

Planning for the Direction of Battery Electric Buses

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Michigan Tech Talk





CALSTART's 265 + Member Companies and Organizations

(PARTIAL LISTING)

Making Clean Transportation Happen

CALSTART – A National Organization 9 Offices

Seven Regional Offices + Two Field Offices



Zeroing in on ZEBs and Inventory Across the Nation

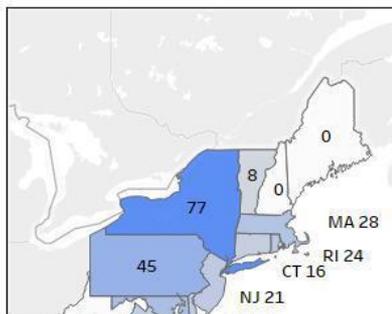
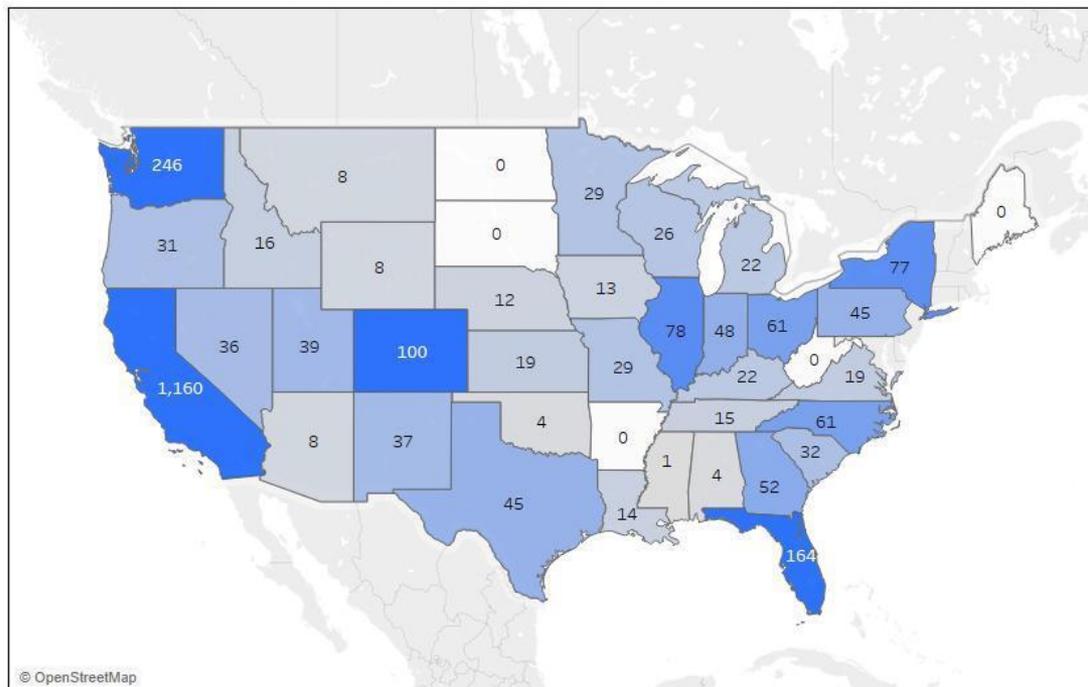
As of December, 2020 there are:

- Total Zero-emission Buses (ZEBs): 2,790
 - Battery Electric Buses (BEBs): 2,703
 - Cutaway Buses (BEB): 617
 - Hydrogen Fuel Cell Buses (FCBs): 87
- An increase of 24% over the last calendar year.
- 229 transit agencies
 - Median number of ZEBs per property is six
 - 57 properties are in California.

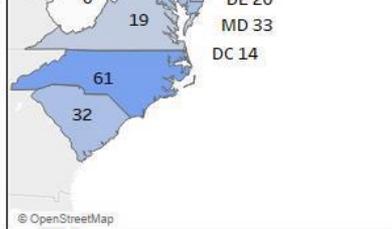
https://www.cleantransitnetwork.org/site/wp-content/uploads/2021/01/Zeroing_In_on_ZEBs_Official_Final_Document-Dec-2020.pdf

Battery and Fuel Cell Electric Transit Buses Currently Deployed, On Order, or Soon To Be On Order Within the United States of America

Last Updated: November 11, 2020

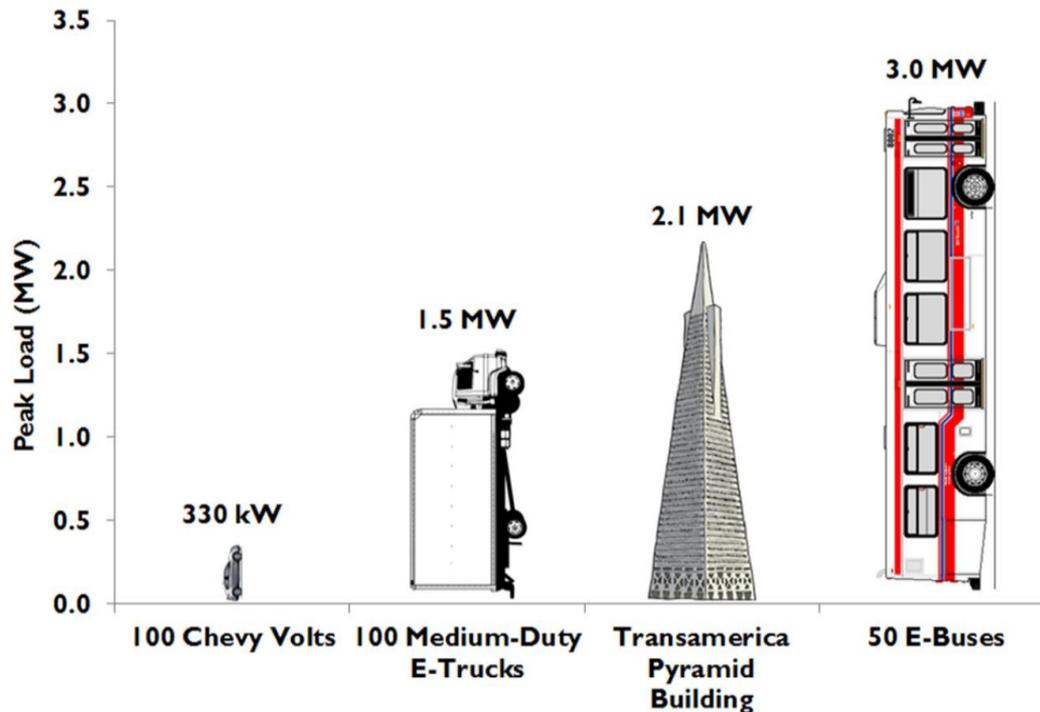


Source: Jackson, J. & Lee, B. (2020, November 11). Battery and Fuel Cell Electric Transit Buses Currently Deployed, On Order, or Soon To Be On Order Within the United States of America CALSTART, Inc.



What Makes a ZEB Different Than A Conventional Buses?

- The infrastructure is all new for a ZEB
- A small rollout of ZEBs may be easier with a battery bus
 - However when growing the fleet size the cost effectiveness of Hydrogen refueling can in some cases be lower or at parity with a battery electric bus
 - Just the access to electric power can be steep and expensive



Assumptions: the Chevy Volt charging rate is 3.3 kW, the medium-duty E-Truck charging rate is 15 kW and the E-Bus charging rate is 60 kW.

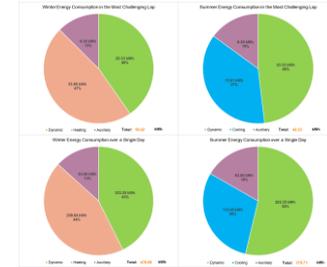
Planning

- Align short and long-range transit plans
 - Key for future funding and planning
- Energy Consumption Analysis
 - Determination of power needs and operational feasibility
- Utility Engagement
 - Power availability (ask for a site walk)
 - Possible funding for infrastructure
- Identify Funding Opportunities

CALSTART Electric Bus Corridor Model Tool Key Outputs

- Planning Tool** to assess the efficiency of a battery-electric bus on a pre-determined route.
- Utilizing route speed, topography, seasonal temperatures, etc.

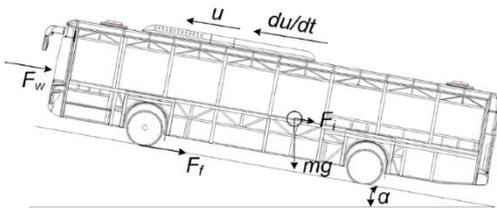
Energy Consumption Breakdown for the Design Days in **Winter and Summer**



Key Design Output	
Average Energy Consumption per mile in the design day in Summer (kWh/mi)	4.23
Average Energy Consumption per mile in the design day in Winter (kWh/mi)	5.32
Minimum battery size if using Depot Charger Exclusively (kWh)	732
Minimum required charging power for depot charger if using Depot Charger Exclusively (kW)	66
Minimum battery size if using On-Route Charger Exclusively (kWh)	78
Minimum required charging power for on-route charger if using On-route charger exclusively (kW)	224
Minimum battery size if using both Depot and On-route Charger (kWh)	78
Minimum required charging power of depot charger if using both Depot and On-route	7

Energy Consumption Breakdown for the Design Days in **Spring and Fall**

Additional Key Output for Typical Days in Spring and Fall	
Average Energy Consumption per mile in a typical day in Spring (kWh/mi)	3.54
Average Energy Consumption per mile in a typical day in Fall (kWh/mi)	3.64
Average Energy Consumption per lap in a typical day in Spring (kWh)	31.63
Average Energy Consumption per lap in a typical day in Fall (kWh)	32.52



Additional Technology Considerations

- Data Logging
 - Viricti
 - Hams (IO Controls)
 - Proprietary Software (Connect, APEX, etc.)
 - Used in TCO Calculations and Validation
- Smart Charging Software
 - Installed on chargers or the bus
 - Helps to lessen peak demand price issues
- Distributed Energy Resources (DER)
 - Microgrids
 - On-Route Charging capabilities



More Than 30 Transit Style and Cutaway Bus ZEB Products Across Twelve Bus Makers



The new phrase in BEBs

EXTENDED RANGE

Nova Bus



LFS[®]*e*⁺

Powered by BAE Systems

- Nova + BAE
- Up to 594 kWh of on-board storage
- Overhead or Depot charging available
- 3.25 hours to full charge on either system



New Flyer Xcelsior Charge NG

- Next Generation
- Up to 525 kWh of on-board storage
- Overhead or Depot charging available
- 179-251 Mile range
- 3.25 hours to full charge on either system



Proterra ZX5

- 450 - 675 kWh battery pack
- 240 - 329 Mile Range
- 2.9-8 hour recharge time
- Additional front port charging
- Both overhead and in-depot charging available on same bus
- 600v System for faster recharge capabilities

Cutaway / Trans Van BEBs

- Smaller battery sizes: 105kw-130kw
- Often Familiar Bus Builders: Forest River
 - Utilization of “Integrators”
- Smaller Charger Sizes = Less Infrastructure and Power Supply Needs
- Shorter testing life: 5 years
- Approximately 3x the purchase price
- Rapidly expanding market
- Option for auxiliary heater
- Charge Time: 1.5-8 hours depending upon battery and charger size

GreenPower

- Ford Transit-STYLE vehicle
- Based in Porterville, California
- Buy America compliant
- Altoona tested
- Up to 150 miles



Phoenix Motorcar

- Starcraft Body – E450 Chassis
- Based in Ontario, California
- Buy America compliant
- Altoona testing to begin Q2, 2021
- 80-150 mile range depending on battery size



Lightning eMotors

- E450 Chassis
- Based in Loveland, Colorado
- Buy America compliant
- Altoona testing to begin Q2, 2021
- Electric Range: 80-120 miles based upon battery size
 - 3 new pack sizes will be available with up to 180 miles of range
 - Ford Transit to be tested as well



Motiv

- E450 Chassis – Forest River
- Based in Forest City, California
- Buy America compliant
- Altoona testing to begin Q2, 2021
- Electric Range: 80-120 miles based upon battery size



Optimal

- E450 Chassis – Optimal
- Based in Plymouth, Michigan
- Projected Availability: Q3, 2021
- Proterra Batteries
- Low-Floor
- Electric Range ???



Current Hurdles for Cutaway Market

- Component waste
 - Engine, transmission, etc.
- Ford eQVM has been cancelled
- Little data available
- 1 OEM has completed Altoona
- 5-year Altoona Test
- Current price makes for a poor TCO



Forest River + Green Power

- Exclusive chassis agreement announced February 11, 2021
- 150 chassis purchased for initial order
- Buy America Compliant, Altoona Testing 2022
 - 7-10 year test
- New bus “brand” and pricing will be released in Summer 2021
 - Expect a price well below anything on the market

Thank you

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