDRAIL BEAM ELEMENTS SHALL BE LAPPED IN THE DIRECTION OF TRAFFIC, EXCEPT FOR THE THRIE BEAM TERMINAL CONNECTOR WHICH MAY BE LAPPED IN EITHER DIRECTION.

SPLICE BOLTS SHALL BE USED WHEN SPLICING THE THRIE BEAM TERMINAL CONNECTOR TO THE THRIE BEAM EXPANSION SECTION AND WHEN SPLICING THE SPECIAL END SHOE TO THE TRANSITION SECTION. THE SPLICE BOLT NUT SHALL BE INSTALLED FINGER-TIGHT AND SHALL FULLY ENGAGE THE SPLICE BOLT WITH A MINIMUM OF ONE THREAD EXTENDING BEYOND THE NUT. THIS SHALL BE FOLLOWED UP BY UPSETTING THE FIRST THREAD ON THE OUTSIDE OF THE NUT WITH A CENTER PUNCH OR COLD CHISEL, SO THAT IT WILL NOT LOOSEN.

SEE STANDARD PLAN R-32-SERIES FOR APPROACH CURB AND GUTTER AND DOWNSPOUT HEADER.


SEE APPROPRIATE PLANS TO DETERMINE WHETHER GUARDRAIL ANCHORAGE, BRIDGE SPANS A BRIDGE EXPANSION JOINT.

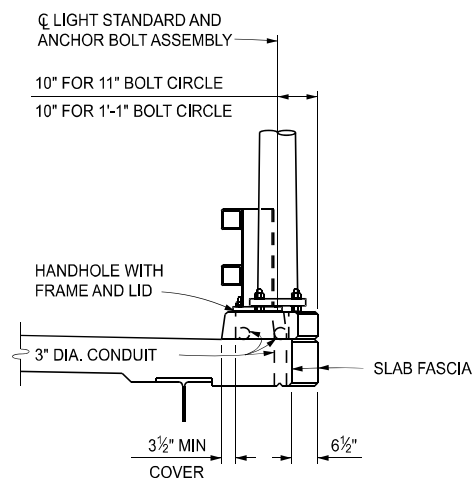
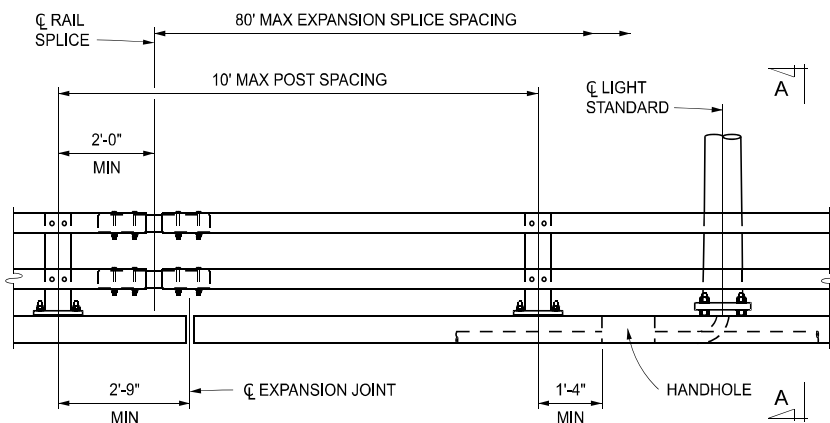
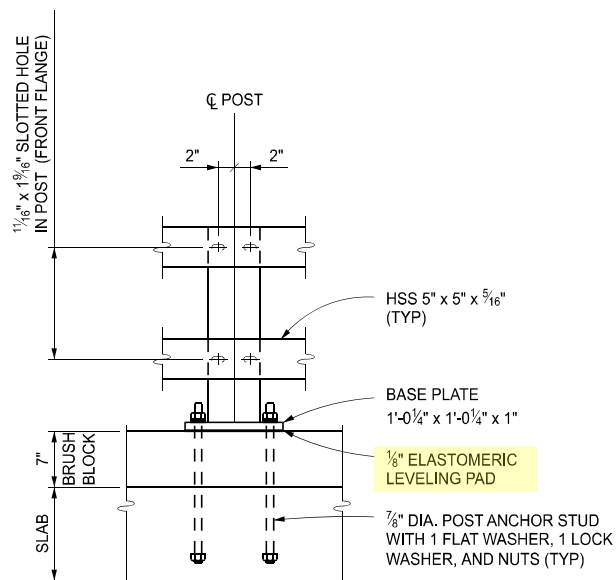
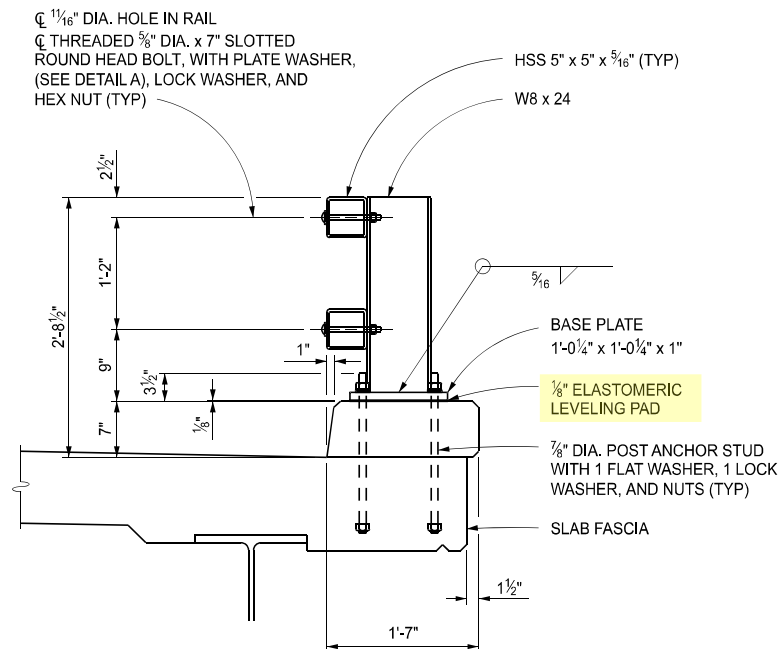
SEE APPROPRIATE PLANS FOR PIER BASE WALL OR PIER STRUT.

SEE STANDARD PLAN R-55-SERIES FOR FILLER WALLS AND FILLER WALL END BLOCK.

SEE STANDARD PLAN R-54-SERIES FOR CONCRETE BARRIER, SINGLE FACE, TYPE ____.

CONCRETE BARRIER, SINGLE FACE TRANSITION SECTION SHALL BE INCLUDED IN THE PAY ITEM "CONC BARRIER, SINGLE FACE, TYPE ____".

 Michigan Department of Transportation	STANDARD PLAN FOR GUARDRAIL ANCHORAGE, BRIDGE, DETAILS			
	(SPECIAL DETAIL) FHWA APPROVAL	04/03/2024 PLAN DATE	R-67-G	SHEET 16 OF 16



APPROVED BY: _____
DIRECTOR, BUREAU OF BRIDGES AND STRUCTURES

APPROVED BY: _____
DIRECTOR, BUREAU OF FIELD SERVICES

APPROVED BY: _____
DIRECTOR, BUREAU OF DEVELOPMENT



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

STANDARD PLAN FOR
BRIDGE RAILING, 2 TUBE

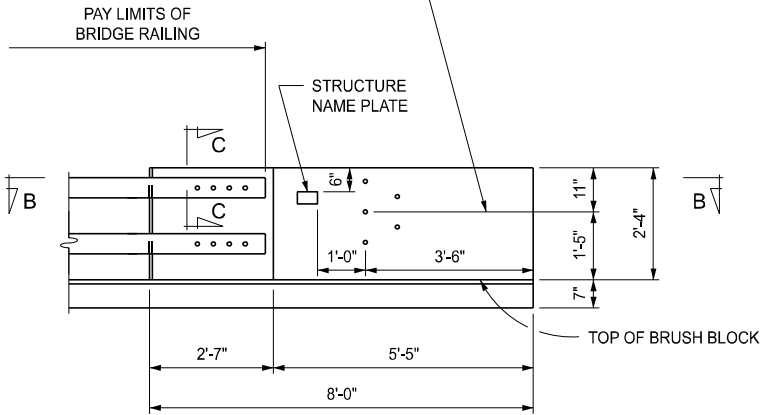
(SPECIAL DETAIL)
FHWA APPROVAL

04/16/2024
PLAN DATE

B-21-K

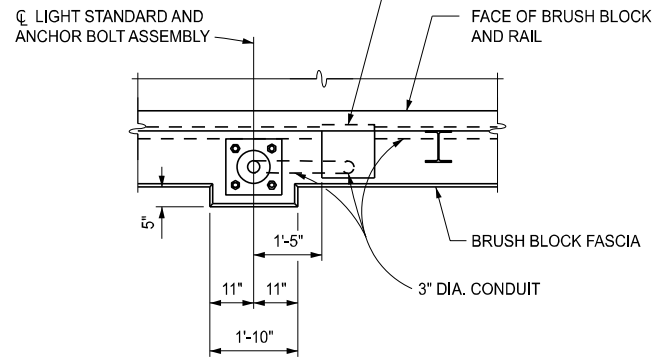
SHEET
1 OF 4

CL OF BOLTS FOR GUARDRAIL ANCHORAGE
SEE STANDARD PLAN R-67-SERIES FOR DETAILS
BOLTS TO BE FURNISHED AND INSTALLED BY
BRIDGE CONTRACTOR. (INCLUDED IN THE BID
ITEM "BRIDGE RAILING, 2 TUBE")

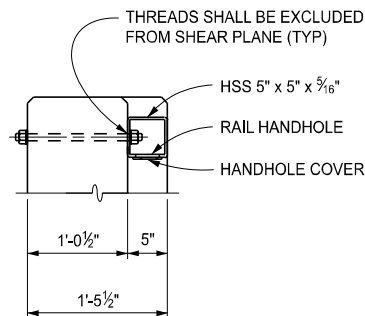


END WALL ELEVATION

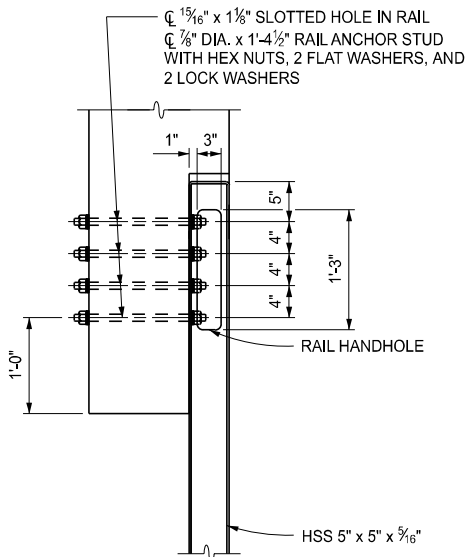
HANDHOLE WITH FRAME ANCHORED AND LID
BOLTED TO FRAME. FRAME AND LID SHALL
BE R-6687-A1 NEENAH FOUNDRY COMPANY,
8111 EAST JORDAN IRON WORKS, OR
APPROVED EQUAL.



PLAN VIEW AT LIGHT STANDARD



SECTION C-C



SECTION B-B



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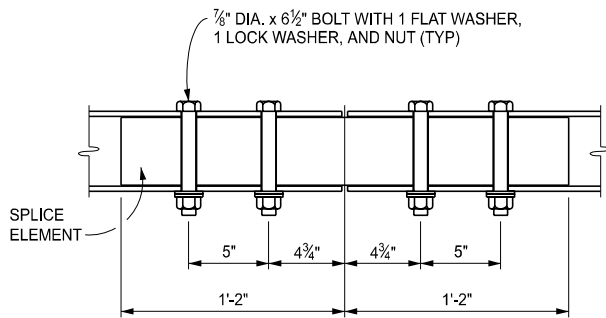
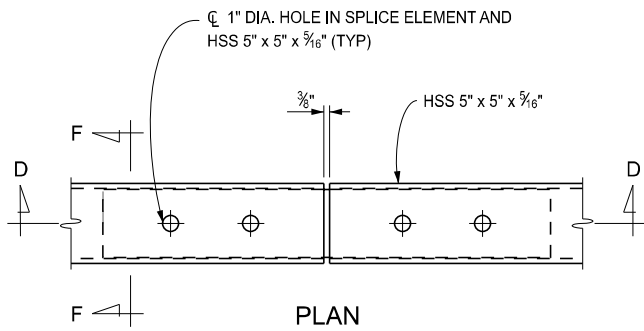
STANDARD PLAN FOR
BRIDGE RAILING, 2 TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

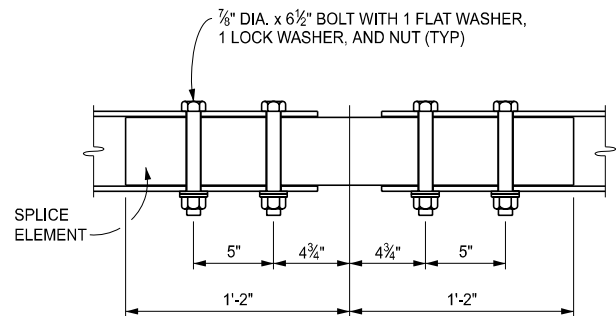
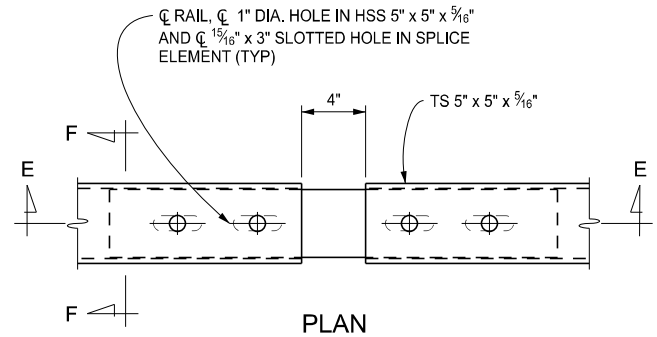
04/16/2024
PLAN DATE

B-21-K

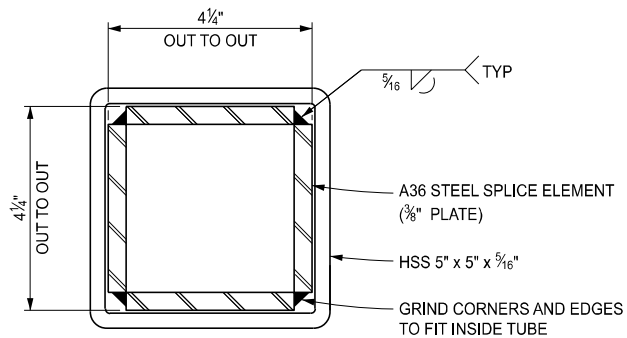
SHEET
2 OF 4



FIXED SPLICE DETAILS



EXPANSION SPLICE DETAILS



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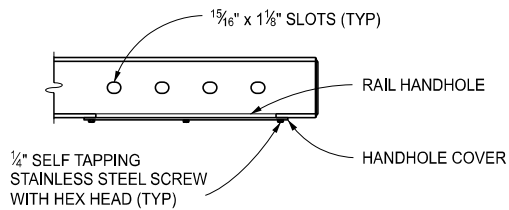
STANDARD PLAN FOR
BRIDGE RAILING, 2 TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

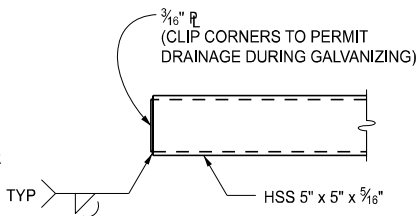
04/16/2024
PLAN DATE

B-21-K

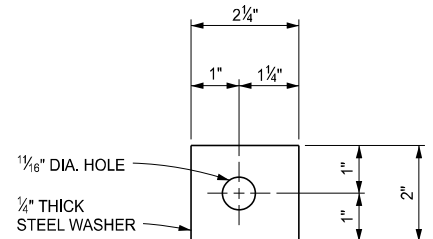
SHEET
3 OF 4



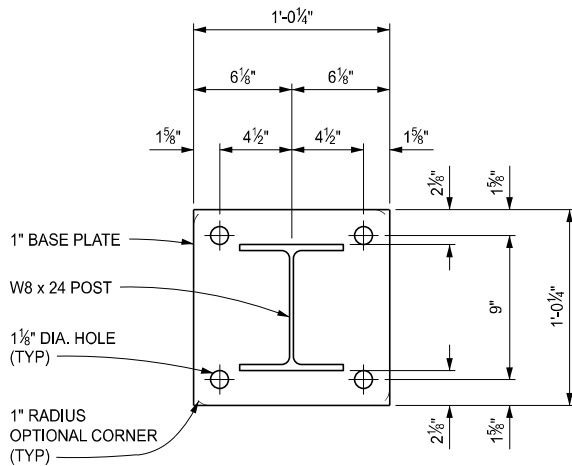
END OF RAIL SECTION



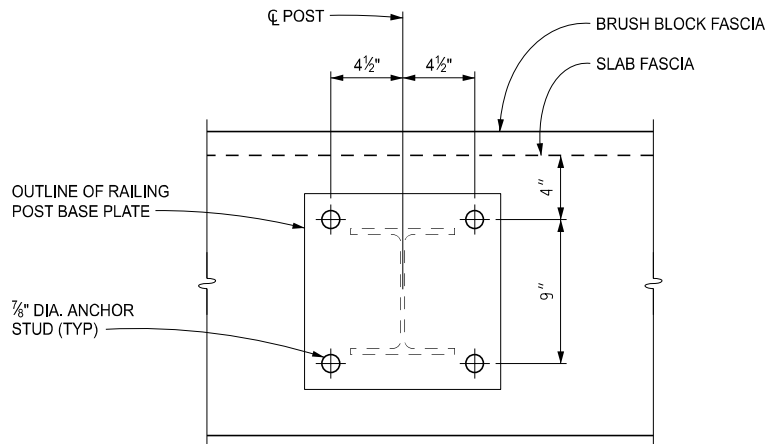
END OF RAIL



DETAIL A

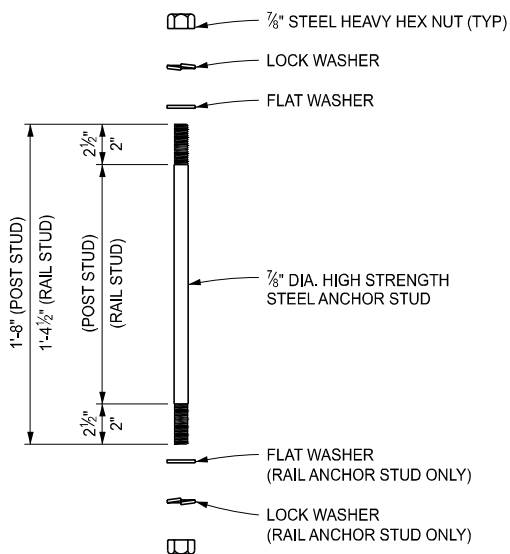


BASE PLATE DETAIL



ANCHOR STUD LAYOUT

NOTE: SURFACE UNDER POST IS TO BE FINISHED LEVEL



ANCHOR STUD DETAIL

NOTES:

DETAILS SHOWN ARE IN ACCORDANCE WITH CURRENT AASHTO SPECIFICATIONS.

ALL WORK AND MATERIAL SHALL BE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS FOR CONSTRUCTION.

THIS RAILING SHALL BE USED ONLY WITH THE BRUSH BLOCK SHOWN ON THIS SHEET.

FOR LIGHT STANDARD ANCHOR BOLT ASSEMBLY DETAILS, SEE STANDARD PLAN B-103-SERIES.

FENCING MAY BE ATTACHED TO THE NON-TRAFFIC SIDE OF THE 2 TUBE RAILING TO PROTECT PEDESTRIANS



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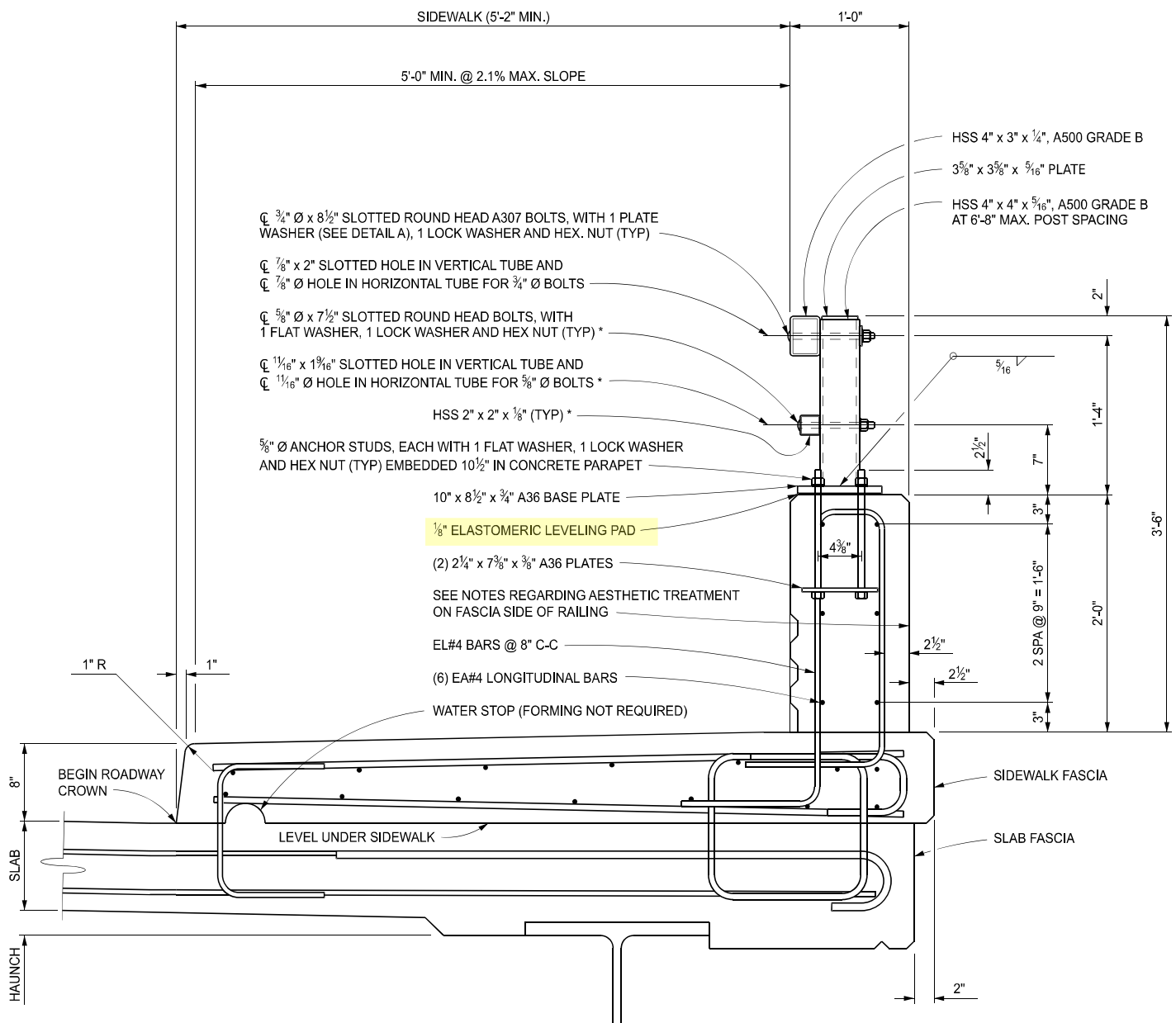
STANDARD PLAN FOR
BRIDGE RAILING, 2 TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

04/16/2024
PLAN DATE

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BRIDGE RAILING WITH SIDEWALK



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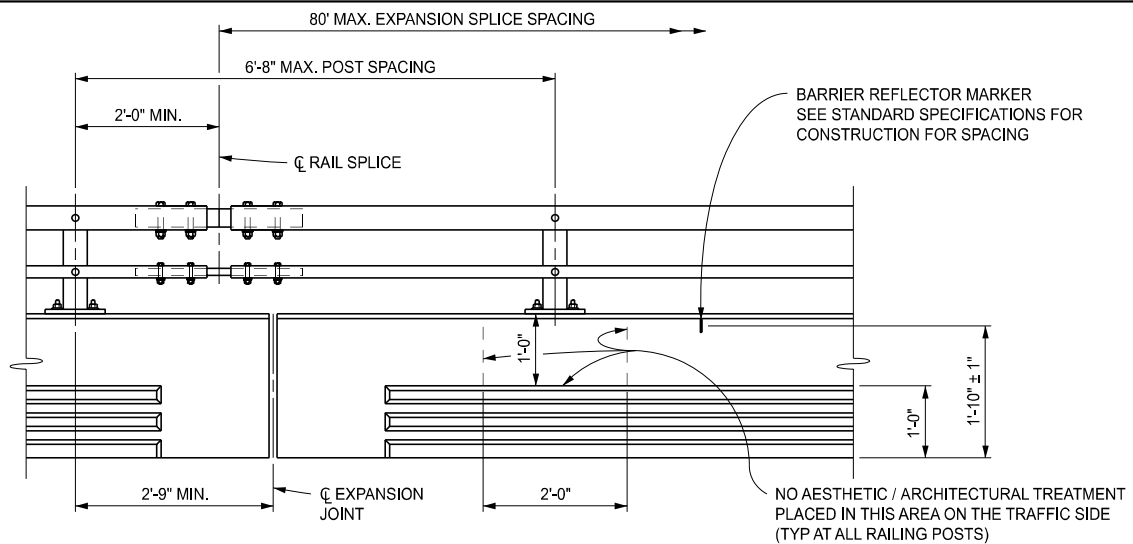
STANDARD PLAN FOR
BRIDGE RAILING, AESTHETIC PARAPET TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

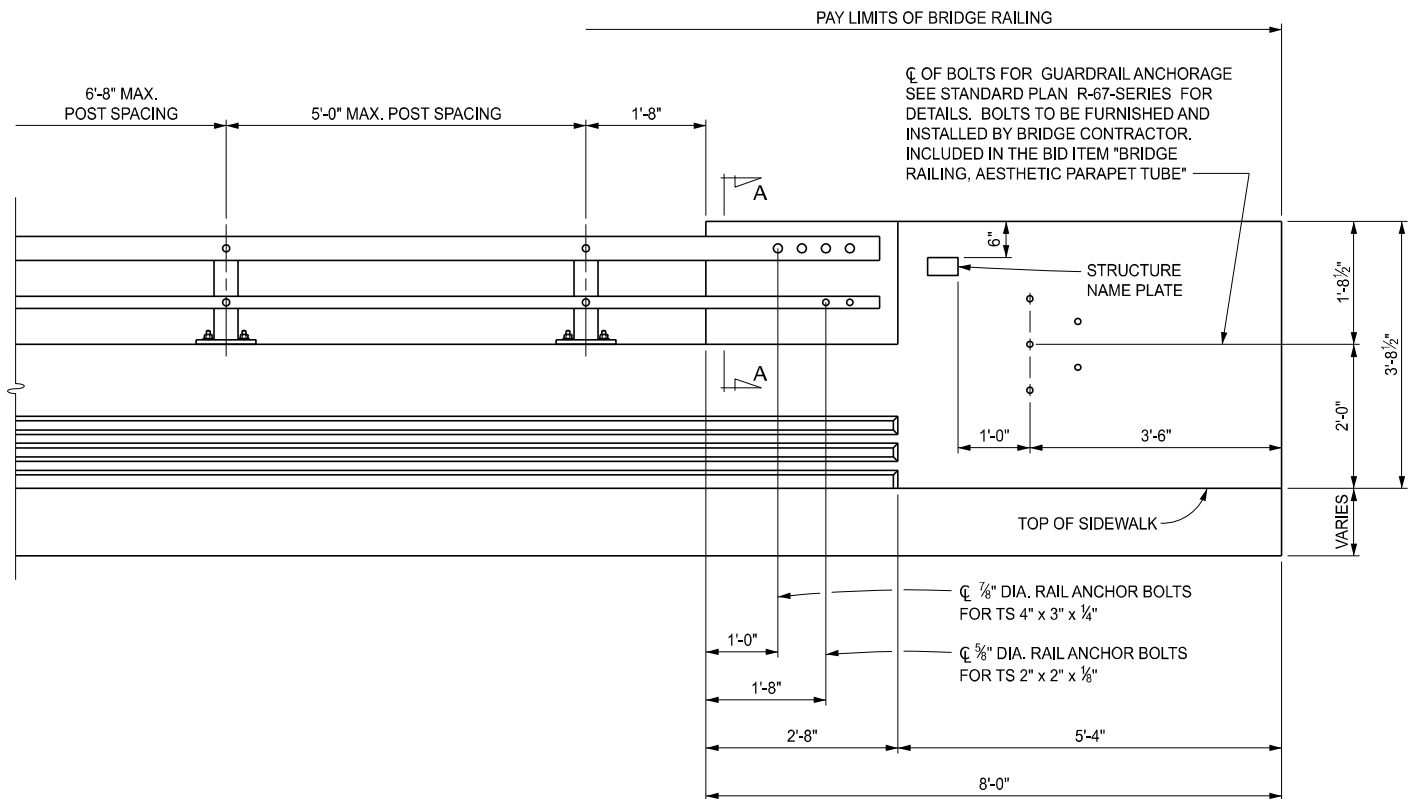
04/16/2024
PLAN DATE

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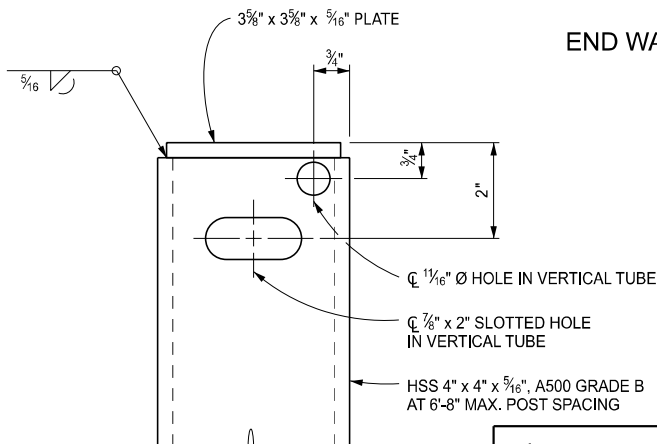
SHEET
2 OF 8



RAILING ELEVATION



END WALL ELEVATION



VERTICAL TUBE DETAIL
FRONT VIEW



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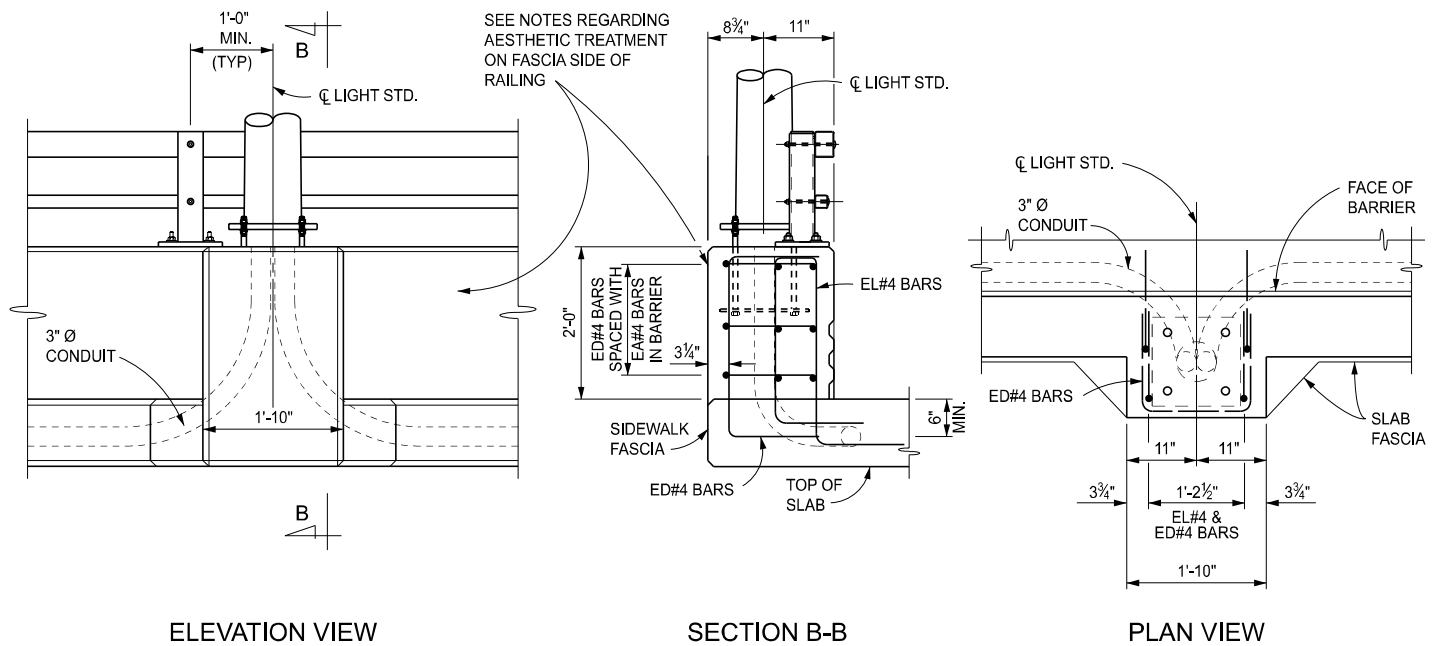
STANDARD PLAN FOR
BRIDGE RAILING, AESTHETIC PARAPET TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

04/16/2024
PLAN DATE

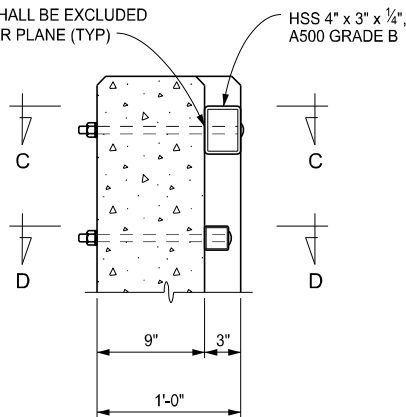
B-25-L

SHEET
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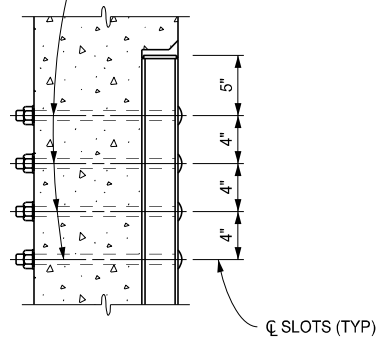
LIGHT STANDARD DETAILS

THREADS SHALL BE EXCLUDED FROM SHEAR PLANE (TYP)



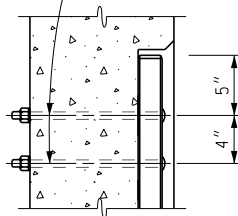
SECTION A-A

CL 1 1/16" x 1 1/8" SLOTTED HOLE IN RAIL,
CL 5/8" Ø x 1'-2" SLOTTED ROUND
HEAD BOLTS WITH HEX. NUT, 1 FLAT
WASHER, 1 LOCK WASHER (TYP)



SECTION C-C

CL 1 1/16" x 1 1/8" SLOTTED HOLE IN RAIL,
CL 5/8" Ø x 1'-1" SLOTTED ROUND
HEAD BOLTS WITH HEX. NUT, 1 FLAT
WASHER, 1 LOCK WASHER (TYP)



SECTION D-D



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BRADLEY C. WIEFERICH, PE

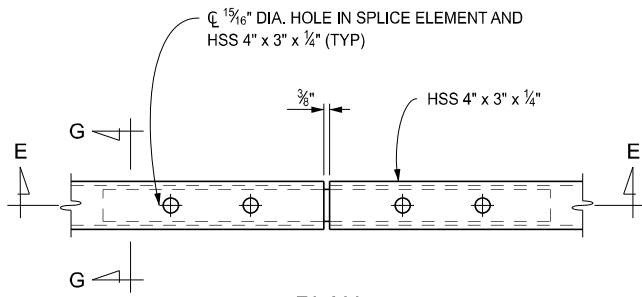
STANDARD PLAN FOR
BRIDGE RAILING, AESTHETIC PARAPET TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

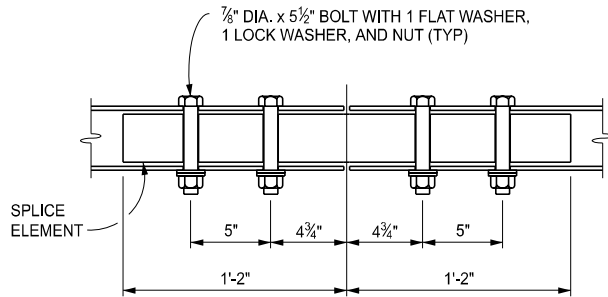
04/16/2024
PLAN DATE

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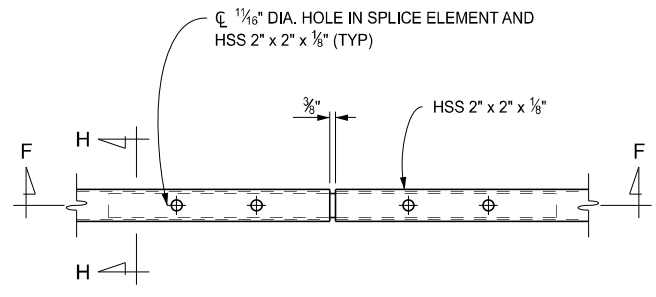
SHEET
4 OF 8



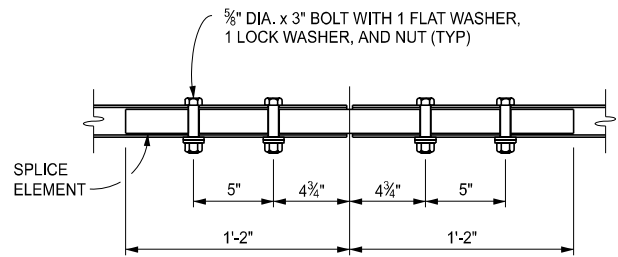
PLAN
HSS 4" x 3" x 1/4"



SECTION E-E
HSS 4" x 3" x 1/4"

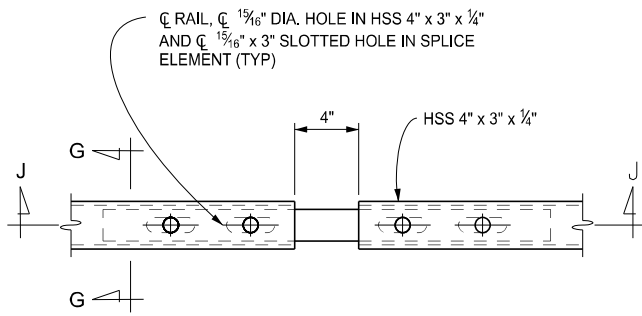


PLAN
HSS 2" x 2" x 1/8"

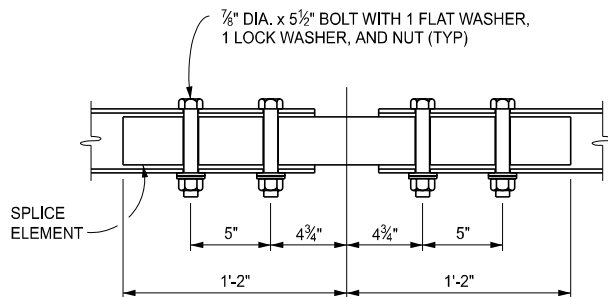


SECTION F-F
HSS 2" x 2" x 1/8"

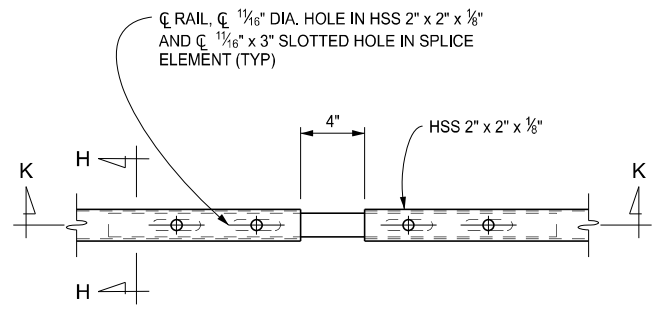
FIXED SPLICE DETAILS



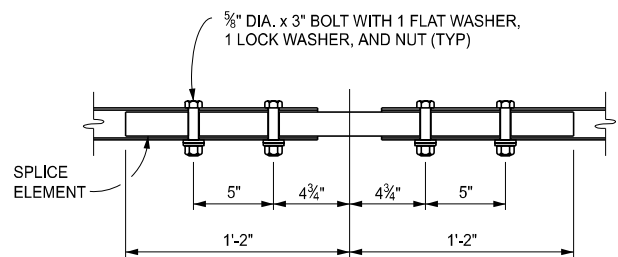
PLAN
HSS 4" x 3" x 1/4"



SECTION J-J
HSS 4" x 3" x 1/4"



PLAN
HSS 2" x 2" x 1/8"



SECTION K-K
HSS 2" x 2" x 1/8"

EXPANSION SPLICE DETAILS



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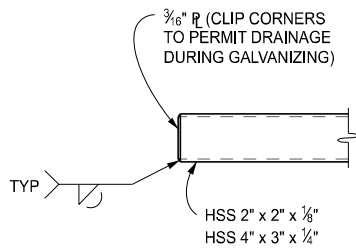
STANDARD PLAN FOR BRIDGE RAILING, AESTHETIC PARAPET TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

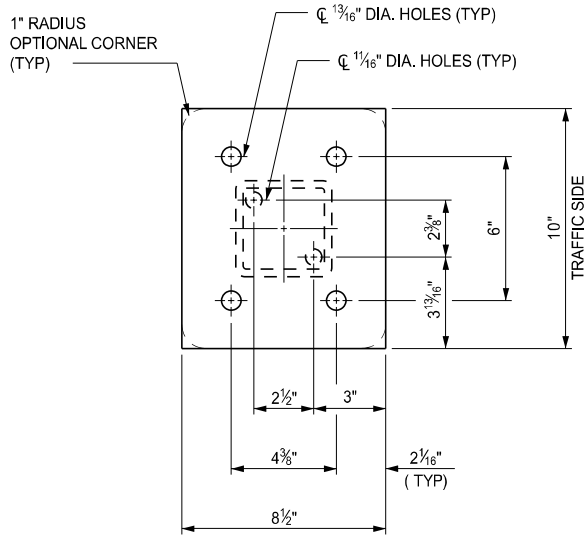
04/16/2024
PLAN DATE

B-25-L

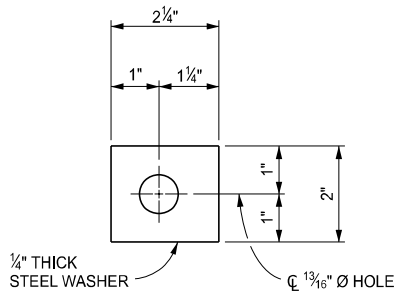
SHEET
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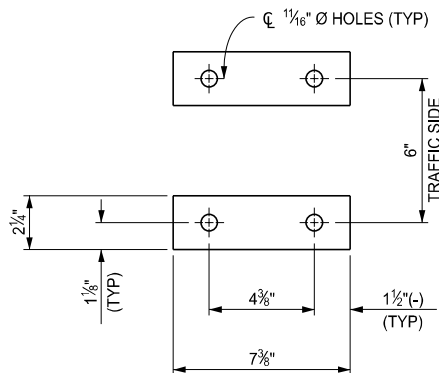
END OF RAIL



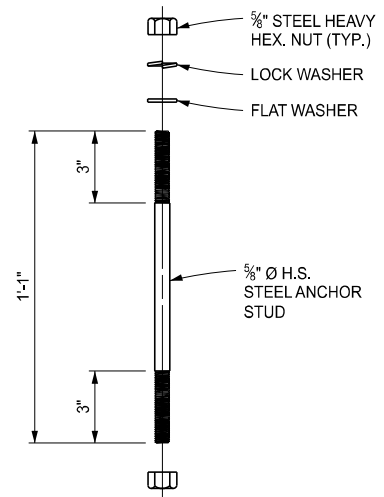
EXTERIOR BASE PLATE



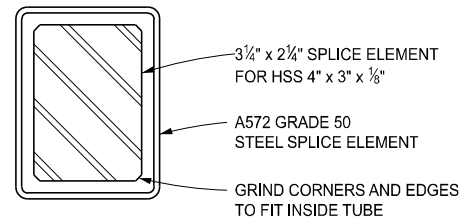
DETAIL A



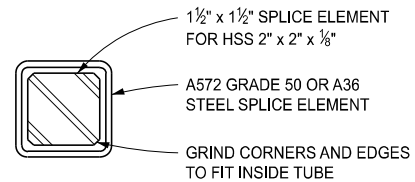
EMBEDDED ANCHOR STUD PLATES



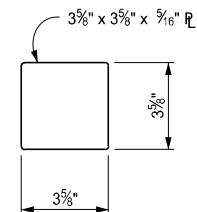
ANCHOR STUD DETAIL



SECTION G-G



SECTION H-H



POST COVER PLATE



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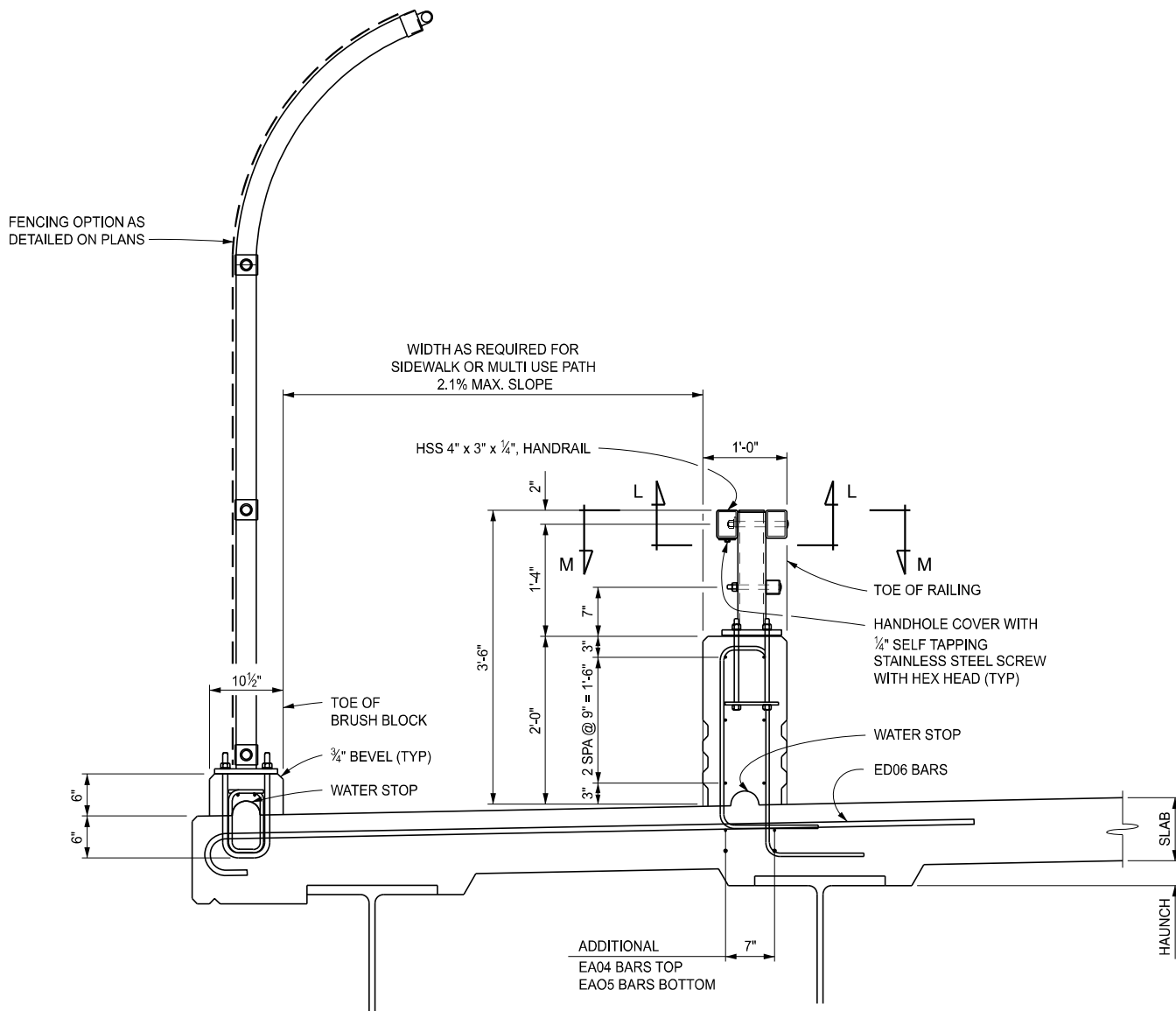
STANDARD PLAN FOR
BRIDGE RAILING, AESTHETIC PARAPET TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

04/16/2024
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SECTION WITH PEDESTRIAN / MULTI USE PATH



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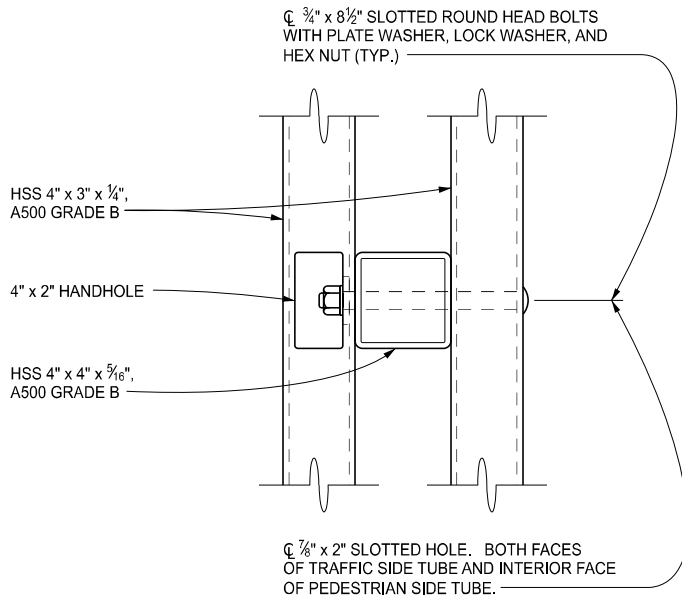
STANDARD PLAN FOR
BRIDGE RAILING, AESTHETIC PARAPET TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

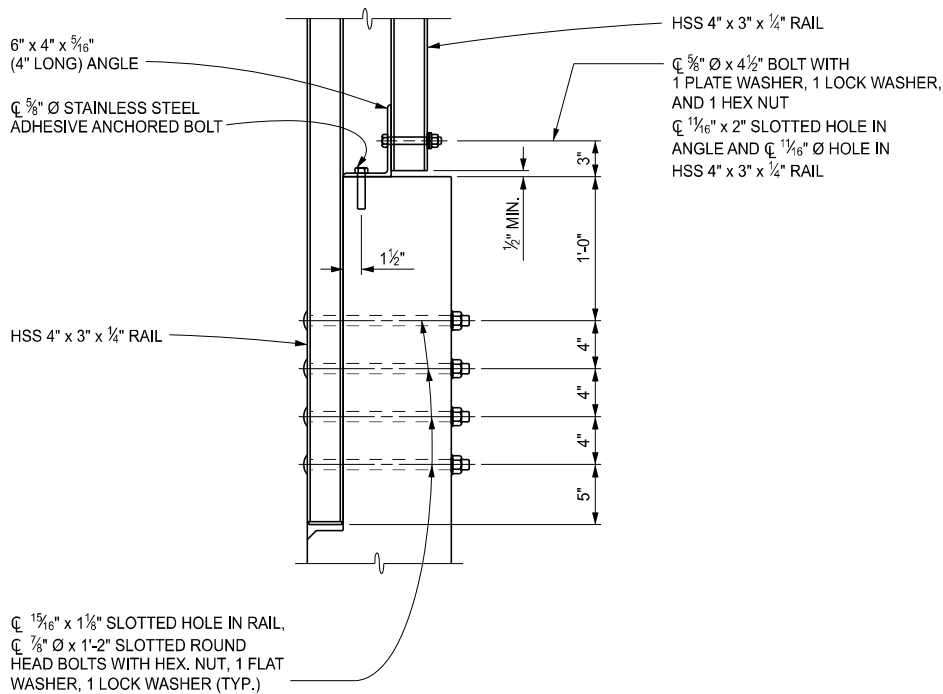
04/16/2024
PLAN DATE

B-25-L

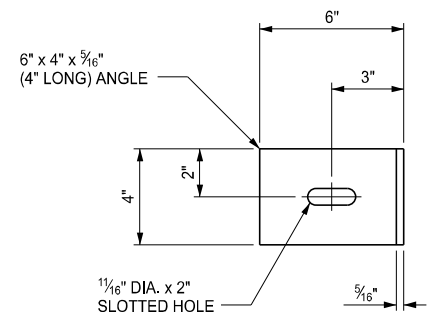
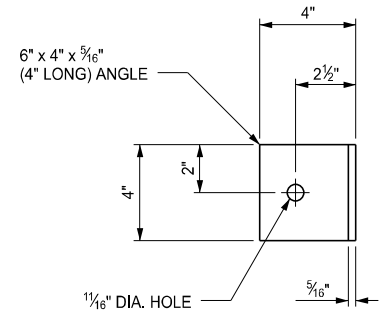
SHEET
7 OF 8



SECTION L-L



SECTION M-M



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

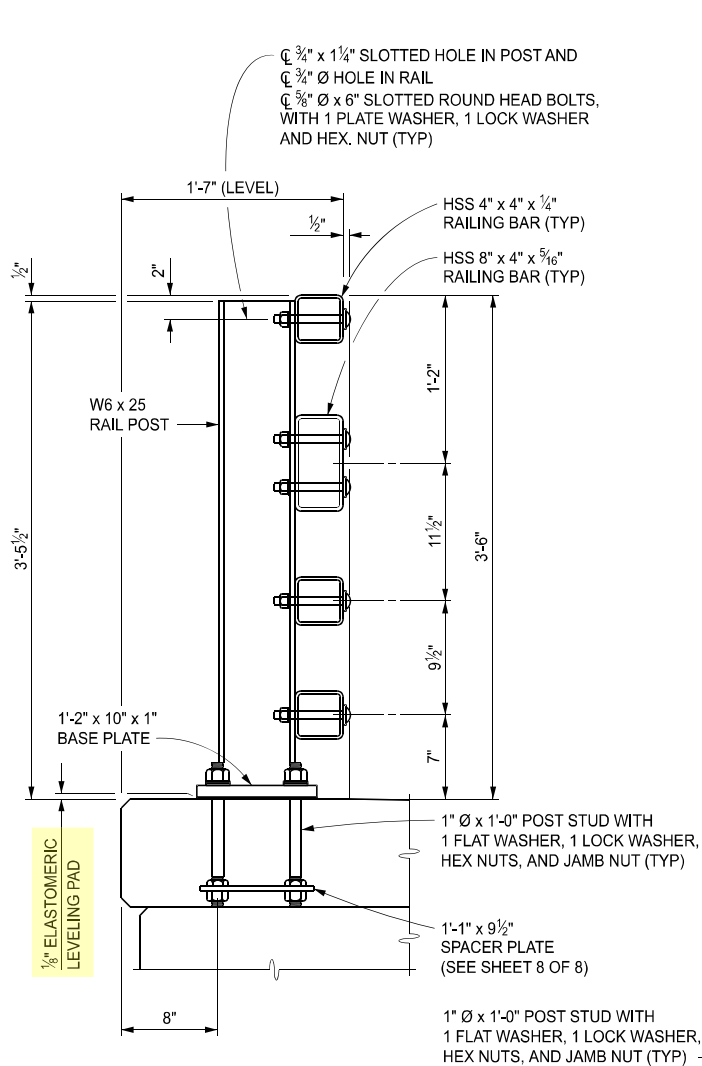
STANDARD PLAN FOR
BRIDGE RAILING, AESTHETIC PARAPET TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

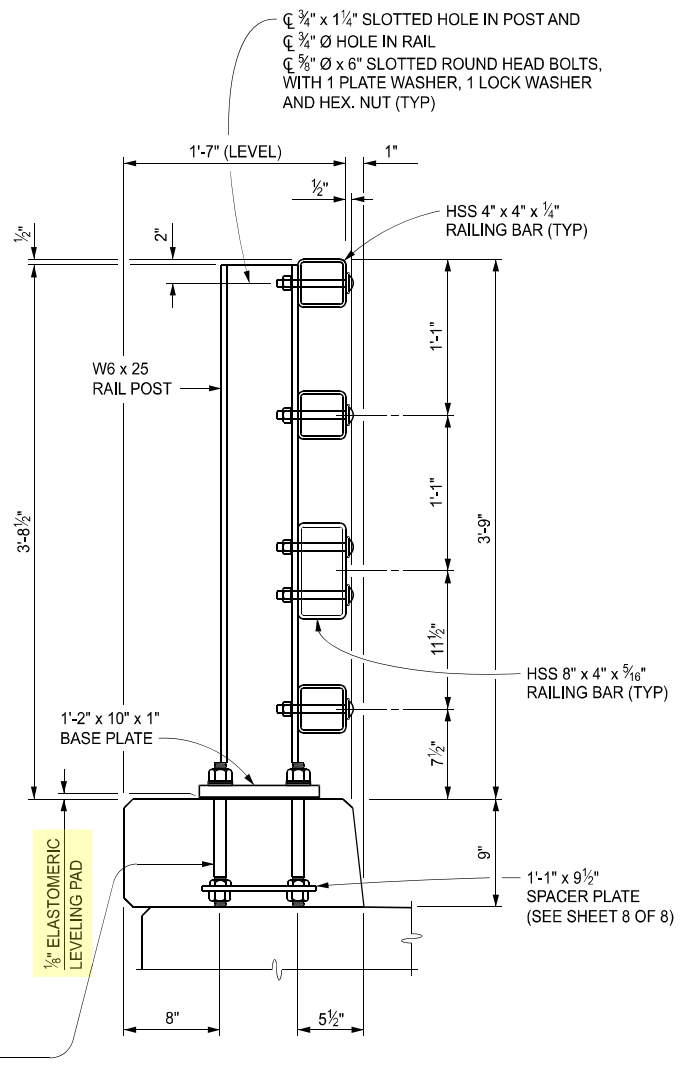
04/16/2024
PLAN DATE

B-25-L

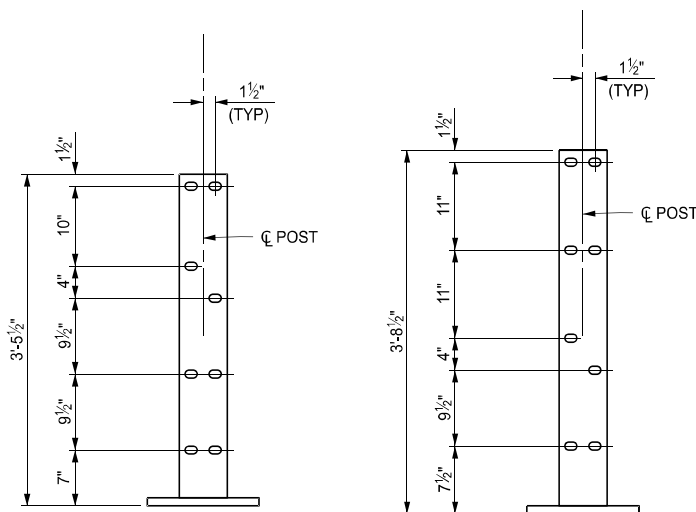
SHEET
8 OF 8



PEDESTRIAN BRIDGE RAILING



BICYCLE BRIDGE RAILING



POST DETAILS

NOTES:

DETAILS SHOWN ARE ACCORDING TO CURRENT AASHTO SPECIFICATIONS.

ALL WORK AND MATERIALS SHALL BE ACCORDING TO THE STANDARD SPECIFICATIONS FOR CONSTRUCTION.

THE BICYCLE BRIDGE RAILING SHALL BE USED ONLY WITH THE BRUSH BLOCK SHOWN ON THIS SHEET.

FOR LIGHT STANDARD ANCHOR BOLT ASSEMBLY DETAILS, SEE STANDARD PLAN B-103-SERIES.

USE THE HSS 2" x 2" x $\frac{1}{8}"$ RAIL AND CORRESPONDING DETAILS ONLY WHEN A SIDEWALK IS LOCATED BEHIND THE 4 TUBE RAILING. SEE SHEETS 2, 3 AND 4.

ALL LABOR, MATERIALS AND EQUIPMENT REQUIRED TO INSTALL THE HSS 2" x 2" x $\frac{1}{8}"$ RAIL SHALL BE INCLUDED IN THE BID ITEM "BRIDGE RAILING, 4 TUBE".

APPROVED BY: _____
DIRECTOR, BUREAU OF BRIDGES AND STRUCTURES

APPROVED BY: _____
DIRECTOR, BUREAU OF FIELD SERVICES

APPROVED BY: _____
DIRECTOR, BUREAU OF DEVELOPMENT



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

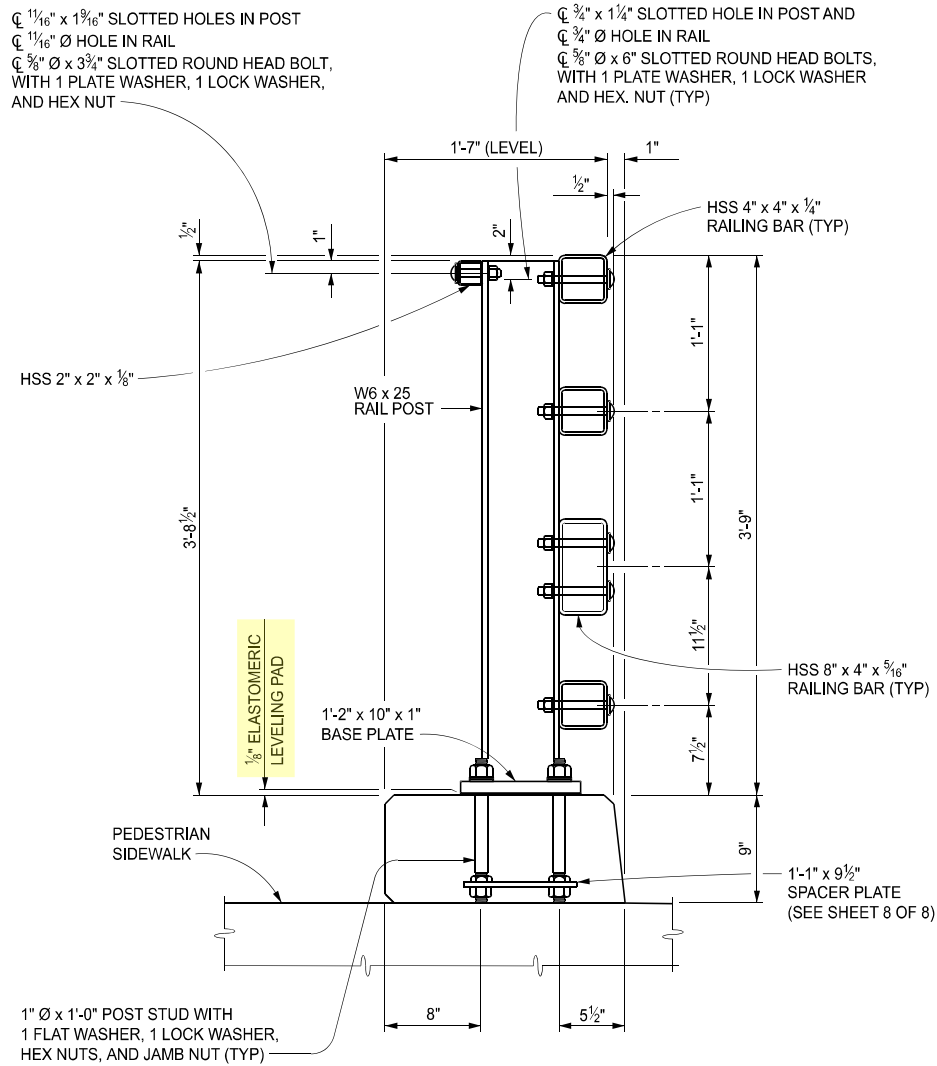
STANDARD PLAN FOR
BRIDGE RAILING, 4 TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

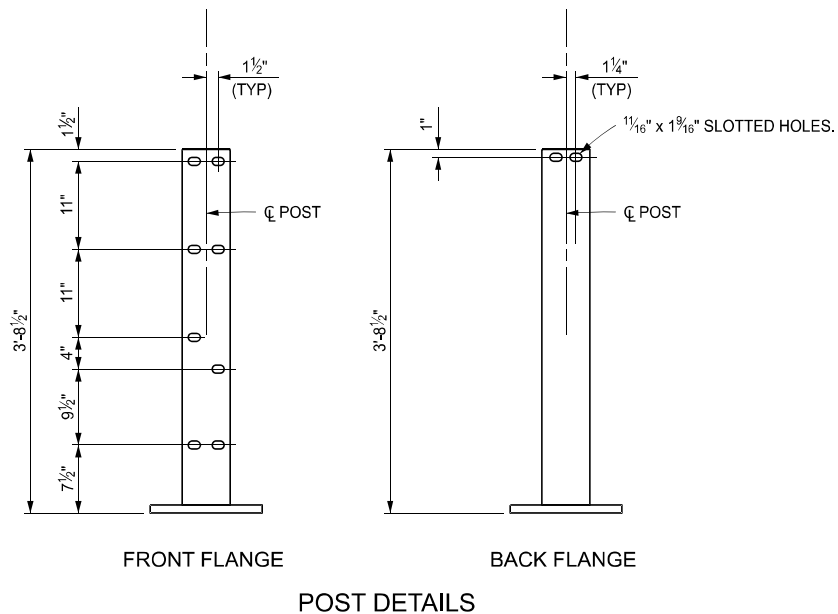
04/16/2024
PLAN DATE

B-26-G

SHEET
1 OF 8



BICYCLE BRIDGE RAILING
WITH SIDEWALK



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

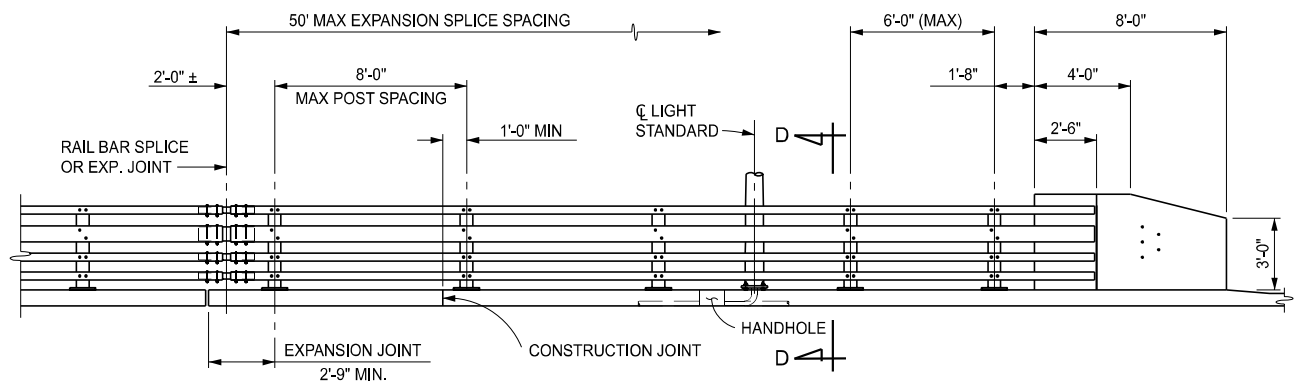
STANDARD PLAN FOR
BRIDGE RAILING, 4 TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

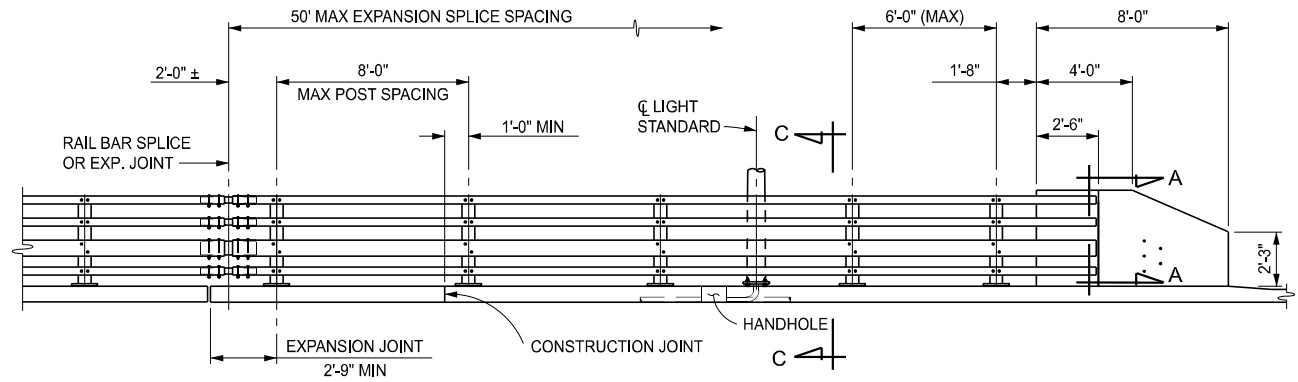
04/16/2024
PLAN DATE

B-26-G

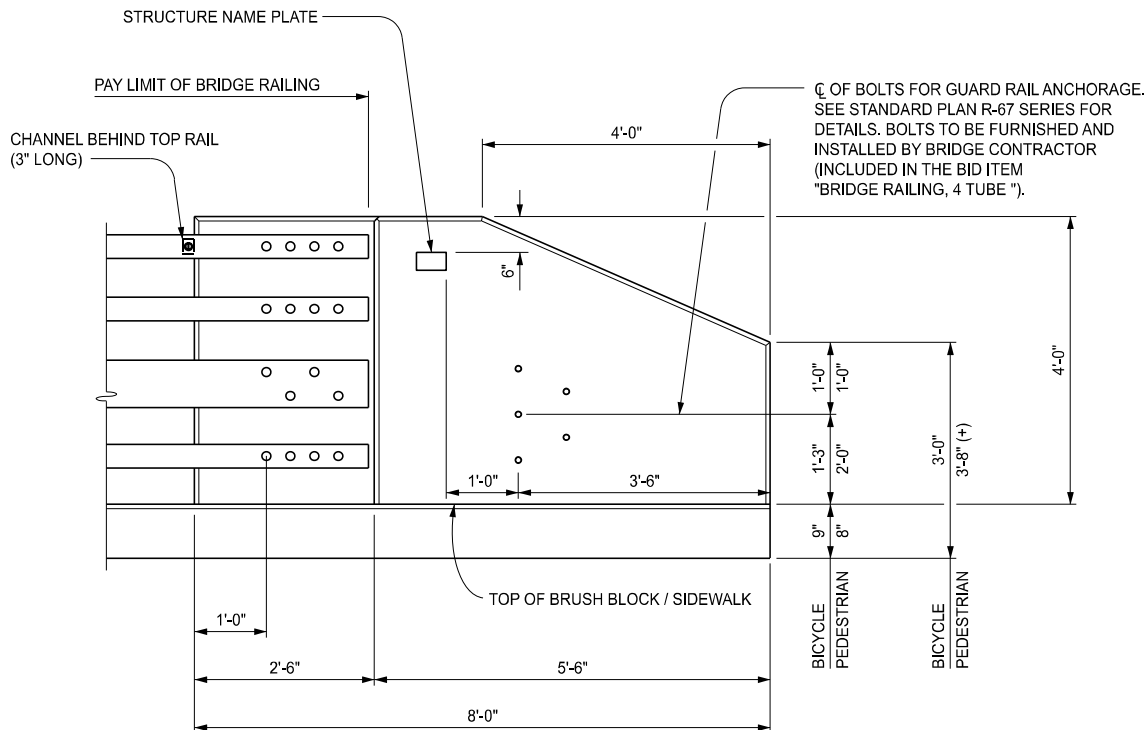
SHEET
2 OF 8



PEDESTRIAN RAILING



BICYCLE RAILING



END WALL ELEVATIONS

BICYCLE RAILING SHOWN
PEDESTRIAN RAILING SIMILAR



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

STANDARD PLAN FOR
BRIDGE RAILING, 4 TUBE

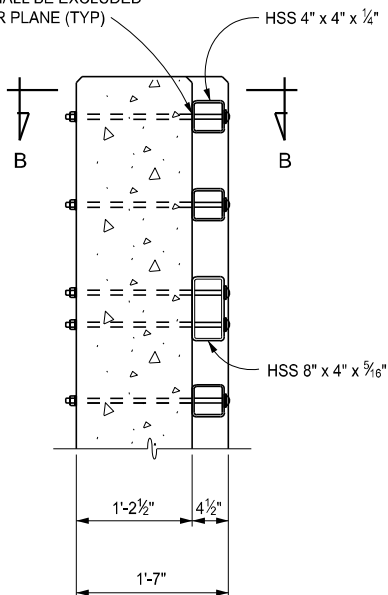
(SPECIAL DETAIL)
FHWA APPROVAL

04/16/2024
PLAN DATE

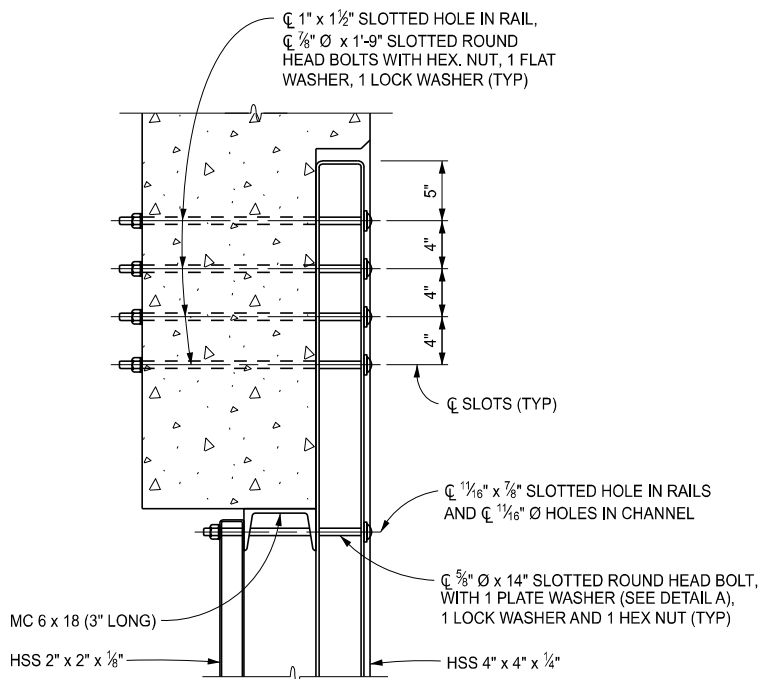
B-26-G

SHEET
3 OF 8

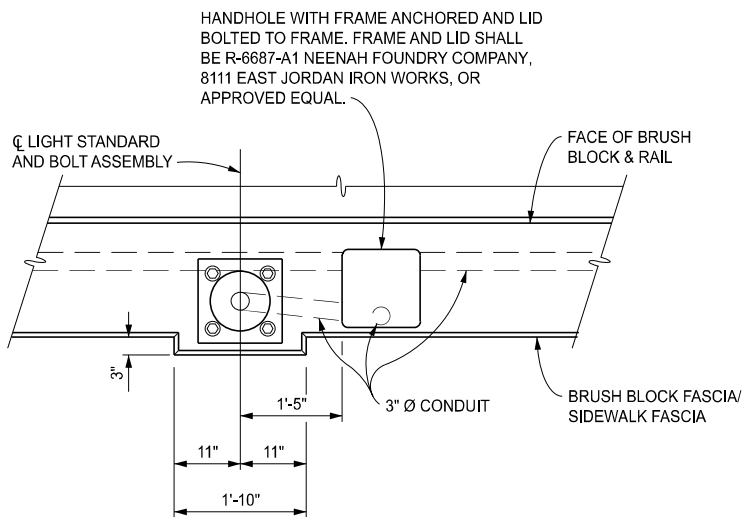
THREADS SHALL BE EXCLUDED FROM SHEAR PLANE (TYP)



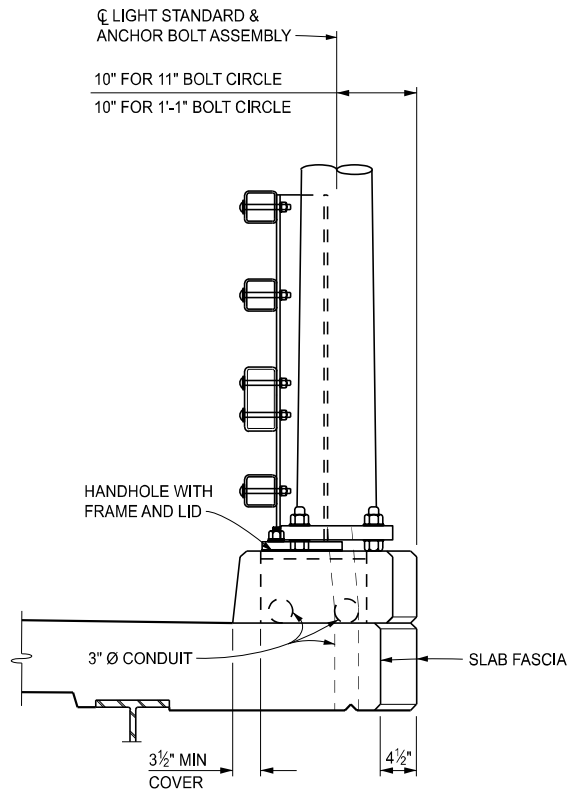
SECTION A-A
BICYCLE RAILING SHOWN
PEDESTRIAN RAILING SIMILAR



SECTION B-B



PLAN VIEW AT LIGHT STANDARD
BICYCLE RAILING



SECTION C-C
BICYCLE RAILING



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

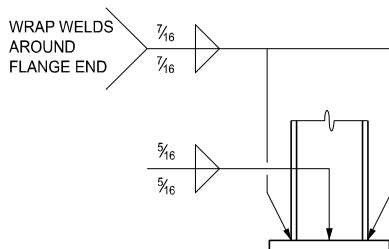
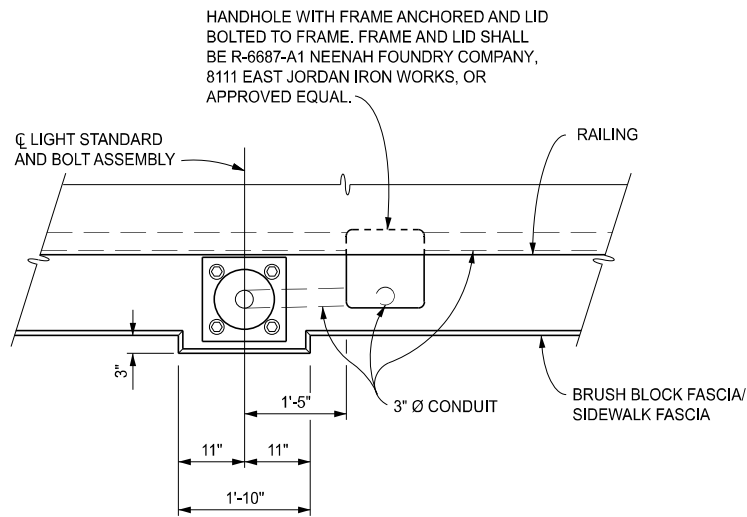
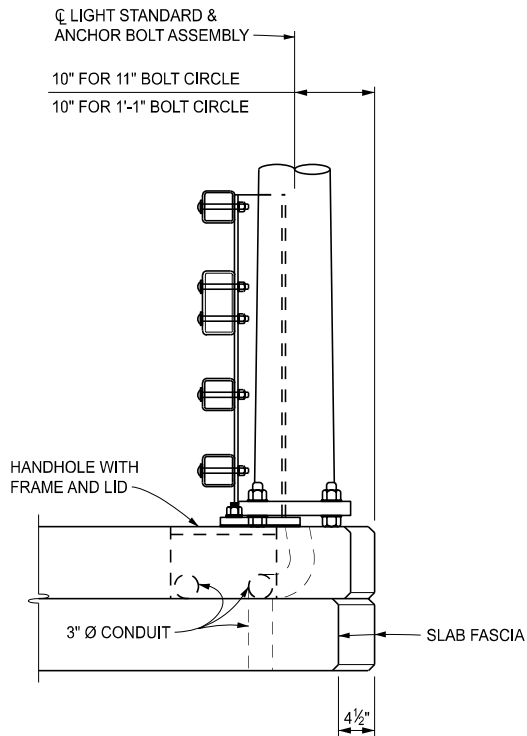
STANDARD PLAN FOR
BRIDGE RAILING, 4 TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

04/16/2024
PLAN DATE

B-26-G

SHEET
4 OF 8



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

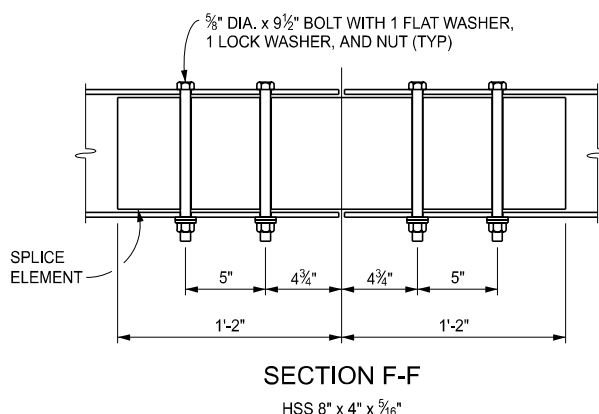
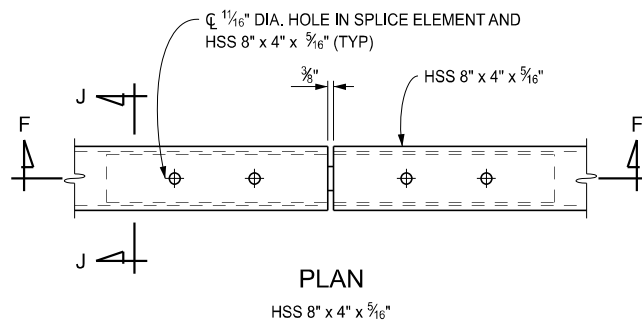
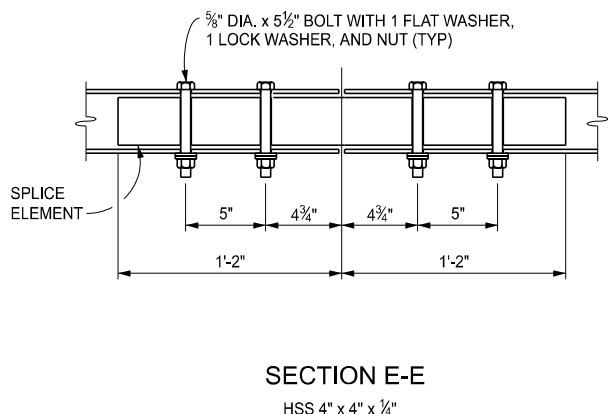
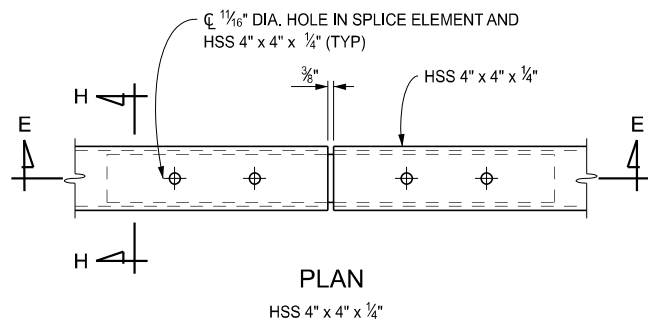
STANDARD PLAN FOR
BRIDGE RAILING, 4 TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

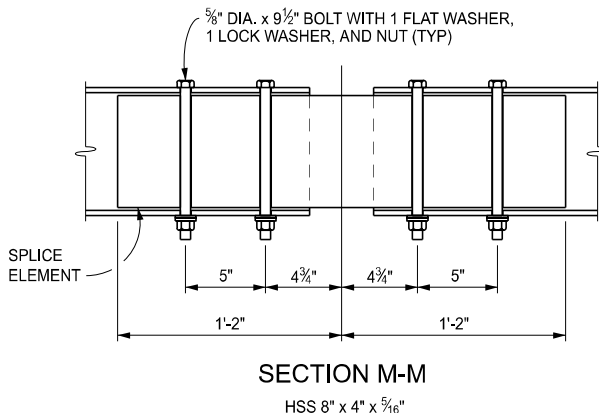
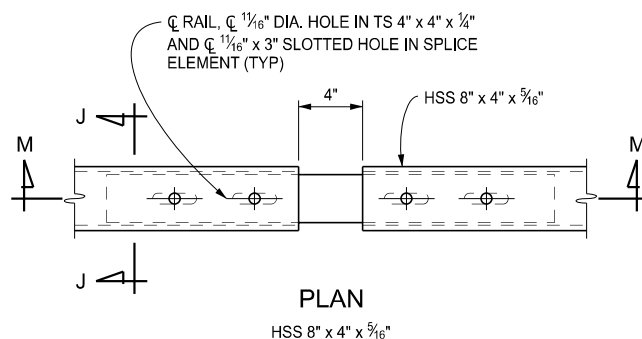
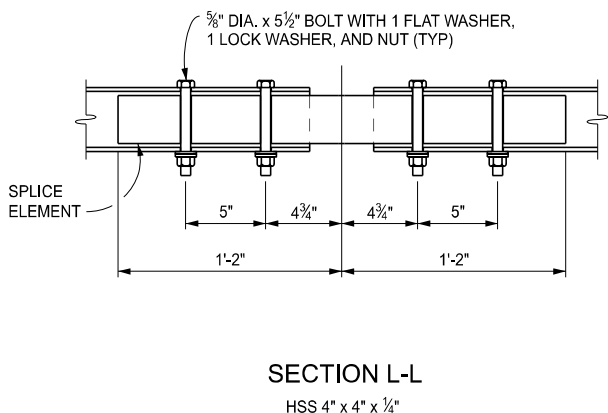
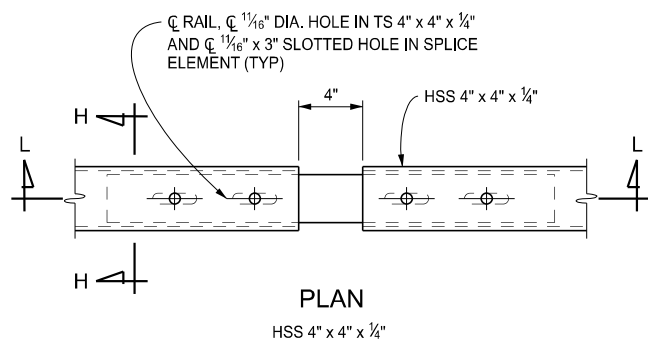
04/16/2024
PLAN DATE

B-26-G

SHEET
5 OF 8



FIXED SPLICE DETAILS



EXPANSION SPLICE DETAILS



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

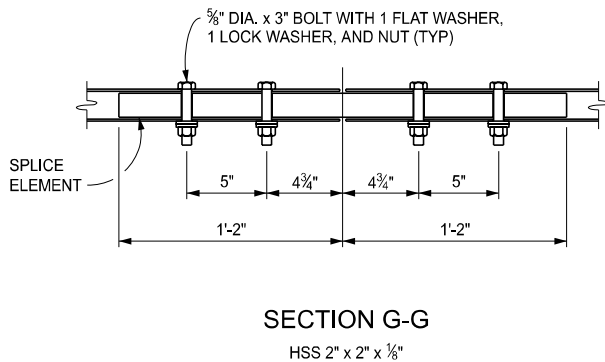
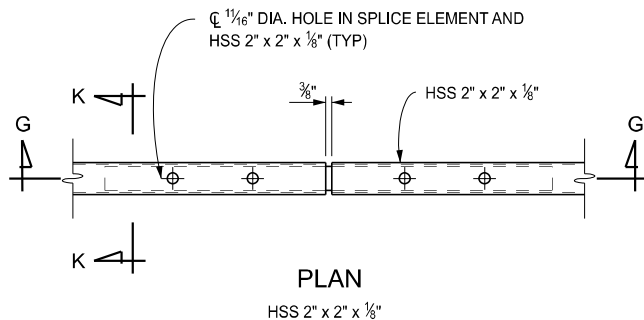
STANDARD PLAN FOR
BRIDGE RAILING, 4 TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

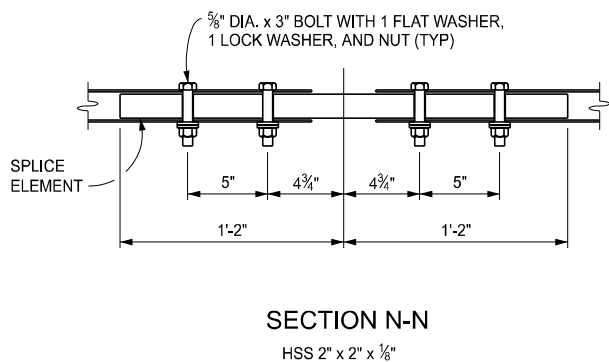
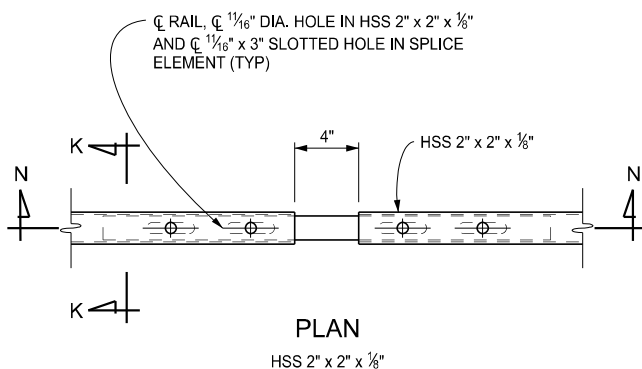
04/16/2024
PLAN DATE

B-26-G

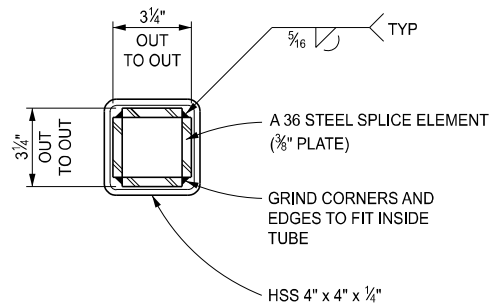
SHEET
6 OF 8



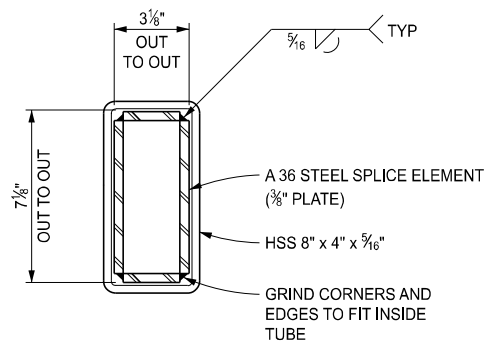
FIXED SPLICE DETAILS



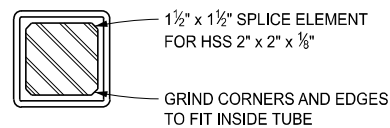
EXPANSION SPLICE DETAILS



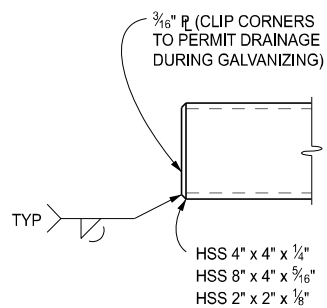
SECTION H-H



SECTION J-J



SECTION K-K



END OF RAIL



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

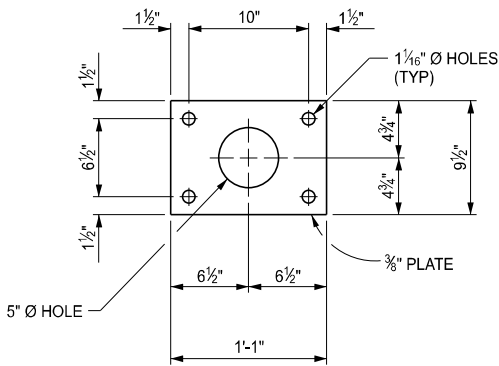
STANDARD PLAN FOR BRIDGE RAILING, 4 TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

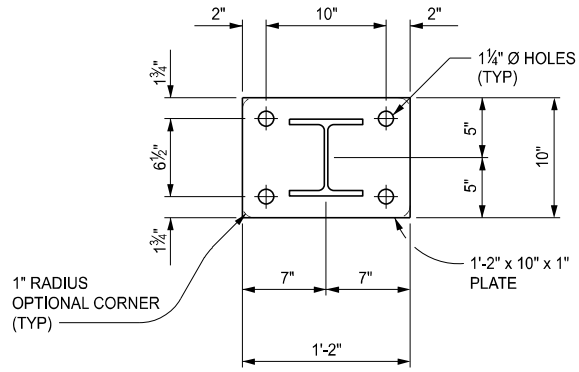
04/16/2024
PLAN DATE

B-26-G

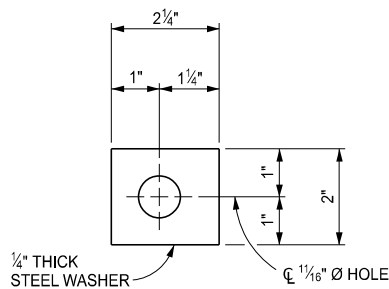
SHEET
7 OF 8



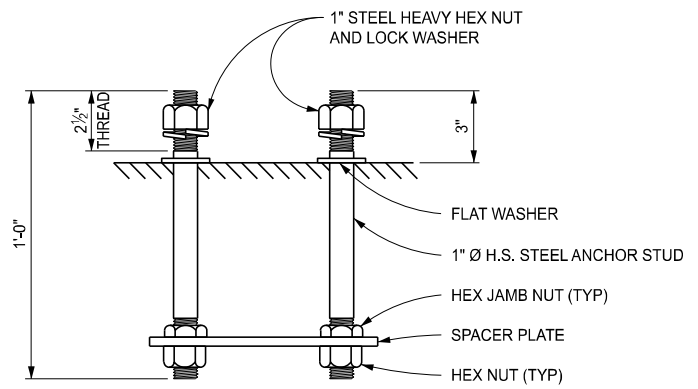
SPACER PLATE PLAN



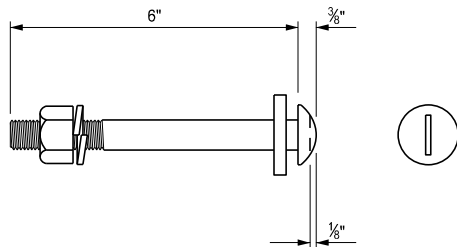
POST & BASE PLATE PLAN



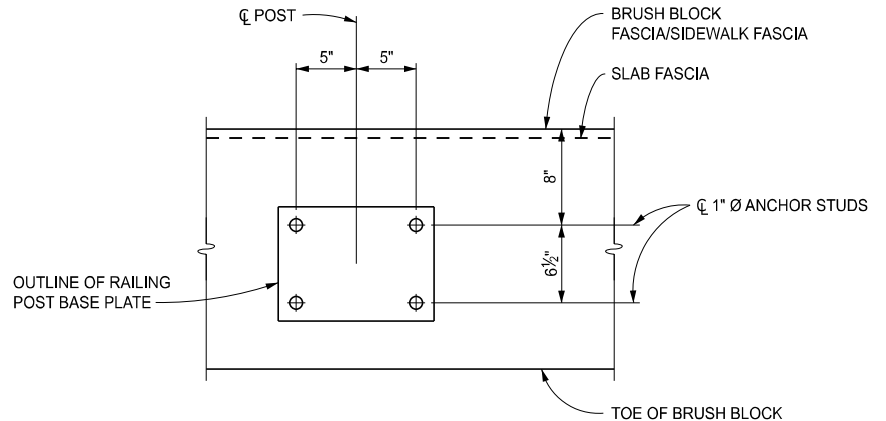
DETAIL A



POST STUD ANCHORAGE



5/8" Ø ROUND HEAD BOLT
WITH PLATE WASHER (SEE DETAIL A),
LOCK WASHER AND HEX NUT



ANCHOR STUD LAYOUT

NOTE: SURFACE UNDER POST IS
TO BE FINISHED LEVEL



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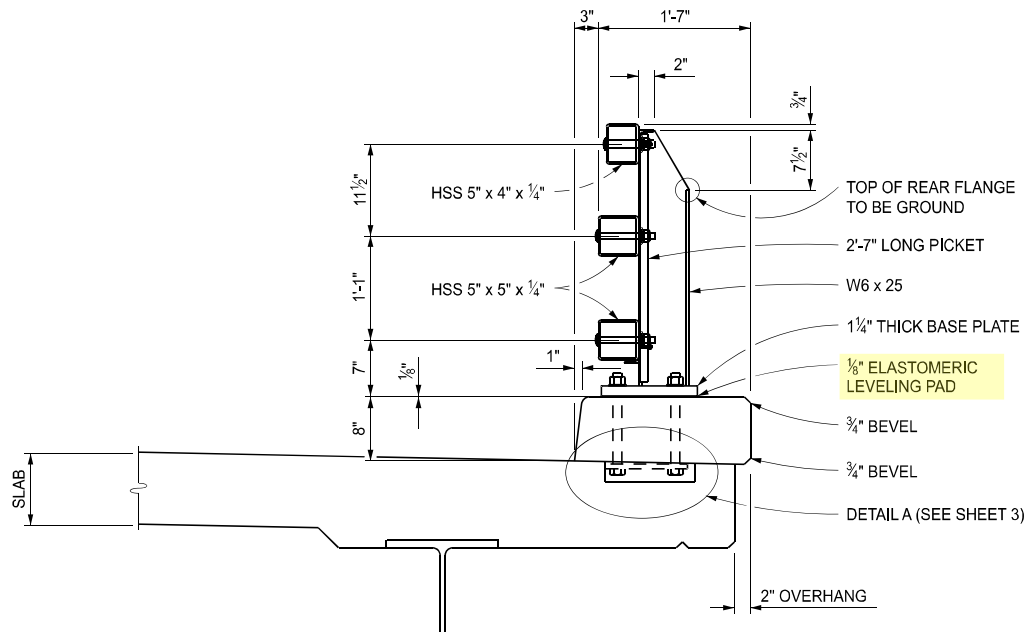
STANDARD PLAN FOR
BRIDGE RAILING, 4 TUBE

(SPECIAL DETAIL)
FHWA APPROVAL

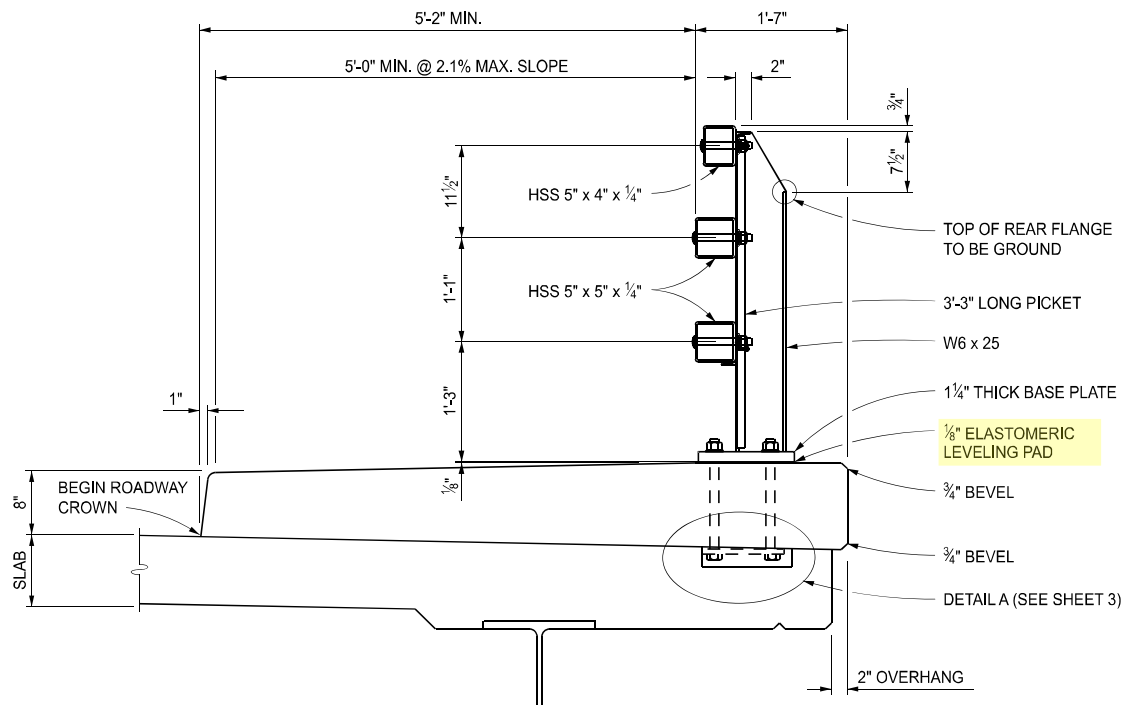
04/16/2024
PLAN DATE

B-26-G

SHEET
8 OF 8



SECTION THROUGH RAILING WITH BRUSH BLOCK



SECTION THROUGH RAILING WITH SIDEWALK

APPROVED BY: _____
DIRECTOR, BUREAU OF BRIDGES AND STRUCTURES

APPROVED BY: _____
DIRECTOR, BUREAU OF FIELD SERVICES

APPROVED BY: _____
DIRECTOR, BUREAU OF DEVELOPMENT



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

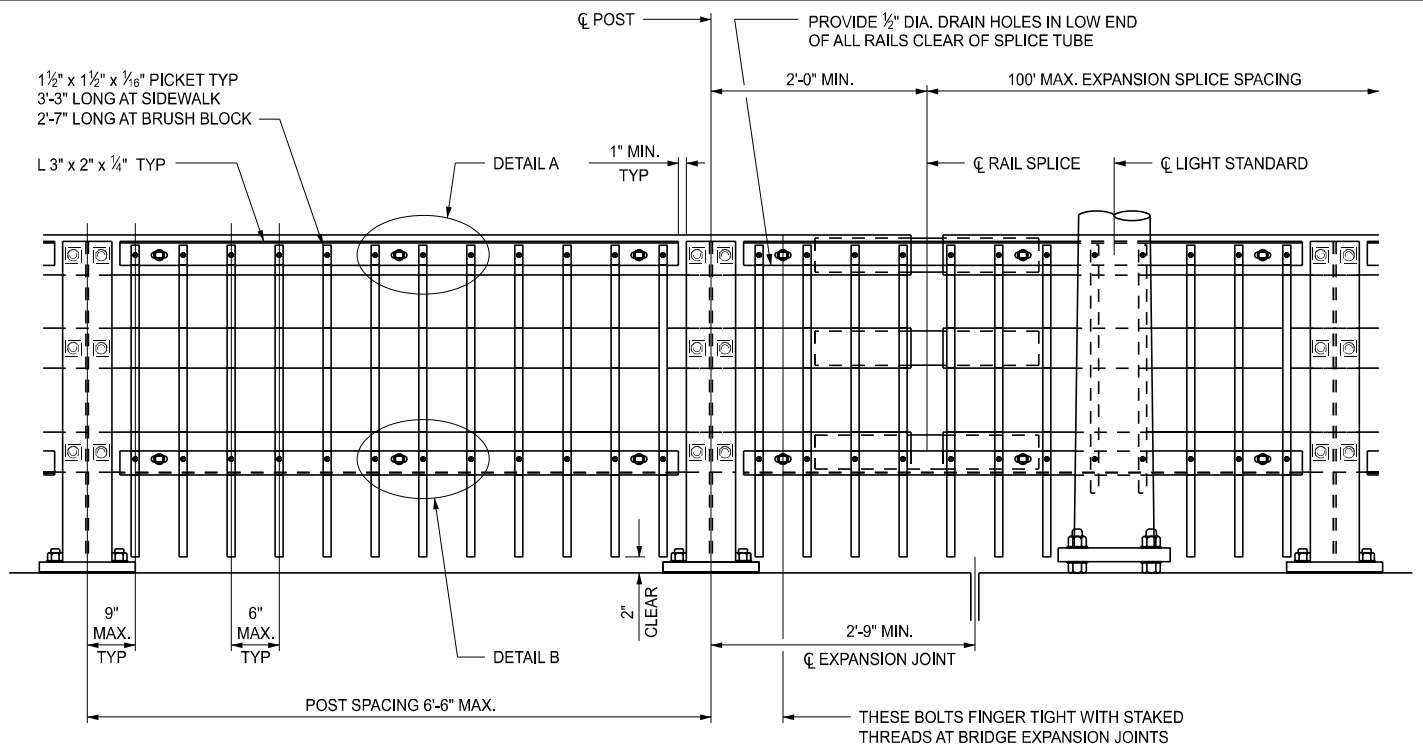
STANDARD PLAN FOR
BRIDGE RAILING,
3 TUBE WITH PICKETS

(SPECIAL DETAIL)
FHWA APPROVAL

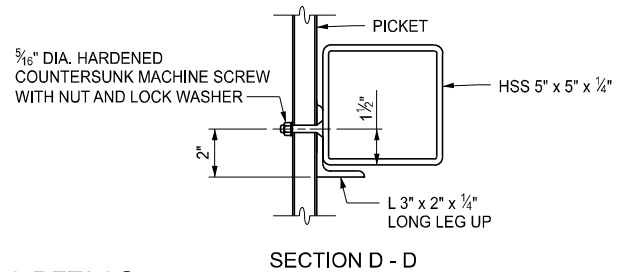
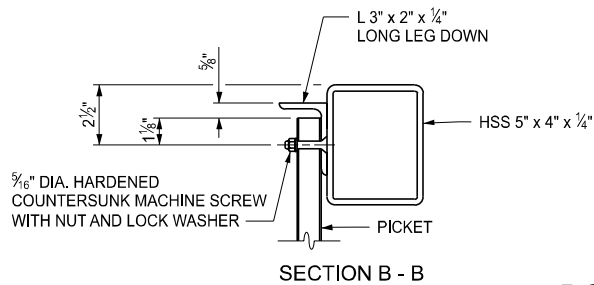
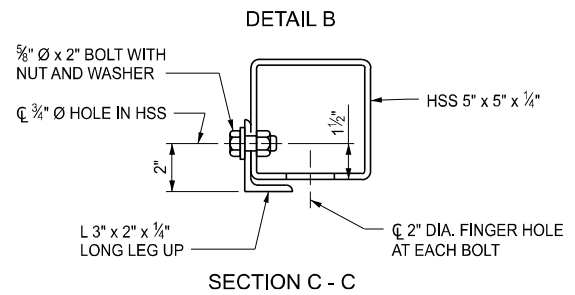
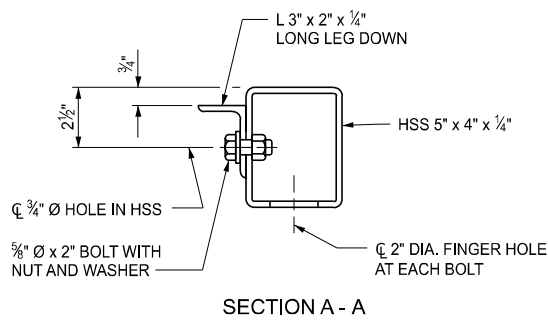
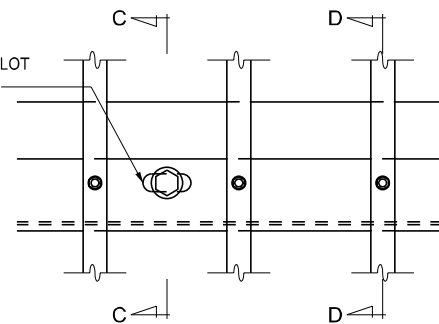
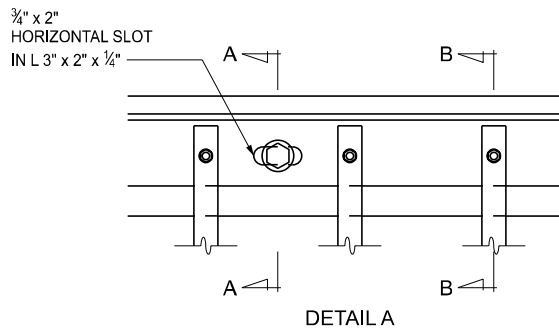
04/16/2024
PLAN DATE

B-27-B

SHEET
1 OF 7



RAILING ELEVATION
(AT SIDEWALK SHOWN)



PICKET TO RAIL DETAILS



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

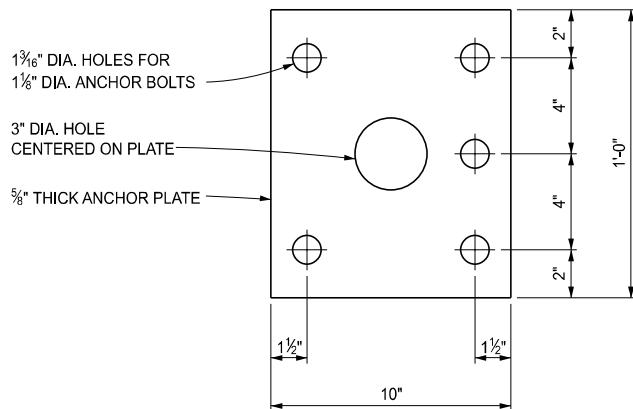
STANDARD PLAN FOR
BRIDGE RAILING,
3 TUBE WITH PICKETS

(SPECIAL DETAIL)
FHWA APPROVAL

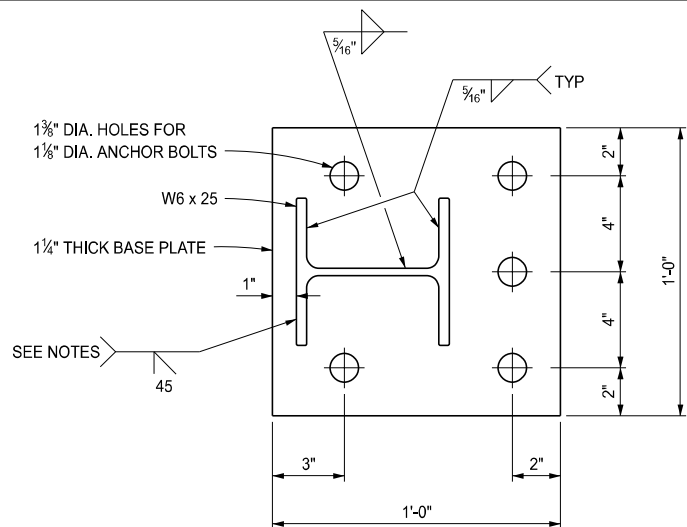
04/16/2024
PLAN DATE

B-27-B

SHEET
2 OF 7

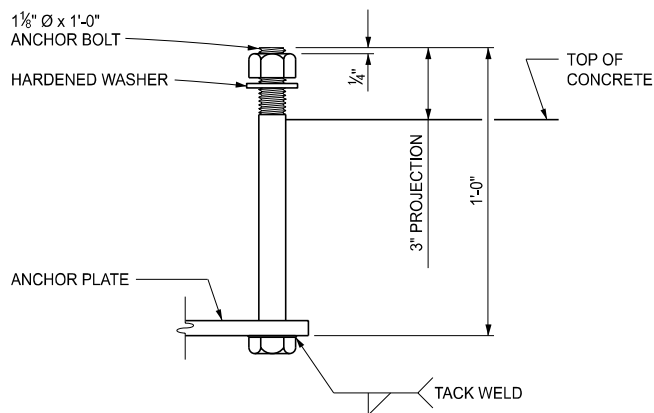


ANCHOR PLATE

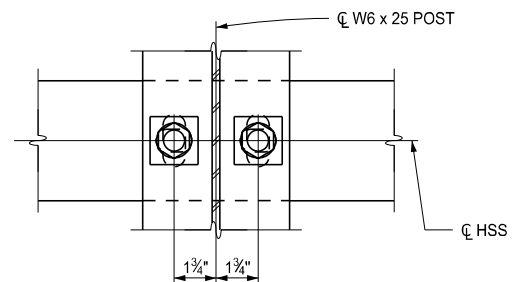


BASE PLATE

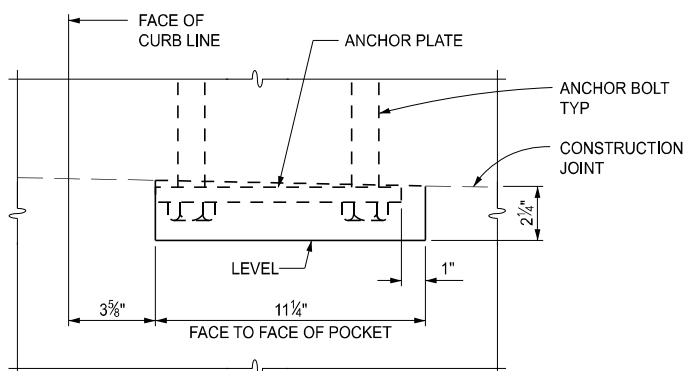
NOTE:
POST FLANGE WELD DOES NOT REQUIRE MAGNETIC PARTICLE
TESTING. WELD SHALL BE BACK-GOUGED ON BACK SIDE
EXCEPT AT WEB. WELD IS THE SAME ON BOTH FLANGES.



ANCHOR BOLT

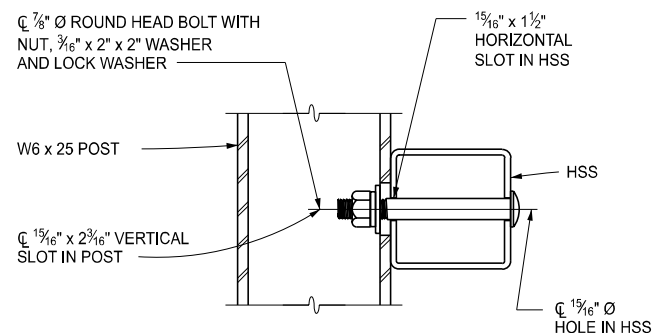


SECTION THROUGH POST WEB



DETAIL A

NOTE:
PROVIDE 15 3/4" LONG x 11 1/4" WIDE x 2 1/4" DEEP POCKET IN THE DECK
SLAB AT THE LOCATION OF EACH RAIL POST. USE AT BRUSH BLOCK
SECTION AND AT SIDEWALK FASCIA LESS THAN 10".



SECTION THROUGH RAIL

RAIL TO POST CONNECTIONS



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

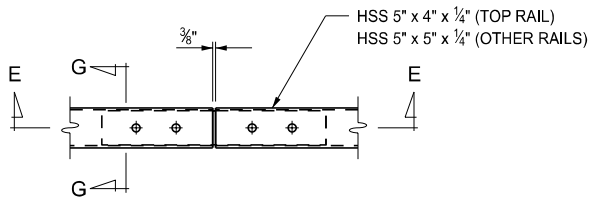
STANDARD PLAN FOR
BRIDGE RAILING,
3 TUBE WITH PICKETS

(SPECIAL DETAIL)
FHWA APPROVAL

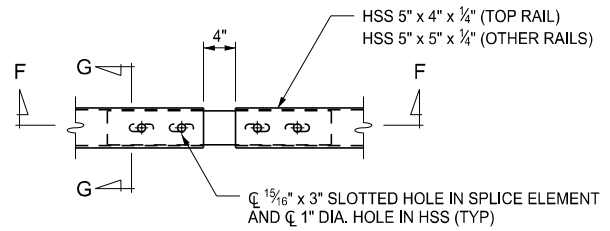
04/16/2024
PLAN DATE

B-27-B

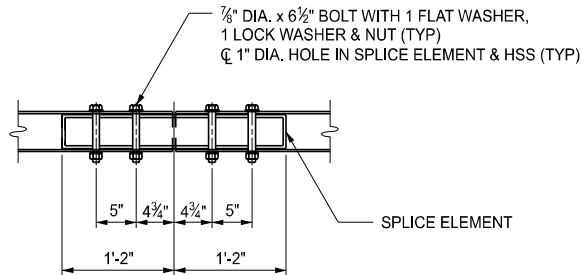
SHEET
3 OF 7



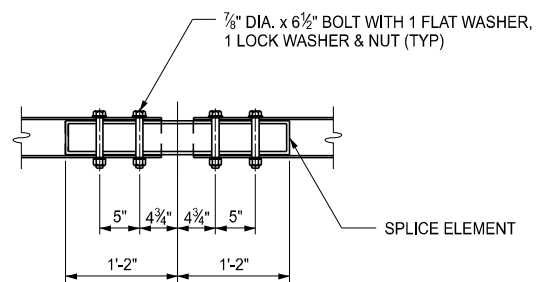
FIXED SPLICE PLAN



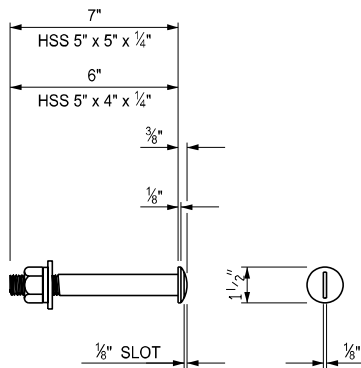
EXPANSION SPLICE PLAN



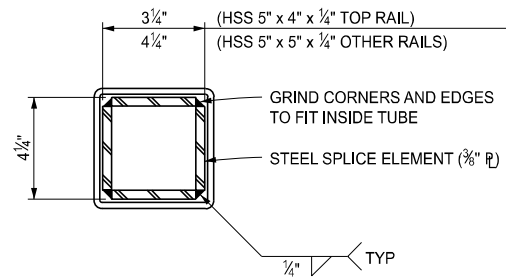
SECTION E - E



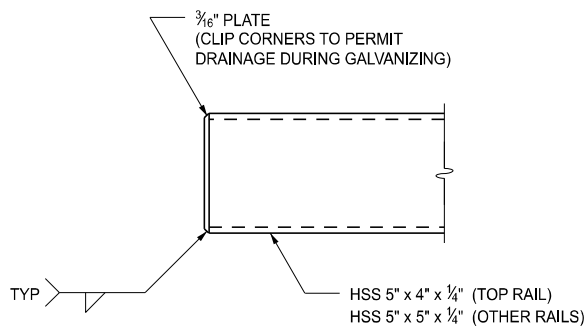
SECTION F - F



7/8" Ø ROUND HEAD BOLT



SECTION G - G



END OF RAIL DETAIL



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

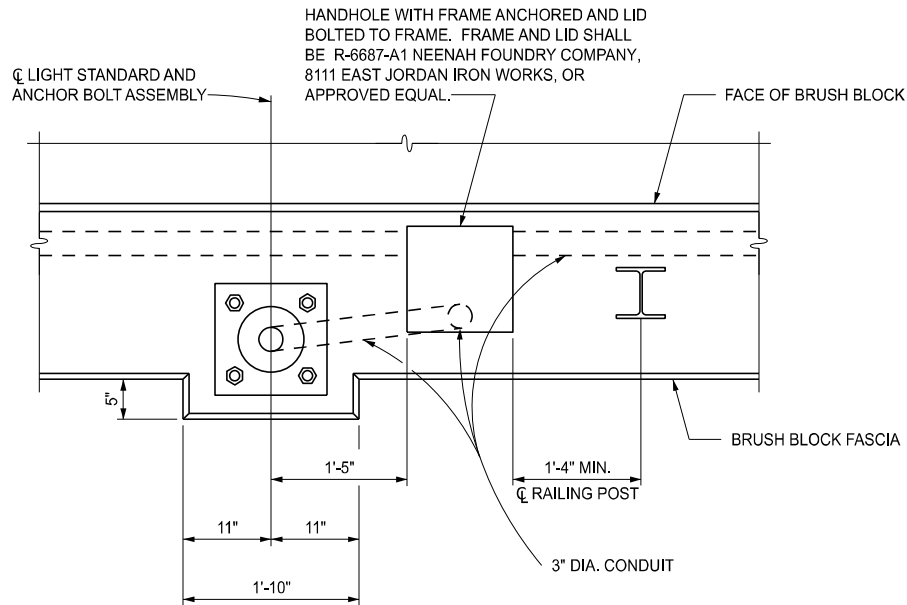
STANDARD PLAN FOR
BRIDGE RAILING,
3 TUBE WITH PICKETS

(SPECIAL DETAIL)
FHWA APPROVAL

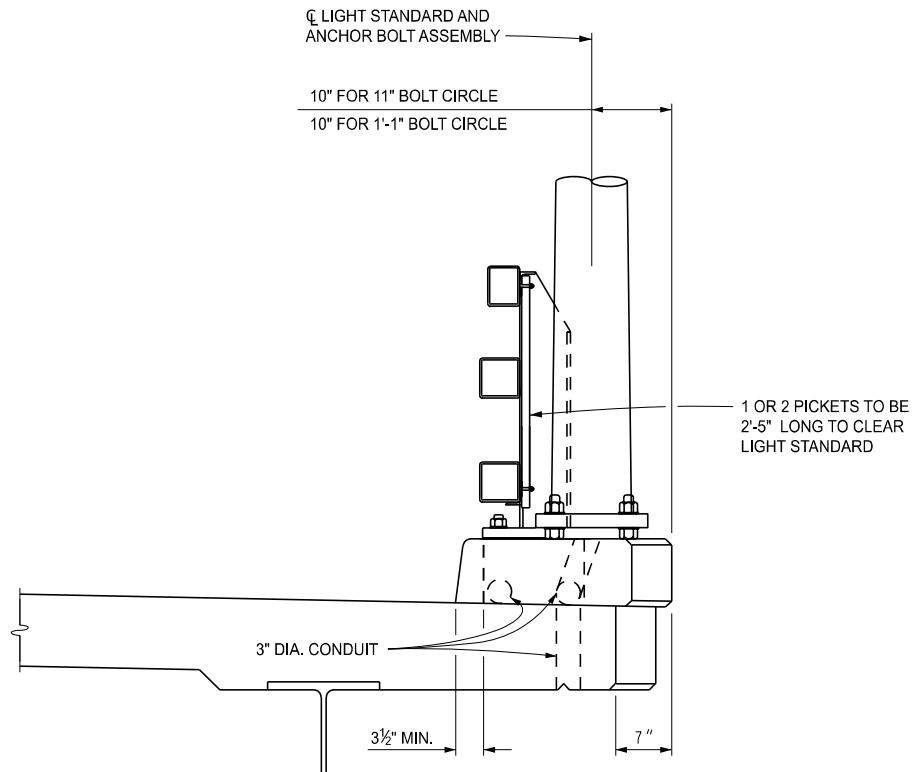
04/16/2024
PLAN DATE

B-27-B

SHEET
4 OF 7



PLAN VIEW AT LIGHT STANDARD WITH BRUSH BLOCK



SECTION AT LIGHT STANDARD WITH BRUSH BLOCK



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

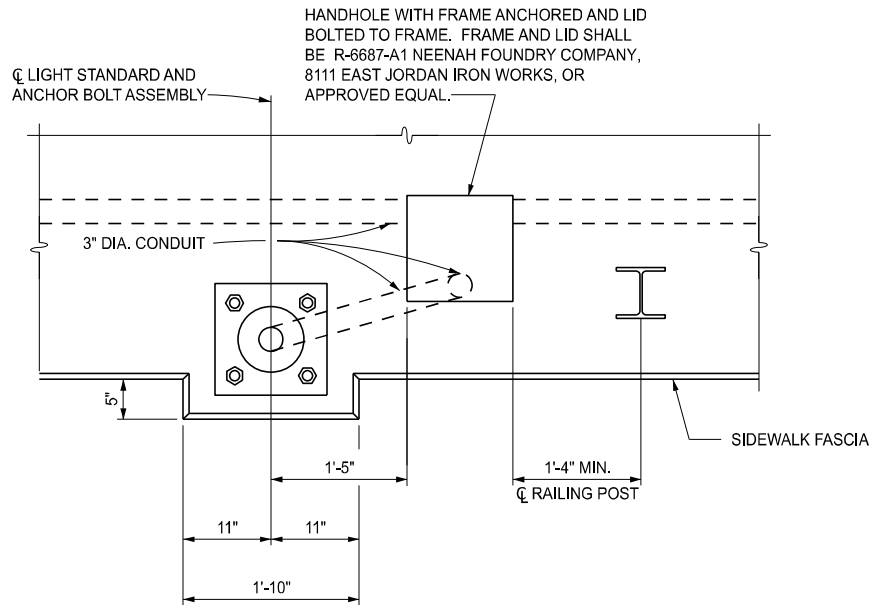
STANDARD PLAN FOR
BRIDGE RAILING,
3 TUBE WITH PICKETS

(SPECIAL DETAIL)
FHWA APPROVAL

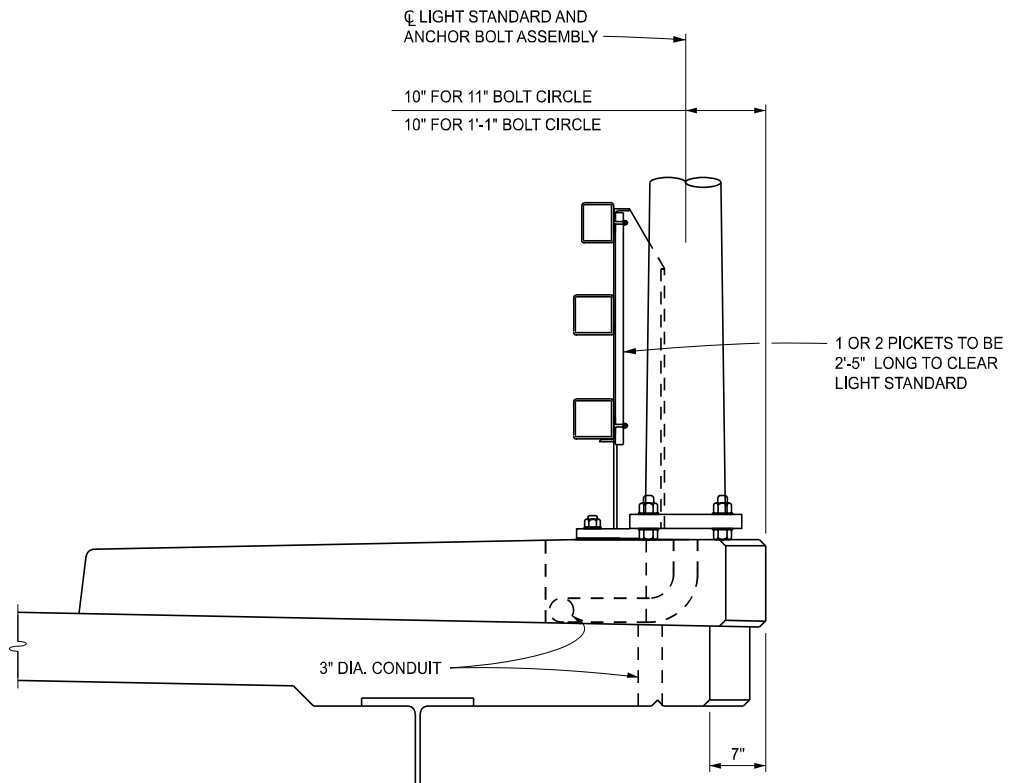
04/16/2024
PLAN DATE

B-27-B

SHEET
5 OF 7



PLAN VIEW AT LIGHT STANDARD WITH SIDEWALK



SECTION THROUGH RAILING WITH SIDEWALK



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

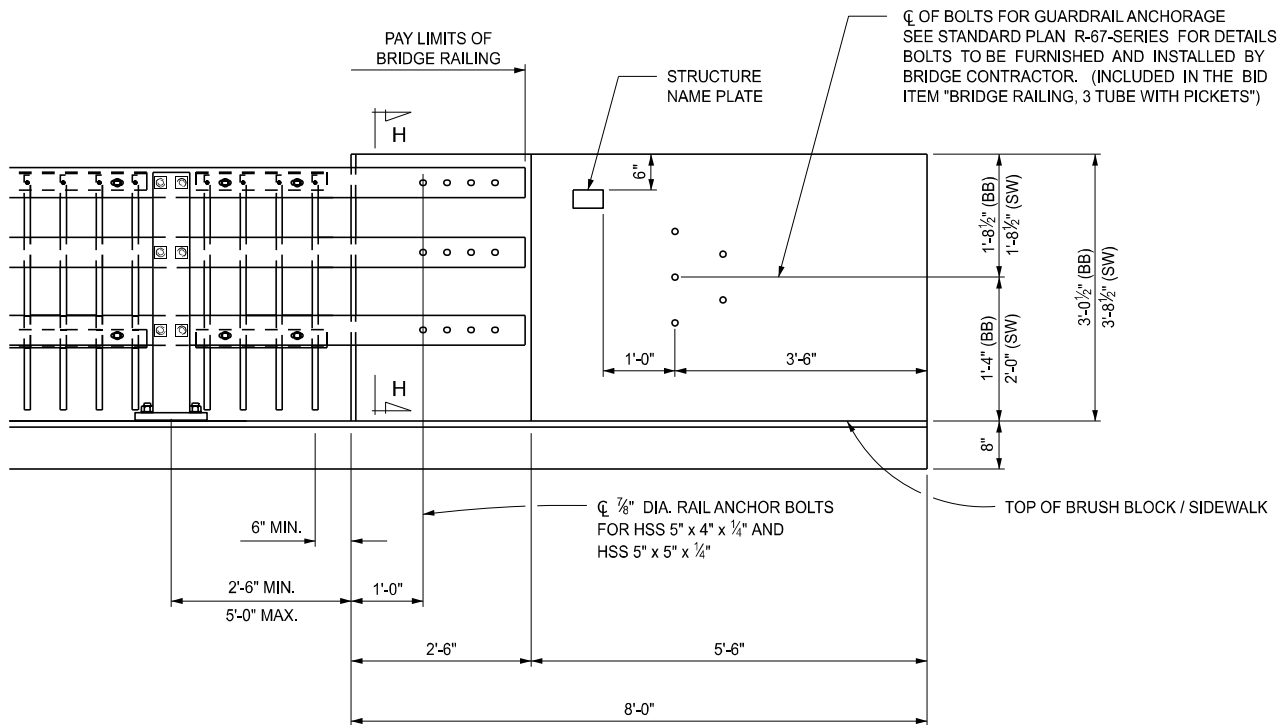
STANDARD PLAN FOR
BRIDGE RAILING,
3 TUBE WITH PICKETS

(SPECIAL DETAIL)
FHWA APPROVAL

04/16/2024
PLAN DATE

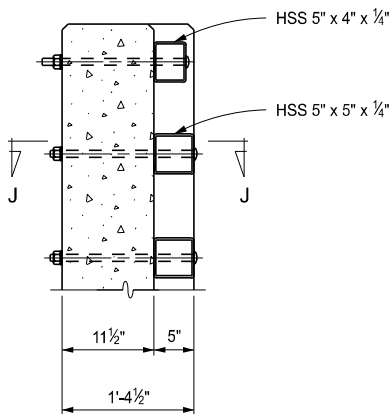
B-27-B

SHEET
6 OF 7

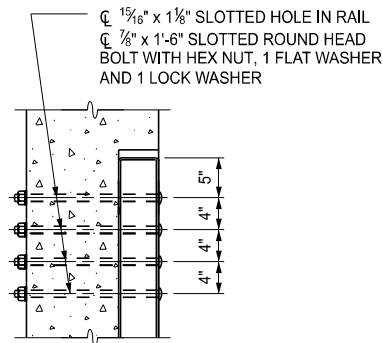


END WALL ELEVATION

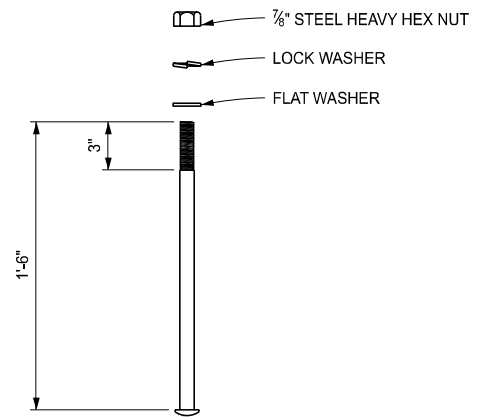
BB = BRUSH BLOCK
SW = SI DEWALK



SECTION H - H



SECTION J - J



7/8" Ø ROUND HEAD BOLT

NOTES:

RAILS SHALL BE CONTINUOUS OVER A MINIMUM OF FOUR (4) POSTS WITHOUT SPLICES WHERE POSSIBLE. RAILS SHALL BE SPLICED IN A PANEL OVER EXPANSION JOINTS.

DETAILS SHOWN ARE ACCORDING TO THE AASHTO SPECIFICATIONS.

ALL WORK AND MATERIAL SHALL BE ACCORDING TO THE STANDARD SPECIFICATIONS FOR CONSTRUCTION UNLESS OTHERWISE NOTED ON THIS PLAN.



DEPARTMENT DIRECTOR
BRADLEY C. WIEFERICH, PE

STANDARD PLAN FOR BRIDGE RAILING, 3 TUBE WITH PICKETS

(SPECIAL DETAIL)
FHWA APPROVAL

04/16/2024
PLAN DATE

B-27-B

SHEET
7 OF 7

MICHIGAN DESIGN MANUAL BRIDGE DESIGN - CHAPTER 7: LRFD

7.01.03

Design Stresses (12-27-2021)

Concrete: Grade 3500, 3500HP* $f'_c = 3000$ psi

Concrete: Grade 4000, $f'_c = 3500$ psi

Concrete: Grade 4500, 4500HP* $f'_c = 4000$ psi

Steel Reinforcement $f_y = 60,000$ psi

Steel Reinforcement:

Stirrups for Prestressed Beams

(including stainless steel (SD) bars)

$f_y = 60,000$ psi

Stirrups for 17" & 21" Box Beams

(including stainless steel (SD) bars)

$f_y = 40,000$ psi

Structural Steel:

AASHTO M270

Grade 36 $F_y = 36,000$ psi

Structural Steel (including H-Piles, splices and pile points):

AASHTO M270

Grade 50 $F_y = 50,000$ psi

Grade 50W $F_y = 50,000$ psi

Structural Steel Pins:

ASTM A276

UNS Designation

S20161 or S21800 $F_y = 50,000$ psi

Temp Support Hanger Rods:

ASTM A193 Grade B7 (AISI 4140)

2 1/2" and under $F_u = 125,000$ psi

$F_y = 105,000$ psi

Over 2 1/2" to 4" $F_u = 115,000$ psi

$F_y = 95,000$ psi

Over 4" to 7" $F_u = 100,000$ psi

$F_y = 75,000$ psi

Prestressed Concrete ** $f'_c = 6000 - 8000$ psi

Prestressed Concrete Compressive

Strength at Release $f'_{ci} = 7000$ psi (max)

Prestressing Strands $f_{pu} = 270,000$ psi

Foundation Piling (Steel Shells):

ASTM A252

Grade 3 $F_y = 45,000$ psi

Grade 3 Modified $F_y = 50,000$ psi

Foundation Piling (Timber) $F_{CO} = 900$ psi

High Strength Bolts:***

Organic zinc rich primer (Class B)

(Type 4 coating system) $F_s = 32,000$ psi

* Use Grade 3500HP and 4500HP on all MDOT projects. Grade 3500 and 4500 may be used on Local Agency projects if desired by the Owner. (4-22-2024)

** See Subsection 7.02.03.

*** Value of F_s is Design Slip Resistance for Slip-Critical Connections with faying surfaces coated.

MICHIGAN DESIGN MANUAL BRIDGE DESIGN

8.02 (continued)

TITLE SHEET

- G. The stationing as shown on these plans for the intersection of the centerline of bridge and the (roadway) (railroad) centerline is believed to be correct. Check stationing at the time of starting construction. If the stationing shown on the plans is incorrect, notify the Engineer, and stake out the structure using the actual intersection of the centerline of bridge and the (roadway) (railroad) centerline as the control point. [Use when the project includes proposed survey stationing.]
- H. This contract is for "Structural Steel, _____, Furn and Fab" only. Other items of work indicated on these plans are not a part of this contract. [Use when structural steel furnishing and fabricating must be done early in project to ensure timely delivery for construction.] (12-5-2005)
- I. The Regulated Waste Activity Identification Numbers for this project are as follows:

Control Section	Number

[Use when hazardous material removal, cleaning or working on painted steel structure constructed prior to 1978 or when hydrodemolition is part of the project work. Place note directly above title block and use lettering twice the size of the other notes.] (1-27-2020)

8.02 (continued)

- J. The design of the structural members is based on material of the following grades and stresses:

Concrete:

Grade 3500, 3500HP* $f'_c = 3,000$ psi
 Grade 4000 $f'_c = 3,500$ psi
 Grade 4500, 4500HP* $f'_c = 4,000$ psi

Steel Reinforcement $f_y = 60,000$ psi

Steel Reinforcement:

(Stirrups for Prestressed Beams
 (including stainless steel (SD) bars)
 $f_y = 60,000$ psi)

(Stirrups for (17") (21") Box Beams
 (including stainless steel (SD) bars)
 $f_y = 40,000$ psi)

Structural Steel:

AASHTO M270

Grade 36 $F_y = 36,000$ psi

Structural Steel (including H-Piles, splices and pile points):

AASHTO M270

Grade 50, 50W $F_y = 50,000$ psi

Structural Steel Pins:

ASTM A276

UNS Designation

S20161 or S21800 $F_y = 50,000$ psi

Temp Support Hanger Rods:

ASTM A193 Grade B7 (AISI 4140)

2½" and under $F_u = 125,000$ psi

$F_y = 105,000$ psi

Over 2½" to 4" $F_u = 115,000$ psi

$F_y = 95,000$ psi

Over 4" to 7" $F_u = 100,000$ psi

$F_y = 75,000$ psi

Prestressed Concrete $f'_c =$ _____ psi

Prestressed Concrete Compressive

Strength at Release $f'_{ci} =$ _____ psi

Prestressing Strands $f_{pu} = 270,000$ psi

Foundation Piling (Steel Shells):

ASTM A252

Grade 3 $F_y = 45,000$ psi

Grade 3 Modified $F_y = 50,000$ psi

Foundation Piling (Timber)

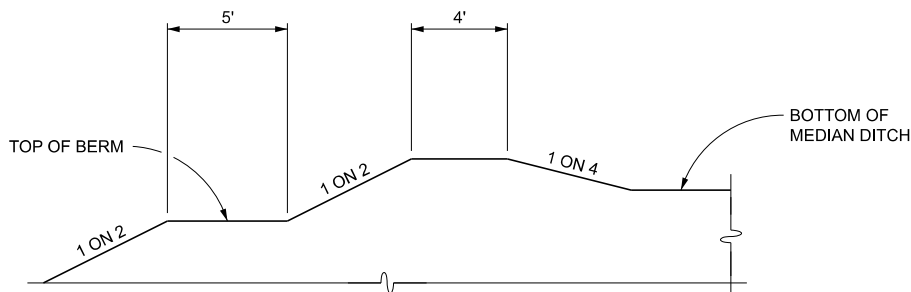
$F_{CO} = 900$ psi

[* Use Grade 3500HP and 4500HP on all MDOT projects. Grade 3500 and 4500 may be used on Local Agency projects if desired by the Owner.] (4-22-2024)

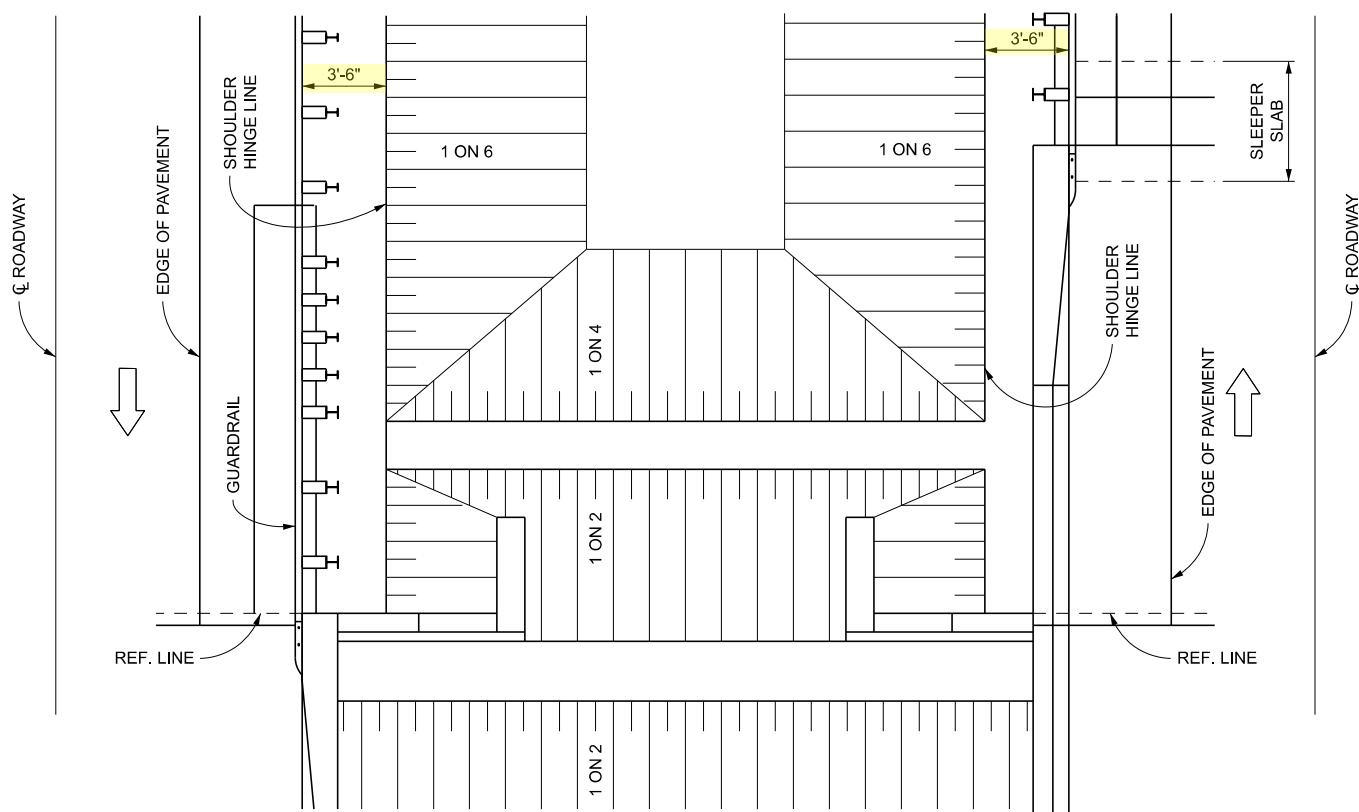
DRAWN BY: BLT
CHECKED BY: VZ
APPROVED BY: KCK

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT
MEDIAN TREATMENT AT DUAL STRUCTURES
WITH SEPARATE ABUTMENTS

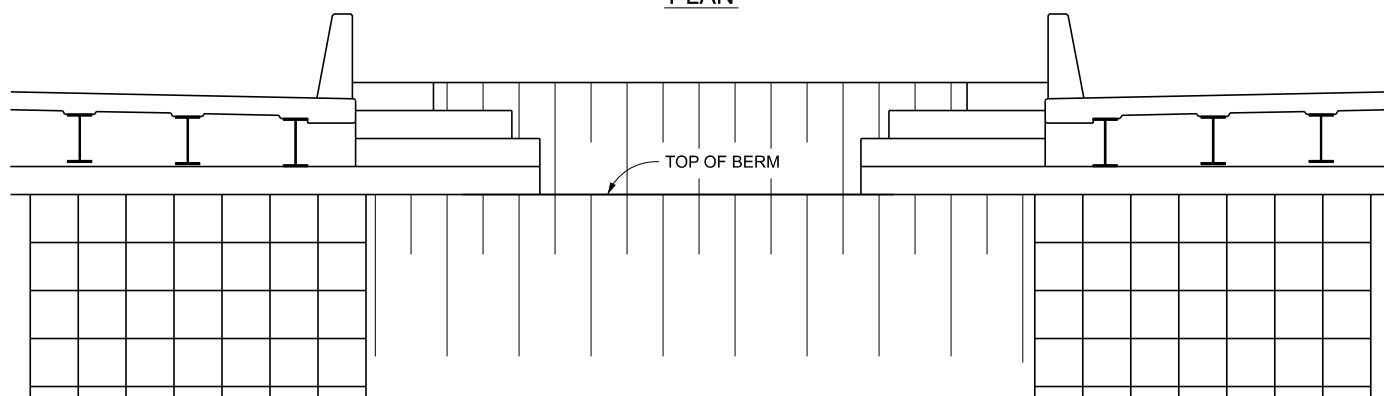
ISSUED: 04/22/24
SUPERSEDES: 12/16/19



LONGITUDINAL APPROACH SECTION



PLAN



ELEVATION

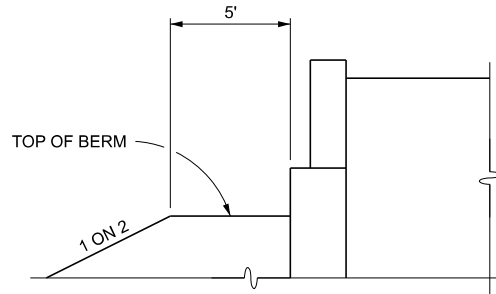
PREPARED BY
DESIGN DIVISION

4.23.01

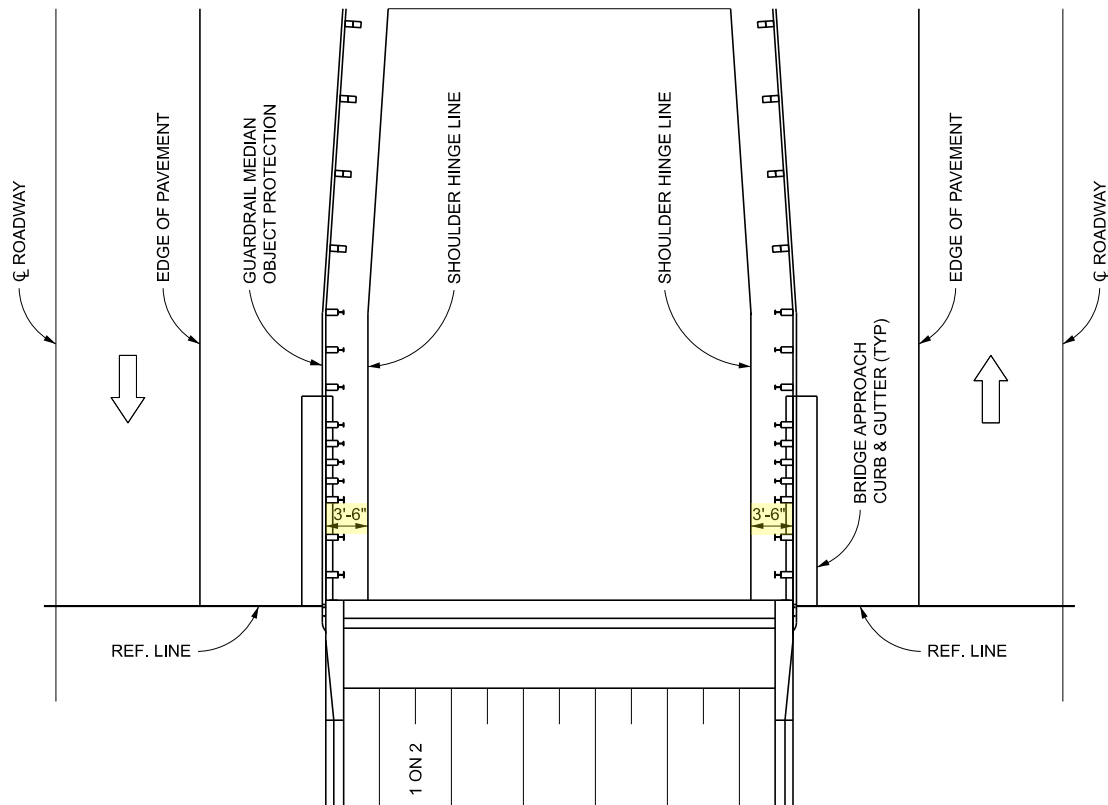
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CHECKED BY: VZ
APPROVED BY: KCK

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT
INTEGRAL AND SEMI-INTEGRAL ABUTMENT
PARTIAL BACKWALL DETAILS

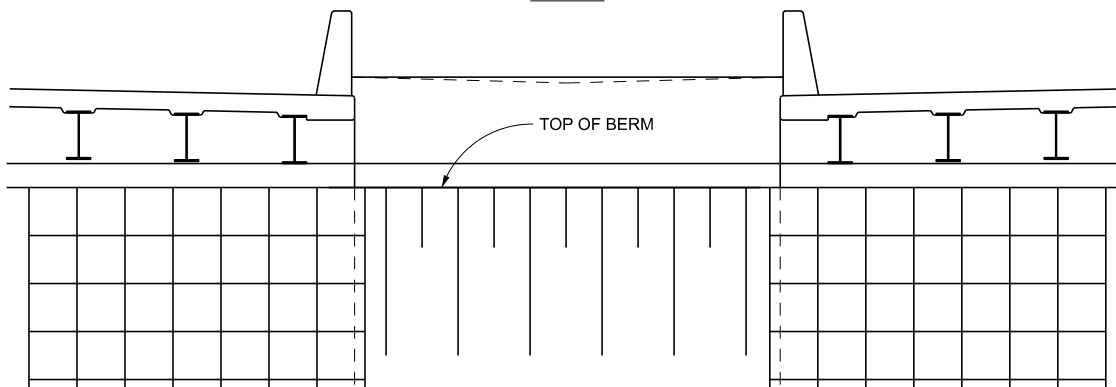
ISSUED: 04/22/24
SUPERSEDES: 01/27/20



LONGITUDINAL APPROACH SECTION



PLAN



ELEVATION

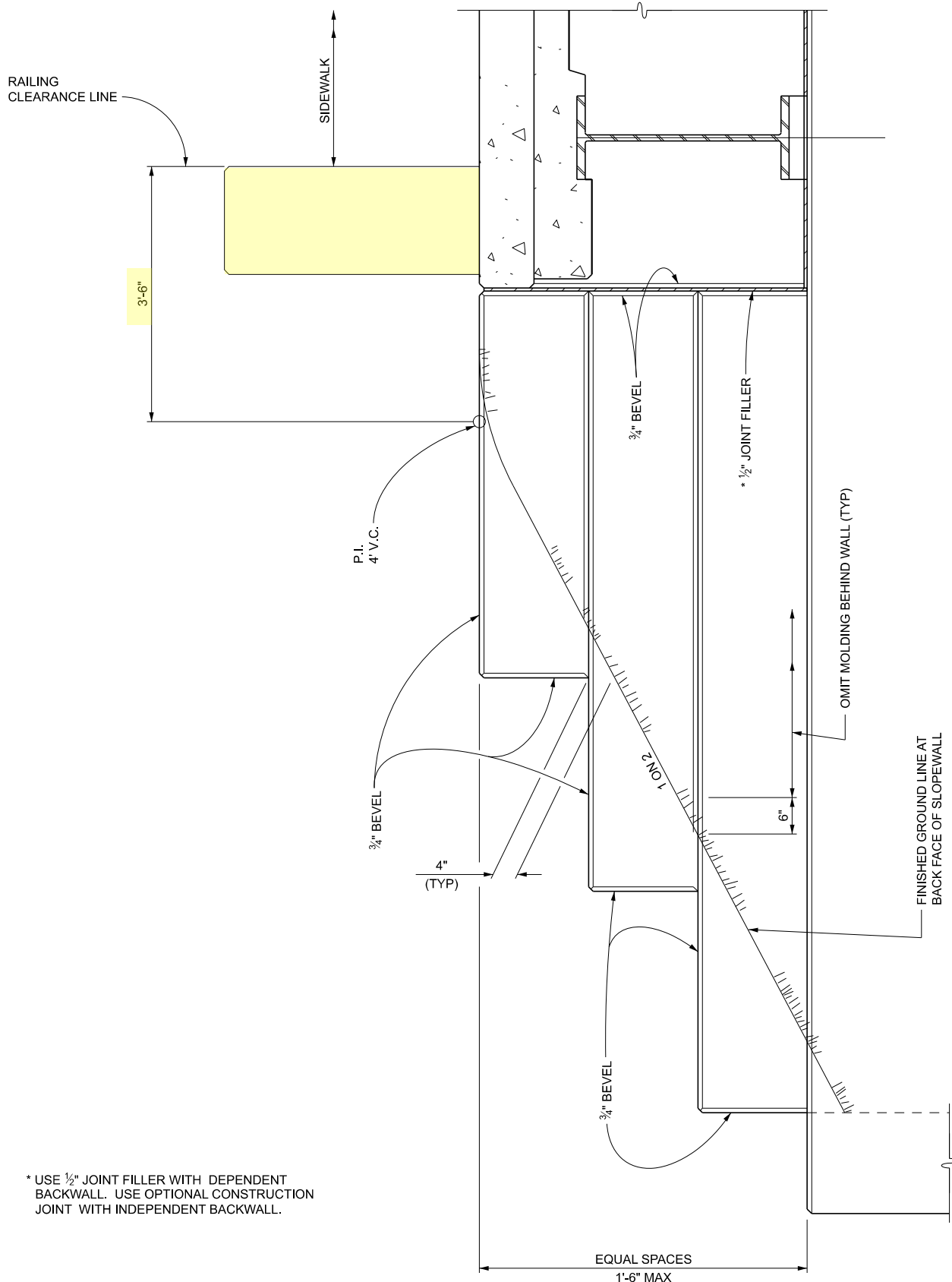
PREPARED BY
DESIGN DIVISION

4.23.02

DRAWN BY: BLT
CHECKED BY: VZ
APPROVED BY: KCK

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT
SLOPEWALL DETAILS

ISSUED: 04/22/24
SUPERSEDES: 11/27/01



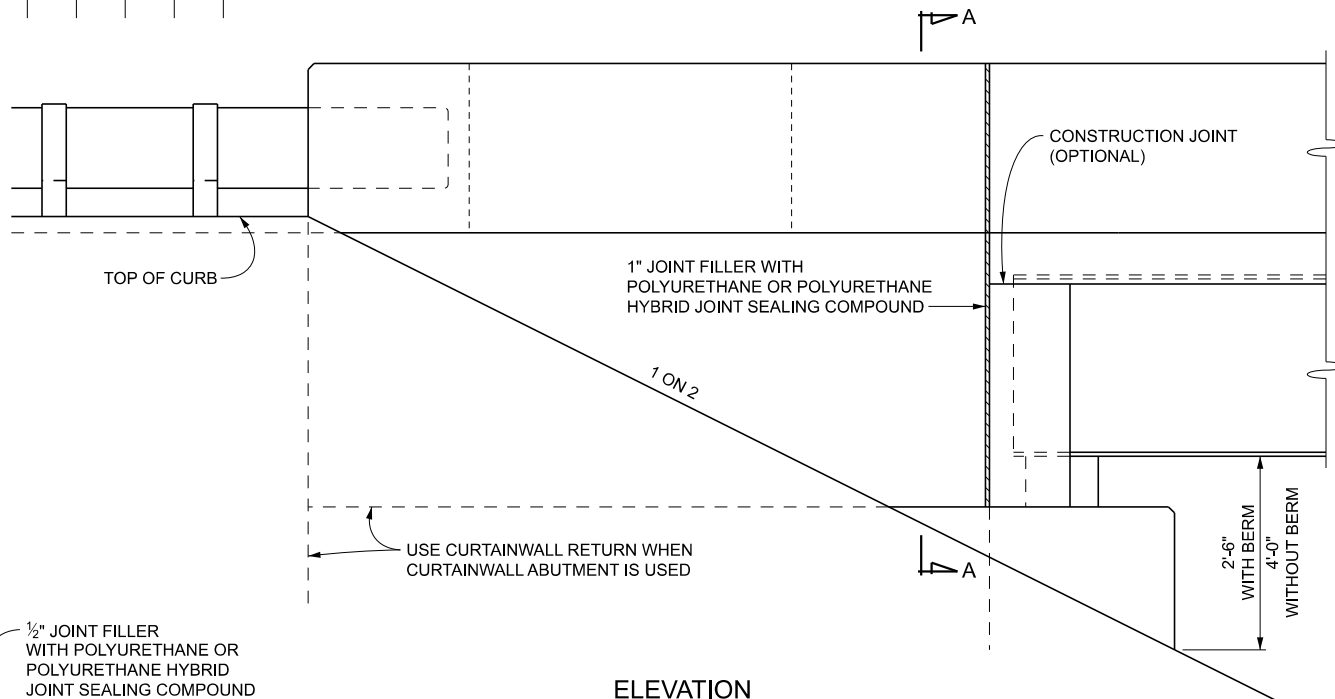
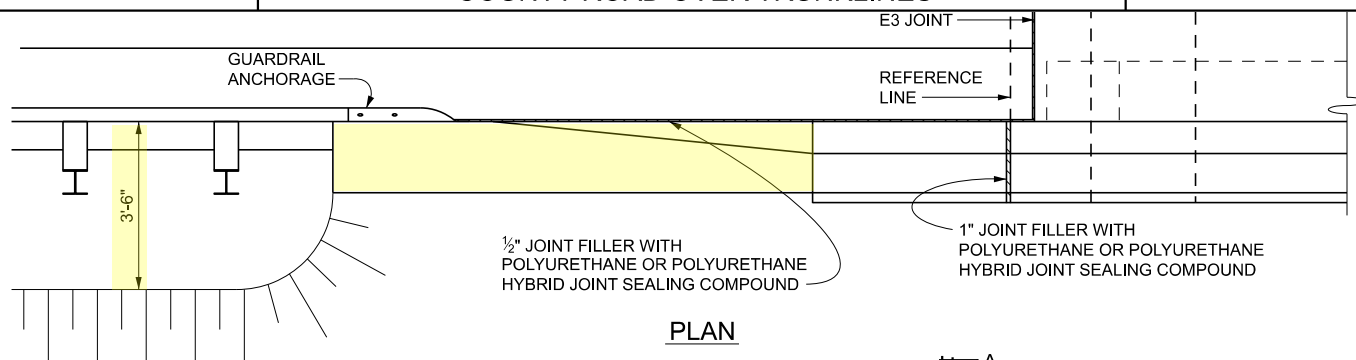
PREPARED BY
DESIGN DIVISION

5.17.01

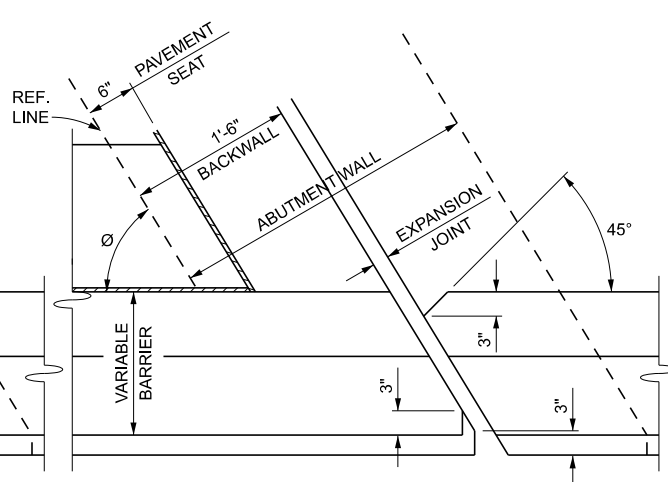
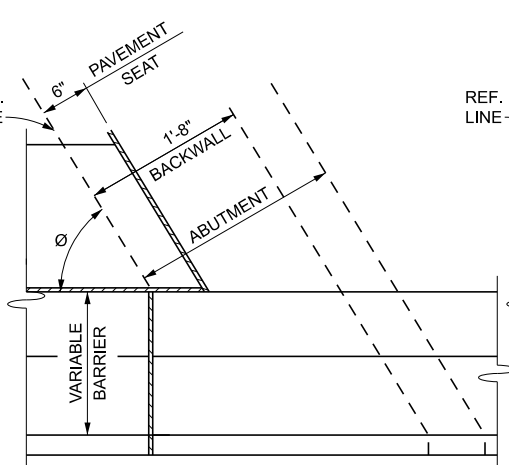
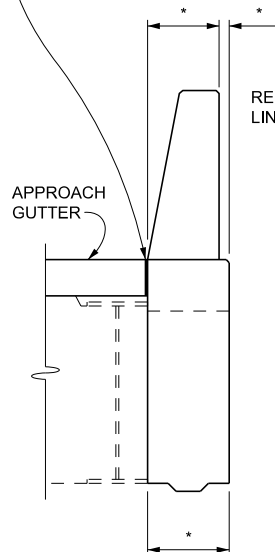
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CHECKED BY: VZ
APPROVED BY: KCK

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT
RETURN WALL DETAILS
COUNTY ROAD OVER TRUNKLINES

ISSUED: 04/22/24
SUPERSEDES: 01/27/20



1/2" JOINT FILLER
WITH POLYURETHANE OR
POLYURETHANE HYBRID
JOINT SEALING COMPOUND



* DIMENSIONS VARIABLE,
DEPENDENT UPON
BARRIER TYPE AND
AESTHETIC TREATMENT

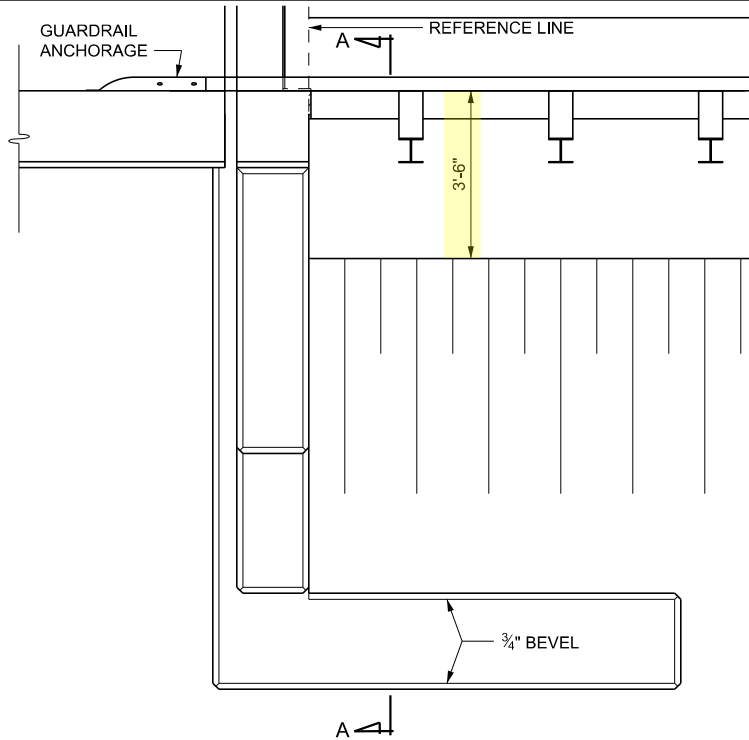
PREPARED BY
DESIGN DIVISION

5.17.05

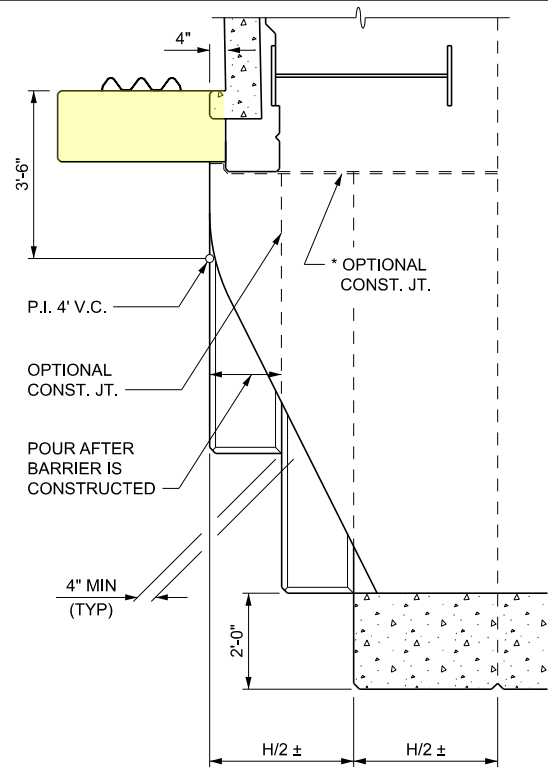
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CHECKED BY: VZ
APPROVED BY: KCK

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT
WINGWALL TREATMENT - TRUNKLINE OVER
(SECTION THRU STUB ABUTMENT)

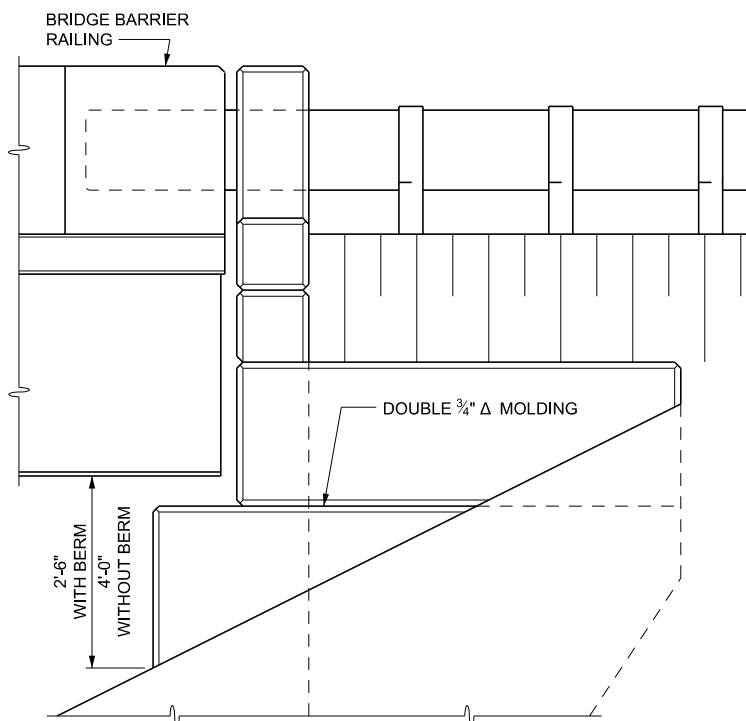
ISSUED: 04/22/24
SUPERSEDES: 12/16/19



PLAN VIEW



SECTION A-A



ELEVATION

NOTES:

FOR ADDITIONAL SLOPE WALL DETAILS,
SEE GUIDE 5.17.01.

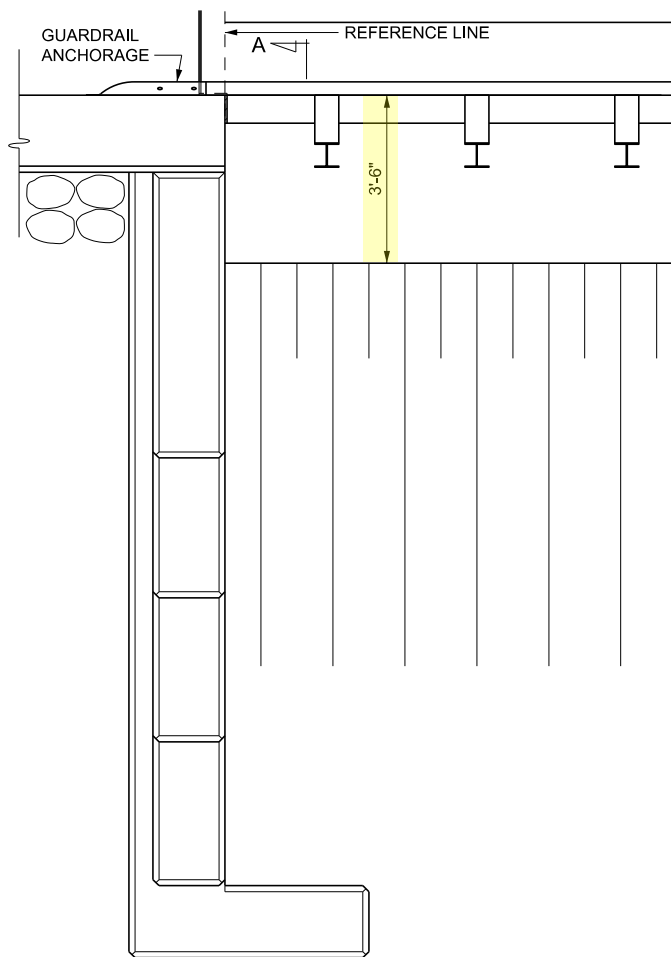
- * USE WITH INDEPENDENT BACKWALL ONLY;
USE 1/2" JOINT FILLER WITH DEPENDENT
BACKWALL.

PREPARED BY
DESIGN DIVISION

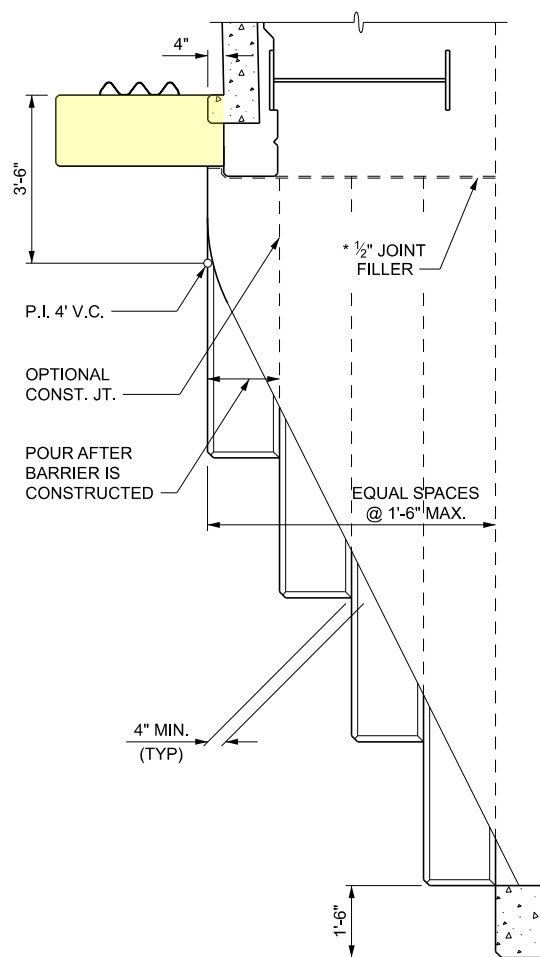
5.17.06

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF DEVELOPMENT
WINGWALL TREATMENT
STREAM CROSSING

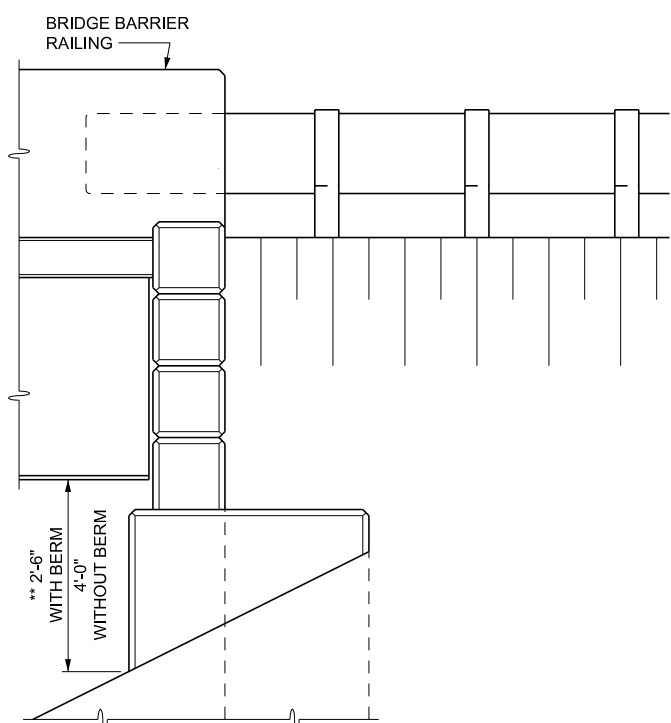
ISSUED: 04/22/24
SUPERSEDES: 12/16/19



PLAN VIEW



SECTION A-A



ELEVATION

NOTES:

DELETE RETURN WALL WHEN CURTAINWALL
TYPE ABUTMENT IS USED.

FOR ADDITIONAL SLOPEWALL DETAILS,
SEE GUIDE 5.17.01.

* USE WITH DEPENDENT BACKWALL ONLY; USE
OPTIONAL CONSTRUCTION JOINT WITH
INDEPENDENT BACKWALL.

** USE A BERM ONLY WHEN LONGER TAIL SPANS ARE REQUIRED FOR STRUCTURAL OR AESTHETIC REASONS.

PREPARED BY
DESIGN DIVISION

5.17.07